

# Biomass Combined Heat and Power Generation for Anticosti Island: A Case Study

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## Abstract

Combined heat and power (CHP) plants (co-generation plants) using biomass as fuel, can be an interesting alternative to the predominant electrical heating in Canada. The biomass-fueled boiler provides heat for the steam cycle which in turn generates electricity from the generator connected to the steam turbine. In addition, heat from the process is supplied to a district heating system. The heat can be extracted from the system in a number of ways, by using a back-pressure steam turbine, an extraction steam turbine or by extracting heat directly from the boiler. The objective of the paper is the design, modeling and simulation of such CHP plant. The plant should be sized for providing electricity and heat for the Anticosti Island community in Quebec.

## Keywords

CHP (Combined Heat and Power), Anticosti Island, Cogeneration, Heating Network, RET (Renewable Energy Technologies), Feasibility

## 1. Introduction

More than 95% of Quebec electricity is produced in hydro-power plants which put this province in the top North American province when it comes to the share of renewable energy in final consumption. However, most of the electricity comes from large hydro power plants and ends as the heat energy for residential heating due to the undeveloped district heating systems. As residential sector is also responsible for the greenhouse gasses emissions, we come to conclusion that energy system in Canada still needs to be developed. In addition, there are more than 34,000 people who are not connected to the government grid in Quebec such as the case of Anticosti Island. One of the possible solutions is using combined heat and power (CHP) technology which is raising efficiency of the con-

ventional electricity production by using the process waste heat. Waste heat can be used in district heating systems, which can decrease the need for the electricity in heating applications. If carbon neutral fuel, such as biomass is used to power CHP power plant, the problem with greenhouse gas emission could be solved.

Combined heat and power production or cogeneration are the generation of multiple forms of useful energy (usually electric and heat) in a single integrated system. Type of CHP system is usually identified by the type of equipment that drives the overall system (primary mover). It can be internal combustion engine, combustion or gas turbine, steam turbine, micro turbines or the fuel cell [1]. These components are using heat from the combustion of fuel to generate mechanical power which is usually used to generate electricity, but it can be also used to drive rotating equipment such as compressors, pumps and fans. Thermal energy from the process can be used in direct process applications or to produce steam, hot water, hot air, or chilled water for the adsorption cooling process [2].

The aim of this work is to investigate the possibilities for using biomass powered CHPs in Anticosti island in Quebec. For that purpose, a case study is going to be done and a suitable steam cycle CHP plant will be designed to satisfy the needs of Port-Menier power plant at Anticosti island. For the design and simulation needs, RETScreen software package is going to be used. Based on the CHP's input heating value, several possible biomass feedstocks will be considered. Availability, price, lower heating value and sustainability will be considered when selecting, but as well in the discussion and comparative analysis. The rest of the paper is organized as follows: Section 2 presents a basic overview of CHP technologies including advantages and disadvantages of each; section 3 presents an overview of biomass and the socio-economic benefits with local bio-energy production while section 4 to 6, presents the profile of the off-grid Anticosti island in Quebec and we discuss the results obtained. Finally, in section 5, we provide a preliminary conclusion with a perspective for the future work.

## 2. Combined Heat Power Technologies—An Overview

In cogeneration, or combined heat and power technologies, fuel is combusted to provide both electricity and useful heat in the form of steam. By utilizing the energy from the biomass for both electricity generation and heat, the efficiency of energy recovery is significantly higher than systems that recover heat or electricity only. Although natural gas and coal are currently the main fuels used in CHP plants, a wide variety of fuels can be used, including biomass. Biomass can either be burnt directly, or alternatively converted to biogas which is used in the CHP engine. Cogeneration is already used commercially around the world in a variety of applications for baseload electricity and heat supply. In 2010, more than 10 percent of the world's electricity was generated in CHP plants [3]. Its successful application relies on a baseload demand for the heat close to the power station, while the electricity can either be used on-site (which is the more effi-

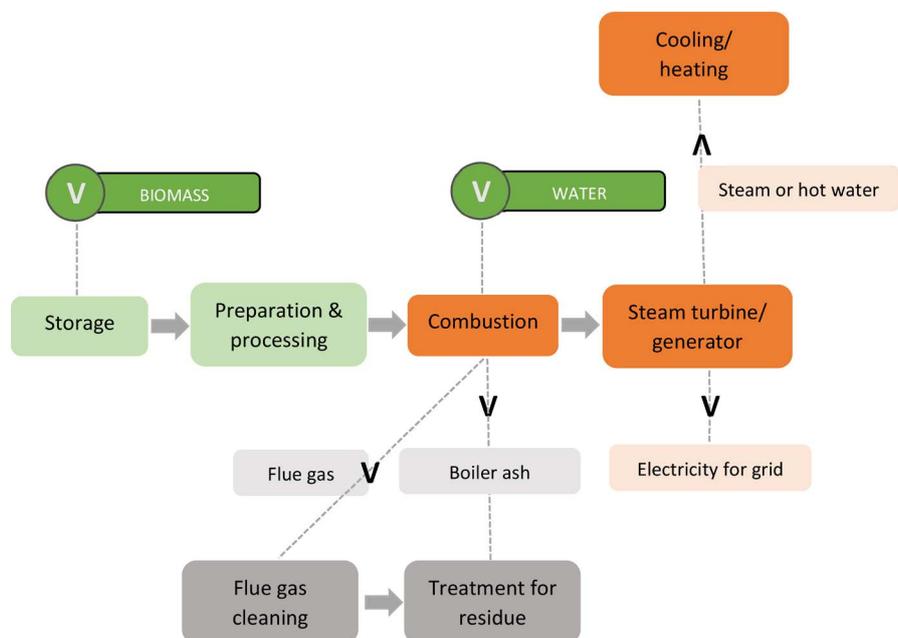
cient option as it avoids transmission losses) or fed into the grid.

The costs of CHP systems are dependent on the size of the installation, location, etc. CHP systems are more expensive than biomass combustion systems, with the range of capital costs (in 2010 USD/kW) being seen in various studies ranging from 3550 to 6820 USD/kW installed capacity for stoker boiler systems and 5570 to 6545 USD/kW in-stalled capacity for bubbling and circulating fluidized boilers. The levelized cost of electricity ranged between 0.07 and 0.29 USD/kWh, with little difference between the two technologies. This includes the credit associated with heat generation [4].

CHP plants are similar to those used in combustion and include feed preparation (size reduction and possibly drying), combustion in a boiler, steam generation and an electrical turbine to generate electricity. In CHP plants the steam from electricity generation is piped off for further use. **Figure 1** presents a schematic of the CHP process.

A wide range of sizes of CHP plants have been built around the world, ranging from small-scale plants of 1 kW to large power stations of a few hundred MW. The largest biomass power station in the world is the Alholmens Kraft Power Station in Finland, which delivers 240 MW of electrical output, 100 MW of process heat and 60 MW of district heating (Alholmens Kraft Power Station 2012) [5]. CHP power stations operating on fossil fuels can be larger than those using biomass, with plants of over 1000 MW having been built.

For plants larger than 1 MW, equipment is typically custom built for the individual application. Modular units for smaller-scale applications (up to 5 MW) are, however, available, and are often used in areas with no or limited grid access. CHP plants are usually sized to meet heat demand rather than electrical



**Figure 1.** A block flow diagram of the process of electricity generation and heat recovery via CHP.

demand, with any additional electricity produced being sold back to the grid [6].

