

Blue Emission in Ce³⁺ and Eu²⁺ Activated Lithium Fluoro Borate Phosphors

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Received July 29, 2011; revised October 9, 2011; accepted October 22, 2011

Abstract

Using a simple combustion process, rare earth doped novel compounds like fluorides LiBF₄ and Li₃BF₆ can be prepared. Combustion synthesis furnishes a quick method for preparation of these phosphors. The prepared phosphors were characterized by the photoluminescence (PL) techniques. It is suggested that borofluoride based materials can be developed as low-cost phosphors. Formation of single phase compounds was confirmed by XRD. It is observed that prepared phosphors exhibited intense and characteristic Ce³⁺ and Eu²⁺ photoluminescence emission in blue visible region. This article summarizes fundamentals and possible applications of optically useful inorganic fluoride materials, with visible photoluminescence of Ce³⁺ and Eu²⁺ doped ions.

Keywords: Lithium Fluoroborate, Phosphors, Combustion Synthesis, XRD and Photoluminescence

1. Introduction

Fluorides doped with rare earths are very attractive materials for optical applications because they combine high-quantum efficiency with favorable chemical and mechanical properties. Several fluorides have been shown to possess properties desired of solid-state laser hosts. Ce³⁺ ions are represented by a simple one-electron system. The electron configurations of the ground and excited states of Ce³⁺ are 4f₁ and 5d₁, respectively. The luminescent characteristics of Ce³⁺ ions are known to depend upon whether the charge compensatory vacancy is associated with Ce³⁺ ions in the cases of similar substitution [1]. In the last few years, a lot of studies have been devoted to oxide scintillators doped with Ce ions. The Ce ion is used for its potential to yield fast scintillation in the 300 - 500 nm wavelength range due to electric dipole allowed 5d → 4f transitions. Now a day Ce³⁺ ion also interested for application in high-energy physics, because of their fast and efficient luminescence in the UV and blue spectral regions. Ce³⁺ doped oxide materials such as LuAlO₃: Ce [2] and Gd₂SiO₂: Ce [3] are also promising scintillators. Ce³⁺ activated LiCaAlF₆ was also found to

be an interesting scintillator [4,5]. Ce³⁺ doped LiCaAlF₆ crystals are well known materials for UV solid-state lasers [6,7]. In fact, several Ce³⁺ activated fluorides are being studied as solid-state lasers [8]. Dorenbos has reviewed data on several Ce³⁺ activated fluorides [9]. S. Fujihara has reported inorganic metal fluoride and oxyfluoride materials for applications in optics and photonics [10].

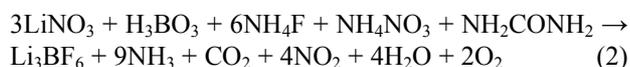
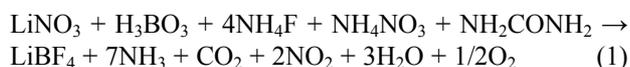
The Eu doped solid-state materials usually show strong broadband luminescence with decay time is close to 600 - 1500 n sec. The luminescence is very strongly dependent on the host lattice and can occur from the ultraviolet to the red region of the electromagnetic spectrum. The Eu emission is intense enough to find important industrial applications, for example, electroluminescent lamp and display devices, LEDs [11], detectors for X-ray imaging [12,13] and scintillation detectors [14], Europium-doped fluoride [15]. J. B. Amaral *et al.* [16] made a very important prediction that Eu³⁺ and Nd³⁺ could be more effective activator as compared to Ce³⁺ and Yb³⁺ for stronger optical activity. There are few reports on photoluminescence studies [17,18] in LiCaAlF₆:Yb²⁺ also. Recently Belsare *et al.* [19,20] prepared some Eu²⁺

doped fluoride phosphors by known reactive atmosphere processing (RAP) method. N.V. Shiran *et al.* [21] has also shown that Eu-doped LiCaAlF_6 crystals exhibit luminescence associated with $4f^65d \rightarrow 4f^7$ transition in Eu^{2+} ions, substituting Ca^{2+} .

