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Synthesis of Novel Acid Dyes with Coumarin Moiety and Their Utilization for Dyeing Wool and Silk Fabrics

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Abstract

This article describes the synthesis of some novel coumarin compounds to use as acid dyes by using compounds 1 - 4 as starting materials, which were prepared by interaction of 2-hydroxybenzaldehyde with ethyl 3-oxobutanoate, diethylmalonate, 4-nitrobenzenediazonium chloride and 4sulfobenzene-diazonium chloride, respectively. Compound 1 reacted with bromine and 2-cyanoacetohydrazide to give phenacyl bromide derivative 5 and 2-cyanoacetohydrazone derivative 6, respectively. Coupling of compound 6 with equimolar amount of 2-sulfo-4-((4-sulfophenyl) diazenyl)benzenediazonium chloride gave coumarin acid dye 8. Phenacyl bromide derivative 5 reacted with potassium cyanide in refluxing ethanol to produce compound 7, which on coupling with equimolar amount of 8-hydroxy-6-sulfonaphthalene-2-diazonium chloride and 8-hydroxy-3,6-disulfonaphthalene-1-diazonium chloride gave coumarin acid dyes 9 and 10, respectively. Interaction of compound 2 with 2-amino-5-((4-sulfophenyl)diazenyl)benzenesulfonic acid, benzene-1,4diamine and 3,3'-dimethoxy-[1,1'-biphenyl]-4,4'-diamine in refluxing ethanol afforded compounds 11, 12 and 14, respectively. Diazonium sulphate of compounds 12 and 14 coupling with 4-amino-5-hydroxynaphthalene-2,7-disulfonic acid gave compounds 13 and 15, respectively. Cyclocondensation of compound 3 with ethyl 3-oxobutanoate, diethyl malonate and malononitrile afforded derivatives of 3-acetyl-2H-chromen-2-one 16, ethyl 2-oxo-2H-chromene-3-carboxylate 17 and 2imino-2H-chromene-3-carbonitrile 18, respectively. Reaction of sodium benzenesulfonate deriva-

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tive 4 with ethyl 3-oxobutanoate and hydrazine hydrate gave compounds 19 and 20, respectively. The structures of the newly synthesized compounds were confirmed by elemental analysis, UV/VIS, IR, ¹H NMR and Ms spectral data. The suitability of the prepared dyestuffs for dyeing of wool and silk fabrics has been investigated. The dyed fabric shows good light fastness, very good rubbing, perspiration, washing and excellent sublimation fastness. These dyes have been color shade from blue to violet with very good depth and levelness on fabrics. The dye bath exhaustion and fixation on fabric has been found to be very good.

Keywords

Synthesis, Coumarin, Acid Dye, Dyeing, Wool Fabric

1. Introduction

The considerable innovation has been witnessed in past three decades in the field of azo dye chemistry based on heterocyclic systems and studies in the synthesis of such derivatives have been reported [1]-[5]. Most of the recent research has focused on structural variations of existing types, for example, variations in substituent, especially on the side chains of the coupling components. The use of heterocyclic coupling component and diazo components in the synthesis of azo dyes is well established, and the resultant dyes exhibit better tinctorial strength and brighter dueing than those derived from aniline-based components. Most heterocyclic dues of technical interest for application to textiles are derived from diazo components consisting of five-membered rings containing one sulphur heteroatom and to which a diazotisable amino group is directly attached. The ring may also possess one or more nitrogen heteroatoms and be fused to another aromatic ring. These diazo components are capable of providing red to blue color dyes that meet the rigorous technical and economical requirements demanded of them by both manufacturer and user. Intensive efforts have been made in the investigation of monoazo dyes in which a heterocyclic system replaces one of the usual carboxylic systems. Many different heterocyclic diazo components have been studied, especially derivatives of thiazole, imidazole, benzimidazole owing to the marked bathochromic effect of such groups [6]-[12]. A majority of acid dyestuffs are sulphonic acid derivatives of azo dyes. The free dye acids are difficult to isolate and are hydroscopic in nature making it difficult to pack and store them. These dyes are invariably isolated as sodium salts. Coumarins are attractive and versatile molecules that find applications in various fields like medicine, perfumery, dyes, pigments, optical brighteners, lasers, optical data storage devices, solar cells [13]-[19]. The coumarin is not fluorescent, but the introduction of an electron-withdrawing group such as a diazotized aromatic amine or an acetyl group makes it highly fluorescent. Coumarin establishes a family of dyes [20]-[24] that are applicable in different fields of science and technology [25]-[27]. The present work was carried out with the following objectives, synthesis and identification of some newly acid dyes based on coumarin derivatives, and the possibility of its use in dyeing of wool and silk fabrics.

2. Results and Discussion

Chemistry

The present investigation deals with the synthesis of novel coumarin compounds to use as acid dyes by using compounds **1-4** as a starting materials, which were prepared by interaction of 2-hydroxybenzaldehyde with ethyl 3-oxobutanoate, diethylmalonate, 4-nitrobenzenediazonium chloride and 4-sulfobenzenediazonium chloride, respectively (**Scheme 1**). Structure of compound **3** was established on the basis of its elemental analysis and spectral data. Thus, IR spectrum of **3**indicated absorption bands at $v_{\text{max}} = 3370 \text{ cm}^{-1}$ for hydroxyl group, 1653 cm⁻¹ for carbonyl group and 1456, 1290 cm⁻¹ for nitro group. ¹H NMR spectrum showed three singlet signals at $\delta = 8.05$, 10.30 and 11.78 ppm corresponding to H₆ of hyroxyphenyl ring, hydroxyl and formyl protons, respectively, two doublet signals, each doublet for two protons at $\delta = 7.95$ and 8.32 ppm for H_{2,6} and H_{3,5}of nitrophenyl ring, respectively, two doublet signals, each doublet for one proton at $\delta = 7.17$ and 8.14 ppm due to H₃ and H₄ of hyroxyphenyl ring, respectively. IR spectrum of compound **4** showed absorption bands at $v_{\text{max}} = 3462 \text{ cm}^{-1}$ for hydroxyl group, $v_{\text{max}} = 1658 \text{ cm}^{-1}$ for carbonyl group and $v_{\text{max}} = 1386$, 1150 cm⁻¹ for sulphate group. ¹H NMR spectrum showed three singlet signals at $\delta = 7.19$, 10.33 and 11.56 ppm corresponding to H₆ of hyroxyphenyl-

Scheme 1. Synthetic pathways for compounds 1-4.

ring, hydroxyl and formyl protons, respectively, two doublet signals, each doublet for two protons at $\delta = 7.76$ - 7.79 and 8.15 ppm for H_{2,6} andH_{3,5} of benzenesulfonate ring, respectively, two doublet signals, each doublet for one proton at $\delta = 7.17$ and 8.06 - 8.08 ppm due to H₃ and H₄ of hyroxyphenyl ring, respectively.