Electrical efficiencies of biomass plants can be similar to combustion, although in modern plants electrical efficiency can reach 33 - 34 percent, and up to 40 percent if operated in electricity-only mode. However, with inclusion of the recovery of heat the overall energy efficiency recovery is anywhere from 75 to more than 90 percent, depending on the age and sophistication of the plant [7]. In **Table 1** is given a basic overview of CHP technologies, advantages and disadvantages, including available sizes [8].

## 2.1. Gas Turbine Technology

Gas turbines are the most used technology in CHP systems, but it can also be used in power-only generation. They produce high-quality exhaust heat that can be used in CHP systems to reach overall efficiency of 70% to 80%. The most efficient technology for power-only production is gas turbine-steam turbine combined-cycle plant where efficiency can go up to 60% of the fuel LHV [9], while

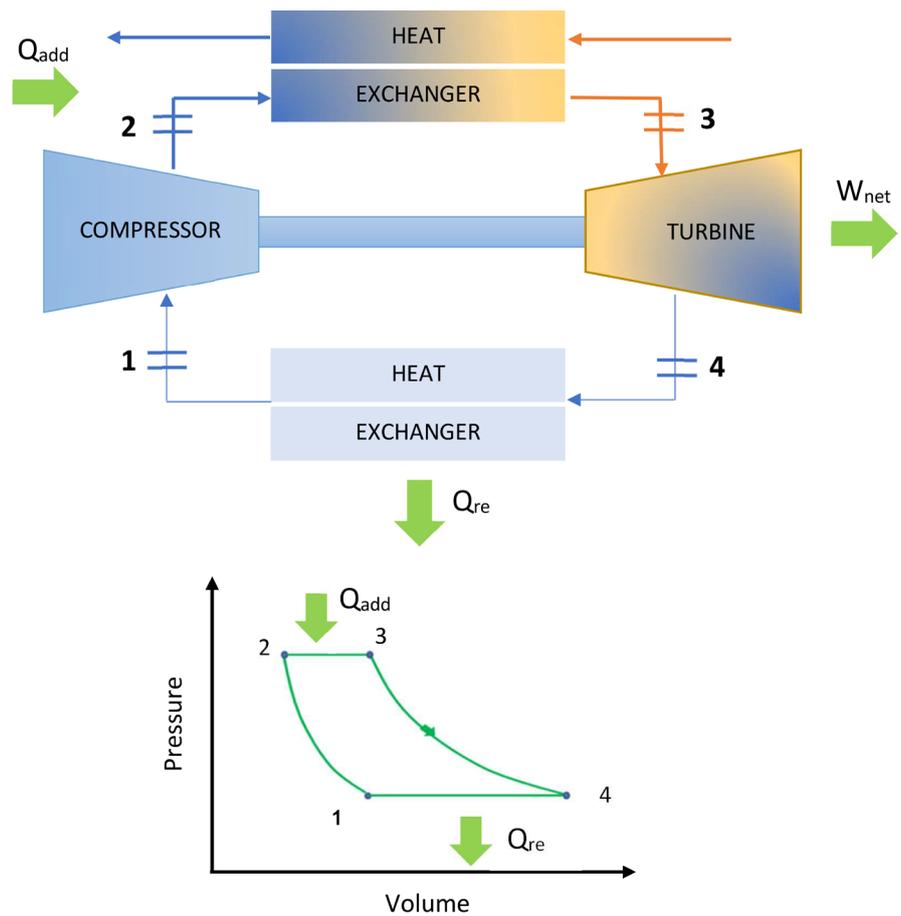
**Table 1.** Summary of combined heat technologies.

CHP System	Advantages	Disadvantages	Available sizes
Gas Turbine	<ul style="list-style-type: none"> <li>• High reliability</li> <li>• Low emissions</li> <li>• High grade heat available</li> <li>• No cooling required</li> </ul>	<ul style="list-style-type: none"> <li>• Require high pressure gas or inhouse gas compressor</li> <li>• Poor efficiency at low loading</li> <li>• Output falls as ambient temperature rises</li> </ul>	
Micro Turbine	<ul style="list-style-type: none"> <li>• Small number of moving parts</li> <li>• Compact size and light weight</li> <li>• Low emissions</li> <li>• No cooling required</li> </ul>	<ul style="list-style-type: none"> <li>• High cost</li> <li>• Relatively low mechanical efficiency</li> <li>• Limited to lower temperature cogeneration applications</li> </ul>	30 KW - 250 KW
Internal Combustion Engine	<ul style="list-style-type: none"> <li>• High power efficiency with part-load operational flexibility</li> <li>• Fast start up</li> <li>• Relatively low investment cost</li> <li>• Can be used in island mode and have good load following capability</li> <li>• Can be overhauled on site</li> <li>• Operate on low pressure gas</li> </ul>	<ul style="list-style-type: none"> <li>• High maintenance costs</li> <li>• Limited to lower temperature cogeneration applications</li> <li>• Relatively high air emissions</li> <li>• Must be cooled even if recovered heat is not used</li> <li>• High level of low frequency noise</li> </ul>	<5 MW in distributed generation High speed (1200 rpm) ≤ 4 MW Low speed (102 - 517 rpm) 4 - 75 MW
Steam turbine	<ul style="list-style-type: none"> <li>• High overall efficiency</li> <li>• Any type of fuel can be used</li> <li>• Ability to meet more than one site heat grade requirement</li> <li>• Long working life and high reliability</li> <li>• Power to heat ratio can be varied</li> </ul>	<ul style="list-style-type: none"> <li>• Slow start up</li> <li>• Low power to heat ratio</li> </ul>	50 KW - 250 MW
Fuel cells	<ul style="list-style-type: none"> <li>• Low emission and low noise</li> <li>• High efficiency over load range</li> <li>• Modular design</li> </ul>	<ul style="list-style-type: none"> <li>• High cost</li> <li>• Low durability and power density</li> <li>• Fuels requiring process</li> </ul>	5 KW - 2 MW

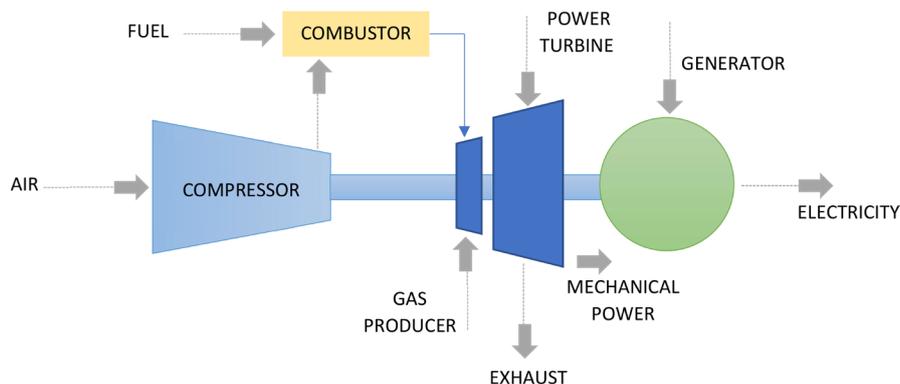
simple-cycle gas turbines for power-only production can reach 40% of the fuel LHV.

