

Effect of γ -Valerolactone Blending on Engine Performance, Combustion Characteristics and Exhaust Emissions in a Diesel Engine

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Abstract

 γ -valerolactone (GVL) is a C5-cyclic ester that can be produced from biomass providing a potentially renewable fuel for transportation and feedstock for the chemical industry. Experiments were performed with fossil diesel (D), D + biodiesel (BD) and D + BD + GVL blends. A four-cylinder, turbocharged direct injection diesel engine was used for the tests. The engine was coupled to a dynamometer to vary the load. CO, NO_x, THC and smoke emissions were measured by using a multi-channel gas analyzer. Combustion characteristics were assessed by in-cylinder pressure data with respect to crank angle and the derived heat release rates. Compared with D, and D + BD blends, addition of GVL had relatively little effect on engine performance and NO_x emission, but reduced the exhaust concentration of CO, unburned fuel and smoke significantly. The smoke reduction is particularly notable in view of the very recent suggestion that black carbon is the second most important greenhouse gas in the atmosphere next to carbon dioxide. No diesel engine study with GVL has been reported so far.

Keywords

Second Generation Biofuel, y-Valerolactone, Diesel Blend, Engine Performance, Emissions

1. Introduction

Energy security and concerns related to climate change as well as the need to provide subsistence for rural

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Life-cycle analyses have questioned the sustainability of many first generation biofuels, such as corn ethanol, stimulating worldwide interest in second generation (2G) biofuels. 2G biofuels are produced from non-edible lignocellulosic raw materials, which constitute a huge renewable source of biomass providing the potential of mitigating global warming [3] [4].

Following the pioneering work of Horváth and co-workers [5] [6], multiple catalytic methods have been developed in recent years for the production of γ -valerolactone (GVL) from carbohydrates [7] [8] and even directly from biomass feedstock [9] [10]. GVL is a sweet odour cyclic ester that occurs naturally in fruits and it has long been used as a food additive. It is liquid in a wide temperature range (-30° C - 208° C), which does not hydrolize and form peroxides, therefore it is easy and safe to store and transport.



γ-valerolactone (GVL)

In recent years, GVL has become the focus of interest for organic chemists as a sustainable, versatile platform molecule and for use as a green solvent: an excellent review of the subject has been published [8]. GVL has been widely considered also as a potential biofuel. In contrast with this, to our knowledge, there has been just a single study published on the application of GVL as an automotive fuel: mixtures of 90% (v/v) conventional gasoline with 10% GVL and with 10% ethanol have been demonstrated to have practically the same research octane numbers and similar physical properties [5]; no engine performance and emission issues were addressed, however.

As part of an ongoing research program on the applicability of GVL as a fuel in IC engines, and concerning its combustion kinetics, and atmospheric chemistry, we report here our first results. The effect of GVL on diesel engine performance, combustion characteristics and exhaust emissions was studied for assessing its potential as a diesel blend. Comparative experiments were performed with fossil diesel, diesel-biodiesel and diesel-biodiesel-GVL fuels.

Our preliminary tests showed GVL to have a low cetane number (CN) and it is known to have a comparable low heating value (**Table 1**). These drawbacks may be compensated, however, by its potentially advantageous effects on the emission characteristics when used blended in fossil diesel. In particular, the reduction of smoke emission would be of great value. Particulates (*PM*) associated with diesel exhaust are of very small size; they have large surface areas with adsorbed species; some of which are strongly mutagenic and carcinogenic [11]. Moreover, according to a very recent comprehensive study, the contribution of soot (black carbon) to global warming is much higher than that previously thought [12]. Its impact on the climate is larger than that of methane and roughly amounts to two-thirds of that of carbon dioxide thus ranking black carbon the second largest man-made contributor to global warming [12]. Note that diesel emissions are major sources of black carbon worldwide [11].

2. Experimental

2.1. Test Engine Setup

The test engine facility has been described previously [13]-[15]. It can be divided into three main parts: 1), the compression ignition engine coupled to a dynamometer, 2), an exhaust gas analyzer and 3), measurement control and data acquisition units (**Figure 1**).