3-Acetyl-2*H*-chromen-2-one (1) reacted with bromine and 2-cyanoaceto-hydrazide to give phenacyl bromide derivative 5 and 2-cyanoacetohydrazone derivative 6, respectively. Phenacyl bromide derivative 5 reacted with potassium cyanide in refluxing ethanol to produce 3-oxo propanenitrile derivative 7 (Scheme 2). The structure of compound 7 was established on the basis of their elemental analysis and spectral data. Thus, IR spectrum of compound 7 revealed absorption bands at $v_{\text{max}} = 2207 \text{ cm}^{-1}$ for cyano group, $v_{\text{max}} = 1703$ and 1636 cm⁻¹ for cyclic carbonyl of coumarin and acyclic carbonyl, respectively. The mass spectrum of compound 7 showed a molecular ion peak at m/z = 213 and a base peak at m/z = 101. The methylene group in compound 6 proved to be highly reactive. Thus, 2-cyanoacetohydrazone derivative 6 underwent coupling with equimolar amount of 2-sulfo-4-((4-sulfophenyl)-diazenyl)benzenediazonium chloride to give coumarin acid dye 8 (Scheme 2). The IR spectrum of coumarin acid dye 8 showed, two bi-forked characteristic absorption bands at $v_{\text{max}} = 3421$ and 3350 cm⁻¹ assignable to 2NH groups, another absorption bands at $v_{\text{max}} = 2212 \text{ cm}^{-1}$ for cyano group and at $v_{\text{max}} = 1755 \text{ and } 1657 \text{ cm}^{-1}$ for two carbonyl groups of coumarin ring and amide group, respectively. Mass spectrum of compound 8 showed a molecular ion peak at m/z = 681 and a base peak at m/z = 50.

3-Oxo-3-(2-oxo-2*H*-chromen-3-yl)propanenitrile (7) underwent coupling with equimolar amount of 8-hydroxy-6-sulfonaphthalene-2-diazonium chloride and 8-hydroxy-3,6-disulfonaphthalene-1-diazonium chloride to give coumarin acid dyes 9 and 10,respectively (Scheme 3). The structure of coumarin acid dyes 9 and 10 were established on the basis of their elemental analysis and spectral data. Thus, IR spectrum of compound 9 revealed absorption bands at $v_{\text{max}} = 3424$ and 3320 cm⁻¹ for OH and NH groups, respectively, $v_{\text{max}} = 2248$ cm⁻¹ for cyano group and at $v_{\text{max}} = 1710$ and 1632 cm⁻¹ for cyclic carbonyl of coumarin and acyclic carbonyl, respectively.

Scheme 2. Synthetic pathways for compounds 5-8.

OH
$$N \in \mathbb{N} \cap \mathbb{C}$$
 $C_2H_5OH / ACONa$

OH $N \in \mathbb{N} \cap \mathbb{C}$
 $C_2H_5OH / ACONa$

OH $N \in \mathbb{N} \cap \mathbb{C}$
 $C_2H_5OH / ACONa$

OH $N \in \mathbb{N} \cap \mathbb{C}$
 $C_2H_5OH / ACONa$

OH $N \in \mathbb{N} \cap \mathbb{C}$
 $C_2H_5OH / ACONa$

OH $N \in \mathbb{N} \cap \mathbb{C}$
 $C_2H_5OH / ACONa$

10

Scheme 3. Synthetic pathways for compounds 9 and 10

¹H NMR spectrum of compound **9** showed two singlet signals at $\delta = 12.71$ and 12.80 ppm corresponding to protons of OH and NH groups. IR spectrum of compound **10** revealed broad absorption band from $v_{\text{max}} = 3486$ to 3380 cm⁻¹ for OH and NH groups, $v_{\text{max}} = 2225$ cm⁻¹ for cyano group and at $v_{\text{max}} = 1710$ and 1632 cm⁻¹ for cyclic carbonyl of coumarin and acyclic carbonyl, respectively. Mass spectrum of compound **10** showed a molecular ion peak at m/z = 587 and a base peak at m/z = 219.

Interaction of ethyl 2-oxo-2*H*-chromene-3-carboxylate (2) with 2-amino-5-((4-sulfophenyl)diazenyl) benzene-sulfonic acid in refluxing ethanol afforded coumarin acid dye 11 (Equation 1). The structure of coumarin acid dye 11 was established on the basis of their elemental analysis and spectral data. Thus, IR spectrum of compound 11 revealed absorption bands at $v_{\text{max}} = 3325 \text{ cm}^{-1}$ for NH group, $v_{\text{max}} = 1736$ and 1617 cm⁻¹ for two carbonyl groups of coumarin ring and amide group, respectively. Mass spectrum of compound 11 showed a molecular ion peak at m/z = 573 and a base peak at m/z = 394.

Equation 1. Synthetic pathway for compound 11.

Interaction of compound 2 with benzene-1,4-diamine in refluxing ethanol afforded a single product identified as N-(4-aminophenyl)-2-oxo-2H-chromene-3-carboxamide (12) on the basis of elemental analysis and spectral data. Thus, IR spectrum of compound 12 showed, two bi-forked characteristic absorption bands at $v_{\text{max}} = 3458$ and 3360 cm⁻¹ assignable to amino group, $v_{\text{max}} = 3320$ cm⁻¹ for NH group and $v_{\text{max}} = 1702$ and 1650 cm⁻¹ for two carbonyl groups of coumarin ring and amide group, respectively. Mass spectrum of compound 12 showed a molecular ion peak at m/z = 280 and showed other peaks at m/z = 173 corresponding to fragment (M^+ -C₆H₇N₂), m/z = 107as a base peak for fragment (C_6 H₇N₂) (Chart 1).

Compounds 12 was suspended with stirring in concentrated sulfuric acid and cooled to 0°C - 5°C then diazotized by adding sodium nitrite. After stirring at 0°C for 1 h, the diazonium sulphate solution of compound 12 was added to dissolved coupler compound of 4-amino-5-hydroxynaphthalene-2,7-disulfonic acid in 20% sodium hydroxide solution at 0°C to give compound 13 (Scheme 4). IR spectrum of compound 13 revealed broad absorption band from $v_{\text{max}} = 3505$ to 3273 cm⁻¹ for hydroxyl, amino and NH groups and at $v_{\text{max}} = 1700$ and 1648 cm⁻¹ for two carbonyl groups of coumarin ring and amide group, respectively. Mass spectrum of compound 13 showed a molecular ion peak at m/z = 654 and a base peak at m/z = 107.

In the same manner, compound 2 underwent condensation with 3,3'-dimethoxy-[1,1'-biphenyl]-4,4'-diamine to produce N-(4'-amino-3,3'-dimethoxy-[1,1'-biphenyl]-4-yl)-2-oxo-2H-chromene-3-carboxamide (14). The elemental analysis and spectral data of the latter structure were in agreement with its assigned structure. Thus, IR spectrum of compound 14 revealed a broad absorption band from v_{max} = 3400 to 3270 cm⁻¹ due to amino and NH groups and v_{max} = 1718 and 1658 cm⁻¹ for two carbonyl groups of coumarin ring and amide group, respectively. Besides, the mass spectrum was compatible with the molecular formula $C_{24}H_{20}N_{2}O_{5}$, m/z =416 confirmed structure 14. Diazonium sulphate of compound 14 coupling with 4-amino-5-hydroxynaphthalene-2,7-disulfonic acid to give compound 15 (Scheme 5). IR spectrum of compound 15 revealed a broad absorption band from v_{max} = 3509 to 3380 cm⁻¹ due to hydroxyl, amino and NH groups, v_{max} = 1726 and 1661 cm⁻¹ for two carbonyl groups of coumarin ring and amide group, respectively and v_{max} = 1449 cm⁻¹ for N=N group. Mass spectrum of compound 15 showed a molecular ion peak at m/z = 791 and a base peak at m/z = 64.