Gas turbines are considered to be one of the cleanest ways to produce electricity. Because of their high efficiency and natural gas as primary fuel, this technology emits less carbon dioxide per generated kilowatt-hour than any other fossil technology in commercial use. This technology found wide application in oil and gas industry where gas turbine is used to drive pumps and compressors. In process industries, they are used to drive compressors or other large mechanical equipment, while many other industries use turbines to generate electricity on site. When used for this purpose, gas turbines are usually used in CHP mode where energy in exhaust gases provides the thermal energy. Gas turbine systems operate on the thermodynamic cycle called Brayton cycle. In this cycle, air is compressed in a compressor, heated in the combustion chamber and then expanded in the turbine. Part of the power produced by turbine is used for the compressor. Ideal Brayton cycle is showed in **Figure 2**.

A schematic of a gas turbine-based CHP system is shown in **Figure 3**. An air intake system supplies compressed air to the compressor. This air is directed to the combustion chamber where it mixes with the gaseous fuel in the required quantities. The hot gases from the combustion chamber expand through the turbine,



**Figure 2.** Ideal Brayton cycle in gas turbine [10].



**Figure 3.** Gas Turbine System [11].

this operation is followed by the creation of a large amount of mechanical energy that drives the turbine rotor. The turbine shaft is connected to the compressor and generator at the same time. In the outlet flow, there is an additional combustion chamber where the temperature of the exhaust gases is increased according to the process requirements. The heat recovery boiler uses the heat from the exhaust gases to produce steam or hot water which is then used in a district heating system or other industrial processes.

## 2.2. Micro Turbine Technology

Microturbines are small electricity generators that use fuel to produce high speed rotation which is transformed to electricity in a generator [12]. They use a variety of gaseous and liquid fuels. It is a relatively new technology which started to be commercially used in 2000. Origins of this technology can be found in automotive industry in 1950's when turbochargers and turbo compressors started to be used in automobile engines.

This technology is able to provide a stable and reliable power supply with low emissions. It is ideal for distributed generation because of microturbine's flexibility in connection methods and ability to be connected parallel in order to give higher output power. Microturbines are used in financial services sector, data processing and telecommunication, hotels and restaurants, residential buildings, office buildings and in other commercial sectors. Because of the wide range and low quality of fuels that can be used in this technology, microturbines are used in resource recovering operations in oil and gas industry, coal mines and landfill operation where they use by-product gas. When used in cogeneration, waste heat from microturbines is used for the water heating, building space heating or to drive ventilation system of the building [13].

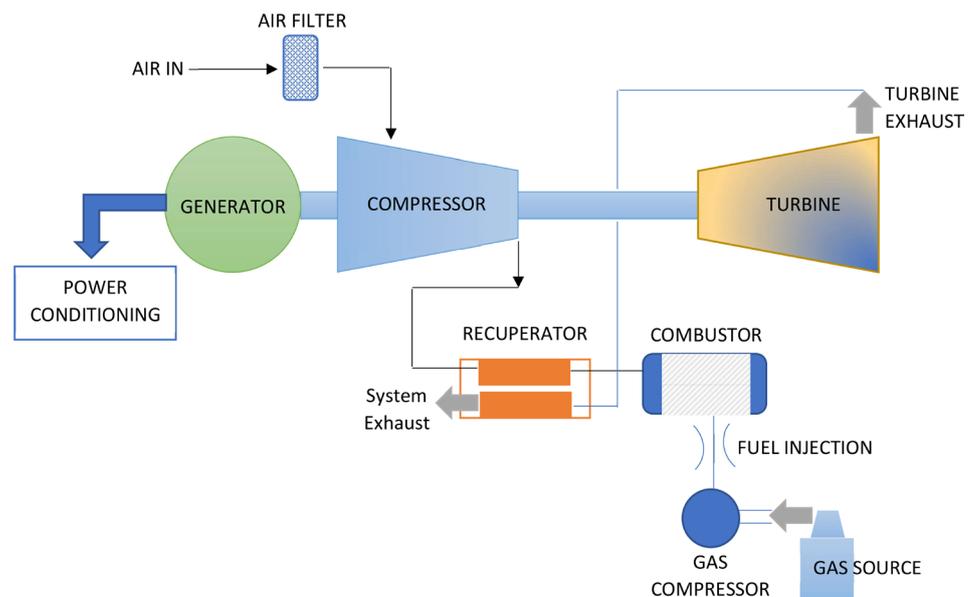
Microturbines operate on the same principle gas turbines do as they basically are small gas turbines, so they use Brayton thermodynamic cycle. Most of them have internal heat exchanger that is used to preheat compressed air, which is called recuperators. Centrifugal compressor compresses the inlet air which later goes to the recuperator. After that, preheated air is mixed with the fuel in the combustor and hot combustion gas expands through turbines. There is one-shaft

model that has a generator, compressor and turbine on the same shaft, and two-shaft models which have one turbine that drives the compressor, and the second to drive the generator. As the generator shaft is rotating at high rotation-per-second, high frequency generator produces AC electricity which is rectified to DC and then inverted back to AC with the frequency of 60 HZ for the U.S. market or 50 HZ for European market. **Figure 4** shows a scheme of single shaft microturbine CHP system.

### 2.3. Steam Turbine Technology

Unlike the other technologies used in CHP systems, steam turbines are independent from the type of fuel because they do not use the fuel directly [14]. Chemical energy of the fuel is transferred to heat energy in steam boilers in combustion process, after which is used to heat water and turn it to a high temperature steam. Steam is then expanded through the steam turbine where its pressure and temperature drop, while steam energy is transferred to mechanical energy on the steam turbine shaft. After the steam turbine, low pressure and temperature steam go to condenser where the heat is taken away and steam is turned into liquid. From the condenser water goes to pump which raises its pressure to the turbine's inlet pressure. Steam boiler firstly heats the water to the bubbling point, then evaporates it to the steam phase line, and then heats the steam to the steam turbine inlet temperature. These three phases are done in the steam boiler components that are called economizer, evaporator and superheater. Thermodynamic cycle which is used in the steam turbine plants is called Rankine cycle [15].

Even though steam turbine price is competitive with other prime movers, the whole system which includes a steam boiler and other equipment has quite a high price per in-installed unit of power. This is why steam turbine CHPs are well



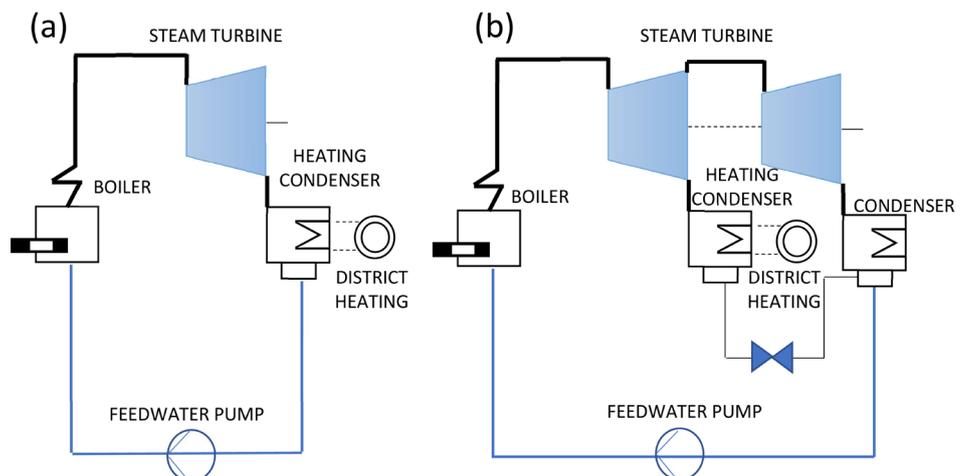
**Figure 4.** Single Shaft micro turbine CHP system [16].

suitable for medium and large-scale applications, especially if there are inexpensive fuels available, such as biomass, various solid waste and by-products, refinery oil and gas. In CHP systems, heat can be extracted and used in many different ways. One is using a back-pressure turbine where the expansion is interrupted at some point, other is using an extraction-condensing turbine where one part of the steam is extracted and then used, and there is possibility to produce steam and hot water for the heat directly in the steam boiler. **Figure 5** shows systems with the back-pressure turbine and the extraction-condensing turbine.