An off-road, four-cylinder, turbocharged, direct injection, water-cooled diesel engine with exhaust gas recirculation (Audi-VW 1.9L TDI) was used to perform the experiments. The main technical specifications of the engine were the following: bore \times stroke, 79.5 \times 95.5 mm; compression ratio, 19.5:1; maximum power, 66 kW at 4000 rpm; peak torque, 202 Nm at 4000 rpm; injection pressure, 180 bar. The diesel fuels were introduced into the engine from a fuel tank equipped with a fuel mass flow meter (AVL 7131). All tests were performed on the unmodified diesel engine.



Figure 1. Schematic layout of the engine test bed: 1: VW-AUDI 1Z CI engine; 2: Borghi & Saveri eddy-current dynamometer; 3: fuel consumption measuring system; 4: Horiba emission analyser; 5: optical encoder; 6: piezo transducer with charge amplifier; 7: fuel temperature controller; 8: intercooler temperature controller; 9: smoke meter; 10: indication system; 11: test system controller PC.

A Borghi & Saveri (type FE-350S) eddy-current dynamometer was used for loading the diesel engine. It allowed the braking load (M) and rotation speed (N) to be varied in a wide range independently from each other (maximum power 257 kW, maximum speed 8000 rpm, maximum torque 1400 N m).

A Horiba Mexa-820 exhaust gas analyzer was applied to analyze engine emissions. The Horiba system has different modules to measure a variety of chemical species including the regulated emissions of NO/NO_x (NO + NO₂) using a chemiluminescence analyzer (H.CLD, CLA-53M), total unburned hydrocarbons (*THC*) using a flame ionization detector (H.FID, FIA-22), and CO/CO₂ using a nondispersive infrared (NDIR, AIA-23) detector. Before starting the measurements, the gas analyzer was calibrated by known gas mixtures. The emitted *PM* concentration was measured by a smoke meter (AVL-415). The sampling system was placed before the oxidation catalytic converter in the exhaust pipe of the engine. A K-type thermocouple (Omega Eng. Inc.) was used to monitor the exhaust gas temperature (*EGT*).

An integrated hardware-software system of units organised by a master PC and LabView programme made possible the on-line control of most of the experimental parameters and simultaneous measurement of engine performance and emission characteristics. The dynamometer settings and the engine throttle were controlled and the respective data acquired by a test assistant control system. Indication diagrams were obtained by measuring the pressure (*p*) inside one of the piston cylinders with a pressure transducer (Kistler KIAG 6031) which was connected to a charge amplifier. The crank angle (θ) positions needed were attained at the crankshaft by using an optical encoder (Hengstler RI32). The *p*- θ signals were fed into a SMETEC-COMBI PC indication system for data acquisition. The data acquisition system was externally triggered 1024-times in one revolution by the encoder. The measured emission, temperature and flow data were recorded also by a computer in real time.

2.2. Test Fuels

The fossil diesel (2-D), used as the base fuel, and the biodiesel (FAME) were obtained from commercial sources in Hungary. GVL (\geq 98%, FCC, FG) was supplied by Sigma-Aldrich (SAFC). Some properties of these fuels are given in Table 1.

Solubility tests were performed prior to the preparation of fuel blends by visual inspection. γ -valerolactone (GVL) was well miscible with biodiesel (BD), but showed poor solubility in conventional diesel fuel (<2.5 v/v% at room temperature). In a three-component blend, biodiesel served as a co-solvent mitigating GVL solubility to

Table 1. Selected properties of fuels used in the experiments.			
Property	Diesel (2D)	Biodiesel (FAME)	GVL
Lower heating value (MJ/kg)	43	38 [16]	25 [17] [18]
Density (g/cm ³), 15°C	0.82	0.86 - 0.90 ^a	1.04
Kinematic viscosity (mm ² /s), 40°C	2.5	3.5 - 5.0 ^a	2.1
		1.9 - 6.0 ^b	
Flash point (°C)	66	>120 ^a	96
		>130 ^b	
Composition (wt%)			
С	87	77	60
Н	13	12	8
0	0	11	32
Cetane number	55	>51 ^a	$< 10^{\circ}$
		>47 ^b	

^aEN 14214 limit. ^bASTM D676 limit. ^cDetermined by the EN ISO 5165:1999 method.

quite some extent. A mixture of 10:3:1 (v/v) = 71.4% diesel (D): 21.5% biodiesel (BD): 7.1% γ -valerolactone (GVL) was found stable for a prolonged time at room temperature.

