

Structural and Dielectric Properties of Sn Doped Barium Magnesium Zirconium Titanate Perovskite Ceramics

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Abstract

Perovskite type ceramics ($\text{Ba}_{0.9}\text{Mg}_{0.1})(\text{Sn}_x\text{Zr}_{0.4-x}\text{Ti}_{0.6})\text{O}_3$ (with $x = 0.01, 0.02, 0.03$ and 0.04) relaxor composition prepared through solid state reaction route and calcinated at temperature is 1150°C for 5 hrs with intermediate mixing. The room temperature XRD study suggests that all the samples have the single phase cubic symmetry with space group pm 3 m. The pellets were sintered at 1500°C for 4 hrs. Scanning Electron Microscope (SEM) observations revealed enhanced micro structural uniformity and retarded grain growth with decreasing Sn content. The dielectric measurements at constant frequency show that dielectric constant increases with Sn content. Loss factor and dielectric constant decreased with increasing frequency but at very high frequencies it was independent.

Keywords

Sn Doped, Barium Titanate, Dielectric Properties, Perovskite, Lead Free Ceramics

1. Introduction

Barium Titanate (BT) is the most common ferro electric material, which is used to manufacture electronic components such as multilayer capacitors, positive temperature coefficient thermistors, piezo electric transducers, and ferro electric memory, because of its excellent dielectric, piezo electric and ferro electric properties [1] [2].

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Pb(Zr,Ti)O₃, PZT based ceramics has been study more than anyone else ferroelectric because of their excellent dielectric properties [3]. However, the presence of lead in those materials is about 60% in weight [4], reconsidering its use in technical applications, due to its high toxicity of lead for the environment as well as for humans [5]-[9]. The micro structure and dielectric properties of BT can be modified by addition of the dopants such as La³⁺, Ce²⁺, Mn⁴⁺, Nb⁵⁺, Nd³⁺, Cr³⁺, Zr⁴⁺, Mg²⁺, Sr²⁺ and Si⁴⁺ to occupy Ba²⁺ on A sites or Ti⁴⁺ on B sites to form the solid solution [10]-[26]. It has been reported that [27] with ~15% Zr substitution in Ba(ZrTi)O₃ the three transitions (rhombohedral to orthorhombic, orthorhombic to tetragonal and tetragonal to cubic) of BT, come towards the room temperature with enhanced dielectric constant. Further increase in Zr content beyond 15%, a diffuse dielectric anomaly in ceramic has been observed with the decrease in transition temperature [28] and the material showed typical relaxor like behavior in the range 25% - 42% Zr substitution [29]. Unexpectedly the lead free ceramics show the relaxor properties at low temperatures [30]. Several attempts have been made by researchers on these materials to shift the T_c to close to room temperature. It is well known that homovalent and heterovalent substitution for barium and titanium ions gives rise to various behaviors including the shifting of the transition temperature. A small content of Ba replaced by Mg in BZT solid solution the dielectric peaks has been shifted. But the transition temperature shifted towards lower temperature. The Sn ion is smaller than the Zr ion. If we substitute the Sn in Zr⁴⁺ ion site the T_c may be increased to room temperature and Sn⁴⁺ substituted BZT ceramic exhibits both high piezoelectric properties and good temperature stabilities in common usage temperature range. This inspired to work on effect of Sn on structural and dielectrical properties of (Ba_{0.9}Mg_{0.1})(Sn_xZr_{0.4-x}Ti_{0.6})O₃ relaxor composition prepared through solid state reaction route.