Cyclocondensation of 2-hydroxy-5-((4-nitrophenyl)diazenyl)benzaldehyde (3) with ethyl 3-oxobutanoate, diethyl malonate and/or malononitrile afforded derivatives of 3-acetyl-2H-chromen-2-one 16, ethyl 2-oxo-2Hchromene-3-carboxylate 17 and 2-imino-2*H*-chromene-3-carbonitrile 18, respectively (Scheme 6). The structures of compounds 16-18 were established on the basis of their elemental analysis and spectral data. Thus, IR spectrum of compound 16 revealed an absorption bands at $v_{\text{max}} = 1745$ and 1676 cm^{-1} for two carbonyl groups of coumarin ring and acetyl group, respectively, $v_{\text{max}} = 1522 \text{ cm}^{-1}$ corresponding to N=N group and two absorption bands at $v_{\text{max}} = 1338$ and 1231 cm⁻¹ for nitro group. H NMR spectrum of 16 revealed three singlet signals at δ = 2.53, 8.42 and 8.80 ppm for methyl, H₅and H₄ of coumarin, respectively, two doublet signals each doublet signal for one proton at $\delta = 7.65$, 8.25 ppm corresponding to H₈ and H₇ of coumarin, respectively, besides two doublet signals each doublet signal for two protons at δ = 8.08 and 8.59 ppm corresponding to H_{2,6} and H_{3,5} of nitrophenyl ring, respectively.IR spectrum of compound 17 revealed an absorption bands at $v_{\rm max} = 1741$ and 1705 cm⁻¹ for two carbonyl groups of coumarin ring and ester group, respectively, $v_{\text{max}} = 1521 \text{ cm}^{-1}$ corresponding to N=N group and two absorption bands at $v_{\text{max}} = 1338$ and 1251 cm⁻¹ for nitro group. ¹H NMR spectrum of 17 revealed triplet and quartet signals at δ = 1.30 and 4.30 ppm, respectively corresponding to protons of methyl and methylene of ester group, respectively, two singlet signals at δ = 8.40 and 8.89 ppm for H₅ and H₄ of coumarin, respectively, two doublet signals each doublet signal for one proton at $\delta = 7.60, 8.19$ ppm corresponding to H₈ and H_7 of coumarin, respectively, besides two doublet signals each doublet signal for two protons at $\delta = 8.03$ and 8.52 ppm corresponding to H_{2.6} and H_{3.5} of nitrophenyl ring, respectively.

IR spectrum of compound 18 revealed an absorption band at $v_{\text{max}} = 3337$ for NH group, $v_{\text{max}} = 2205$ for cyano group, $v_{\text{max}} = 1556$ cm⁻¹ corresponding to N=N group and two absorption bands at $v_{\text{max}} = 1338$ and 1251 cm⁻¹

Chart 1. Fragmentation pattern for compound 12.

Scheme 4. Synthetic pathways for compounds 12 and 13.

Scheme 5. Synthetic pathways for compounds 14 and 15.

Scheme 6. Synthetic pathways for compounds 16-18.

for nitro group. Mass spectrum of compound 18 showed a molecular ion peak at m/z = 321 (M^++2) and showed other peaks at m/z = 319 (M^+), m/z = 170 corresponding to fragment ($M^+-C_6H_3N_3O_2$), m/z = 150 for fragment ($M^+-C_{10}H_5N_2O$), m/z = 106 for fragment ($C_7H_6O^+$), m/z = 77 for fragment ($C_6H_5^+$), m/z = 65 for fragment ($C_5H_5^+$) and m/z = 52 for fragment ($C_4H_4^+$) (Chart 2).

Reaction of sodium benzenesulfonate derivative 4 with ethyl 3-oxobutanoate and/or hydrazine hydrate gave compounds 19 and 20, respectively (Scheme 7). IR spectrum of compound 19 revealed an absorption bands at $v_{\text{max}} = 1754$ and 1672 cm^{-1} for two carbonyl groups of coumarin ring and acetyl group, respectively, $v_{\text{max}} = 1564 \text{ cm}^{-1}$ corresponding to N=N group and two absorption bands at $v_{\text{max}} = 1382$ and 1122 cm^{-1} for SO₂ group. ¹H NMR spectrum of 19 revealed triplet signal at $\delta = 2.57$ ppm corresponding to protons of methyl group, two singlet signals at $\delta = 8.19$ and 8.80 ppm for H₅ and H₄ of coumarin, respectively, two doublet signals each

$$\begin{array}{c} C_{10}H_{9}N_{5}O_{3} \\ m/z^{-}319 \ (18\%) \end{array} \\ \begin{array}{c} C_{10}H_{6}N_{2}O \\ m/z^{-}170 \ (18\%) \end{array} \\ \begin{array}{c} C_{2}H_{4}N_{3}O_{2} \\ m/z^{-}150 \ (14\%) \end{array} \\ \begin{array}{c} C_{7}H_{6}O \\ m/z^{-}106 \ (8\%) \end{array} \\ \begin{array}{c} C_{7}H_{6}O \\ m/z^{-}177 \ (19\%) \end{array} \\ \begin{array}{c} C_{6}H_{5} \\ m/z^{-}52 \ (25\%) \end{array}$$

Chart 2. Fragmentation pattern for compound 18:

Scheme 7. Synthetic pathways for compounds 19 and 20.

doublet signal for one proton at $\delta = 7.62$, 7.85 ppm corresponding to H₈ and H₇ of coumarin, respectively, besides two doublet signals each doublet signal for two protons at $\delta = 7.78$ and 8.52 ppm corresponding to H_{2,6} and H_{3.5} of benzenesulfonate ring, respectively.

IR spectrum of compound **20** revealed an absorption broad band at $v_{\text{max}} = 3384$ for OH groups, $v_{\text{max}} = 1486$ cm⁻¹ corresponding to N=N group and two absorption bands at $v_{\text{max}} = 1384$ and 1132 cm⁻¹ for SO₂ group. Mass spectrum of compound **20** showed a molecular ion peak at m/z = 552 (M⁺-2N₂) and showed other peaks at m/z = 450 corresponding to fragment (C₂₀H₁₅N₆O₅S⁺) and m/z = 295 for fragment (C₁₄H₁₀N₆O₂⁺) (Chart 3).