## 2.4. Internal Combustion Engines

Internal combustion engines are a well-known and widely used technology, especially in the transportation sector. They are as well used for power generation, usually for the standby and emergency power, peaking service, intermediate and baseload, and for combined power and heat generation. There are two types of internal combustion engines: spark ignition (SI) and compression ignition engines (CI). Spark ignition engines used for power generation usually run on natural gas, but they can also use gasoline, propane or the landfill gas. Compression ignition engines, also known as diesel engines, use diesel or heavy oil fuel. They were very popular in power generation, but nowadays they have very limited application because of the emission concerns [17] [18] [19] [20]. Internal combustion engines are very well suited to a variety of distributed generation applications. They have a good partial load efficiency, high reliability, and they start quickly. If we also consider the fact that this technology is relatively low priced and it is very easy for maintaining and operating, there is no wonder why it is used worldwide.

Internal combustion engines operate on Otto and Diesel thermodynamic cycles. The main difference between these two cycles is in ignition, so in Otto cycle engines, there is a device that makes the ignition spark, while in Diesel cycle engines, the fuel ignites when compressed. Mechanically, these two engines



**Figure 5.** (a) Elements of back-pressure steam turbine cycle, (b) extraction condensing turbine [21].

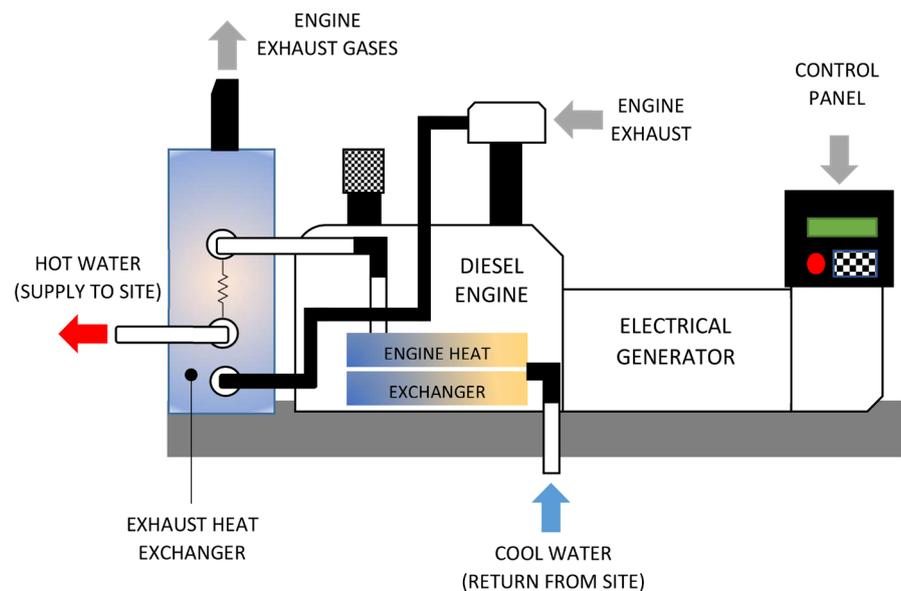
are quite similar: Fuel is ignited and combusted in the cylinder with the piston which is connected to the crankshaft which is transforming linear movement of the piston to rotation.

In CHP applications, the internal combustion engine waste heat can be used from four different sources: exhaust gas, engine jacket cooling water, lube oil cooling water and turbocharger cooling. This heat recovered from internal combustion engines is suitable for the low temperature processes, space heating, portable water heating, or for driving absorption cooling systems. **Figure 6** shows how waste heat can be used in the internal combustion engines.

## 2.5. Fuel Cells Technology

Fuel cells technology has a totally different approach to energy production than the other prime movers mentioned above. Like the batteries, fuel cells produce direct current electricity (DC) through electrochemical processes without the direct combustion of fuel.

Two electrodes, a cathode and anode, pass the charged ions to electrolyte to generate electricity and heat [22] [23] [24] [25]. This technology offers a clean, quiet and efficient power generation. Since there is no combustion, there are no direct emissions associated with this technology. Fast development of this technology started 40 years ago as the fuel of the future and currently, some fuel cell systems are already available for the commercial use. However, these systems face competition problems such as low energy density, expensive materials in use for their production, system complexity and unproven durability and reliability. Because of these problems, it is very hard to ensure funds for their development and production, but as this technology is proven to be environmentally friendly and highly efficient, there are many incentive programs that can help mitigate their cost level.



**Figure 6.** Internal combustion engine in CHP technology [26].

Fuel cells use hydrogen as the most common fuel. Hydrogen is usually derived from hydrocarbons such as natural gas and then used in the fuel cells. Most of the fuel cell systems have three main subsystems:

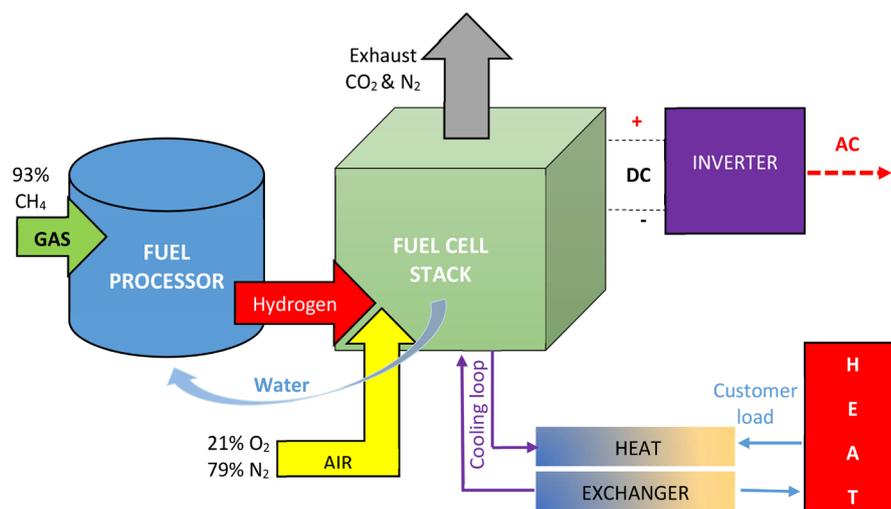
- 1) The fuel cell that generates direct current electricity;
- 2) The fuel processor that converts natural gas to hydrogen;
- 3) The power conditioner that process electrical energy into AC or regulated DC.

As the production cost of the fuel cell technology is high, they are often used in CHP systems in order to achieve higher efficiency [27]. Waste energy is usually used for the district heating applications. **Figure 7** shows the scheme of one fuel cell CHP plant.