Rare earth doped both the samples lithium tetra fluoro borate and lithium hexa fluoro borates are prepared by combustion route. PL emission spectra of LiBF_4 and Li_3BF_6 phosphors under UV-excitation showed prominent Eu^{2+} emission peak due to $4f^65d^1 \rightarrow ^8S_{7/2}4f^7$ transition in the blue region. The procedure was found suitable for producing Eu^{2+} doped phosphors. Very intense photoluminescence (PL) was found in these phosphors which are reported here. We were concentrating to prepare rare earth based lithium fluoro borate phosphor at low cost conventional combustion synthesis. Their X-ray diffraction pattern and PL properties were studied in this paper for various new applications.

2. Experimental

The Ce and Eu doped Lithium fluoroborate LiBF_4 and Li_3BF_6 phosphors were prepared by combustion synthesis. For this stoichiometric compositions of the analytical reagent grade metal nitrates, oxidizers and urea (fuel) were calculated using the total oxidizing and reducing valencies of the components, which serve as a numerical coefficient so that the equivalence ratio is unity. Freshly prepared fluorides were thoroughly mixed with cerium nitrate in the required stoichiometry. Weighted quantities of each nitrates and urea are added to it and the mixture is crushed together for 1/2 an hour to form a thick paste. The resulting paste is transferred into a vertical furnace maintained at 400°C . In the synthesis large heat is liberated during combustion. The process being highly exothermic continues and the liberated gases swell the mixture into large volume. The flame persists for about 30 seconds. The final product obtained is in the fluffy form, which is used for the further investigations. The synthesis reaction could be described as follows.



Formation of the compound was confirmed by taking the X-ray diffraction (XRD) pattern. X-ray diffraction pattern was recorded on Philips PAnalytical XPERT-PRO diffractometer. The photoluminescence (PL) emission spectra of the samples were recorded by using a RF-5301PC SHIMADZU Spectrofluorophotometer (RF-5301PC). The same amount of sample was used in each case. Emission and excitation spectra were recorded us-

ing a spectral slit width of 1.5 nm.

3. Results and Discussion

The chemical name of the prepared samples is lithium tetra fluoro borate (LiBF_4) and trilithium hexa fluoro borate (Li_3BF_6). Both the lithium fluoro borates are obtained in white powder form. It is observed that both the samples are water soluble, corrosive and hygroscopic. In literature there is no XRD pattern of both LiBF_4 and Li_3BF_6 phosphor for comparison. X-ray diffraction patterns were recorded on Philips P Analytical X'Pert Pro diffractometer. **Figure 1** shows the X-ray diffraction pattern of LiBF_4 phosphor.

3.1. Ce^{3+} Emission in LiBF_4

The PL emission spectra of Ce^{3+} ions in LiBF_4 : Ce phosphors observed with different concentrations are shown in **Figure 2**. In LiBF_4 : Ce phosphor, two principal centers in excitation spectra are observed one of them is at around 382 nm and another at around 241 nm in Ce^{3+} ion. The dominant center was found to be produced by the direct substitution of the dopant ion Ce^{3+} for Li^+ without local charge compensation. Upon UV excitation this center gives an intense emission with maxima at 415

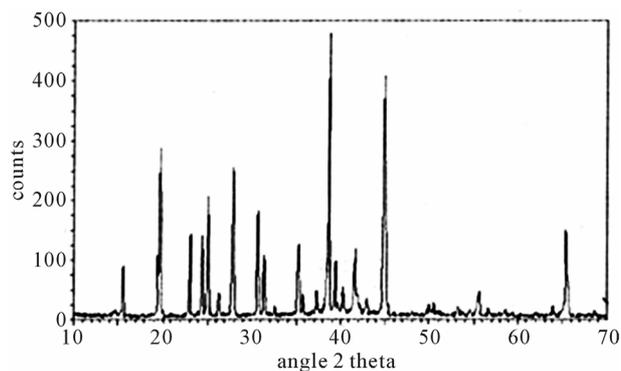


Figure 1. X-ray diffraction pattern of LiBF_4 .