3. Experimental

3.1. Methods and Materials

3.1.1. Wool Fabric

Wool fabric of 310 g/m², supplied by Golden Tex Co., Tenth of Ramadan-Egypt, was initially treated in an aqueous solution with a liquor ratio 50:1 containing 0.5 g/L sodium carbonate and 2 g/L nonionic detergent at 60°C for 30 min, then thoroughly washed, and air dried at room temperature.

3.1.2. Silk Fabric

Degummed and bleached silk fabric (El-Khateib Co., Egypt) weighing 90 g/m² was used throughout this work. Before dyeing, the fabric was treated in an aqueous solution containing 2 g/l non-ionic detergent for 1 h at 90°C and at a liquor ratio 50:1, then washed thoroughly in water and air dried at room temperature.

3.1.3. Chemicals

H-acid, γ -acid and 4-aminoazobenzene-3,4'-disulphonic acid, 1-amino-3-bromo-5,10-dioxoanthracene-2-sulphonic acid were obtained from Fluka Chemie AG. All other chemicals used in the study were of reagent gradeand applied without further purification.

Chart 3. Fragmentation pattern for compound 20.

3.2. Chemistry

Melting points (°C, uncorrected) were determined in open capillaries on a Gallen Kemp melting point apparatus (Sanyo Gallen Kemp, Southborough, UK). IR spectra (KBr) were recorded on FT-IR 5300 spectrometer and Perkin Elmer spectrum RXIFT-IR system (v, cm⁻¹). Pre-coated silica gel plates (silica gel 0.25 mm, 60 G F 254; Merck, Germany) were used for thin layer chromatography. The NMR spectra in (DMSO- d_6) were recorded at 400 MHz on a Varian Gemini NMR spectrometer (δ , ppm). Mass spectra were obtained on GC Ms-QP 1000 EX mass spectrometer at 70 ev. Elemental analyses were performed on Carlo Erba 1108 Elemental Analyzer (Heraeus, Hanau, Germany). All compounds were within $\pm 0.4\%$ of the theoretical values. Analyses were carried out by the Micro analytical Research Center, Faculty of Science, Cairo University and Al-Azhar University.

3.2.1. 3-Acetyl-2*H*-Chromen-2-One (1)

Compound 1 was synthesized according to the literature procedure [28].

3.2.2. Ethyl 2-0xo-2*H*-Chromene-3-Carboxylate (2)

Compound 2 was synthesized according to the literature procedure [29].

3.2.3. 2-Hydroxy-5-((4-Nitrophenyl)Diazenyl)Benzaldehyde (3)

2-Hydroxybenzaldehyde (1.22 g, 0.01 mol) was dissolved in water (20 mL) containing (0.4 g, 0.01 mol) of sodium hydroxide and (4.24 g, 0.04 mol) of sodium carbonate during the period of 30 min at 0°C. The resulting solution was added slowly to a solution of diazonium chloride of 4-nitroaniline (1.38 g, 0.01 mol) in water at 0°C - 5°C. The reaction mixture was stirred for 1 h at 0°C and then allowed to warm slowly to room temperature. The product was collected by filtration and washed with 100 mL of NaCl solution (10%) under vacuum. The obtained solid was dried under vacuum at 80°C overnight to give **3**. Brown crystals, yield, 92%; mp 185-188°C. IR (KBr, cm⁻¹): $v_{\text{max}} = 3370$ (OH), 1653 (C=O), 1578 (C=C), 1526 (N=N), 1456, 1290 cm⁻¹ (NO₂). ¹H NMR (DMSO-d₆): $\delta = 7.17$ (1H, d, Ar-H₃), 7.95 (2H, d, nitrophenyl-H_{2,6}), 8.05 (1H, s, Ar-H₆), 8.14 (1H, d, Ar-H₄), 8.32 (2H, d, nitrophenyl-H_{3,5}), 10.30 ppm (1H, s, OH), 11.78 (1H, s, CHO). Anal. Calcd. for C₁₃H₉N₃O₄ (271.23): C, 57.57; H, 3.34; N, 15.49. Found: C, 57.29; H, 3.56; N, 15.28%.

3.2.4. Sodium 4-((3-Formyl-4-Hydroxyphenyl)Diazenyl)Benzenesulfonate (4)

2-Hydroxybenzaldehyde (1.22 g, 0.01 mol) was dissolved in water (20 mL) containing (0.40 g, 0.01 mol) of sodium hydroxide and (4.24 g, 0.04 mol) of sodium carbonate during the period of 30 min at 0°C. The resulting solution was added slowly to a solution of 4-sulfobenzenediazonium chloride (2.2 g, 0.01 mol) in water at 0°C - 5°C. The reaction mixture was stirred for 1 h at 0°C and then allowed to warm slowly to room temperature. The product was collected by filtration and washed with 100 mL of NaCl solution (10%) under vacuum. The obtained solid was dried under vacuum at 80°C overnight to give 4. Yellow crystals, yield: 61%; mp 350°C - 351°C (dec.). IR (KBr, cm⁻¹): $v_{\text{max}} = 3462$ (OH), 1658 (C=O), 1558 (C=C), 1478 (N=N), 1386, 1150 cm⁻¹ (SO₂). ¹H NMR (DMSO-d₆): $\delta = 7.17$ (1H, d, Ar-H₃), 7.19 (1H, s, Ar-H₆), 7.76 - 7.79 (2H, d, benzenesulfonate-H_{2,6}), 8.06-8.08 (1H, d, Ar-H₄), 8.15 (2H, d, benzenesulfonate-H_{3,5}), 10.33 (1H, s, OH), 11.56 ppm (1H, s, CHO). Anal. Calcd. for C₁₃H₉N₂NaO₅S (328.28): C, 47.56; H, 2.76; N, 8.53; S, 9.77. Found: C, 47.21; H, 3.03; N, 8.18; S, 10.02%.

3.2.5. 3-(2-Bromoacetyl)-2*H*-Chromen-2-One (5)

Compound 1 was synthesized according to the literature procedure [30].

3.2.6. 2-Cyano-N'-(1-(2-Oxo-2H-Chromen-3-Yl)Ethylidene)Acetohydrazide (6)

Compound 1 was synthesized according to the literature procedure [31].

3.2.7. 3-0xo-3-(2-0xo-2*H*-Chromen-3-yl)Propanenitrile (7)

A mixture of 3-(2-bromoacetyl)-2*H*-chromen-2-one (5; 2.66 g, 0.01 mol) and potassium cyanide (0.65 g, 0.01 mol) in ethanol (20 mL) was heated under reflux for 4 h. during the reflux period, a brown crystalline solid was separated. The separated solid was filtered off, washed with ethanol and recrystallized from ethanol to give 7. Brown crystals, yield 62%; mp 180°C - 182°C. IR (KBr, cm⁻¹): v_{max} = 2931 (CH-aliphatic), 2207 (C \equiv N), 1703

(O-C=O), 1636 (C=O). MS m/z (%): 213 [M $^{+}$] (99), 175 (27), 134 (47), 101 (100). Anal. Calcd. for $C_{12}H_7NO_3$ (213.19): C, 67.61; H, 3.31; N, 6.57. Found: C, 67.09; H, 3.13; N, 7.02%.