3. Results and Discussions

3.1. Operating Conditions

Engine performance and emission tests were carried out by using the following fuels: 1), 100% D; 2), 76.9% D + 23.1% BD and, 3), 71.4% D + 21.5% BD + 7.1% GVL. The varied experimental parameters were the engine brake torque (M), *i.e.*, load, and the engine speed (N). The brake torque was set, on average, to 44, 87, 131 and 172 N m corresponding to 25%, 50%, 75% and 100% engine load, respectively. Tests were performed at the engine rotational speeds of 1900, 2000, 2200, 2500 and 3000 rpm. Experiments with the different fuel blends were conducted back-to-back by maintaining the very same operational conditions in each run.

Several performance parameters and emission data were determined among which we report and discuss here the brake power (BP), brake specific fuel consumption (BSFC), indicator diagrams, as well as the exhaust gas concentrations for total unburned hydrocarbons (*THC*), carbon monoxide (CO), nitrogen oxides (NO_x) and smoke (PM).

3.2. Engine Performance

3.2.1. Brake Power (BP)

The variation in engine power at maximum load with different engine speeds is shown in Figure 2. As seen, there are no noticeable differences in the measured power output between the studied 100% D and 77% D + 23% BD fuels. Inclusion of GVL, that is, the use of the blend 71% D + 22% BD + 7% GVL results in systematically, but only slightly lower BP: on average, the engine power is less by 3.2% compared with the neat diesel fuel case. The reduction of brake power by GVL is in accordance with the significantly lower calorific value of this blend component (Table 1). Biodiesel possesses also lower heating value compared with fossil diesel, but the reduction in brake power for the D-BD blend is somewhat less than expected because of the possible power recovery effects [19]-[21]. The brake power increases with the increase of engine speed approximately linearly up to \sim 2500 rpm for all tested fuels. At even higher speed, the change becomes slower likely due to a growing increase of engine friction losses. Moreover, BP has been found to increase linearly at constant speed with the increase of engine load which is the expected behavior and reflects essentially the consistency of the results obtained with the current test apparatus.

3.2.2. Brake Specific Fuel Consumption

Variation of BSFC with engine speed at maximum load is presented in Figure 3. The best performance was



provided by the neat diesel fuel, while the three-component blend showed the highest specific fuel consumption. On average, *BSFC* was higher by 2.7% when the (76.9% D + 23.1% BD) blend was used, and it was higher by 6.8% in the case of the (71.4% D + 21.5% BD + 7.1% GVL) blend compared with 100% D.

BSFC is seen to go through a minimum at around 2400 - 2500 rpm with increasing engine speed (**Figure 3**). Similar *BSFC* curve was reported in the literature, e.g. in [22] and [23]. One possible explanation of the observed trend is that at lower speeds *BSFC* increases due to increased time for heat losses from the gas to the cyl-inder and piston walls and because of the lower charging pressure, while at high rotational speeds, the increasing frictional losses reduce the fuel efficiency [24].

With the increase in load, the *BSFC* decreases (**Figure 4**), but the trend remains the same for the three fuels as noted above. This observation may be explained by the higher percentage of increase in brake power with load as compared to fuel consumption [19].

