

# Synthesis of CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> Composite Material and Its Photocatalytic Performance

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## Abstract

Along with the popularity of environmental protection concepts, the environmental treatment of water pollution attracts widespread attention, among which, the research on Bi-based semiconductor photocatalytic degradation technology has made great progress. However, the development of such bismuth-based composites still remains a challenging task due to difficult recovery and low catalytic efficiency. Herein, a novel CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite was successfully synthesized through two-step hydrothermal method using activated flexible carbon cloth as a substrate. The results of the photocatalytic degradation experiments showed that the obtained CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composites can degrade 92.1% RhB in 60 min under UV-visible light irradiation, which was much higher than that of unloaded BiPO<sub>4</sub> (24.4%) and BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> (52.9%), exhibiting a better adsorption-photocatalytic degradation performance than BiPO<sub>4</sub> and BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub>. Photoluminescence spectra indicated that the improved photocatalytic activity was due to the more effective inhibition of photogenerated carrier complexation. Furthermore, the radical capture experiments confirmed that h<sup>+</sup>, ·OH and ·O<sub>2</sub><sup>-</sup> were the main active substances in the photocatalytic degradation process of RhB by the CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composites. More importantly, the prepared CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite had a simple separation process and good recycling stability, and its photocatalytic degradation efficiency can still reach 53.3% after six cycles of RhB degradation.

## Keywords

BiPO<sub>4</sub>, Bi<sub>2</sub>WO<sub>6</sub>, Activated Flexible Carbon Cloth, Photocatalytic Degradation

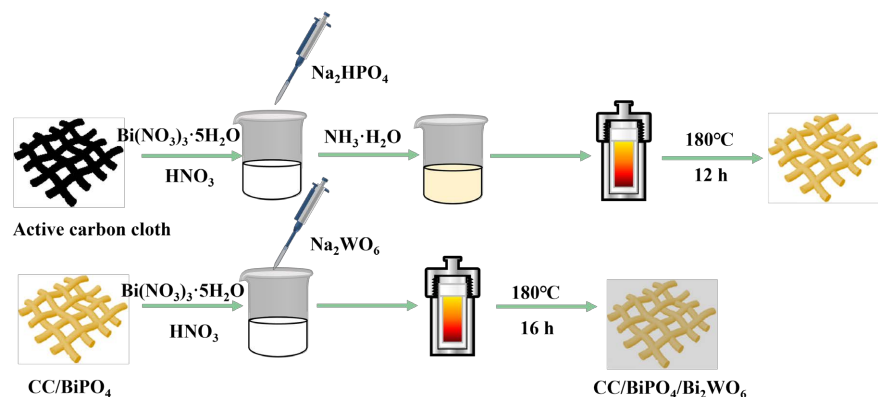
## 1. Introduction

Environmental pollution, especially water pollution, caused by rapid industrial-

zation and population growth, poses a serious threat to human civilization [1]. Water is an important resource on which all living beings depend; however, domestic sewage, industrial and agricultural wastewater and other water bodies contain a large number of organic pollutants that are difficult to degrade and will cause a series of environmental pollution problems and damage ecosystems if discharged directly or indirectly without purification and treatment [2]. Therefore, the efficient removal of pollutants from the polluted water has attracted extensive attention from researchers [3]. The most promising approach to solve this problem in various wastewater treatment methods is semiconductor photocatalysis, and the preparation of environmentally efficient photocatalysts is the key to this photocatalytic technology [4].

In recent years, bismuth-based semiconductor photocatalysts have received much attention in the field of photocatalysis because of their unique electronic structure and photoelectric properties [5]. Among them,  $\text{BiPO}_4$  is favored by researchers due to its good stability and high catalytic activity. However, its application is limited by the shortage of its photoresponse range limited to the UV region and high recombination rate of photogenerated carriers [6]. It has been reported in the literature that the photocatalytic activity can be improved by compounding with visible-light type  $\text{Bi}_2\text{WO}_6$  semiconductor that can extend the light absorption range and promote the rapid separation of photogenerated charges [7] [8]. In addition, the preparation of photocatalysts loaded on activated flexible carbon cloth (CC) can not only improve adsorption capacity, increase the contact area between catalysts and pollutants, but also solve the problem of difficult separation of powder catalysts [9]. CC has high corrosion resistance, large specific surface area, excellent electrical conductivity and light transmission, and good stability and easy separation properties, which makes it a good loading material for adsorption and photocatalyst [10].