2. Experimental

The perovskite samples of pure and Sn doped Barium Magnesium Zirconium Titanate (BMSZT (0.000), (0.010), (0.015), (0.020), (0.025)) were prepared by conventional solid state reaction method. The starting raw materials were BaCO₃ (Chen Chems., Chennai), TiO₂ (Loba Chem., Mumbai) and ZrO₂ (Loba Chem., Mumbai), MgO (Chen Chems., Chennai) and SnO₂ (E. Merck India Ltd.). All the powders were having more than 99% purity. The powders were taken in a suitable stoichiometry for 20 gm of samples. The powders were thoroughly mixed in an agate mortar in dry and wet mixing with appropriate amount of Acetone for 6 hrs. After proper mixing, mixed powders were calcinated at 1150°C for 5 hrs. and a small amount polyvinyl alcohol was added to the calcinated powder for fabrication of pellets, which was burnt out during high temperature sintering. The circular disc shaped pellets were prepared by applying a uniaxial pressure of 4.5×10^6 N/m². The pellets were subsequently sintered at an optimized temperature of 1500°C for 4 hrs. A preliminary study on compound formation and structural parameters was carried out using an X-ray diffraction (XRD) technique with an X-ray powder diffractometer. The XRD pattern of the calcinated powder was recorded at room temperature PANalytical X'pert pro with CuK_α radiation (1.5405 Å) in a wide range of Bragg's angles 2θ ($15 \leq 2\theta \leq 80^\circ$). Micro structures of sintered pellets were recorded by scanning electron microscope (SEM)(JEOM JSM-6380 LA). The pellets were then electrode with high purity air-drying silver paste and then dried at 500°C for 1 hr. Impedance spectroscopic analysis was done using a Agilent E4980A Precision LCR meter with temperature (150 - 330 K) and frequency (20 Hz - 200 KHz).

3. Results and Discussion

3.1. Structural Analysis

Figure 1 shows the XRD pattern of the pure and Cu doped BMSZT (0.000, 0.010, 0.015, 0.020, 0.025) samples. The XRD analysis provides that the samples are having single perovskite structure. BaTiO₃ (BT) has the tetragonal structure at room temperature. The ionic radii of Ba²⁺ and Ti⁴⁺ are 1.35 Å and 0.605 Å respectively. If we doped BTO with Mg²⁺ and Zr⁴⁺ whose ionic radii are both 0.72 Å Mg occupies A site and Zr occupies B site of BT.

The pure BMSZT single phased cubic structure when the Mg content is <1.5% at -% [31] and Zr content is < 0.42% at -% [32]. The small amount of Sn has ionic radius 0.69 Å doping to BMSZT. By doping with Sn the diffraction angles are shifted towards the higher angle side indicating the decrease in lattice parameters due to the incorporation of smaller content of Sn in place of Zr.

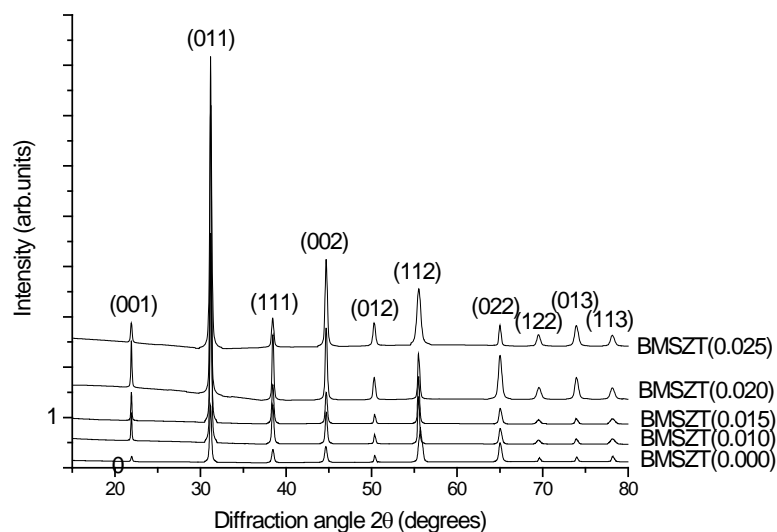


Figure 1. X-ray diffractograms of Sn doped BMSZT (0.000, 0.010, 0.015, 0.020, 0.025) samples.

3.2. Microstructural Analysis

Figure 2 shows the SEM micrographs of pure and Sn-doped BMSZT (0.000, 0.010, 0.015, 0.020, 0.025) samples. It is found that the average grain size of samples are ~ 1.66 , ~ 1.55 , ~ 1.42 , ~ 1.27 and ~ 1.25 μm as the Sn content decreases from 0% to 0.025%. This decrease is in agreement with our XRD pattern. Moreover, the surface observation shows a good density of grains with some porosity.

