

# Study on Reducing Leachate Production by Saw Powder Adding

Jun YIN<sup>1</sup>, Baojun JIANG<sup>1</sup>, Xiaoyan WU<sup>2</sup>, Liang LIANG<sup>2</sup>, Xue LIU<sup>2</sup>

<sup>1</sup>*School of Municipal and Environmental Engineering, Harbin Institute of Technology, Harbin, China.*

<sup>2</sup>*Jilin Province Key Laboratory of Water Pollution Control and Resources Reuse, Jilin Architectural and Civil Engineering Institute, Changchun, China*

*E-mail: hitjunyin@163.com*

*Received June 26, 2009; revised July 29, 2009; accepted August 6, 2009*

## Abstract

In order to study the effect of saw powder on leachate production, degradation of rubbish, COD and NH<sub>3</sub>-N concentration of leachate, three cylinder reactors for anaerobic landfill disposal were built to simulate the operation of landfill. In this experiment, leachate quantity, settling height of rubbish layer, COD and NH<sub>3</sub>-N concentration were monitored. The results come from experiment data analyses indicate that saw powder has strong effect on reducing leachate quantity and accelerating degradation of rubbish. In 60 days, saw powder mixed in rubbish layer can reduce 1200-1300mL leachate every liter rubbish, moreover, rubbish layer with saw powder mixed in settled more leachate than rubbish layer with no saw powder mixed in for 5cm. The experimental results indicate that saw powder can reduce COD concentration of leachate and adsorb NH<sub>3</sub>-N, too.

**Keywords:** Leachate, Saw Powder, Reduction, Landfill, Degradation

## 1. Introduction

Nowadays, people take ground water as drinking water resource in many regions of China, and it is closely related with people's health, however, the ground water could be polluted by leachate seriously. As a kind of organic wastewater with complex integrant, its COD concentration is regular at 2000-80000mg/L, which is several hundred times higher than COD concentration of domestic sewage and industrial effluents; NH<sub>3</sub>-N concentration of leachate is usual at 1000-6000mg/L, which is 20-40 times higher than domestic sewage's and industrial effluent's [1]. Furthermore, there are more than ten kinds of heavy metal ions in leachate, so it is a difficulty for leachate treatment all over the world. Nowadays, many researchers have done widely study in leachate treatment field, and a lot of useful results have been obtained [2]. However, little research has been done in leachate reduction. Obviously, the costs of leachate treatment is higher than the cost of sewage and industrial wastewater treatment, therefore, if developing a operated easily and cost lower to reduce leachate quantity technology, the burden of dealing with leachate can be reduced and the costs of leachate treatment can be lowered too. Saw powder is a kind of scrap which comes from timber processing, and physical characters are bulk den-

sity 0.19kg/cm<sup>3</sup>, total pore volume 78.3%, big pore volume 34.5%, small pore volume 43.8% [3-8], so saw powder has perfect absorption ability because of this nature. Saw powder was added in rubbish as absorbent and filler in this experiment, a rubbish column no saw powder added in was taken as contrast reactor. The research contents are that the effect and mechanism of saw powder reducing leachate quantity; the effect of saw powder on rubbish degradation; the effect of saw powder on COD and NH<sub>3</sub>-N concentration of leachate and the effect of saw powder on pollutant stripping.

## 2. Materials and Methods

### 2.1. Experimental Device

The experimental device consists of three cylinder organic glass columns with the size of 0.1 meters in diameter and 1.0 meters in height. The first column was used as comparative reactor, no saw powder added in, the second column was used as reactor saw powder mixed in rubbish in it, and the third column was used as reactor saw powder added on the bottom of rubbish in it. The rubbish used in the experiment taken from Sandao landfill in Changchun city, all the rubbish was fresh domestic refuse. Saw powder with 5 centimeters thickness

was added on the bottom of the third reactor, the same quantity saw powder was mixed homogeneously in rubbish in the second reactor. The rubbish layer was 0.76 meters in height in the first and third reactor, considering saw powder occupation of some volume, the rubbish layer was 0.80 meters in height in the second reactor (but still measured as 0.76 meters in rubbish height), soil layer with 0.05 meters thickness was covered on the top of the rubbish layer in three reactors. The total volume of rubbish compacted in every reactor was 5.8875 liters. Leachate was collected by the beaker on the bottom of the experimental device. The organic glass columns used in the experimental cannot take any reactions with leachate. The experimental device was presented as Figure 1.

