Ethernet Implementation of Fault Tolerant Train Network for Entertainment and Mixed Control Traffic

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ABSTRACT
This paper studies the integration of the control system and entertainment on board of train wagons. Both the control and entertainment loads are implemented on top of Gigabit Ethernet, each with a dedicated controller/server. The control load has mixed sampling periods. It is proven that this system can tolerate the failure of one controller in one wagon. In a two wagon scenario, fault tolerance at the controller level is studied, and simulation results show that the system can tolerate the failure of 3 controllers. The system is successful in meeting the packet end-to-end delay with zero packet loss in all OPNET simulated scenarios. The maximum permissible entertainment load is determined for the fault tolerant scenarios.

Keywords: Ethernet; Networked Control Systems; Fault-Tolerance; Railways; Intelligent Transportation Systems; WiFi

1. Introduction
Networked Control Systems (NCS) is a rapidly expanding field, with many applications, from industrial automation to intelligent transportation systems [1-6]. The origins of NCS can be traced back to CAN, PROFIBUS and PROFINET; however Ethernet has spread rapidly in the past few decades, introducing non-deterministic protocols to the world of NCS [7-9]. Ethernet is a non-deterministic protocol, with several sources of randomness due to the use of Carrier Sense Multiple Access with Collision Detection (CSMA/CD) [10]. Such probabilistic nature is undesirable in real-time NCS implementations until certain modifications were made in order to accommodate real-time applications. Packet formats were modified in order to give certain messages priority over others [11,12]. Other modifications can be found implemented by Rockwell Automation, the ODVA, EtherNet/IP, CIP, TT Ethernet and FTT Ethernet. Some of these solutions are in course of standardization [13-19]. One famous form of NCS exists in terrestrial transportation systems and studies on the subject are numerous and extensive [1,2,20,21]. Recent studies have researched a specific implementation that utilizes the Ethernet protocol (IEEE 802.3) in trains [22-28].

Entertainment is now common in most forms of transportation ranging from terrestrial transportation systems to sea and air travel. The existence of an entertainment load alongside the control network on the same infrastructure may introduce an increased level of traffic congestion. Such a concept was tested in previous studies and it was shown that the control network performed within required deadlines [22,23].

Another growing trend in NCS is the incorporation of Fault Tolerance. Reference [3] studied the use of Fast and Gigabit Ethernet in advanced networked control systems. It was proven that the use of redundant control nodes minimizes down-time. Reference [29] investigated the effect of failures on the productivity of fault-tolerant networked control systems under varying loads. Reference [30] studied the availability of the Pyramid architecture in the context of Networked Control Systems. Reference [31] also studied the Mean Time to Failure (MTTF) of a fault-tolerant two-machine production line in the context of Networked Control Systems (NCS). More details about fault-tolerance in NCS can be found in [32].

This paper presents a study of a train control network utilizing the Ethernet protocol without modifications. It includes all previously mentioned issues namely the use of unmodified protocol communicating both real-time (control) and non-real-time applications (entertainment). It also incorporates fault-tolerance aspects. The study consists of several OPNET Network Modeler [33] simulations which model two train wagons for control and entertainment loads. The main contribution of this paper is that the control load proposed is more realistic, consisting of a mixture of different sampling periods for sensors and actuators (SA) [27]. The entertainment load is comprised of video streaming and bounded WiFi ac-
The proposed design also incorporates a fault-tolerance study at the controller level. It will be shown that the simulated model is successful in both the fault-free and fault-tolerant scenarios.

The rest of this paper is organized as follows. Section 2 gives a recap of previous work on train control networks. Section 3 will introduce the newly proposed model. Section 4 presents the simulated scenarios and shows the results. Section 5 concludes this paper.

2. Previous Work

There have been several research studies modeling train networks such as LonWorks and Train Control Networks (TCN) [25-28,34]. Recent studies have modeled train wagons using Switched Ethernet [22-24,35]. The research revolved around the feasibility of a single network carrying both control and entertainment, fault-tolerance on the controller level and sensor level.

Reference [22] tested the performance of a single Ethernet infrastructure supporting both a control and an entertainment system in train wagons. Using OPNET, several scenarios with different settings were simulated. SAs were set up to use a unified sampling period across the model. Depending on the scenario, some were simulated using a sampling period of 1ms and others using 16ms, each simulated independently. The results of the study guaranteed that the packet end-to-end delay is always within constraints of the maximum allowable delay.

Reference [23] successfully introduced fault-tolerance at the controller level to the system proposed by [22]. A follow-up study introduced fault-tolerance at the sensor level using Triple Modular Redundancy (TMR), a concept described in [36,37], achieving successful results [35].

3. Proposed Model

The proposed model utilizes a 1 Gigabit Ethernet infrastructure without modifications based on the IEEE 802.3 standard for the whole network and follows the regulations described in the IEC 61375 [27]. Several sampling periods were mentioned in the standard, concerning the SAs, however the most common values were 1ms (the smallest sampling period) and 16 ms. References [22,23] studied these values independently. However, the currently proposed model incorporates both sampling periods in a single control network, representing the different possible applications of SAs. A typical number of SAs on a single train wagon is around 250 with sampling periods 1ms (minority) and 16 ms (majority) [27]. These will be broken down into 3 groups. Group 1 (G1) consists of 30 sensors and 30 actuators (1:1 ratio) operating with the most demanding sampling period of 1ms. Group 2 (G2) consists of 100 sensors and 50 actuators (2:1 ratio) operating at 16ms sampling period. Finally, Group 3 (G3) also operating at 16ms sampling period, consists of 30 sensors and 10 actuators (3:1 ratio). The distribution is illustrated in Figure 1. This design minimizes the number of switches, using standard 128 port switches, readily available in the market. Also note that the locations of the SAs have been chosen to increase the distance between the switches and the controller, maximizing the trip distance to simulate a worst case scenario. The main switch (labeled MS1) utilizes a forwarding rate of 6.6 Mbps, which is much lower than rates available in models such as the Cisco Catalyst 3560 Gigabit Ethernet switches [38].