### 3. Biomass and the Benefits Associated with Local Bioenergy Production

Biomass is considered to be a renewable but limited energy source [28]. It is renewable for the same reason solar energy is: the sunlight is an inexhaustible source of energy. Unlike the wind, solar or hydro energy, biomass needs a long period of time to be generated. Sometimes that time can be measured in years, so usage of biomass requires careful and long-term planning. It is considered to be limited source because it requires land for the plants to grow [29]. Growing world population makes growing demand for the food production, so occupying the land for growing high energy biomass crops can sometimes be opposed to growing food crops. The other difference of biomass from other renewable energy sources is that it cannot be used onsite. Biomass needs to be transformed into heat energy, while the others can be transformed into mechanical or even directly to electrical energy.

According to [30], biomass includes a wide range of products and byproducts from forestry and agriculture as well as municipal and industrial waste streams. It specifically includes:

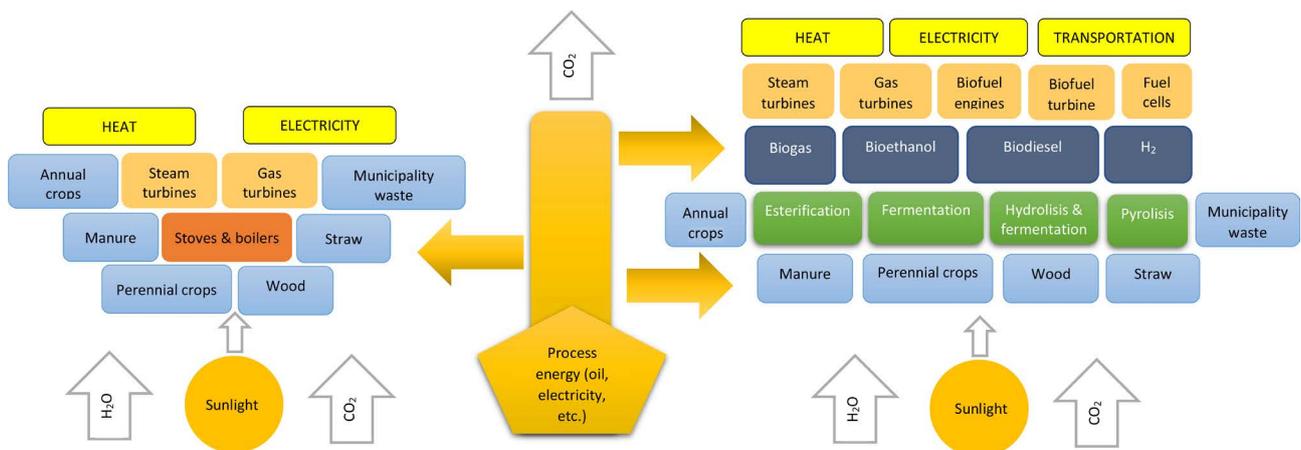


**Figure 7.** Fuel cell CHP plant [28].

Trees; Arable crops; Algae; Agricultural and forest residues; Effluents; Sewage sludge; Manure; Industrial by products; Organic fraction of municipal solid waste.

Biomass can be directly combusted in order to get heat energy, fermented into fuels on alcohol basis, or transformed into high energy gas. The way biomass energy is produced or consumed depends on many different factors among which conversation technologies, specific chemical and physical properties of biomass and energy demands are available [31]. For the heat and electricity production through direct biomass combustion, any biomass feedstock could be effectively used. However, wood-based biomass is traditionally used for these kinds of applications. On the other hand, in transportation appliances, solid biomass needs to be transformed by the refining process to liquid or gas fuel, also known as biofuel.

**Figure 8** shows different ways to get energy from biomass [32]. It can also be seen that, conversation, and transport of biomass requires additional process energy which very often origins from fossil fuels. This means that less energy required for the production of energy from biomass means more energy for the final consumers (higher net-energy value) and less greenhouse gases emission. In general, liquid biofuels have low net-energy value, while direct combustion of solid biomass ensures the highest net-energy value. On the other hand, liquid and gas biofuels have other advantages such as easier distribution and consumption, especially in conventional engines used in the transportation sector. Having this in mind, biomass efficiency can be extended from net-energy value to aspects such as available technologies, biomass availability, economic factors as well as culture and lifestyle. Starting point of bioenergy systems is the main elements of biomass production: sunlight, wind, rain, soil and human work. In order to be competitive, bioenergy systems must be effective. Sustainable bio-energy systems can be defined in different ways, therefore different models for sustainability measuring have been developed. According to Börjesson [33], standard model for bioenergy systems is comprised of four aspects: resource,



**Figure 8.** Biomass to energy conversion.

energy, environmental and cost efficiency.

The model presented by J. Domac, K. Richards and S. Ristic [34] illustrates the complexity of bioenergy systems by identifying socio-economic benefits associated with local bioenergy production. The model divides the benefits in four dimensions: Social aspect, Macro Level, Supply side and Demand Side. Social aspects are divided into two categories: Increased standard of living and Social cohesion and stability. The first one refers to each household income in economic terms, but since there are some factors that influence living standard which has no immediate economic value such as health, environment and education, those have been added separately.

Introducing bioenergy production could help dealing with social problems that many countries have (high level of unemployment, rural depopulation, etc.). Deploying bioenergy plant would first have influence on direct employment, and then to employment in related industries such as agriculture (see **Table 2**).

On macro level, bioenergy contributes to all important elements of development: economic growth through business expansion and employment, substitution for energy import, and secure energy supply through diversification of energy sources [34]. The supply side effects are more subjective to regional development and they are based on increasing region's competitiveness through bioenergy production. It presumes that the investment in bioenergy system will

**Table 2.** Benefits associated with local bioenergy production [34].

Dimension	Benefits
Social aspect	<ul style="list-style-type: none"> <li>• Increasing standard of living</li> <li>• Environment</li> <li>• Health</li> <li>• Education</li> <li>• Social cohesion and stability</li> <li>• Regional development</li> <li>• Rural diversification</li> </ul>
Macro level	<ul style="list-style-type: none"> <li>• Security of supply/risk diversification</li> <li>• Regional growth</li> <li>• Reduced regional trade balance</li> <li>• Export potential</li> </ul>
Supply side	<ul style="list-style-type: none"> <li>• Increased productivity</li> <li>• Enhanced competitiveness</li> <li>• Labor and population mobility</li> <li>• Improved infrastructure</li> </ul>
Demand side	<ul style="list-style-type: none"> <li>• Employment</li> <li>• Income and Wealth creation</li> <li>• Induced Investment</li> <li>• Support of Related Industries</li> </ul>

bring other investments and develop other industries in the region. The demand side refers to the extent and direction of capital flow to employment and regional income. It can be categorized into direct, indirect, induced and displacement effects [35].