3.2.8. Sodium 2-(2-(1-Cyano-2-Oxo-2-(2-(1-(2-oxo-2*H*-Chromen-3-yl)Ethylidene)Hydr-Azinyl) Ethylidene)Hydrazinyl)-5-((4-Sulfonatophenyl)Diazenyl)Benzenesulfonate (8)

To a stirred solution of (6; 2.69 g, 0.01 mol) in ethanol (50 mL) containing, sodium acetate (3 g), 2-sulfo-4-((4-sulfophenyl)diazenyl)benzenediazonium chloride (prepared by adding sodium nitrite (0.69 g, 0.01 mol) to 2-amino-5-((4-sulfophenyl)diazenyl)benzenesulfonic acid (3.57 g, 0.01 mol) in conc. HCl (6 mL) at (0°C - 5°C) under stirring) was added drop wise while cooling to (0°C - 5°C) and stirring. The reaction mixture was then left at room temperature for 2 h and the solid product formed was collected by filtration and recrystallized from DMF/acetone to give 8.0range crystals, yield, 82%; mp >300°C. λ_{max} (H₂O) 518 nm. IR (KBr, cm⁻¹): ν_{max} = 3421, 3350 (2NH), 2929 (CH-aliphatic), 2212 (C \equiv N), 1755 (O-C=O), 1657 cm⁻¹ (C=O). MS m/z (%): 681 [M⁺] (5), 356 (77), 310 (32), 267 (78), 50 (100). Anal. Calcd. for C₂₆H₁₇N₇Na₂O₉S₂ (681.56): C, 45.82; H, 2.51; N, 14.39; S, 9.41. Found: C, 45.25; H, 2.69; N, 15.35; Na, 6.09; S, 8.98, O, 21.60%.

3.2.9. General Procedure for Preparation of Compounds 9 and 10

To a stirred solution of (7; 2.13 g, 0.01 mol) in ethanol (50 mL) containing, sodium acetate (3 g) 8-hydroxy-6-sulfonaphthalene-2-diazonium chloride and/or 8-hydroxy-3,6-disulfonaphthalene-1-diazonium chloride (prepared by adding sodium nitrite (0.69 g, 0.01 mol) to 6-amino-4-hydroxynaphthalene-2-sulfonic acid and/or 4-amino-5-hydroxynaphthalene-2,7-disulfonic acid (0.01 mol) in conc. HCl (6 mL) at (0°C - 5°C) under stirring) was added drop wise while cooling to (0°C - 5°C) and stirring. The reaction mixture was then left at room temperature for 2 h and the solid product formed was collected by filtration and recrystallized from the appropriate solvents to afford colored products9and 10,respectively.

1) Sodium 6-(2-(1-cyano-2-oxo-2-(2-oxo-2*H*-chromen-3-yl)ethylidene)hydrazinyl)-4-hydroxynaphthalene-2-sulfonate (9)

Violet crystals, yield, 88%; mp >300°C (DMF/acetone), $\lambda_{max}(H_2O)$ 545 nm. IR (KBr, cm⁻¹): ν_{max} = 3424(OH), 3320 (NH), 2907 (CH-aliphatic), 2248 (C=N), 1710 (O-C=O), 1632 cm⁻¹ (C=O). ¹H NMR (DMSO-d₆): δ = 7.22 - 8.81 (10H, m, 2Ar-H + coumarin-H₄₋₈), 12.71, 12.80 ppm (2H, 2s, OH, NH). Anal. Calcd. for C₂₂H₁₂N₃NaO₇S (485.40): C, 54.44; H, 2.49; N, 8.66; S, 6.61. Found: C, 54.84; H, 2.56; N, 8.32; S, 6.07%.

2) Sodium 4-(2-(1-cyano-2-oxo-2-(2-oxo-2h-chromen-3-yl)ethylidene)hydrazinyl)-5-hydroxynaphthalene-2,7-disulfonate (10)

Violet crystals, yield, 88%; mp >300°C (DMF/acetone), $\lambda_{\text{max}}(\text{H}_2\text{O})$ 520 nm. IR (KBr, cm⁻¹): ν_{max} = 3486 - 3380 (OH, NH), 2225 (C=N), 1710 (O-C=O), 1632 cm⁻¹ (C=O). MS m/z (%): 587 [M⁺] (23), 537 (52), 506 (18), 358 (71), 219 (100). Anal. Calcd. for $C_{22}H_{11}N_3Na_2O_{10}S_2$ (587.45): C, 44.98; H, 1.89; N, 7.15; S, 10.92. Found: C, 45.04; H, 2.02; N, 6.96; S, 11.06%.

3.2.10. General Procedure for Preparation of Compounds 11, 12, 14

Interaction of ethyl 2-oxo-2*H*-chromene-3-carboxylate(2; 2.18 g, 0.01 mol) with aromatic aryl amine derivatives namely, 2-amino-5-((4-sulfophenyl)diazenyl)-benzenesulfonic acid, benzene-1,4-diamine and/or 3,3'-dimethoxy-[1,1'-biphenyl]-4,4'-diamine (0.01 mol) in ethanol (20 mL) was heated under reflux for 4 h. The separated solid wazxzs filtered off, washed with ethanol and recrystallized from the appropriate solvents to give the compounds **11, 12** and **14**, respectively.

$1) \ Sodium \ 2 - (2 - oxo-2 h-chromene-3-carboxamido) - 5 - ((4-sulfon a top henyl)-diazenyl) benzene sulfon a term (11) - (12) - (12) - (13) - (13) - (14) - (1$

Yellow crystals, yield, 91%; mp >300°C (DMF/acetone), $\lambda_{\text{max}}(\text{H}_2\text{O})$ 440 nm. IR (KBr, cm⁻¹): $\nu_{\text{max}} = 3325$ (NH), 3060 (CH-aromatic), 1736 (O-C=O), 1617 (C=O), 1509 cm⁻¹ (N=N). MS m/z (%): 573 [M⁺] (2), 448 (99), 394 (100), 358 (78), 246 (86). Anal. Calcd. for $C_{22}H_{13}N_3Na_2O_9S_2$ (573.46): C, 46.08; H, 2.28; N, 7.33; S, 11.18. Found: C, 45.89; H, 2.12; N, 7.96; S, 11.36%.

2) N-(4-aminophenyl)-2-oxo-2h-chromene-3-carboxamide (12)

Bright orange crystals, yield, 65%; mp 233°C - 235°C (AcOH). IR (KBr, cm⁻¹): $v_{\text{max}} = 3458$, 3360 (NH₂), 3320 (NH₂), 3020 (CH-aromatic), 1702 (O-C=O), 1650 cm⁻¹ (C=O). MS m/z (%): 280 [M⁺] (76), 173 [M⁺-C₆H₇N₂] (51), 107 [C₆H₇N₂⁺] (100) (Chart 1). Anal. Calcd. for C₁₆H₁₂N₂O₃ (280.28): C, 68.56; H, 4.32; N, 9.99. Found: C, 68.25; H, 4.51; N, 10.06%.