Therefore, in this paper, activated flexible carbon cloth (CC) was used as the substrate, and  $\text{BiPO}_4$  and  $\text{Bi}_2\text{WO}_6$  were sequentially loaded on the carbon cloth by hydrothermal method to finally obtain  $\text{CC}/\text{BiPO}_4/\text{Bi}_2\text{WO}_6$  composite photocatalytic material, and the specific preparation process was shown in **Figure 1**.



**Figure 1.** Experimental flowchart of the preparation of  $\text{CC}/\text{BiPO}_4/\text{Bi}_2\text{WO}_6$  composite.

## 2. Experimental

### 2.1. Reagents

Bismuth nitrate pentahydrate ( $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$ ), disodium hydrogen phosphate dodecahydrate ( $\text{Na}_2\text{HPO}_4 \cdot 12\text{H}_2\text{O}$ ), sodium tungstate dihydrate ( $\text{Na}_2\text{WO}_6 \cdot 2\text{H}_2\text{O}$ ), ammonia, isopropyl alcohol, glacial acetic acid are all analytically pure and purchased from Sinopharm Chemical Reagent Co., Ltd.

### 2.2. Materials Preparation

**Activation of carbon cloth:** The 1 cm  $\times$  1 cm carbon cloth was placed in acetone, ethanol and water, respectively, and ultrasonically cleaned for 20 min. After cleaning, it was immersed in a mixed acid solution containing 30 mL of concentrated sulfuric acid and concentrated nitric acid 1:3 for 24 h. After completion, the carbon cloth was removed with tweezers, washed to neutral, and dried.

**Preparation of CC/ $\text{BiPO}_4$  composite:** The treated carbon was arranged in 18 mL of 0.3 mol/L  $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$  solution containing 2 mL of concentrated nitric acid, and 15 mL of 0.3 mol/L  $\text{Na}_2\text{HPO}_4 \cdot 12\text{H}_2\text{O}$  solution was added dropwise to it under magnetic stirring, and the pH was adjusted to 7 with ammonia, and then it was put into a reaction kettle at 180 °C for reaction for 12 h. After the reaction was completed, the carbon cloth was rinsed with water and ethanol, respectively, and dried at 60 °C. And the solution in the reaction kettle was washed by centrifugation to recover  $\text{BiPO}_4$  powder and dried for use.

**Preparation of CC/ $\text{BiPO}_4$ / $\text{Bi}_2\text{WO}_6$  composite:** The prepared CC/ $\text{BiPO}_4$  composite was immersed in 18 mL of 2 mol/L  $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$  solution containing 6 mL of glacial acetic acid for 12 h. Subsequently, 15 mL of 1 mol/L  $\text{Na}_2\text{WO}_6 \cdot 2\text{H}_2\text{O}$  solution was added drop by drop, and finally the solution was loaded into a reaction kettle at 180 °C for 16 h. After the reaction, the solution was washed by centrifugation and the solid powder was recovered, the carbon cloth was removed and rinsed for use.

### 2.3. Photocatalytic Degradation of CC/ $\text{BiPO}_4$ / $\text{Bi}_2\text{WO}_6$

The prepared CC/ $\text{BiPO}_4$ / $\text{Bi}_2\text{WO}_6$  composite was placed in 10 mg/L RhB solution (40 mL) and stirred for 40 min under light-proof conditions to reach adsorption equilibrium, after which the supernatant was extracted by centrifugation every 10 min under the irradiation of a 500 W xenon lamp, and the photocatalytic process was detected in real time with a UV-Vis spectrophotometer.

### 2.4. Characterization

The morphology of the samples was characterized using a scanning electron microscope (SEM JSM-6490LV) from JEOL, Japan, and the crystalline structure of the samples was tested using a RIGAKU D/max 2500 X-ray diffractometer with a test voltage of 40 KV, a current of 20 mA, and a scan rate of 2°/min, using a Cu target  $\text{K}\alpha_1$  radiation line ( $\lambda = 0.15405$  nm). XPS was tested using a Thermo ESCALAB 250Xi tester, USA, with monochromatic Al  $\text{K}\alpha$  ( $h\nu = 1486.6$  eV),