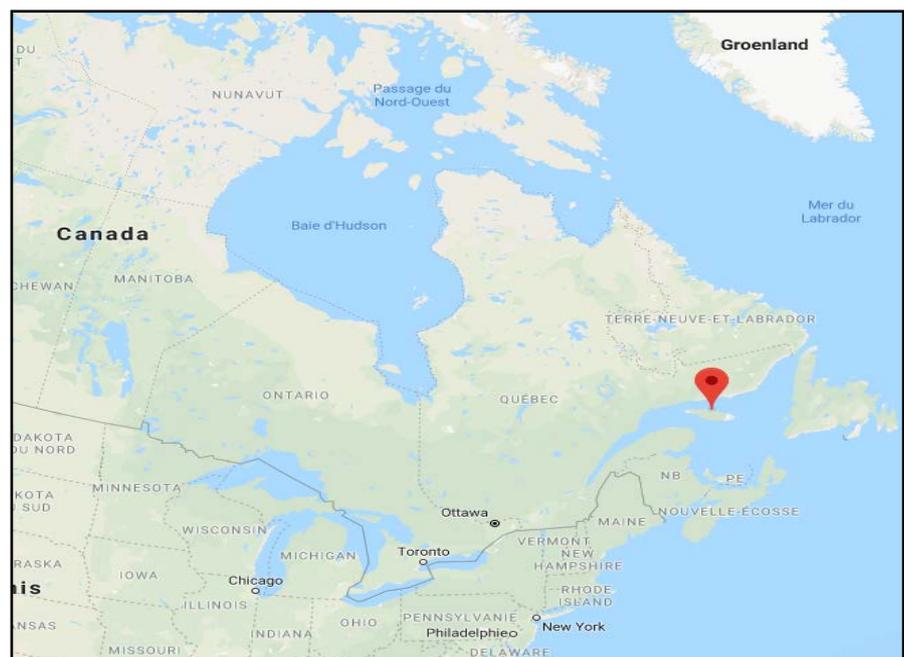
#### 4. Case Study—Anticosti Island

Anticosti Island is an island in the province of Quebec, Canada at the outlet of the Saint Lawrence River into the Gulf of Saint Lawrence, between 49°N and 50°N, and between 61°40'W and 64°30'W. At 7892.52 km<sup>2</sup> (3047.32 sq-mi) in size and the 20<sup>th</sup> largest island in Canada. It has about 250 inhabitants and ensures its electrification with the Port-Menier diesel power plant. **Figure 9** shows the geographical location of the island.

##### 4.1. Reference Case (Present Case)

Local thermal production, using diesel generators, mainly supplies electricity and heating to customers. According to [36], the Port-menier power plant is responsible for high emissions of CO<sub>2</sub> annually. For the purpose of design of power plant, peak values of heat and electricity were used. The data from 2016 show that the maximum electricity demand was at 1.2 MW. **Figure 10** shows the heat and electricity load of the Anticosti community in 2016. This work is focused on the feasibility study of a biomass cogeneration plant to replace the diesel plant with a heat network.

The daily fuel consumption (diesel) is between 7200 l/d to 8000 l/d which corresponds in money to 10,368 CAD\$ to 11,520 CAD\$ per day. The plant has three generators (2 × 855 kW and 1 × 1135 kW) individually capable of supplying



**Figure 9.** The geographical location of the Anticosti island (Source: google map).

almost all the electricity required for the proper functioning of the Menier port. The diesel power plant consumes between 1,200,000 and 1,500,000 liters of diesel annually and produces 2845 MW. Hydro-Québec forecasts an annual increase in subscriptions of 1.3% due to the number of inhabitants that increases during the summer season (hunters, tourists, hikers, etc.). The power plant meets the needs of the inhabitants and organizations of the port Menier, a consumption of 4.5 GWh, the rest is released in the form of heat and gas in the air (not used).

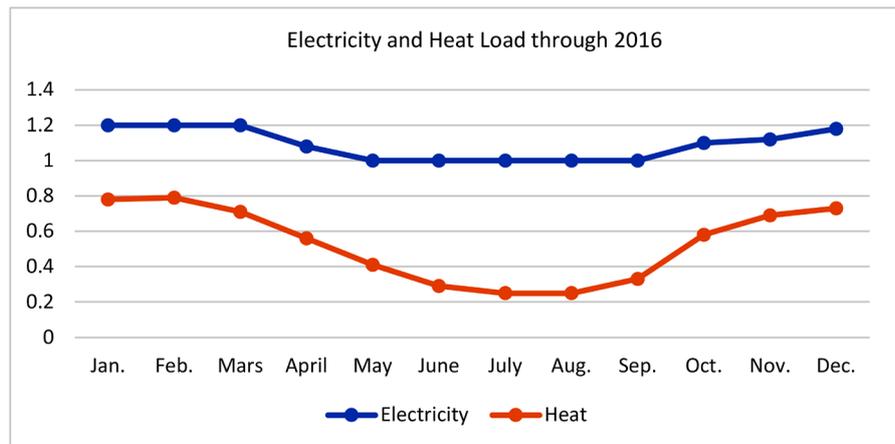
## 4.2. Proposed Case

In the proposed case, it is a cogeneration plant operating on biomass (chips and bark), it will produce electricity and heat to supply the heating network with hot water. As shown in **Figure 11**, the plant operates with Rankine organic cycle units. To meet the electricity demand, the plant must produce 2.2 MW (2 units of 1.1 MW) from biomass combustion, in which case the biomass plant will replace the diesel plant.

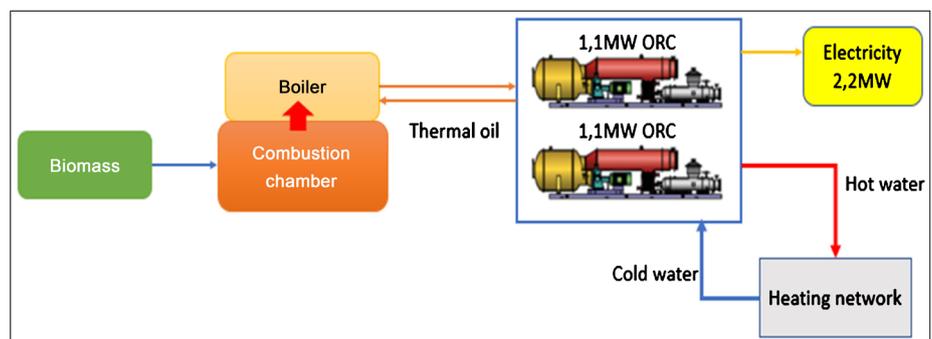
## 4.3. CHP Design

The cogeneration plant will be equipped by:

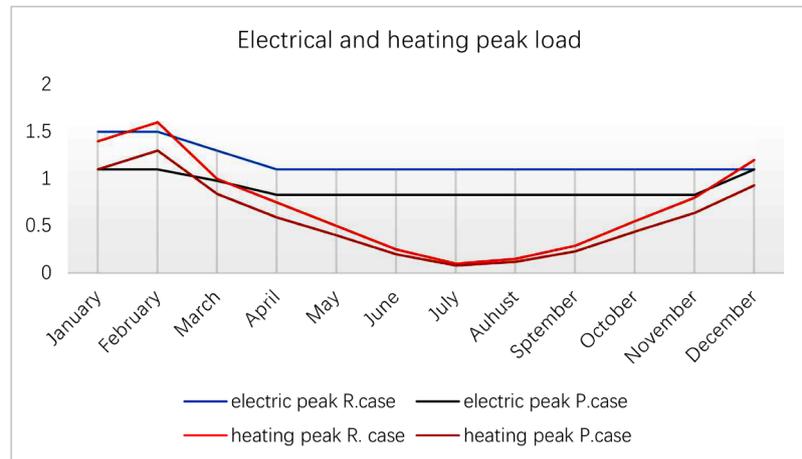
- Two ORC cogeneration turbogenerators with a net capacity of 1.1 MW each.



**Figure 10.** Heat and Electricity peak value demands for the Anticosti Island community in 2016.



**Figure 11.** Explanatory diagram of the proposed.



**Figure 12.** Electrical and heating peak load for the two cases.

They are supplied with thermal oil from the boiler at a power of 5140 kWh to produce electricity and hot water.