3) N-(4'-amino-3,3'-dimethoxy-[1,1'-biphenyl]-4-yl)-2-oxo-2h-chromene-3-carbox-amide (14)

Brownish-yellow crystals, yield, 70%; mp 110°C - 112°C (DMF/acetone). IR (KBr, cm⁻¹): $v_{\text{max}} = 3400-3270$ (NH₂, NH), 3183 (CH-aromatic), 2935 (CH-aliphatic), 1718 (O-C=O), 1658 cm⁻¹ (C=O). MS m/z (%): 416 [M⁺] (1), 244 (74), 201 (100), 186 (35), 158 (36). Anal. Calcd. for $C_{24}H_{20}N_2O_5$ (416.43): C, 69.22; H, 4.84; N, 6.73. Found: C, 68.97; H, 5.01; N, 6.86%.

3.2.11. Sodium 4-Amino-5-Hydroxy-3-((4-(2-0xo-2*h*-Chromene-3-Carboxamido)Phenyl)-Diazenyl) Naphthalene-2.7-Disulfonate (13)

Compounds **12** (2.80 g, 0.01 mol) was suspended with stirring in concentrated H_2SO_4 (3 mL) and cooled to 0°C - 5°C then diazotized by adding NaNO₂ (0.9 g, 0.013 mol) drop wise at 0°C - 5°C. After stirring at 0°C for 1h, the diazonium sulphate solution of compound **12** were checked with starch paper for the presence of HNO₂. There were a colour change from white to brown, sulfamic acid was added to destroy excess HNO₂. Coupler compound 4-amino-5-hydroxynaphthalene-2,7-disulfonic acid (3.19 g, 0.01 mol) was dissolved in NaOH solution (3 mL, 20%) at 0°C. The cold solution of diazo compound **12** that were prepared above were added to this solution, keeping the temperature at 0°C - 5°C and maintaining pH 4 by adding AcONa. After stirring for 1 h at 0°C, the dissert **13**dyes was collected by filtration then recrystallized from DMF/acetone. Violet crystals, yield, 89%; mp >300°C, $\lambda_{max}(H_2O)$ 570 nm. IR (KBr, cm⁻¹): ν_{max} = 3505 - 3273 (OH, NH₂, NH), 3073 (CH-aromatic), 1700 (O-C=O), 1648 (C=O), 1502 cm⁻¹ (N=N). MS m/z (%): 654 [M⁺] (4), 486 (5), 280 (71), 173 (50), 107 (100). Anal. Calcd. for C₂₆H₁₆N₄Na₂O₁₀S₂ (654.54): C, 47.71; H, 2.46; N, 8.56; S, 9.80. Found: C, 47.29; H, 3.01; N, 8.86; S, 10.16%.

3.2.12. Sodium 4-Amino-3-((3,3'-Dimethoxy-4'-(2-Oxo-2*h*-Chromene-3-Carboxamido)-[1,1'-Bi-Phenyl]-4-Yl)Diazenyl)-5-Hydroxynaphthalene-2,7-Disulfonate (15)

Compounds **14** (4.16 g, 0.01 mol) was suspended with stirring in concentrated H_2SO_4 (3 mL) and cooled to 0°C - 5°C then diazotized by adding NaNO₂ (0.9 g, 0.013 mol) drop wise at 0°C - 5°C. After stirring at 0°C for 1h, the diazonium sulphate solution of compound **14** were checked with starch paper for the presence of HNO₂. There were a colour change from white to brown, sulfamic acid was added to destroy excess HNO₂. Coupler compound 4-amino-5-hydroxynaphthalene-2,7-disulfonic acid (3.19 g, 0.01 mol) was dissolved in NaOH solution (3 mL, 20%) at 0°C. The cold solution of diazo compound **14** that were prepared above were added to this solution, keeping the temperature at 0-5°C and maintaining pH 4 by adding AcONa. After stirring for 1h at 0°C, the dissert dye **15** was collected by filtration then recrystallized from DMF/acetone. Violet crystals, yield, 89%; mp >300°C, $\lambda_{max}(H_2O)$ 405 nm. IR (KBr, cm⁻¹): ν_{max} = 3509 - 3380 (OH, NH₂, NH), 1726 (O-C=O), 1661 (C=O), 1449 cm⁻¹ (N=N). MS m/z (%): 791 [M⁺+1] (5), 744 (8), 472 (9), 146 (52), 118 (63), 64 (100). Anal. Calcd. for C₃₄H₂₄N₄Na₂O₁₂S₂ (790.68): C, 51.65; H, 3.06; N, 7.09; S, 8.11. Found: C, 51.29; H, 2.96; N, 6.86; S, 7.92%.

3.2.13. General Procedure for Preparation of Compounds 16 - 18

To a mixture of 2-hydroxy-5-((4-nitrophenyl)diazenyl)benzaldehyde (3, 2.71 g, 0.01 mol) and ethyl 3-oxobutanoate, diethyl malonate and/or malononitrile (0.01 mol) in ethanol (20 mL), glacial AcOH (0.3 mL) and piperidine (0.3 mL) were added under rapid stirring. The reaction mixture was heated under reflux for 5 h and left to cool, the solid formed after cooling filtered off and recrystallized from a suitable solvent to afford the pure products 16-18, respectively.

1) 3-Acetyl-6-((4-nitrophenyl)diazenyl)-2h-chromen-2-one (16)

Brown crystals, yield, 59%; mp 225-227°C (DMF).IR (KBr, cm⁻¹): $v_{\text{max}} = 3050$ (CH-aromatic), 2928 (CH-aliphatic), 1745 (O-C=O), 1676 (C=O), 1600 (C=C), 1522 (N=N), 1338, 1231 cm⁻¹ (NO₂). ¹H NMR (DMSO-d₆): $\delta = 2.53$ (3H, s, CH₃), 7.65(1H, d, coumarin-H₈), 8.08 (2H, d, nitrophenyl-H_{2,6}), 8.25 (1H, d, coumarin-H₇), 8.42 (1H, s, coumarin-H₅), 8.59 (2H, d, nitrophenyl-H_{3,5}), 8.80 ppm (1H, s, coumarin-H₄). Anal. Calcd. for C₁₇H₁₁N₃O₅ (337.29): C, 60.54; H, 3.29; N, 12.46. Found: C, 60.30; H, 3.48; N, 12.28%.

2) ethyl 6-((4-nitrophenyl)diazenyl)-2-oxo-2h-chromene-3-carboxylate (17)

Brown crystals, yield, 56%; mp 245°C - 246°C (DMF). IR (KBr, cm⁻¹): $v_{\text{max}} = 3097$ (CH-aromatic), 2960 (CH-aliphatic), 1741 (coumarin C=O), 1705 (ester C=O), 1521(N=N), 1338, 1251 cm⁻¹ (NO₂). ¹H NMR (DMSO-d₆): $\delta = 1.30$ (3H, t, CH₃), 4.30 (2H, q, CH₂), 7.60 (1H, d, coumarin-H₈), 8.03 (2H, d, nitrophenyl-H_{2,6}), 8.19 (1H, d, coumarin-H₇), 8.40 (1H, s, coumarin-H₅), 8.52 (2H, d, nitrophenyl-H_{3,5}), 8.89 ppm (1H, s, coumarin-H₄). Anal. Calcd. for C₁₈H₁₃N₃O₆ (367.31): C, 58.86; H, 3.57; N, 11.44. Found: C, 60.01; H, 3.34; N, 11.68%.