It is generally accepted that the fuel consumption of a diesel engine operated with biodiesel or oxygenate blends is higher compared to the base-line fossil diesel because of the need to compensate for the loss of heating values of the blending fuel components (see, e.g., in [14] and the recent review paper by Xue *et al.* [19]). Basically, this effect explains the higher specific fuel consumption for the diesel-biodiesel and diesel-biodiesel-GVL blends we have observed in our current work. The heating values of the 76.9% D + 23.1% BD and 71.4% D + 21.5% BD + 7.1% GVL blends are lower by ~2.7% and ~5.5%, respectively, compared to fossil diesel. These figures are to be compared with the respective increase in fuel consumption by 2.8% and 6.8%. Beside the lower heat content, the higher density and higher viscosity of BD and GVL, as well as the engine type and operating

conditions also affect the fuel efficiency that may serve as an explanation for the slightly higher fuel consumption than expected by the differences in the heating values.

3.2.3. Brake Thermal Efficiency

Figure 5 shows the variation of *BTE* vs. engine speed at maximum load and **Figure 6** gives its variation as a function of engine load at 2500 rpm. The *BTE-N* curves first increase, then decrease with increasing rotational speed, the maxima being at around 2500 rpm (**Figure 5**). The observed maximal thermal efficiency is practically the same for the three fuels studied: $38.8\% \pm 0.1\%$. *BTE* is the reciprocal of *BSFC* normalized to the heating value of the fuel. Thus, the observations concerning *BTE* are fully consistent with the slight increase of the fuel consumption for the D-BD and D-BD-GVL blends due to their lower heating values as discussed in the previous paragraph.

3.2.4. Indication Diagrams

The in-cylinder pressure versus crank angle data were measured at each test condition for the three fuels studied. $P-\theta$ traces for 100 consecutive cycles were recorded and then averaged to obtain a data set from which heat release rates were calculated. The calculation was based on the first law of thermodynamics for an open system assuming the contents of the combustion chamber to be uniform in temperature and pressure and to obey ideal gas law, supplying [14] [24]:







Figure 5. BTE at full load as a function of engine speed.



Figure 6. Variation of *BTE* at 2500 rpm engine speed with increasing load.

$$\frac{\mathrm{d}Q_n}{\mathrm{d}\theta} = \frac{1}{\gamma - 1} \left(\gamma p \frac{\mathrm{d}V}{\mathrm{d}\theta} + V \frac{\mathrm{d}p}{\mathrm{d}\theta} \right) \tag{1}$$

where: $\frac{dQ_n}{d\theta}$ is the net heat release rate [24] (hereafter called "heat release rate" in short, *HRR*) and $\gamma = c_p/c_v$ is

the ratio of the constant pressure and constant volume specific heat.

The measured in-cylinder peak pressures are presented in **Figure 7** as a function of engine speed at maximum load. The pressures are seen to increase with increasing speed up to about 2500 rpm and decrease above that for all three fuels studied. The fuel delivery advance angles increased from 8 to 12 *BTCD* (before top dead center) angles in the operation range of 1900 - 3000 rpm. The peak pressures are lower for the blended fuels compared with neat diesel, but the effect is less than one would expect by the reduced heating values: 100% D = 43, (76.9% D + 23.1% BD) = 41.9 and (71.4% D + 21.5% BD + 7.1% GVL) = 40.6 MJ/kg. This very same picture has emerged for the brake power as presented and discussed in Section 3.2.1.

Figures 8-10 show the averaged pressure vs. crank angle traces and the derived *HRR* diagrams at full load operation with 1900, 2500 and 3000 rpm engine speed. The p- θ data points are seen to display little variation at each engine speed for the three fuels studied. The heat release diagrams reveal more differences, which are, however, also of small extent. These features are consistent with the observed relatively small differences in the performance parameters of the tested three fuels. The heat release diagrams in **Figures 8-10** present the bimodal distribution of *HRR*s which is characteristic for CI engines indicating a phase of premixed combustion followed by a phase of mixing controlled combustion [24].