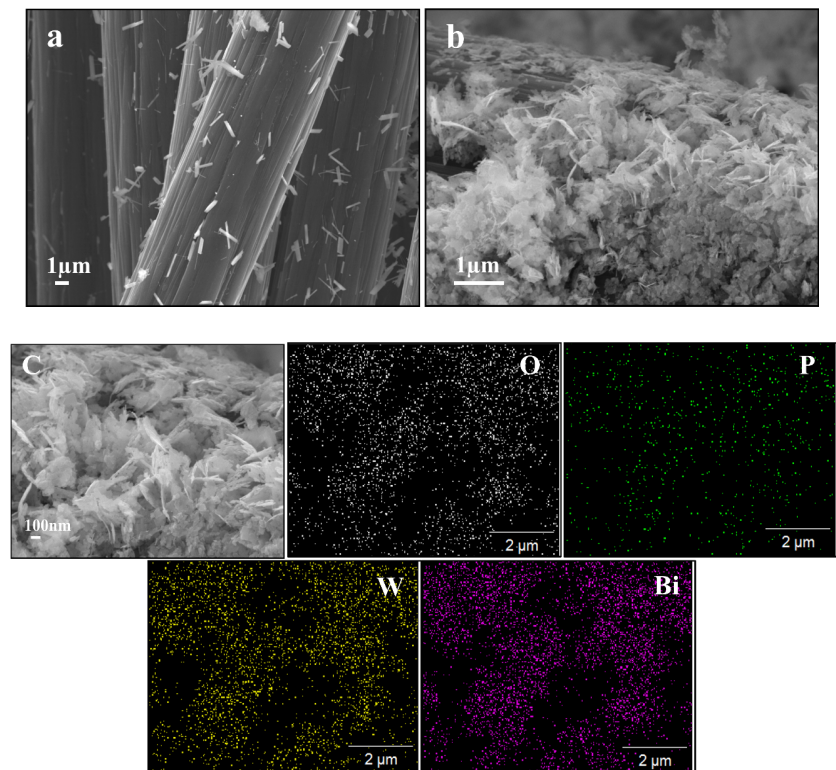
power 150 W, 500  $\mu\text{m}$  beam spot, and binding energy calibrated at C1s 284.8. The UV spectra were tested in a Hitachi U-3900H UV-Visible spectrometer, Japan.

### 3. Results and Discussion

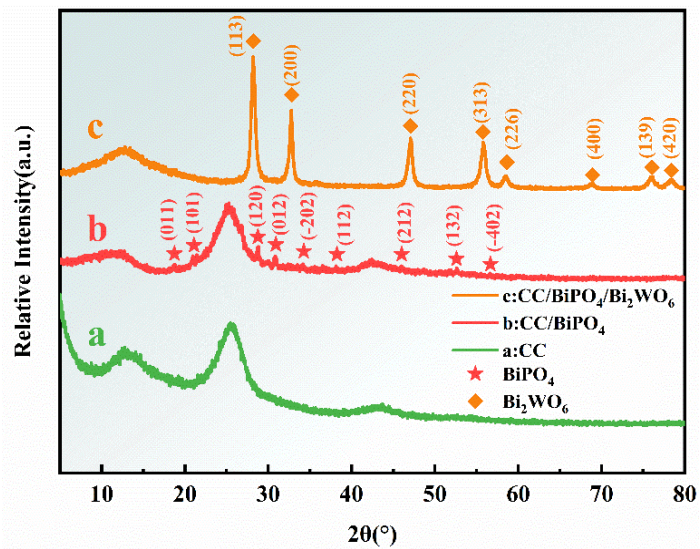
#### 3.1. Crystal Structure, Morphology and Composition

**Figure 2(a)** and **Figure 2(b)** showed the SEM images of CC/BiPO<sub>4</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composites. As illustrated in **Figure 2(a)**, the BiPO<sub>4</sub> was a one-dimensional nanorod structure. After loading Bi<sub>2</sub>WO<sub>6</sub>, the composite had a distinct layered two-dimensional morphology (**Figure 2(b)**), which indicated that the prepared CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> had a large specific surface area that can provide multiple photocatalytic active sites. The EDS mapping of CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> (**Figure 2(c)**) displayed that the surface of the CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite contained Bi, P, W, and O elements, indicating that BiPO<sub>4</sub> and Bi<sub>2</sub>WO<sub>6</sub> were successfully loaded on the carbon cloth.