3) 2-imino-6-((4-nitrophenyl)diazenyl)-2h-chromene-3-carbonitrile (18)

Brown crystals, yield, 56%; mp 250-252°C (dec.) (DMF). IR (KBr, cm⁻¹): ν_{max} = 3337 (NH), 2205 (C≡N), 1605 (C=N), 1556 (N=N), 1336, 1246 cm⁻¹ (NO₂). MS m/z (%): 321 [M⁺+2] (11), 319 [M⁺] (18), 300 (100), 170 [M⁺-C₆H₃N₃O₂] (18), 150 [M⁺-C₁₀H₅N₂O] (14), 106 [C₇H₆O⁺] (8), 77 [C₆H₅⁺] (19), 65 [C₅H₅⁺] (26), 52 [C₄H₄⁺] (25) (Chart 2). Anal. Calcd. for C₁₆H₉N₅O₃ (319.27): C, 60.19; H, 2.84; N, 21.94. Found: C, 59.94; H, 3.01; N, 22.05%.

3.2.14. Sodium 4-((3-Acetyl-2-Oxo-2h-Chromen-6-yl)Diazenyl)Benzenesulfonate (19)

To a mixture of sodium 4-((3-formyl-4-hydroxyphenyl)diazenyl)benzene-sulfonate (4, 3.28 g, 0.01 mol) and ethyl 3-oxobutanoate (1.30 g, 0.01 mol) in ethanol (20 mL), glacial AcOH (0.3 mL) and piperidine (0.3 mL) were added under rapid stirring. The reaction mixture was heated under reflux for 5 h and, after cooling, the solid was filtered and recrystallized from DMF/acetone to afford the pure product 19. Bright yellow crystals, yield, 63%; mp > 360°C (dec.). IR (KBr, cm⁻¹): $v_{\text{max}} = 3058$ (CH-aromatic), 2922 (CH-aliphatic), 1754 (O-C=O), 1672 (C=O), 1620 (C=C), 1564 (N=N), 1382, 1122 cm⁻¹ (SO₂). ¹H NMR (DMSO-d₆): $\delta = 2.57$ (3H, t, CH₃), 7.62(1H, d, coumarin-H₈), 7.78 (2H, d, Ar-H_{2,6}), 7.85 (1H, d, coumarin-H₇), 8.19 (1H, s, coumarin-H₃), 8.52 (2H, d, Ar-H_{3,5}), 8.80 ppm (1H, s, coumarin-H₄). Anal. Calcd. for C₁₇H₁₁N₂NaO₆S (394.33): C, 51.78; H, 2.81; N, 7.10; S, 8.13. Found: C, 52.01; H, 3.05; N, 6.94; S, 7.95%.

3.2.15. 4,4'-(((Hydrazine-1,2-Diylidenebis(Methanylylidene))Bis(4-Hydroxy-3,1-Phenyl-Ene)) Bis(Diazene-2,1-diyl))Dibenzenesulfonic Acid (20)

A mixture of sodium 4-((3-formyl-4-hydroxyphenyl)diazenyl)benzenesulfonate (4, 6.56 g, 0.02 mol) and hydrazine hydrate (0.5 g, 0.01 mol) in ethanol (30 mL) were refluxed for 2 h. The reaction mixture was concentrated and left to cool then recrystallized from DMF/acetone to give **20**. Bright yellow crystals, yield, 63%; mp 320°C - 322°C (dec.). IR (KBr, cm⁻¹): $v_{max} = 3384$ (OH), 3108 (CH-aromatic), 2934 (CH-aliphatic), 1600 (C=N), 1486 (N=N), 1384, 1132 cm⁻¹ (SO₂). MS m/z (%): 552 [M⁺-2N₂] (60), 450 [C₂₀H₁₅N₆O₅S⁺] (58), 295 [C₁₄H₁₀N₆O₂⁺] (58), 80 (100) (Chart **3**). Anal. Calcd. for C₂₆H₂₀N₆O₈S₂ (608.60): C, 51.31; H, 3.31; N, 13.81; S, 10.54. Found: C, 51.61; H, 2.95; N, 14.02; S, 10.15%.

4. Dyeing of Coumarin Compounds 8-11

4.1. Dyeing of Coumarin Compounds 8-11 on Wool

4.1.1. Effect of pH and Dyeing Temperature on Percent of Dyeing Exhaustion

Table 1 and Figure 1 show the effect of pH on the exhaustion of acid dyes on wool fibre. The data revealed that at lower dyeing pH values (pH 4), the substantivity of the acid dyes on wool was virtually high. From these results, we can deduce that the dye 9 shows the most exhaustion value because this dye has lower molecular weight than others. The low substantivety of acid dye 8 is due to high molecular weight Although the dye 8 has higher molecular weight than dye 11, it is more substantivety, due to it contains diazo component.

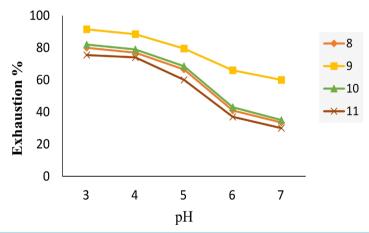


Figure 1. Exhaustion of acid dyes 8-11 on wool at various pH values at 2% o.w.f.

Table 1. Exhaustion of acid dyes 8-11 on wool at various pH values.

Comp. No.	Exhaustion (%)									
	pH 3	pH 4	pH 5	рН 6	pH 7					
8	80.0	77.0	66.5	41	33.5					
9	91.5	88.5	79.5	66	60.0					
10	82.0	79.0	68.5	43	35.0					
11	75.5	74.0	60.0	37	30.0					

4.1.2. Effect of Dye Concentration on Percent of Dyeing Exhaustion

Figure 2 shows the exhaustion of the dyes on wool using different depth of shades (1% - 5% o.w.f.) at pH 4 and 100°C. Increasing the dye concentration reduces the exhaustion on wool. From these results, we can deduce that the dye 9 exhibits the most exhaustion value while the dye 11 shows the lowest one.

4.1.3. Effect of Dyeing Time on Percent of Dyeing Exhaustion

Figure 3 indicates the variation of dyeing time with temperature at pH 4 and (2% o.w.f.) dye concentration. It is apparent that the dye-fibre reaction is characterized by fast initial rate followed by slower rate, which levels off within the last 30 min of dyeing process. From these results, we can deduce that the dye 9 shows the most exhaustion value while the dye 11 shows the lowest one.

