

# An Integrated Fuzzy Approach for the Evaluation of Supply Chain Risk Mitigation Strategies

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Received June 2014

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## Abstract

**Competing in an increasingly uncertain business environment, organizations need to mitigate its supply chain risks to enhance their resiliency. However, it is important to implement appropriate strategies to meet business needs. This paper presents a novel approach that integrates fuzzy risk assessment and fuzzy Delphi for the evaluation of strategies in order to mitigate supply chain risks. The novelty of the model lies in the fact that an analytical tool enables the specific business preferences concerning supply chain risks to be taken into consideration in making the strategic decisions. It provides a practical solution by which companies can systematically assess the risks involved in the supply chain and select appropriate strategies to address them.**

## Keywords

**Supply Chain Risk, Strategy Evaluation, Fuzzy Risk Assessment, Delphi**

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## 1. Introduction

In a supply chain, uncertainty is a major factor that can influence the effectiveness of supply chain coordination. With the increasing trend of collaboration with international supply partners and extended supply networks, it also brings uncertainties that significantly threaten normal business operations of the organizations in the supply chain. Supply chain risk or vulnerability has emerged as a key challenge to supply chain management (SCM). Supply chain risk management (SCRM) is a field of escalating importance and is aimed at developing approaches to the identification, assessment, analysis and treatment of areas of vulnerability and risk in supply chains [1]. When assessing supply chain risk, the causes, probability, and consequences for each potential risk have to be collected and documented. There has emerged a growing body of research into risk from a number of different perspectives such as economics, finance and international management [2].

In order to adapt quickly and effectively to the changing environment, supply chains need to be flexible and work in a more collaborative manner. Businesses have recognized the potential competitive advantages of being resilient in a volatile market condition, agility for coping with increased environmental uncertainty, and reacting within smaller windows of opportunity for decision-making [3]. However, implementing appropriate strate-

gies is important, because any strategic investments based on poorly considered “competencies” could be detrimental [4] [5]. For instance, flexibility in delivery quantity and due date could lead to a reduction of production cost and, at the same time, compromise service by increasing the risk of failing to meet customer demand. In fact, the decision of adopting appropriate strategies for managing supply chain risks requires a trade-off between the benefits of implementing such strategies and cost involved.

More specifically, Lee [6] expressed that alignment, adaptability, and agility are the basic ingredients for managing supply chain risks. Essentially, alignment and adaptability connote long- and medium-term perspectives respectively, supply chain agility enables a firm to reduce the impact of short-term changes in demand or supply [7]. Faisal *et al.* [8] listed several enablers for supply chain risk mitigation including information sharing, supply chain agility, trust, collaborative relationships etc. Yang *et al.* [9] had grouped the tools and strategies for managing supply chain risk into four main themes: multi-sourcing, alternative supply sources and backup production, flexibility, and supplier selection.

Organizations are facing unique challenges in managing supply chain risks. Selecting appropriate strategies for supply chain risk mitigation is a difficult task due to the complexity of decision making. This paper provides a new approach to model the decision on supply chain risk mitigation strategies using an integrated fuzzy approach. With the advantage of mathematically representing vagueness and uncertainty, fuzzy risk assessment offers a more precise and accurate analysis by encountering the uncertainty in a fuzzy environment [10]. The fuzzy Delphi method is used to extract appropriate risk mitigation strategies for evaluation by incorporating experts’ opinion into consideration. Through integrating abovementioned fuzzy techniques, this research provides an analytical tool that enables the specific uncertainty concerning the supply chain to be taken into consideration in making the choice of risk mitigation strategies. It would help companies to identify appropriate strategies as well as meet their specific business needs.

## 2. Proposed Fuzzy Approach

The approach proposed in this section focuses on prioritizing alternative strategies for mitigating supply chain risks. Firstly, supply chain risk assessment matrix is proposed to identify relevant risks and conduct an initial assessment. It is followed with quantifying the level of identified risks through the use of fuzzy set theory. Fuzzy Delphi is then applied to extract relevant supply chain risk mitigation strategies for further evaluation.

### 2.1. Supply Chain Risk Assessment Matrix

The proposed approach starts with defining the problem under study which is the evaluation of strategies for mitigating supply chain risk. A system analysis is required to identify all potential supply chain risks that the business could be exposed to. In each risk category, potential risks are identified and listed, and information about risks may be collected from survey, interview, best practice, brainstorming, etc. For example, risks associated with supply cost, supply quality and supply commitment can be included in the supply risk category. The quality, time, and capacity risks associated with in-bound and out-bound logistics, and in-house operations need to be identified and listed in the process risk categories. Demand risks include risks associated with demand uncertainty. Similarly, based on the specific supply chain environment, risks associated with intellectual property, behavioral, and political/social risk categories need to be identified.