- A thermal boiler with a power of about 11 MW and an inlet temperature of 253°C and an outlet temperature of 313°C. The boiler operates on biomass, especially chips and bark, with a moisture content that varies between 25 and 60%. The most appropriate type of boiler is the mobile grate furnace boiler which is able to burn any type of biomass with a moisture content ranging from 10% to 60% for a power ranging from 400 kW to 25 MW.
- A biomass conveyor.
- An induced fan, with motorization and variable speed drive designed for high temperature and which conveys the combustion gases leaving the dust collector to the chimney.
- Ash extractor and conveyor to remove ashes to the outside.
- Ash plan.
- Chimney and gas pipes.
- Multi-cyclone type dust collector.
- Main power supply panel and control equipment panel with operator interface.

Energy demand and consumption in the village of Port-Menier is stable over several months of the year and does not exceed 1.1 MW except in December, January and February when the peak loads reach 1.5 MW. With the heating network the electricity demand decreases by 0.4 MW (see **Figure 12**).

The selected turbogenerators are Turboden TD10 CHP type, they equipped with a turbine, an asynchronous generator, a condenser, an evaporator and a re-generator, they are built by Turboden/pratt & whitney. The ORC process operates in a closed cycle with thermal oil for a required thermal power of 5250 kW for each 1.1 MW unit. The thermal output of the ORC unit is 4130 kW to the condenser, this energy is sent to the district heating network.

The technical data in the following **Table 3** are based on an ambient temperature of 15°C with a biomass of 40% moisture at a calorific value of 2.5 kWh/kg.

The calorific value of biomass is set by RETScreen at 19.8 MJ/kg for wood and equal to 5.4 kWh/kg. **Table 4** represents the different characteristics of electricity and biomass consumption.

#### 4.4. The Heating Network

Despite its small population and remoteness from major centers, Port-Menier village has all the services necessary for the daily activities of its residents. The number of dwellings occupied by residents is 122 plus 60 detached houses, making a total of 182 residential dwellings. The heating network circuit must be able to meet the needs of the inhabitants for hot domestic water and space heating.

The entire network is divided into four main sections, the first section represents all houses and private dwellings (182), the second section represents the entire Saint-Joseph school and community radio, the third section represents offices,

**Table 3.** Technical data of a 1.1 MW ORC cogeneration unit.

Heat transfer fluid	Thermal oil
Inlet temperature	313°C
Outlet temperature	253°C
Working fluid—ORC	Silicone oil
Cooling fluid	Water
Inlet temperature	60°C
Outlet temperature	80°C
Input thermal power—ORC	5.25 MW
Net electrical power	1.10 MW
Thermal power at the ORC condenser output (to the heating network)	4.13 MW
Net electrical efficiency	20%
Thermal efficiency	78%
Energy loss	2%

**Table 4.** Biofuel power production and consumption characteristics.

Parameter	unit	Value
Number of cogeneration units		2
Net electrical power per unit	MW	1.1
Total annual electricity production	MWh	8017.2
Required thermal power	MWth	10.5
Calorific value of biomass	MJ/kg	19.8
Boiler efficiency	%	80
Biomass consumption	t/year	19,787 to 39,575
Total consumption /h	Kg/h	2290 to 4680
Biomass price envisaged	\$	55

and the fourth section represents the CLSC hospital. According to the 2016 census profile, the number of private dwellings is 182 compared to 218 inhabitants. The heating network will cover the heating needs of the inhabitants with a production capacity of 4130 kW and a total length of pipes reaching 9750 m. The total investment cost on the heating network is \$14,941,614. **Table 5** covers all expenses during the work, labor, equipment and piping.

The RETScreen renewable energy management software has calculated the model for the heating network (**Table 6**). The RETScreen database contains the technical data of the piping according to Canadian standards.

The RETScreen model calculates the section and length of the pipes according to Canadian standards and thus calculates the price of the pipes according to standard costs. **Table 7** shows the dimensioning and cost of the main line pipes.

The model provides a summary of the dimensions (diameters) of the main distribution line pipes and the related costs.

## 5. Economic Analysis

### 5.1. Costs and Investments

To define the costs of the various equipment of the cogeneration plant, we used

**Table 5.** Overview of the technical and investment data of the heating network.

Parameter	unit	Value
Outlet temperature	°C	80
Return flow temperature	°C	20
Number of private accommodations		182
Number of offices		13
Schools and hospitals		2
Average distance between buildings	m	20
Total length of main line pipes	m	6000
Total length of pipes	m	9750
Available heat capacity	[kW]	4130
Heat consumed	[MWh]	4735
Total investments cost on the heating network	\$	14,941,614

**Table 6.** Dimensioning and cost of the secondary line pipes of the heating network.

Building group	Length of the pipes (m)	Size of the pipes (m)	Cost of the energy transfer stations (\$)	Cost of the secondary line pipes (\$)	Total cost
Private hous	3000	DN32	1,815,891	617,900	6,171,900
School and the radio office	50	DN32	31,498	63,518	95,016
Hospital	200	DN40	21,317	254,072	275,389
Offices	500	DN32	119,729	670,950	790,679
Total				7,160,440	9,148,876

the results of the articles cited in reference [37] [38] [39] [40] which are focused on the technical-economic study of Rankine's organic cycle in order to produce electricity and heat. The results allowed us to make **Table 8**, we also take the results of the articles as a reference and basics for defining the limits and validating the results.

**Table 7.** Dimensioning and cost of the main lingne pipes of the heating network.

Dimensions (diameters) of the main distribution line pipes (mm)	Length of the main line (m)	Cost of the main line pipes (\$)
DN40	600	381,108
DN50	400	268,380
DN150	5000	5,143,250
Total		5,792,738

**Table 8.** Estimated cost of equipment and investments of the Anticosti island biomass plant.

Plant capacity	2200.00 kW
Net annual electricity production	8017.2 MWh/year
Cost of equipment	
Power generation equipment	
• 2 ORC Units of 1.1 MW	3,700,000\$
• Boiler	1,716,561\$
• Furnace	1,595,210\$
• Convoyer belt	352,320\$
• Flue gas cleaning system	1,000,000\$
• Storage	500,000\$
• Moisture and fire control system	150,000\$
• Ash extraction system	200,000\$
Feasibility study	100,000\$
Development	3,500,000\$
Engineering	200,000\$
Civil engineering works	1,750,130\$
Fuel cost	
• Biomass price	55 \$/t
• Annual consumption	39,575 t
• Total cost	2,176,603\$
Total costs of the CHP plant	13,491,084\$
Heating network	
• Main mine hoses	5,792,738\$
• Secondary line pipes	7,160,440\$
• Energy transfer stations	1,988,436\$
Total heating network costs	14,941,614\$
Total investment costs	28,432,698\$

## 5.2. Financial Analysis

The financial analysis is an in-depth examination of investment costs, fuel costs of the proposed case, multiple expenses, total saving and annual revenues. The RET Screen clean energy management software has a spreadsheet called Financial Analysis, which simplifies the project evaluation process. Through the input data of financial parameters (discount rate, debt ratio, etc.), simple return, net present value (NPV). The financial analysis provides decision-makers with the financial parameters useful for their analysis.

Forest fuels are regarded as by-products of traditional forestry where tops and branches are harvested simultaneously with high-quality wood along with low-quality trees. Also, hardwood and thinning are included in the energy supplies. Biomass consisting of these four sources is harvested, gathered, dried to a standardized water content, chipped and transferred to the designated terminal site in the model created for financial assessment for forest fuel manufacturing in Anticosti island.