4.2. Dyeing of Coumarin Compounds 8-11 on Silk

4.2.1. Effect of pH on Percent of Dyeing Exhaustion

Table 2 and Figure 4 show the effect of pH on the exhaustion of acid dyes on silk fibre. The data revealed that at lower dyeing pH values (pH 5), the substantivity of the acid dyes on silk is virtually high. From these results, we can deduce the acid dye 9 exhibits the most exhaustion value because this dye has lower molecular weight than others. The low substantivety of acid dye 10 is due to high molecular weight, which decreases substantivety. Although the dye 10 has higher molecular weight than dye 11, it is more substantivety, because it contains diazo component.

4.2.2. Effect of Dve Concentration on Percent of Dveing Exhaustion

Figure 5 shows the exhaustion of the dyes on silk using different depth of shades (1% - 5% o.w.f.) at pH 5 and 100°C. Increasing the dye concentration reduces the exhaustion on silk. From these results, we can deduce the dye **9** is the most exhaustion value while the dye **11** is the lowest one.

4.2.3. Effect of Dyeing Time on Percent of Dyeing Exhaustion

Figure 6 indicates the variation of dyeing time with temperature at pH 5 and (2% o.w.f.) dye concentration. It is apparent that the dye-fibre reaction is characterized by fast initial rate followed by slower rate, which levels off within the last 30 min of dyeing process. From these results, we can deduce the acid dye **9** shows the most exhaustion value while the dye **11** is the lowest one *i.e.* increasing the time of dying, this leads to the increasing of the exhaustion values.

4.3. Colorimetric and Fastness Properties for All Dyeings

The colorimetric CIE L * a * b * C * h° data of the dyed wool and silk using the dye are shown in **Table 3**. The colour parameters were evaluated by means of the Cielab system and the modified CIEL * C * H° (D65/10°) system. The following colour parameters for the dyed samples were obtained by the digital Cielab system: L*—lightness, a*—redness if positive coordinate, or greenness if negative coordinate, b*—yellowness if positive coordinate, or blueness if negative coordinate, C*—chromaticity, Ho—hue of the colour, X—coordinate x, Y—coordinate y, Z—coordinate z [32]. As shown in **Table 4**, the fastness to washing, rubbing and perspiration of all samples dyed with the dye was excellent to very good irrespective to the fabric used. Chromatic parameters were determined in comparison for samples dyed with all dyes. The light fastness of the dyes was found to

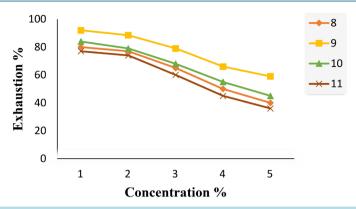


Figure 2. Exhaustion of acid dyes 8-11 on wool at various concentrations at pH 4.

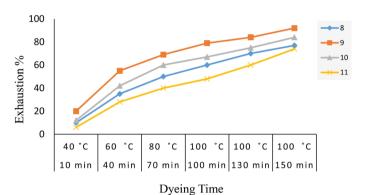


Figure 3. Exhaustion of acid dyes 8-11 on wool at pH 4 (2% o.w.f.) with varying of dyeing time.

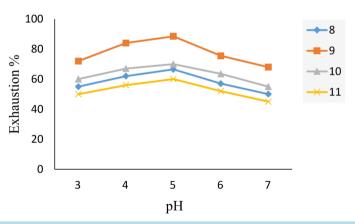


Figure 4. Exhaustion of acid dyes 8-11 on silk at various pH values.

Table 2. Exhaustion of acid dyes 8-11 on silk at various pH values.

Comp. No.	Exhaustion (%)									
Comp. No.	pH 3	pH 4	pH 5	рН 6	pH 7					
8	55	62	66.5	57.0	50					
9	72	84	88.5	75.5	68					
10	60	67	70.0	63.5	55					
11	50	56	60.0	52.0	45					

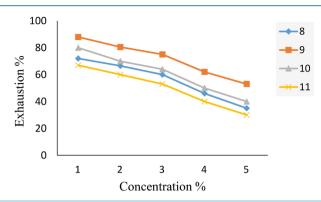


Figure 5. Exhaustion of acid dyes 8-11 on silk at various concentrations at pH 5.

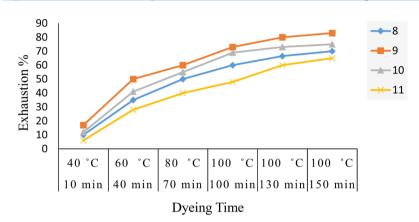


Figure 6. Exhaustion of acid dyes **8-11** on silk at pH 5 (2% o.w.f.) with varying of dyeing time.

Table 3. Colorimetric data of the dyed wool and silk fabrics using acid dyes 8-11 (2% o.w.f.) at 100°C and at pH 4.

Comp. No.	Fabric	K/S	L*	a*	b*	C*	Но	E*
8	Wool	22.67	45.81	45.08	54.94	71.06	50.63	84.55
	Silk	4.73	60.13	31.93	51.68	60.74	58.29	85.47
9	Wool	20.71	19.95	2.790	-9.940	10.32	74.32	22.46
	Silk	8.93	30.13	13.81	-8.150	16.03	30.54	34.13
10	Wool	16.20	23.50	12.10	-4.200	12.80	19.14	26.70
	Silk	4.900	34.00	5.800	-10.10	11.64	60.13	35.93
11	Wool	65.11	22.84	24.10	28.75	37.51	50.02	43.92
	Silk	75.10	-1.140	34.89	1.670	34.92	2.740	34.94

K/S: colour strength; L*: lightness; C*: chromaticity; Ho: hue of the colour; E*: total colour; a*: redness if positive coordinate, or greenness if negative coordinate; b*: yellowness if positive coordinate, or blueness if negative coordinate.

depend on the mobility of electrons through conjugated system from conjugated system from thiazole ring with coupler compounds afforded a good value of light fastness. The visible absorption spectra of some dyes showed that colours of dyes in the range are blue-purple, in addition, others in range are yellow-brown. The fastness of dyed fabrics to water, washing, alkaline and acid perspirations and rubbing was found to be very high irrespective of degree of sulphonation in the coupling component.

Table 4. Fastness properties of dyed wool and silk fabrics using acid dyes 8-11 (2% o.w.f.) at 100°C and at pH 4.

Comp. No. Fabri		Eastness to	Fastness to Rubbing		Wash Fastness		Fastness to Perspiration					_	
	Fabric	rasuless u	o Kubbing	cuoung wasi		in rasuicss		Alkaline		Acidic		Light Fastness	
		Dry	Wet	Alt	SC	SW	Alt	SC	SW	Alt	SC	SW	
8	Wool	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	5
o	Silk	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4
9	Wool	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	5
	Silk	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4
10	Wool	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	5
	Silk	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4
11	Wool	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	5
	Silk	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4

Alt: colour change of dyed sample; SC: staining on cotton; SW: staining on wool, wash-scale (1-5) and light-scale (1-8).

5. Conclusion

This article shows that: the synthesis of some novel coumarin compounds is to be used as acid dyes. Dye 9 named sodium 6-(2-(1-cyano-2-oxo-2-(2-oxo-2*H*-chromen-3-yl)ethylidene)hydrazinyl)-4-hydroxynaphthalene-2-sulfonate shows the most exhaustion value on wool and silk fibres.

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