**Figure 3** showed the XRD patterns of CC, CC/BiPO<sub>4</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub>. In **Figure 3(a)**, the diffraction peaks located at 25.5° and 43.6° attributed to the graphitized carbon of carbon cloth. **Figure 3(b)** displayed the characteristic diffraction peaks of BiPO<sub>4</sub> at  $2\theta = 19.0, 21.7, 29.1, 31.2, 34.4, 36.8, 46.3, 52.8, 56.7$  (JCPDS: 80-0287), indicating that the carbon cloth was successfully loaded with BiPO<sub>4</sub>. **Figure 3(c)** showed sharp diffraction peaks of Bi<sub>2</sub>WO<sub>6</sub> at 28.3°, 32.8°,



**Figure 2.** SEM images of the prepared CC/BiPO<sub>4</sub> (a) and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> (b); EDS mapping of CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> (c).



**Figure 3.** XRD patterns of the prepared CC, CC/BiPO<sub>4</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> photocatalyst.

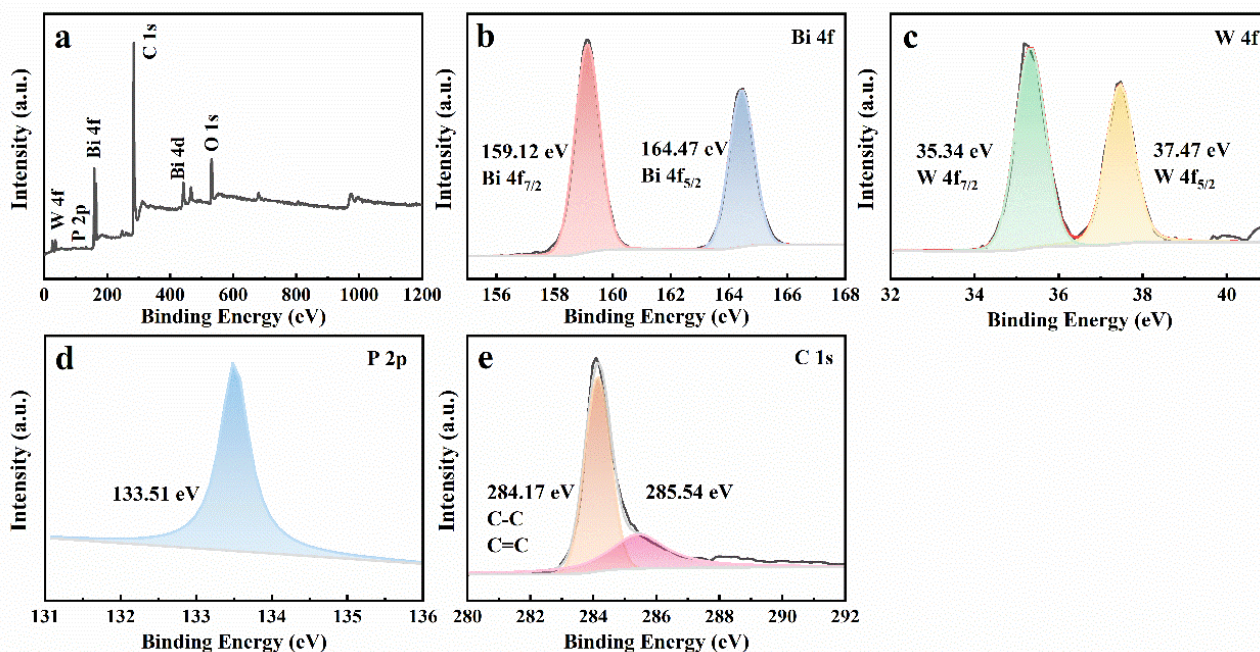
47.2°, 55.8°, 58.6°, 68.8°, 75.9° and 78.4°, corresponding to the (113), (200), (220), (313), (226), (400), (139) and (420) crystallographic planes (JCPDS No. 73-1126), respectively, indicating that the CC/BiPO<sub>4</sub> composite was further successfully loaded with Bi<sub>2</sub>WO<sub>6</sub>.