According to the Royal Society [11], “risk is the chance, in quantitative terms, of a defined hazard occurring. It therefore combines a probabilistic measure of the occurrence of the primary event(s) with a measure of the consequences of that/those event(s)”. Hence, risk reflects both the range of possible outcomes and the distribution of respective probabilities for each of the outcomes. This quantitative definition could be expressed as:

$$R = P \times S \quad (1)$$

where  $R$  is the risk associated with a hazardous event,  $P$  represents the probability (or likelihood) of the occurrence of the hazardous event,  $S$  represents the severity or consequence of the event. This definition can also be illustrated in the supply chain risk assessment matrix shown in **Figure 1**. By positioning various supply chain risks on the matrix, it gives an overall view upon all risks, and makes the most important risks requiring the most attention visible. In addition, it indicates whether the risks can be mitigated by decreasing their probability or the severity of their consequences.

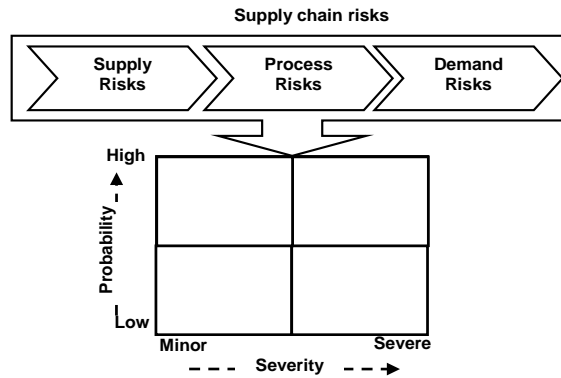


Figure 1. Supply chain risk assessment matrix.

### 2.2. Fuzzy Risk Assessment

Since there may be a number of potential risks that have been identified and managing each risk will incur certain costs, it is necessary to assess the identified risks. In many cases, a full systematic and quantitative risk assessment along the supply chain may not be allowed due to constraints in data quality, time, or expertise. Moreover, uncertainty problems cannot be expressed simply by using the concept of probability or crisp values [12]. Fuzzy set theory has been frequently used to solve problems of uncertain nature. A fuzzy number is a special fuzzy set, such that  $N = \{x, \mu_N(x), x \in F\}$ , where the value of  $x$  lies on the real line  $F \rightarrow [0, 1]$ . TFN is employed to characterize the fuzzy values of quantitative data and linguistic terms are used in approximate reasoning. We define a fuzzy number  $N$  on  $F$  to be a triangular fuzzy number and the membership function can be described as:

$$\mu_N(x) = \begin{cases} (x - n_1) / (n_2 - n_1), & x \in [n_1, n_2] \\ (n_3 - x) / (n_3 - n_2), & x \in [n_2, n_3] \\ 0, & \text{otherwise} \end{cases} \quad (2)$$

where  $n_1 \leq n_2 \leq n_3$ ,  $n_1$  and  $n_3$  stand for the lower and upper value of the support of  $N$  respectively, and  $n_2$  denotes to the most promising value.

In practice, companies have difficulties in evaluating these factors due to uncertainty and lack of knowledge and information [13]. Instead, risk assessors often rank these risk factors in terms of linguistic variables such as high, moderate and low, etc. In this research, the qualitative scales are expressed by TFNs to capture the vagueness in the linguistic subjectivity of risk definitions. **Table 1** describes this qualitative scaling system for severity of the risk, probability of an adverse effect consequential to the risk. Two fuzzy numbers  $N_p$  and  $N_s$  with membership functions  $N_p(x)$  and  $N_s(x)$  the grades of the two factors respectively.

To determine the magnitude and intensity of the risk, the two risk factors are multiplied to produce the risk evaluation. The product of two TFNs is also a fuzzy member, but not necessary a triangle. To simplify multiplication calculations, a standard approximation is used. The standard approximation has been defined in the forms described as:

$$\begin{aligned} A &\rightarrow \langle a_1, a_2, a_3 \rangle \\ B &\rightarrow \langle b_1, b_2, b_3 \rangle \\ C &= A \otimes B \\ C &\rightarrow \langle a_1 b_1, a_2 b_2, a_3 b_3 \rangle \end{aligned} \quad (3)$$