3.3. Dielectric Properties

3.3.1. Temperature Dependence Dielectric Properties

Figure 3 shows the temperature dependence of the dielectric constant and loss of pure and Sn-doped BMSZT samples measured at 1 MHz. The figure shows that the value of the dielectric constant increases gradually to a maximum value (ϵ_m) with increase in temperature up to the transition temperature and then decreases, indicating a phase transition. It is also found that the Curie temperature T_c of BMSZT samples with Sn dopant of (0.000, 0.010, 0.015, 0.020, 0.025) corresponding to the maximum dielectric constant is 180, 200, 210, 225 and 250 respectively. The results indicate that the Curie temperature of BMSZT increased may be due to Zr ions replaced by Sn ions and Sn ionic radius is some small, it can decrease the grain size, again decrease in Curie temperature may be due to occupying the more number of Sn atoms in Zr sites, due to the Sn ions conduct the little current then the dielectric constant may be decreased and Curie temperature increased.

According to **Figure 3(a)** the peak value of the dielectric constant of BMSZT samples with the Sn dopant of (0.000, 0.010, 0.015, 0.020, 0.025) is 566, 551, 510, 480 and 462 respectively. The result indicates that the peak value of dielectric constant for the undoped sample is the maximum and the peak value decreases with Sn content.

Figure 3(b) shows that the dielectric loss initially increases with temperature, reaches a maximum, and then further increase in temperature loss is decreased, but for the BMSZT sample of (0.020) it is at a lower temperature high value of loss due to the presence of all types of polarisation and may be due to the contribution of finite resistivity of the materials. Further increase in temperature increases ionic conductivity resulting from the disordering of mobile cations in the oxygen octahedral skeleton [32].

3.3.2. Frequency Dependence Dielectric Properties

As shown in **Figure 4(a)** first, it is found that the dielectric constant of BMSZT samples decreased with frequency. Second, it is also found that the dielectric constant of BMSZT (0.015) decreased rapidly at low frequencies. At very high temperatures, the dielectric constant is very low and it maintains a constant value. It may be due to there must be defects with opposite charges (dipoles) to preserve charge neutrality. These dipoles could be oriented to align the direction of the applied electric field. When the frequency increases, the dipoles do not catch up with