The surface compositions and chemical state of the prepared CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> were confirmed by XPS spectra, which was illustrated in **Figure 4**. The survey spectrum of CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> in **Figure 4(a)** clearly identified the existence of Bi, C, W, P, O. In **Figure 4(b)**, two characteristic peaks with binding energies of 159.12 and 164.47 eV belonged to Bi 4f<sub>7/2</sub> and Bi 4f<sub>5/2</sub> components, defining the existence of Bi<sup>3+</sup> in the CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite. The high resolution XPS of W 4f with binding energies located at 35.34 eV and 37.47 eV attributed to W 4f<sub>7/2</sub> and W 4f<sub>5/2</sub>, respectively (**Figure 4(c)**). The characteristic peak of P 2p in the composite (**Figure 4(d)**) was located at E<sub>B</sub> = 133.51 eV and the XPS profile of C 1s (**Figure 4(e)**) showed two characteristic peaks with binding energies at 284.17 eV and 285.54 eV corresponding to the C-C and C = C characteristic peaks of carbon cloth and the characteristic peak of activated carbon cloth, respectively.

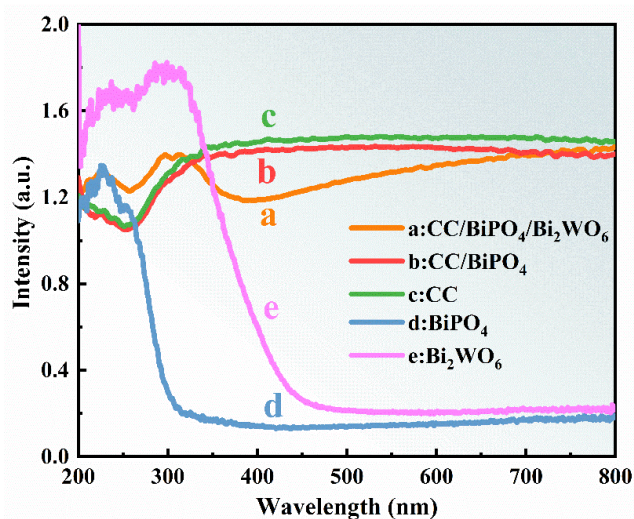
### 3.2. UV Diffuse Reflectance Spectra

The UV diffuse reflectance spectra of CC, CC/BiPO<sub>4</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> as well as pure BiPO<sub>4</sub> and Bi<sub>2</sub>WO<sub>6</sub> catalysts were shown in **Figure 5**. The absorption band edge of pure BiPO<sub>4</sub> is about 300 nm due to its large band gap energy (**Figure 5(d)**), while the optical response of the pure Bi<sub>2</sub>WO<sub>6</sub> powder (**Figure 5(e)**) catalyst extended from the UV region to the visible region with band edge of 450 nm. After the powder sample was loaded on carbon cloth, the composite photocatalyst had absorption in the whole UV-visible region (200 - 800 nm) and enhanced the absorption intensity of visible light, which was more favorable for photocatalytic degradation of pollutants.





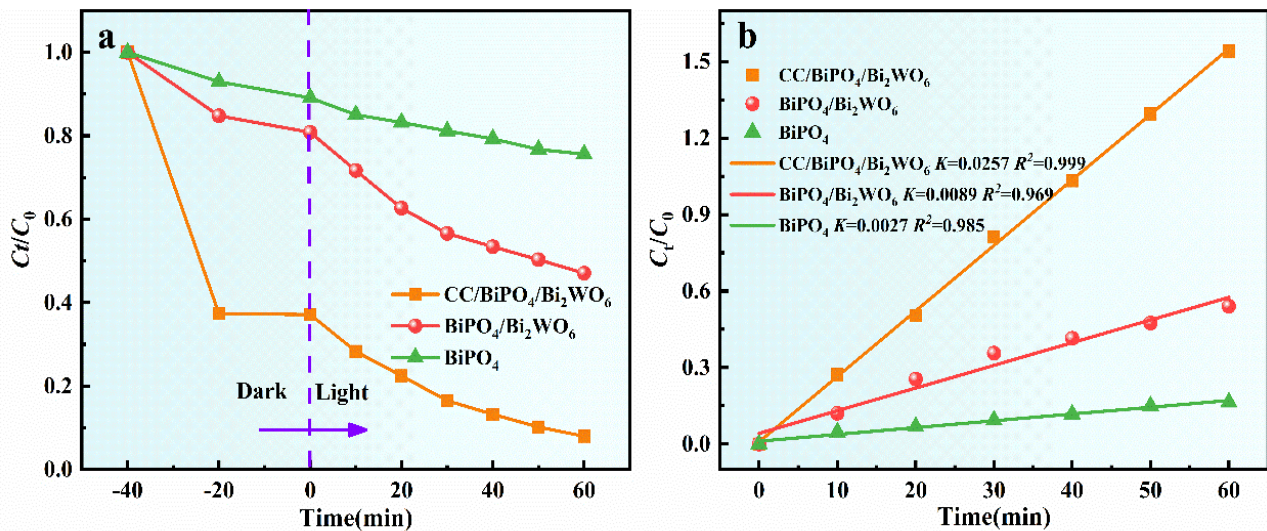
**Figure 4.** Survey XPS spectrum (a) and the high-resolution Bi 4f (b), W 4f (c), P 2p (d), and C1s (e) peaks of the prepared CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> samples.