Variables that determine costs of forestry production, and thus also the production of forest fuels have been divided into three groups: Technology, biology and geography. Technology includes harvesting technology, in-forest transportation, drying (storage), chipping technology, and road transportation technology. Biology variable represents variation of trees that are harvested, their transportation and energy calculation. The last one, geography, includes site specific characteristics such as terrain layout, distance to terminal site, etc.

Forest fuel cost is determined by marginal costs, or the additional costs to traditional forestry. Marginal costs are calculated for each of the production stages (harvesting, collecting, drying, chipping and transportation). Variables (technology, biology and geography) influence the biomass sources processing (residues, low quality trees, hardwood and thinning), and thus influence marginal costs.

Price and availability are the final results that are calculated by this model (**Table 9**). Price of the forest wood is given in CAD/kWh, and the market price for the Anticosti island is about 0.11 CAD\$.

Positive NPV is indication that the project is economically viable, the net value added of the project is 54,827,799\$. The RETScreen model calculated the annual savings over the life of the Anticosti Island biomass which is 6,006,192 \$. The financial analysis of the biomass cogeneration plant project shows that the project is profitable. After about 2 years we manage to recover the investment cost thanks to the income it generates, which reduces the risks since the return is fast, it is very important to minimize the risks. Total savings and annual incomes are 9,516,756 \$, the annual fee is 4,375,033\$ for an investment of 28,432,698\$.

## 6. GHG Reduction

The use of the biomass for the production of electricity and thermal energy meets the criteria of environmental protection. Biomass is a renewable and CO<sub>2</sub>

**Table 9.** Financial analysis of the Anticosti island biomass plant.

Parameter	unit	Value
<b>Financials parameters</b>		
• Fuel indexation rate	%	3
• Inflation rate	%	2
• Discount rate	%	9
• Re-investment rate	%	9
• Project lifetime	Year	20
<b>Financing</b>		
• Incentives and subsidies	\$	
• Debt ratio	%	70
• project debt	\$	19,902,889
• Equity capital invested	\$	8,529,809
• Interest rate on the debt	%	7
• Duration of the loan	Year	15
• Payment of the debt	\$/Year	2,185,230
<b>Investment costs</b>		
• Power generation system	\$	3,701,760
• Heat production system	\$	20,455,704
• Related and miscellaneous infrastructure	\$	4,275,234
Total investment costs	\$	28,432,698
<b>Annual fees and debt payment</b>		
• Operation and maintenance	\$	13,200
• Fuel costs proposed case	\$	2,173,603
• Debt payment—15 years	\$	2,185,230
Total annual costs	\$	4,375,033
<b>Savings and annual income</b>		
• Fuel cost-reference case	\$	4,891,496
• Electricity export income	\$	4,625,260
• Revenue for GHG reduction	\$	0
Total savings and annual revenues	\$	9,516,756
Cash flow and annual income	\$	5,141,723
<b>Financial viability</b>		
Simple return	year	3.9
Return on equity	year	1.6
Net Present Value (NPV)	\$	54,827,799
Annual savings over the lifetime	\$/year	6,006,192
Benefit-cost ratio		7.4
Cost of GHG reduction	\$/t CO <sub>2</sub>	−307

neutral energy source. Improving electricity generation in Canada's remote sites from biomass or other renewable energy sources is one of the primary government objectives. This project contributes to the achievement of the CO<sub>2</sub> emission

reduction target set out in the Kyoto Protocol.

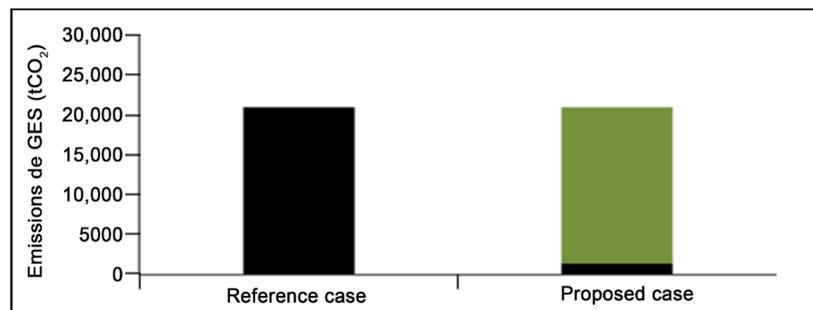
According to the results of the RETScreen software analysis of the cogeneration plant emission forecasts, it is possible to avoid about 19,541.7 t CO<sub>2</sub>/year, which corresponds to 45,445.8 barrels of crude oil not consumed per year. The following **Table 10** shows the quantity of pollutants (CO<sub>2</sub>, CH<sub>4</sub>, N<sub>2</sub>O) emitted by each system in kg/GJ. The reference case corresponds to the current diesel system and the proposed case corresponds to the replacement biomass plant.

CO<sub>2</sub> emitted by biomass is not considered to be a pollutant because at the time of combustion the biomass erases the CO<sub>2</sub> absorbed during its life cycle. This quantity of CO<sub>2</sub> 1427.7 t CO<sub>2</sub>/year is not very significant compared to the quantity emitted by diesel which estimated at 20,969.4 t CO<sub>2</sub>/year (**Figure 13**).

A comparison between the two systems is shown in **Table 11**, we can see the characteristics of each of them, the differences between the quantities of fuel consumed and the quantities of greenhouse gas emissions.

**Table 10.** Quantity of pollutants emitted by each system.

Polluting	Reference case kg/GJ	Proposed case kg/GJ
CO <sub>2</sub>	266.3	0
CH <sub>4</sub>	0.0132	0.0299
N <sub>2</sub> O	0.0398	0.0037



**Figure 13.** Annual GHG emission reduction graph.

**Table 11.** Comparing between the two systems (proposed case, reference case).

	Proposed case	Reference case
<b>Characteristics of the fuel</b>		
Fuel type	biomass	Diesel
Calorific Value	19.8 MJ/kg	45.5 MJ/kg
Density mass	250 to 500 kg/m <sup>3</sup>	4.845 kg/L
Purchase price	55\$/t	1.44\$/L
Fuel consumption per day	54.21 t/d to 108.42 t/d	7200 to 8000 L/d
Fuel consumption per year	1.2 to 1.5 Ml	39,575 t
Fuel consumption per year	2.18 M \$	4.9 M \$
Energy production	Power	Heat and power
GHG emission	1427.7 t CO <sub>2</sub> /year	20,969.4 t CO <sub>2</sub> /year

## 7. Conclusion and Perspective Work

The results of the software show the technical and economic viability of the project, this one is profitable after 2 years with an investment of 28,285,784\$ and total annual saving and income of 9,516,756\$. According to the financial analysis, the viability of the project is positive, the return on the initial investment cost of the project thanks to the income it generates is very fast, it represents 1.6 years, which reduce the risks on the investment. In this work, it has been demonstrated the advantage of transforming biomass into energy using ORC cogeneration units. With a capacity of 2.2 MW the system includes two cogeneration units of 1.1 MW each, the demand for electrical energy is 1.1 MW to 1.5 MW throughout the year. The proposed system largely covers the power and heating demand of the Port-Menier Village. This project will create several permanent and semi-permanent jobs, encourage the entrepreneurs to invest in the creation of companies in the field of wood processing, which will boost the island's economy. This system will reduce by 19,543 t CO<sub>2</sub> per year and 390,867 t CO<sub>2</sub> over 20 years life of the project.

## Conflicts of Interest

The authors declare no conflicts of interest regarding the publication of this paper.

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