To ensure accuracy of the assessment, group risk assessment is incorporated in the model. First of all, a risk assessment team or group is formed. With reference to **Table 1**, a set of integers (from 1 to 11) are assigned to the two elements for each risk item in the supply chain risk assessment matrix by individual assessors. Using fuzzy geometric mean, both fuzzy grading for the severity  $\tilde{s}_i$  and likelihood  $\tilde{p}_i$  of each item can be obtained using Equation (4) and Equation (5) respectively:

$$\tilde{s}_i = (\tilde{s}_{i1} \otimes \tilde{s}_{i2} \otimes \dots \otimes \tilde{s}_{in})^{1/n} \quad (4)$$

**Table 1.** Linguistic classification of risk grades.

Grade of risk	A qualitative explanation of probability of risk ( $p$ )	A qualitative explanation of severity of the consequence ( $s$ )	Triangular fuzzy numbers (TFN)
1	Definitely low	Definitely no effect	(0.0, 0.0, 0.1)
2	Extremely low	Extremely minor	(0.0, 0.1, 0.2)
3	Very low	Very minor	(0.1, 0.2, 0.3)
4	Low	Minor	(0.2, 0.3, 0.4)
5	Slightly low	Slightly minor	(0.3, 0.4, 0.5)
6	Middle	Middle	(0.4, 0.5, 0.6)
7	Slightly high	Slightly severe	(0.5, 0.6, 0.7)
8	High	Severe	(0.6, 0.7, 0.8)
9	Very high	Very severe	(0.7, 0.8, 0.9)
10	Extremely high	Extremely severe	(0.8, 0.9, 1.0)

$$\tilde{p}_i = (\tilde{p}_{i1} \otimes \tilde{p}_{i2} \otimes \dots \otimes \tilde{p}_{in})^{1/n} \tag{5}$$

With the fuzzy grading, the risk level of identified risk item can be calculated individually as:

$$\begin{aligned} \tilde{g}_i &= \tilde{s}_i \otimes \tilde{p}_i \\ &= (Lg_i, Mg_i, Ug_i) \end{aligned} \tag{6}$$

where  $Lg_i, Mg_i, Ug_i$  represent the lower, middle and upper values of the fuzzy grade of the  $i^{\text{th}}$  risk item. Since the calculation so far involves fuzzy variables, the next step is to defuzzify the grades to form meaningful figures for analysis (e.g. ranking). Many methods exist in the literature but Centre of Area (COA) is by far the most popular and easy to use one. Then, using the COA method, the non-fuzzy risk value of the  $i^{\text{th}}$  risk item is given as:

$$g_i = [(Ug_i - Lg_i) + (Mg_i - Lg_i)]/3 + Lg_i \tag{7}$$

The higher value indicates a higher risk level of the assessed risk item.

### 2.3. Risk Mitigation Strategy Evaluation with Fuzzy Delphi

Many strategies that mitigate supply chain risks have been discussed in the literature. While it is good to have choices of strategies for mitigating supply chain risks, how to tailor them with their various features and benefits is still a big challenge. Here, fuzzy Delphi is applied to select relevant risk mitigation strategies for further evaluation. Following the references of [14]-[16], the steps for executing the fuzzy Delphi method are described as follow:

**Step 1:** Conduct a questionnaire and organize an appropriate panel of expert to express their most conservative (minimum) value and the most optimistic (maximum) value of the importance of each strategy in the possible strategy set  $S$  in a range from 1 to 10. A score is then denoted as  $A_i = (L_{ik}, U_{ik}), i \in S$ , where  $L_{ik}$  and  $U_{ik}$  are the conservative index and the optimistic index of strategy  $i$  rated by expert  $k$  respectively.

**Step 2:** Organize expert opinions collected from questionnaires and determine the TFNs for the most conservative index  $C_i = (LC_i, MC_i, UC_i)$  and the most optimistic index  $O_i = (LO_i, MO_i, UO_i)$  for each strategy  $i$ . Use the conservative index  $C_i = (LC_i, MC_i, UC_i)$  as an example,  $LC_i$  indicates the minimum of all the experts' most conservative value as:

$$LC_i = \min(L_{ik}) \tag{8}$$

The  $MC_i$  is the geometric mean of all the experts' most conservative value for strategy  $i$ . It is obtained

through:

$$MC_i = (L_{i1} \times L_{i2} \times \dots \times L_{ik})^{\frac{1}{k}} \tag{9}$$

$UC_i$  indicates the maximum of all the experts' most conservative value as:

$$UC_i = \max(L_{ik}) \tag{10}$$

In the same way, the minimum ( $LO_i$ ), geometric mean ( $MO_i$ ), and the maximum ( $UO_i$ ) of the group's most optimistic values for strategy  $i$  can be obtained.