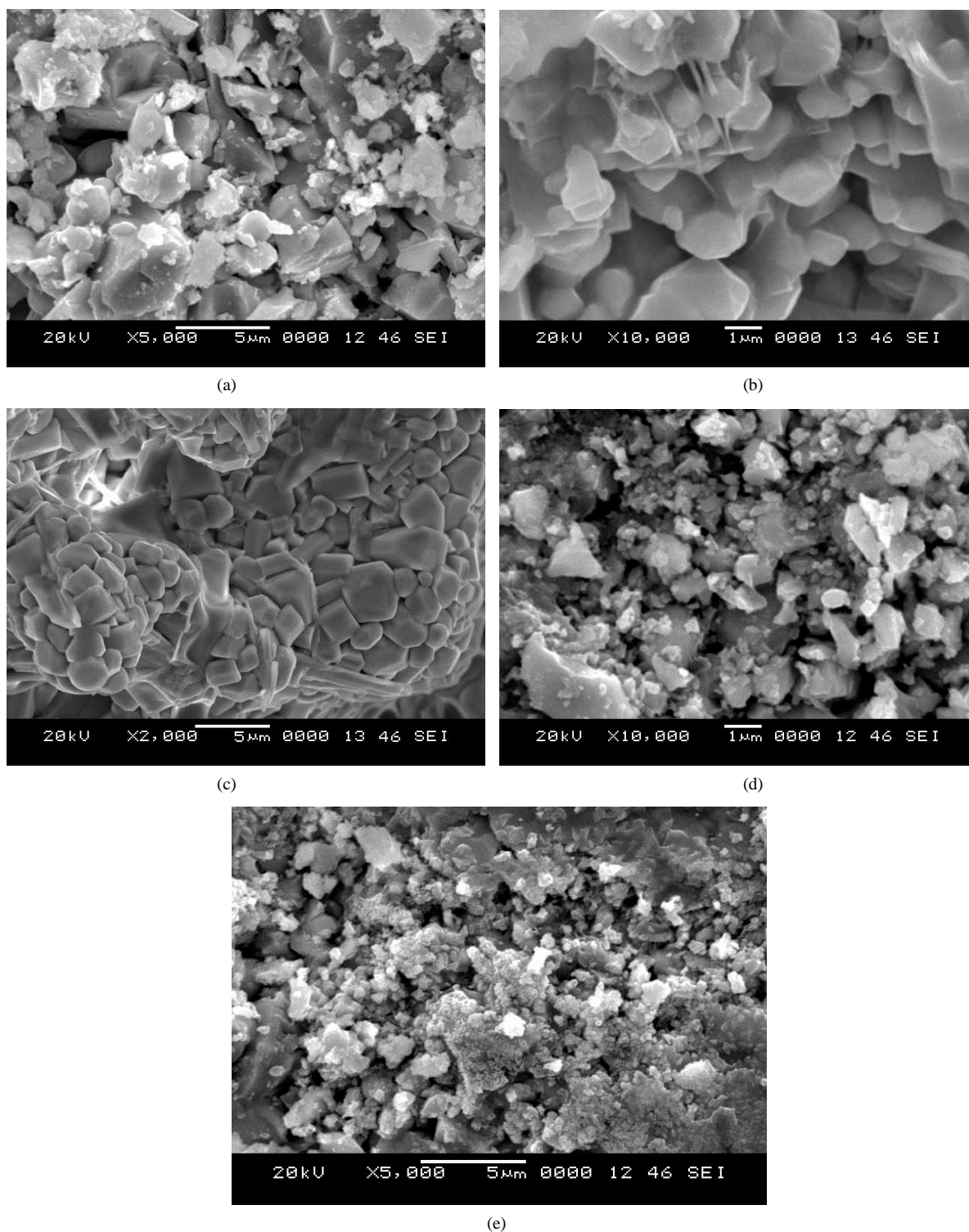


Figure 2. SEM micrograph of pure and Sn dope BMSZT ceramics. (a) 0.000; (b) 0.010; (c) 0.01; (d) 0.020; (e) 0.025.

the change of the electric field to complete polarisation so that the dielectric constant decreases.

In the **Figure 4(b)** the dielectric losses were a combined result of electrical conduction and orientational polarisation of the matter. The energy losses, which occur in dielectrics due to dc conductivity and dipole relaxation. The loss factor of a dielectric material is a useful indicator of the energy loss as heat.