The entertainment load in the train model can be described in terms of the number of streams, the quality of the video screens as well as the number of WiFi nodes and the number of applications per node. The worst case scenario, in a large wagon of 60 seats [25], supports 60 different and simultaneously playing DVD quality video streams (one per seat) [39], as well as one WiFi user per seat. Each WiFi user runs several simultaneous applications: Database access, email sending/receiving, web browsing and file transfer. This gives a total of 60 Video streams and 60 WiFi users, each running 4 simultaneous applications requiring access to the network. These WiFi applications are simulated using the generic built-in heavy load applications of OPNET. This WiFi load requires a maximum bandwidth of 6Mbps and therefore only 6Mbps are allocated for the WiFi traffic. The WiFi access is provided via the Access Point (AP) in the middle of the wagon, maximizing coverage area. Lastly, the model has 2 dedicated controllers per wagon. The existence of two controllers allows the incorporation of fault-tolerance at the controller level as explained next. Wagon 1 has K1 and E1, where K1 is a controller, handling the control load only, and E1 is the entertainment server. The same is true for Wagon 2.

Each controller can readily take over in the case of failure of the other. This is achieved by having sensors send the sampled data at every sampling instant to all available controllers. Should any given controller have to take over for a failed controller, it must have the most updated sampled data in order to achieve zero packet loss. All simulations are modeled using OPNET.

4. Simulated Scenarios and Results

The proposed model is used to form 2 main tests, each broken down into 2 scenarios.

4.1. Simulated Scenarios

The first set of simulations is performed for a single wagon model with 60 video streams and 60 WiFi users. The first scenario simulates the fault-free case, where
both controllers are fully functional; K1 handling all control data and E1 handling the entertainment load. In the second scenario (fault-tolerant), one of the two controllers is off, simulating a failure. Both control and entertainment loads are handled by the remaining controller. Then an attempt is made to maximize the number of video streams and WiFi users without jeopardizing the control load.

The second set of simulations takes the model a step further, concatenating two identical wagons and hard-wiring the main switch of each wagon to the other. Modifications are made such that all sensors will send their data to all 4 controllers rather than merely the two on their corresponding wagons. Other communication techniques can be found in [40]. The total number of video streams and WiFi users is now double. Again, the first scenario simulates the fault-free case, where all 4 controllers are fully functional. The next scenario (fault-tolerant) models an extreme case, where 3 of the 4 controllers have failed, and now only 1 controller has to carry the control and entertainment load of both wagons. The goal again is to maximize the number of video streams and WiFi users, without the control load suffering.

4.2. Simulated Results

In order to gauge the performance of the system, end-to-end delay and packet loss must be monitored. In all simulations, zero packet loss (no packets dropped or delayed) is observed and total end-to-end delays across all SAs are within their respective constraints [41]. A 95% confidence analysis is applied to all results. Figures 2-5 show examples of results from different scenarios. In all figures, the x-axis represents the simulation time in minutes and seconds, while the y-axis shows the delay in seconds. The figures show delay measured at an actuator from one of the three groups (as indicated in the caption: e.g., G1). These delays represent the time taken for a packet to travel from the K to the A, and in cases like Figures 3 and 4 the packet delays oscillate between several values, depending on the level of network congestion faced.

With all video streams at DVD quality and all WiFi users running the full load of applications described in Section 3, the maximum total end-to-end delay (with a 95% confidence) for each group of SAs is shown in Table 1. The maximum number of streams and WiFi users to be supported in each simulated scenario are shown in Table 2. These results guarantee that all SAs operating with a sampling period of 1ms have an end-to-end delay of less than 1ms, and those operating at 16 ms have an end-to-end delay of less than 16 ms (with 95% confidence). It is important to note that the overhead incurred on the network by the WiFi nodes is negligible in comparison to the control and the video streaming loads. As this load is extremely small, no matter what state the network is in, the WiFi network would be unaffected (as can be seen in Table 2). This can also be attributed to the fact that the bandwidth allotted to the WiFi users is bounded/restricted to 6 Mbps.

5. Conclusion

Ethernet implementation for Networked Control Systems (NCS) is a growing field. Train networks utilizing Ethernet have been previously studied, carrying both an entertainment load and a control load on a single network. This paper studied a fault-tolerant train NCS utilizing Switched Ethernet without modifications, with an entertainment load of video streams and WiFi access. The model was successfully simulated, showing correct packet transmission and reception, with zero losses in
Figure 2. Two wagon fault free scenario (G1).

Figure 3. Two wagons fault tolerant scenario (G1).
Figure 4. Two wagons fault tolerant scenario (G2).

Figure 5. Two wagons fault free scenario (G3).
control data. Both the single wagon and the two-wagon model were simulated, in fault-free and faulty scenarios showing zero packet loss and delays within the constraints of the sampling periods of the control network. However, when a load increases on a single controller due to a failure, the maximum number of supported streams, is reduced. This does not reduce the number of passengers with a capability of watching a video; it merely limits the number of possible simultaneously playing videos at any given time.

### REFERENCES


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**Table 1. Total end-to-end delay (ms) per group.**

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<tr>
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<th>G1</th>
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**Table 2. Entertainment load per scenario.**

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