The measured peak cylinder pressures at 1900 rpm engine speed and full load were 114.3, 113.21 and 113.4 bar for the fuels 100% D, 76.9% D + 23.1% BD and 71.4% D + 21.5% BD + 7.1% GVL, respectively. Addition of GVL to the D + BD blend has left the peak pressure practically unchanged, which is understood by the compensating effect seen by the *HRR* diagram in **Figure 8**. The ignition delay time has slightly increased in the case of the three-component blend. This gave rise to an increased accumulation of fuel during the relatively longer delay period resulting in an increased *HRR* peak of the premixed combustion phase and so an increased gas pressure in the cylinder contrary to the lower heating value of the mixture. The pressure maximum occurred at 369.5°CA (degree crank angle) for the D-BD-GVL blend and it was at 370.4°CA for both D and the D-BD blends.

The peak cylinder pressures at the operating condition of 2500 rpm @ 100% load were 122.6, 122.0 and 121.1 bar for the fuels 100% D, 76.9% D + 23.1% BD and 71.4% D + 21.5% BD + 7.1% GVL, respectively. That is, just a small decrease, on average less than 1%, was observed for the peak pressures at going from neat diesel to the two and three component blends; the maxima were at 369.5 °CA for all three fuels studied. An inspection of the *HRR* graphs (**Figure 9**) unveils similar heat release rates for the oxygen-containing blends in the premixed combustion phase which are slightly more intense compared with fossil diesel, but there are no



Figure 9. Variation of in-cylinder pressure and *HRR* versus crank angle at full load and 2500 rpm engine speed.

measurable differences in the ignition delays.

The maximum cylinder pressures measured at 3000 rpm engine speed and full load were the following: 100% D, 119.1 bar; (76.9% D + 23.1% BD), 118.9 bar; (71.4% D + 21.5% BD + 7.1% GVL), 117.9 bar. That is, the pressures have displayed but small decrease similar to that observed at lower engine speeds. At the engine pa-

rameters of 3000 rpm and 100% load, the *HRR* diagrams have revealed a small, but definite increase of the ignition delay times in the order D + BD + GVL > D + BD + GVL > D (**Figure 10**). As a consequence, the premixed combustion phase was the most intense when the engine was operated with the three-component fuel blend and it had the lowest intensity in the case of the fossil diesel fuel (**Figure 10**). Corresponding to the increased ignition delays, the maxima of the premixed combustion phase have shifted to slightly larger crank angles. Similar observations have been reported on the indication diagrams from comparative studies of diesel and biodiesel fuels [25], but the reverse trend of a decreasing ignition delay with increasing biodiesel content of diesel blends has been concluded by other authors, see, e.g. [21]-[26].

3.3. Exhaust Emissions

3.3.1. Total Unburned Hydrocarbons (THC)

At maximum load of the engine, the unburned fuel was significantly less in the exhaust gas when the fossil diesel was replaced by the diesel-biodiesel blend, and it was even further reduced in the case of the GVL-containing fuel (**Figure 11**). However, in practical applications when the engine is operated at lower loads, this advantageous effect would be less pronounced (**Figure 12**). One straightforward explanation for the reduced *THC* is the oxygen content of BD and GVL which may lead to more complete combustion [19] [27].



Figure 10. Variation of in-cylinder pressure and *HRR* versus crank angle at full load and 3000 rpm engine speed.



Figure 11. Emitted *THC* at full load as a function of engine speed.



3.3.2. Carbon Monoxide (CO)

The emitted CO at full engine load was reduced very significantly by the oxygen-containing blending components in the medium range of engine speed (**Figure 13**). On the other hand, the CO concentration was practically the same for all three fuels tested and increased with decreasing engine load at constant rotational speed (**Figure 14**). This latter observation can be explained by that lower loads result in lower combustion temperature and lower *EGT* (**Figure 15**) giving rise to less complete oxidation of the fuel and hence an increased emission of CO [14] [28]. Most of the papers in the literature report that CO emissions reduce when fossil diesel is replaced by biodiesel or biodiesel-oxygenate blends due to the higher oxygen content and lower carbon to hydrogen ratio [19] of these fuels which is basically consistent with our present findings.