## 2.2. Experimental Methods

In the experiment, 300mL tap water was sprayed on the head of the reactors homogeneously every 5 days to simulate raining. Then, the volume of leachate produced from rubbish layer in the reactors and heights of rubbish layer were measured every 24 hours, COD concentration of leachate was measured every 48 hours,  $\text{NH}_3\text{-N}$  concentration of leachate was measured every 120 hours. COD measure method used in the experiment was Potassium dichromate method (GB11914-89),  $\text{NH}_3\text{-N}$  measure method used in the experiment was Nessler's Reagent Colorimetric method (GB7479-87).

## 3. Results and Discussion

### 3.1. The Effect of Adding Saw Powder on Leachate Reduction

Figure 2 is shown the variation of leachate quantity producing from rubbish layers in three reactors with time. Every abscissa represents days of experiment, every ordinate represents the ratio of total leachate volume pro-

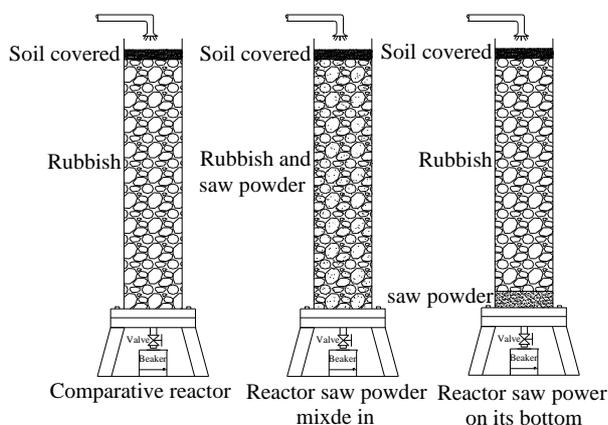


Figure 1. The chart of experimental device.

ducing from the beginning of the experiment to the day abscissa corresponding and rubbish volume. The curved lines shows that leachate quantity of the second and the third reactors was always shorter than leachate quantity of the first reactor, moreover, leachate quantity of the second reactor was shorter than leachate quantity of the third reactor. In the first 25 days, the trend that leachate quantity of the second and the third reactors were shorter than leachate quantity of the first reactor wasn't obvious, then, leachate quantity of reactors with saw powder added began to be shorter than leachate quantity of comparative reactor obviously, leachate quantity of the second reactor was 1000-1400mL shorter than leachate quantity of the first reactor every liter rubbish, 1200-1300mL shorter in mostly time; leachate quantity of the third reactor was 700-1100mL shorter than leachate quantity of the first reactor every liter rubbish, 900-1000mL shorter in mostly time. The reduction effect of saw powder on leachate became more and more obvious. The results of the experiment also indicate that the reduction result is better of saw powder mixed in rubbish than saw powder added on the bottom of rubbish. After 50 days, saw powder in the third reactor began to become black step by step and settled a little, which showed that saw powder had begun to degrade obviously.

The authors think that there are two phases to complete the reduction of saw powder on leachate. In the first phase, it mainly depends on adsorption water effect of saw powder. A fraction of water is adsorbed by saw powder during the course of leachate flow the whole rubbish layer. In first 25 days, soil covered layer and rubbish layer don't reach their field moisture capacity, most sprayed water was absorbed by soil and rubbish, only a little water was absorbed by saw powder, so the reduction effect of saw powder on leachate wasn't obvious. After rubbish layer reached its field moisture capacity, saw powder absorbed water in rubbish layer fully, this reduced leachate quantity. On the condition of the same saw powder quantity was added, there were more

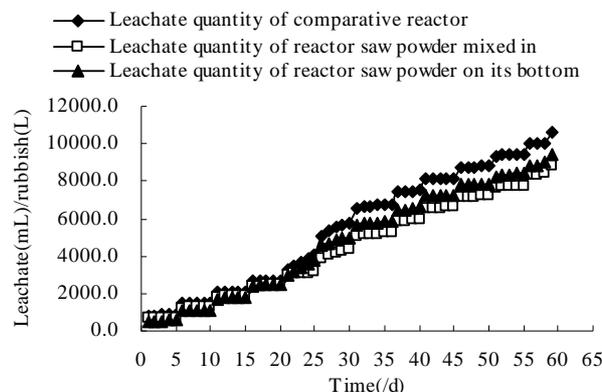


Figure 2. The variation of leachate quantity with time.



showed in Figure 4, the COD content variation of leachate with time is showed in Figure 5. COD content represents multiplication of COD concentration and leachate quantity produced that day. Curved lines in Figure 4 indicates that COD concentration of leachate produced in the first reactor was lower than COD concentration of leachate produced in the third reactor, but higher than that of the second reactor. Saw powder absorbed water in rubbish, which reduced leachate quantity, therefore COD concentration of leachate stripping from the third reactor was higher than COD concentration of leachate stripping from the first reactor. Water in rubbish was absorbed by mixed saw powder, which can result in COD concentration of leachate raise. But saw powder also takes the action of filler, which can accelerate rubbish degradation, so dissolved organisms in leachate produced in the second reactor can be degraded more completely than dissolved organisms in leachate produced in the first reactor, which result in COD content of stripping leachate from the second reactor was lower than COD content of stripping leachate from the first reactor, so COD concentration of leachate produced in the second reactor is lower than COD concentration of leachate produced in the first reactor. The experimental result