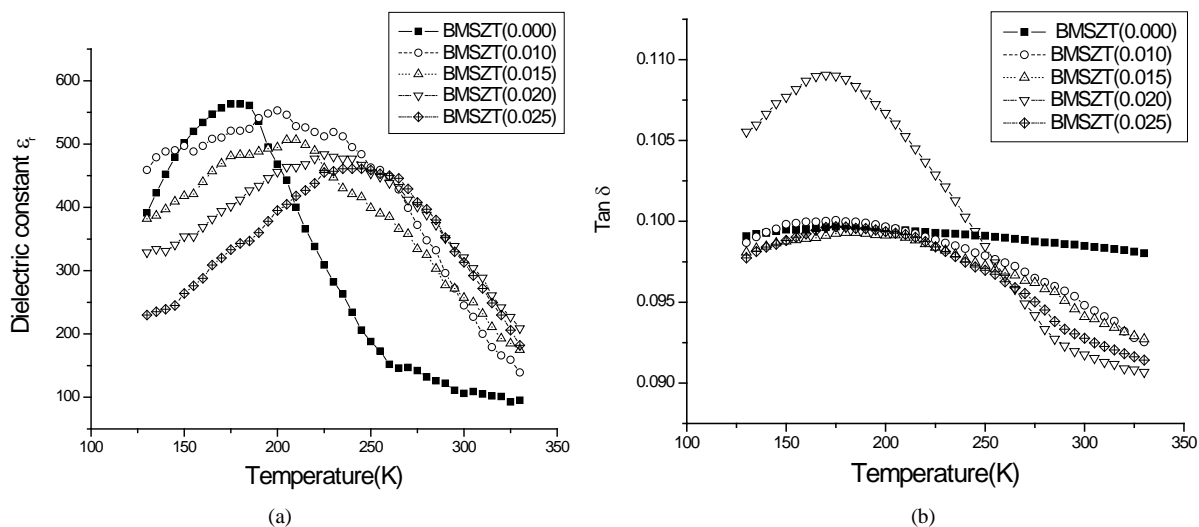


Figure 3. Temperature dependence of (a) Dielectric constant (b) Dielectric loss of pure and Sn doped BMSZT (0.000, 0.010, 0.015, 0.020, 0.025) samples.

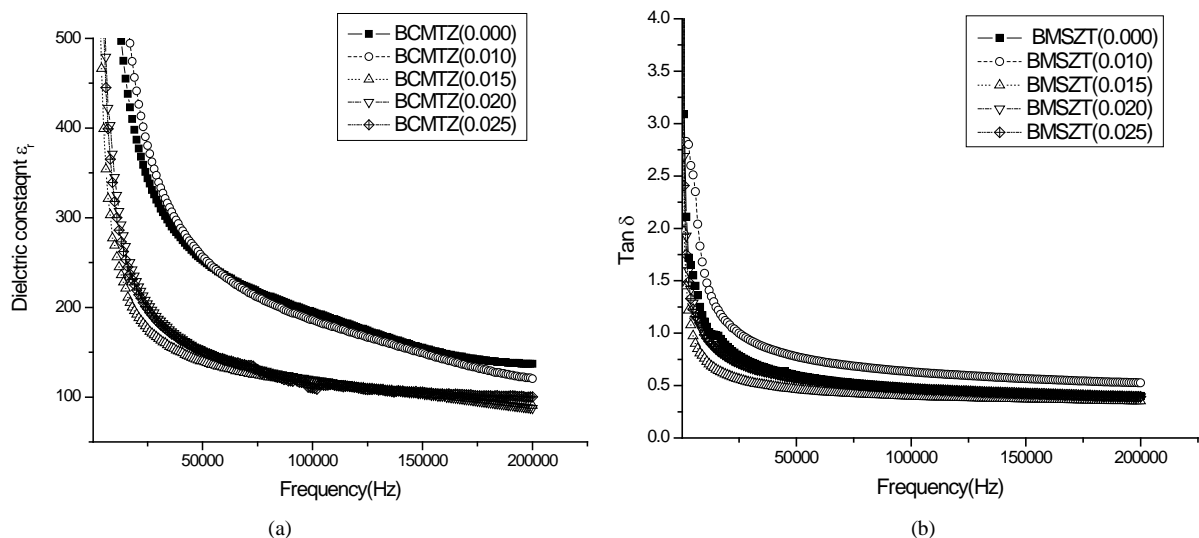


Figure 4. Frequency dependence of (a) Dielectric constant (b) Dielectric loss of Sn doped BMSZT (0.000, 0.010, 0.015, 0.020, 0.025) samples.

4. Conclusion

Perovskite types $(\text{Ba}_{0.9}\text{Mg}_{0.1})(\text{Sn}_x\text{Zr}_{0.4-x}\text{Ti}_{0.6})\text{O}_3$ (with $x = 0.000, 0.010, 0.015, 0.020, 0.025$) ceramics have prepared through solid state reaction route. The room temperature XRD study suggests that the compositions have single phase cubic symmetry with space group pm-3m. The dielectric study reveals that the material undergoes a diffuse type ferroelectric phase transition. The transition temperature increased with Sn content and the dielectric constant decreased with Sn content.

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