3.3.3. Nitrogen Oxides (NO_x)

 NO_x formation was found to decrease with an increase in engine speed at full load (Figure 16) that may have been primarily caused by a shorter residence time that was available for NO_x formation [19] [21]. As load grew (Figure 17), the temperature became higher in the combustion chamber and NO_x increased due to the strong temperature dependence of its formation [29] [30]. An indication for the soaring combustion temperature with increasing engine load was provided by the strong increase of the exhaust gas temperature (Figure 15). Favorably, the NO_x emissions were very close to each other concerning the tested three fuels in contrast with many literature sources that reported an increase of NO_x when blends of biodiesel or other oxygenates were compared with conventional diesel fuel [19] [29].

3.3.4. Smoke (PM)

The emitted smoke concentrations are shown in Figure 18 and Figure 19 as a function of engine speed at 100% load and plotted against the engine load at 2500 rpm, respectively. A very significant decrease in *PM* was observed when fossil diesel was replaced by the tested blends. At full load, the average reduction in smoke was 23% for the 76.9% D + 23.1% BD blend, and it was 47% for 71.4% D + 21.5% BD + 7.1% GVL compared to 100% D. The reducing effect was more pronounced at high engine loads and slower rotations, but it was significant at all conditions. Also, the trend remained the same, including the effect of GVL to provide an additional reduction of smoke emissions.

The *PM* concentration in the exhaust decreased with increasing engine speed for the tested three fuels (Figure 18). Similar observation was reported in several other papers in the literature and attributed to an increase in turbulence effects which enhance the extent of complete combustion [19]. At constant speed, the increased engine load was found to result in higher PM emission (Figure 19) which can be understood by the effect of increased fuel amount, decreased air-to-fuel ratio and hence a less complete combustion (see, e.g. [31] and the review by Xue *et al.* [19]).

Our results support the conclusion of most of the literature studies that biodiesel and other oxygenates reduce the smoke emission of diesel engines by providing extra oxygen for a more complete combustion and crucially







Figure 14. Variation of CO emission at 2500 rpm engine speed with increasing load.



Figure 15. Variation of *EGT* at 2500 rpm engine speed with increasing load.









a function of engine speed.

in the regions of the combustion chamber with fuel-rich diffusion flame [19] [32]-[35]. In several works, e.g. in [36] and as presented in the thorough literature overview by Boot and co-workers [37], a strong reduction of smoke with the increase of oxygen mass fraction of diesel blends was reported. We have experienced similarly



engine speed with increasing load.

strong decrease by using GVL as a blending agent. GVL has high oxygen content (**Table 1**) and, although it was used just in 7%, it had increased the oxygen mass fraction in the three-component diesel blend substantially giving rise to a drop in the PM concentrations compared to both the D and D + BD fuel samples. Beside the oxygen mass fraction, the molecular structure of the oxygenate plays also a role in the sooting behavior [32] [37]. Boot and co-workers observed an extraordinary large smoke reduction by blending cyclohexanone to fossil diesel [37]. Cyclohexanone, similarly to GVL, is a cyclic oxygenate, it also has low cetane number (low reactivity) and relatively low heating value. The strong reduction of particulate emissions by cyclic oxygenates can be due to their enhanced trapping efficiency in converting fuel carbon into non-sooting species hindering the formation of the first ring structures of soot formation.

4. Conclusions

1) The best engine performance, concerning power and fuel consumption was observed with 100% fossil diesel (D), but it was practically the same with the 76.9% D + 23.1% biodiesel (BD) blend and was inferior only slightly when the 71.4% D + 21.5% BD + 7.1% γ -valerolactone (GVL) blend was used in the experiments.

2) The *THC* and CO emissions decreased substantially in the order of the fuels D > D + BD > D + BD + GVL. Favorably, and in contrast with many literature reports, we did not observe noticeable enhancement of NO_x emissions by using the oxygenated blending components BD and GVL.

3) The smoke concentration of the exhaust was diminished significantly with the D + BD fuel compared to neat diesel, and it was even further reduced, on average by 47%, using the GVL-containing blend. We deem this latter result well worth for further investigations in view of the known harmful health effect of diesel soot and its very strong contribution to global warming that has been recognized very recently.

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