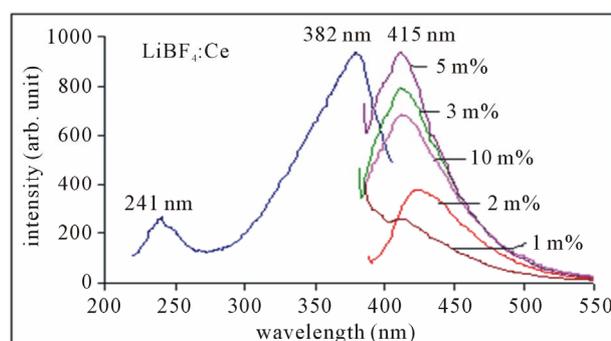


Figure 2. PL emission spectra of LiBF_4 : Ce phosphor, monitored at 382 nm excitation.

nm, which are assigned to the $5d \rightarrow 4f$ transition of Ce^{3+} ion. This feature could be explained as follows: the excitation energy matches the energy separation between the ground state and the lowest state of the $5d$ level of the ion. This situation populates the lowest $5d$ level to the maximum, which favors maximum emission intensity. PL emission of Ce^{3+} ion is observed around 415 nm, monitored at 382 nm excitation. The 300 - 400 nm is Hg-free excitation (Hg excitation is 85% 254 nm wavelength of light and 15% other wavelengths), which is characteristic of solid state lighting phosphors. Therefore, the entire PL characteristic indicates that Ce^{3+} doped $LiBF_4$ phosphor may be a good candidate for solid state lighting devices as well as for blue LED purpose.

Figure 3 shows the concentration dependence of the PL intensity. Maximum PL intensity is observed for Ce concentration at 5 mol%. Concentration quenching is observed for higher values. This indicates a change of the surrounding of the Ce^{3+} ions at higher concentration in the $LiBF_4$ lattice. The emission peak wavelength and its relative intensity are shown for different concentrations of Ce^{3+} ion in **Table 1**. According to the data and PL spectra, it is seen that the Ce^{3+} content affects not only the peak height but also the peak profile. The observed variations of PL emission intensities may be cross relaxation between Ce^{3+} ions.

3.2. Ce^{3+} Emission in Li_3BF_6

Figure 4 shows the X-ray diffraction pattern of Li_3BF_6 phosphor. In Li_3BF_6 : Ce phosphor, two principal centers in emission spectra are observed in Ce^{3+} ion. Upon UV excitation this center gives an intense emission with maxima at 377 nm and 422 nm. In excitation there also two principal centers are observed in Ce^{3+} ion one at 241

nm and another at 356 nm wavelength of light. This could be assigned to the $4f \rightarrow 5d$ transition of Ce^{3+} ions in solids is parity allowed electric dipole transition (f - d) and has large oscillator strength and produces efficient broadband luminescence. Where $4f$ is the lowest excited charge transfer state of the Ce^{3+} ion and $5d$ is the molecular orbital of the surrounding ligand.

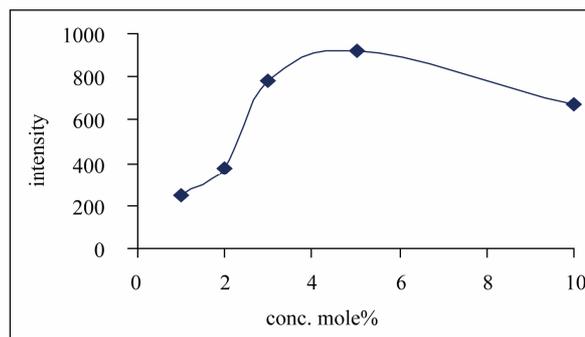


Figure 3. Variation of intensity with conc. of Ce in $LiBF_4$: Ce.