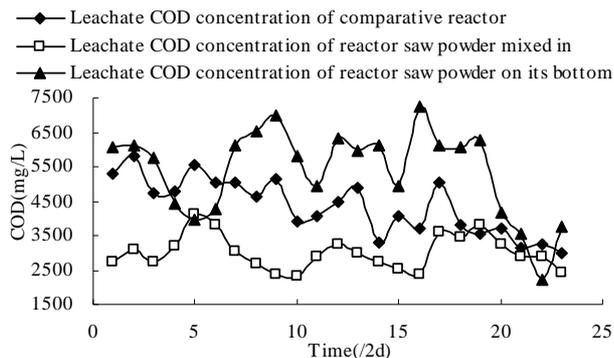


Figure 4. The COD concentration variation of leachate with time.

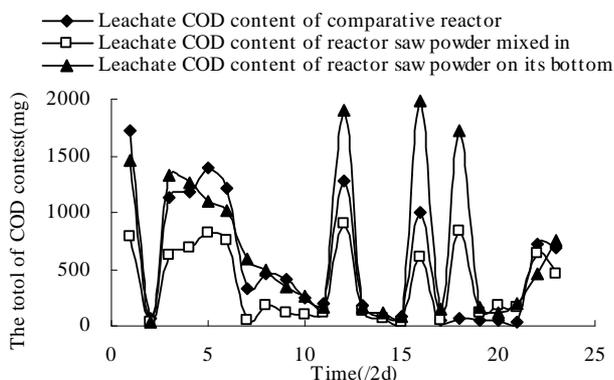


Figure 5. The COD content variation of leachate with time.

indicates that saw powder can reduce leachate quantity and lowering COD concentration of leachate. Saw powder on the bottom of rubbish layer don't touch rubbish completely and there were few microorganisms in saw powder layer, so it cannot take the action of accelerating rubbish degradation. Curved lines in Figure 4 indicate that pollutant quantity stripping from second reactor was shorter than pollutant quantity stripping from first reactor, however, the difference of pollutant quantity stripping from the third reactor and pollutant quantity stripping from first reactor isn't obvious, which proves the experimental result that saw powder mixed in rubbish can accelerate rubbish degradation and reduce pollutant quantity stripping from rubbish further.

### 3.4. The Effect of Adding Saw Powder on NH<sub>3</sub>-N of Leachate

High concentration NH<sub>3</sub>-N is a mainly character of leachate, and it is also a difficulty for leachate treatment, NH<sub>3</sub>-N concentration of leachate produced from rubbish layer of first and second reactor were monitored in the experiment, the variation curved lines of NH<sub>3</sub>-N concentration with time are showed in Figure 6, the variation

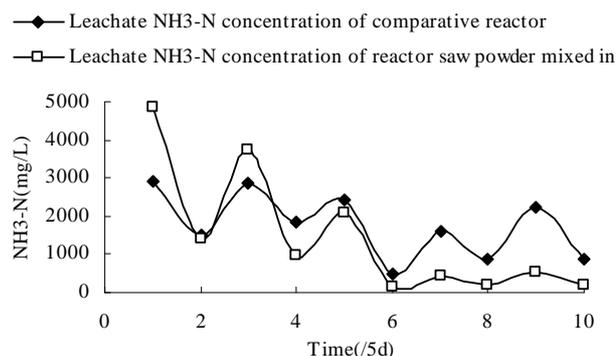


Figure 6. NH<sub>3</sub>-N concentration variation of leachate with time.

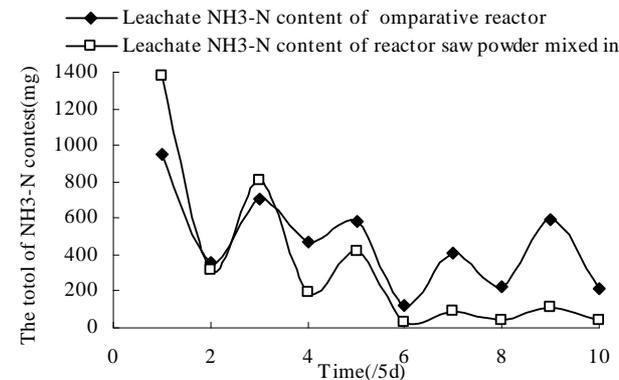


Figure 7. NH<sub>3</sub>-N content variation of leachate with time.