**Figure 5.** UV-vis diffuse reflection spectra of the prepared CC (a), CC/BiPO<sub>4</sub> (b), CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> (c), BiPO<sub>4</sub> (d) and Bi<sub>2</sub>WO<sub>6</sub> (e) samples.

### 3.3. Photocatalytic Performance

The photocatalytic degradation performance of the materials was investigated using BiPO<sub>4</sub>, BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> as catalysts, respectively, and the results were shown in **Figure 6**. **Figure 6(a)** displayed that adsorption equilibrium was reached at 40 min of stirring under the dark, at which the adsorption amounts of RhB molecules by BiPO<sub>4</sub>, BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> were 10.9%, 19.2% and 62.9%, respectively, and it can be concluded that the specific surface adsorption of RhB molecules by the composites increased



**Figure 6.** (a) Variations of RhB concentration as a function of irradiation time (with the time of light on set as 0) using BiPO<sub>4</sub>, BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> as photocatalysts.  $C_t$  is the RhB concentration at time  $t$ , and  $C_0$  that in the initial solution. (b) Plots of  $\ln(C_t/C_0)$  versus reaction time using BiPO<sub>4</sub>, BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> as photocatalysts.

after loading the sheet layer Bi<sub>2</sub>WO<sub>6</sub>. The removal rate of RhB by CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite after UV-vis irradiation for 60 min was 92.1%, which was significantly higher than BiPO<sub>4</sub> (24.4%) and BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> (52.9%), and the removal effect originated from both of adsorption and catalytic degradation of RhB by CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite. The absorption peak intensity of RhB in the UV spectrum was proportional to its concentration [11], so the reaction rate constant  $k$  was derived by fitting the reactant concentration as a function of time, and the results were shown in **Figure 6(b)**. **Figure 6(b)** showed that the reactions of photocatalytic degradation over RhB by BiPO<sub>4</sub>, BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> were all consistent with the first-order kinetic, and the reaction rate constants  $k$  for CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> were 0.0257 min<sup>-1</sup>, which was 9.5 and 2.9 times that of BiPO<sub>4</sub> ( $k = 0.0089$  min<sup>-1</sup>) and BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> ( $k = 0.0027$  min<sup>-1</sup>), respectively.

### 3.4. Photoluminescence Spectrum

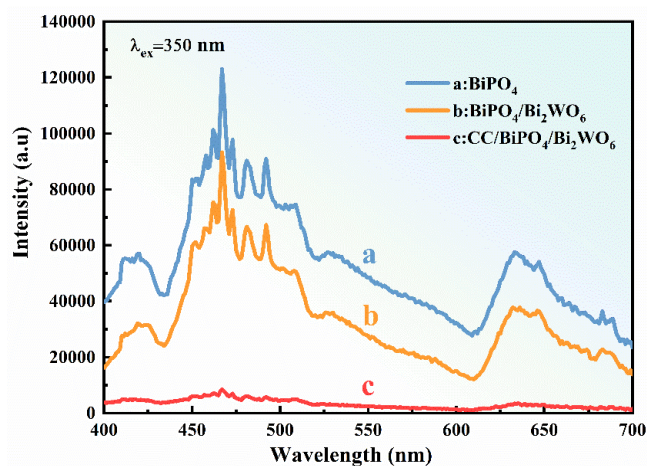
The emission intensity of photoluminescence (PL) spectrum reflects the compounding efficiency of photoelectron-hole pairs, and the lower the emission intensity of PL spectrum, the lower the compounding rate of photogenerated e<sup>-</sup> and h<sup>+</sup>, and the higher the photocatalytic activity of the photocatalyst [12] [13]. **Figure 7** showed the PL spectra of BiPO<sub>4</sub>, BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> photocatalysts ( $\lambda_{ex} = 350$  nm), from which it can be seen that the CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite had the weakest luminescence peak intensity, indicating that loading the powdered BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite photocatalyst on carbon cloth can accelerate the photogenerated carrier mobility, slow down the compounding of photogenerated electron-hole pairs, and further improve the photocatalytic activity.