**Step 3:** Calculate the TFNs for the most conservative index  $C_i = (LC_{ik}, MC_{ik}, UC_{ik})$  and the most optimistic index  $O_i = (LO_{ik}, MO_{ik}, UO_{ik})$  for the remaining strategies,  $A_i, i \in S$ .

**Step 4:** Examine the consistency of experts' opinions and calculate the consensus significance value,  $G_i$  for each strategy. The gray zone ([15] [17]), the overlap section of  $C_i$  and  $O_i$  in **Figure 2**, is used to examine the consensus of experts in each strategy and calculate its consensus significance value,  $G_i$ .

If the TFN pair does not overlap (*i.e.*  $UC_i \leq LO_i$ ) and no gray zone exists, the expert options in strategy  $i$  achieve consensus, the consensus significance value is calculated as:

$$G_i = \frac{MC_i + MO_i}{2} \tag{11}$$

If there is an overlap (*i.e.*  $UC_i > LO_i$ ) and the gray zone interval value  $g_i$  is equal to  $UC_i - LO_i$ , and  $g_i$  is less than the interval value of  $C_i$  and  $O_i$  ( $d_i = MO_i - MC_i$ ), that is,  $g_i < d_i$ , then the consensus significance value  $G$  is determined in accordance with cross point  $P(\mu_{\bar{L}}, \mu_{\bar{U}})$  of gray zone in **Figure 2**. The consensus significance value  $G_i$  of each strategy can be calculated by Equation (12) and (13).

$$G_i = \max \left\{ \int_p \left[ \min(\mu_{\bar{L}}(p), \mu_{\bar{U}}(p)) \right] dp \right\} \tag{12}$$

$$G_i = \frac{UC_i \times MO_i - LO_i \times MC_i}{(UC_i - MC_i) + (MO_i - LO_i)} \tag{13}$$

If the gray zone exists and  $g_i < d_i$ , then there are great discrepancies among the experts' opinions. Repeat steps 1 to 4 until a convergence is attained.

Adapted from (Ishikawa *et al.* [18])

**Step 5:** Extract strategies from the candidate list. Compare consensus significance value with a threshold value,  $T$ , which is determined by experts subjectively based on the geometric mean of all consensus significance value  $G_i$  [15] [17] [18]. If  $G_i > T$ , strategy  $i$  is then selected for further evaluation.

### 3. Conclusion

This paper presents a novel approach that enables to perform structured analysis of supply chain risks and evaluate different strategies for mitigating these risks. The novelty of the model lies in the fact that an analytical tool enables the specific business preferences concerning supply chain risks to be taken into consideration in making the strategic decisions. It is a systematic method which is capable of capturing a human's appraisal of ambiguity when complex multi-criteria decision making problems are considered. It offers a more precise and

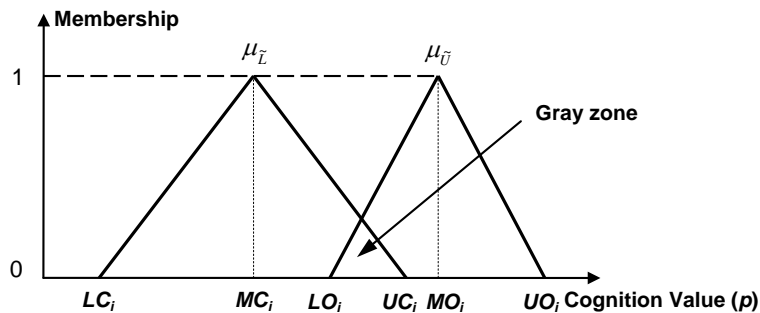


Figure 2. Gray zone of  $C_i$  and  $O_i$ .

accurate analysis by incorporating the uncertainty that is encountered in a fuzzy environment. It is considered to be supportive for managers in planning and making significant strategic decisions on supply chain risk management.

Nevertheless, the presented approach also has its own limitations, which imply fruitful directions for future research. For instance, users have to make subjective decisions when conducting fuzzy risk assessment and obtain priority ratings for alternative strategies. In fact the functionality of the model is highly dependent on the knowledge, expertise and communication skills of the decision makers. Therefore, one future research is to consider a more objective assessment technique such as entropy method. Moreover, there may be some mutual interactions between assessment items, which may have consequent effect on the level of supply chain risk. Another possible future research direction would be to use the network approach to incorporate inner and outer dependencies that occur between identified risk items.

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