curved lines of  $\text{NH}_3\text{-N}$  content with time are showed in Figure 7,  $\text{NH}_3\text{-N}$  content represents multiplication of  $\text{NH}_3\text{-N}$  concentration and leachate quantity produced that day. The curved lines indicate that  $\text{NH}_3\text{-N}$  concentration variation of leachate produced from rubbish layer of first and second reactor was basically the same, because leachate quantity of rubbish layer in second reactor was shorter than leachate quantity of rubbish layer in first reactor and rubbish in second reactor degraded more rapidly than rubbish in first reactor,  $\text{NH}_3\text{-N}$  concentration of leachate produced in rubbish of second reactor should be higher obviously than  $\text{NH}_3\text{-N}$  concentration of leachate produced in rubbish of first reactor, but in fact  $\text{NH}_3\text{-N}$  concentration of leachate produced from first and second reactor were basically the same, this phenomenon proves that saw powder can adsorb  $\text{NH}_3\text{-N}$ . Adsorption of saw powder on  $\text{NH}_3\text{-N}$  prevented from  $\text{NH}_3\text{-N}$  concentration rising which probably happen because of the reduction and acceleration degradation effect of saw powder. Figure 7 shows that there wasn't too much difference of  $\text{NH}_3\text{-N}$  content stripping from rubbish layer of first reactor and that of second reactor, this experimental result proves that saw powder can adsorb  $\text{NH}_3\text{-N}$  further.

#### 4. Conclusion

1) Saw powder has obvious reduction effect on leachate. Leachate quantity can be reduced 1200-1300mL for liter rubbish by mixing saw powder in rubbish; leachate quantity can be reduced 900-1000mL every liter rubbish by adding saw powder on the bottom of rubbish layer. According to this experimental result, less than  $600\text{m}^3$  leachate can be reduced every 500t rubbish during the course of degradation, which reduces greatly the burden of dealing with leachate, and it will bring many social benefits.

2) Saw powder can obviously accelerate rubbish degradation and mineralization. The experimental results indicate that rubbish layer mixed saw powder in settle 5cm more than rubbish layer no saw powder in 60 days.

3) Saw powder mixed in rubbish can lower COD concentration of leachate, but level of pollutant stripping from rubbish layer of second reactor and first reactor is

almost the same. Saw powder has strong adsorption effect on  $\text{NH}_3\text{-N}$ .

#### 5. Future Perspective

The reduction of leachate is still in the initial stage, a brief analysis and summary is done in the essay, there are masses of work should be carried out in the future, such as the best sawdust dosage, other filler (discarded newspaper, active carbon, zeolite), operation process, and so on.

#### 6. References

- [1] Z. Salem, K. Hamouri and R. Djemaa, "Evaluation of landfill leachate pollution and treatment," *Desalination*, Vol. 220, pp. 108–109, 2008.
- [2] S. Bilgili, "COD fractions of leachate from aerobic and anaerobic pilot scale landfill reactors," *Journal of Hazardous Materials*, Vol. 1, No. 55, pp. 15–18, January 2008.
- [3] X. Y. Shi, B. Xiao, J. F. Li, and X. Y. Yang, "Application of sawdust to heavy metal containing wastewater treatment," *Industrial Water Treatment*, Vol. 27, No. 4, pp. 12–15, April 2007.
- [4] S. L. Huo, B. D. Xi, H. C. Yu, and L. S. He, "Characteristics of dissolved organic matter (DOM) in leachate with different landfill ages," *Journal of Environmental Sciences*, Vol. 20, pp. 492–498, 2008.
- [5] E. Neczaj, M. Kacprzak, J. Lachc, and E. Okoniewska, "Effect of sonication on combined treatment of landfill leachate and domestic sewage in SBR reactor," *Desalination*, Vol. 204, pp. 227–233, 2007.
- [6] C. Visvanathan, M. K. Choudhary, M. T. Montalbo, and V. Jegatheesan, "Landfill leachate treatment using thermopile membrane bioreactor," *Desalination*, Vol. 204, pp. 8–16, 2007.
- [7] L. Zhu, "Landfill leachate treatment with anovel process: Anaerobic ammonium oxidation (Anammox) combined with soil infiltration system," *Journal of Hazardous Materials*, Vol. 151, pp. 202–212, 2008.
- [8] Z. Salem, K. Hamouri, R. Djemaa, and K. Allia, "Evaluation of landfill leachate pollution and treatment," *Desalination*, Vol. 220, pp. 108–114, 2008.