### 3.5. Radical Capture Experiments

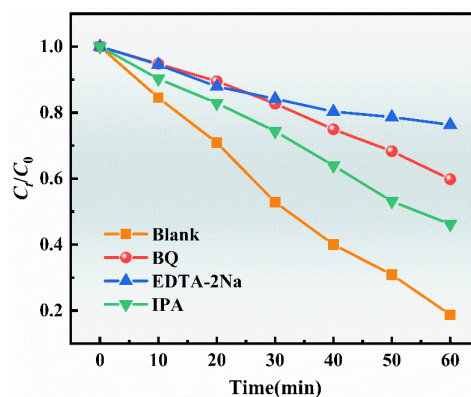
To investigate the major active species of CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composites in the photocatalytic degradation of RhB by radical capture experiments [14], EDTA-2Na, p-benzoquinone (BQ) and isopropyl alcohol (IPA) were used as radical sacrificial agents for h<sup>+</sup>, ·O<sub>2</sub><sup>-</sup> and ·OH, respectively. As can be seen from **Figure 8**, the catalytic activity of the CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> catalyst was significantly reduced after the introduction of IPA, BQ and EDTA-2Na compared to the blank control without sacrificial agent, indicating that h<sup>+</sup>, ·O<sub>2</sub><sup>-</sup> and ·OH were the main active species in the degradation process of RhB.

### 3.6. Cycle Stability Performance Test

The recyclability stability of photocatalysts plays a significant role in the practical application of photocatalysts [15]. When the photocatalytic reaction is finished, the prepared cloth-like CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite can be easily removed from the solution with tweezers and rinsed several times with ultrapure water for the next catalytic degradation experiment. As shown in **Figure 9**, after

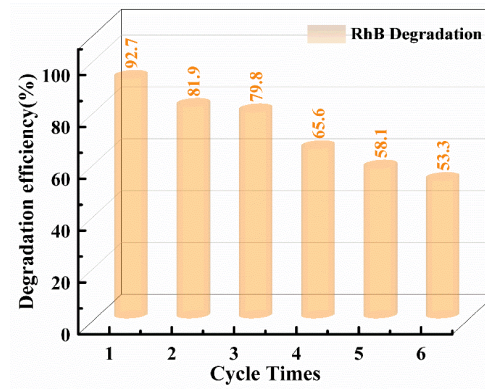


**Figure 7.** PL spectra of BiPO<sub>4</sub>, BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> photocatalysts ( $\lambda_{ex} = 350$  nm).



**Figure 8.** Photodegradation of RhB over the prepared CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> photocatalyst in the presence of different scavengers (1 mL, 4 mM).





**Figure 9.** Relationship between the photocatalytic degradation efficiency of the prepared CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> photocatalyst and cycle times.

the catalyst was recycled six times, the photocatalytic degradation efficiency was still up to 53.3% due to the shedding of a small amount of BiPO<sub>4</sub> and Bi<sub>2</sub>WO<sub>6</sub>, which had a certain stability of recycling, and CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite reduced tedious steps such as centrifugal washing and recovery, compared to powder materials.

#### 4. Conclusion

In this paper, CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composite was successfully synthesized through two-step hydrothermal method. The results of photocatalytic degradation experiments showed that CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> had better adsorption-photocatalytic degradation performance than BiPO<sub>4</sub> and BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub>, and the removal rate of RhB by UV-visible light irradiation for 60 min was 92.1%, which was much higher than the powder unloaded BiPO<sub>4</sub> (24.4%) and BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> (52.9%). Photoluminescence spectra indicated that the improved photocatalytic activity was due to the more effective inhibition of photogenerated carrier complexes. Furthermore, the radical trapping experiments showed that h<sup>+</sup>, ·O<sub>2</sub><sup>-</sup> and ·OH were the main active species in the photocatalytic degradation process of RhB. More importantly, CC/BiPO<sub>4</sub>/Bi<sub>2</sub>WO<sub>6</sub> composites had a simple separation process and good recycling stability, and the photocatalytic degradation efficiency can still reach 53.3% after six cycles.

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#### Conflicts of Interest

The authors declare no conflicts of interest regarding the publication of this paper.

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