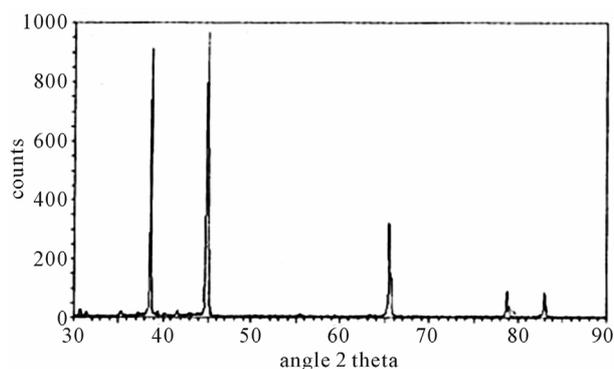


Figure 4. X- ray diffraction pattern of Li_3BF_6 .

Table 1. Intensity compression values for all prepared Borofluoride phosphors (*i.e.* $LiBF_4$: Ce and Li_3BF_6 : Ce).

Phosphors	PL emission wavelength (nm)	Intensity (arb. unit)
$LiBF_4$:Ce, 1 m%	416, ext = 382 nm.	252
$LiBF_4$:Ce, 2 m%	428	374
$LiBF_4$:Ce, 3 m%	415	784
$LiBF_4$:Ce, 5 m%	415	923
$LiBF_4$:Ce, 10 m%	415	677
Li_3BF_6 :Ce, 0.5 m%	389, 428, ext = 356 nm.	73, 51
Li_3BF_6 :Ce, 1 m%	391, 427	171, 106
Li_3BF_6 :Ce, 2 m%	391, 425	179, 193
Li_3BF_6 :Ce, 3 m%	389, 422	209, 165
Li_3BF_6 :Ce, 5 m%	389, 425	148, 112

The Ce^{3+} ion may enter into the host lattice to substitute a Li^+ ion in the case of Li_3BF_6 locate on the surfaces of the crystals due to the porosity of the spinal structure. Therefore, most of the Ce^{3+} ions are located at the surface of the Li atom with a few of them entering into the lattice. The low-symmetry location of Ce^{3+} results in the predominant emission of the $5d \rightarrow 4f$ transition, as shown in **Figures 5 and 6**.

Different doping of activator ions can influence photoluminescence characteristics of a phosphor; usually a low doping gives weak luminescence but excess doping perhaps causes quenching of luminescence. **Figure 5** shows the PL emission spectra monitored at 356 nm excitation of light and an excitation spectrum is monitored at 425 nm emissions. Here the peaks are observed at 425 nm along with the shoulder at 389 nm, which are assigned to the $5d \rightarrow 4f$ transition of Ce^{3+} ion.

Figure 6 shows the PL emission spectra monitored at 241 nm excitation of light. Here the emission peaks are observed at 377 nm along with the shoulder at 422 nm, which are assigned to the $5d \rightarrow 4f$ transition of Ce^{3+} ion. The 377 nm peak is more intense than the 422 nm peaks with increasing concentrations of Ce^{3+} ion in Li_3BF_6 phosphor. The PL intensity tends to quenched at more than 3 mol%.

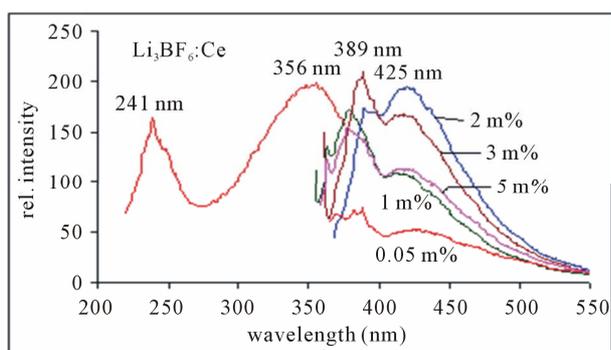


Figure 5. PL emission spectra of $\text{Li}_3\text{BF}_6:\text{Ce}$, monitored at 356 nm excitation.

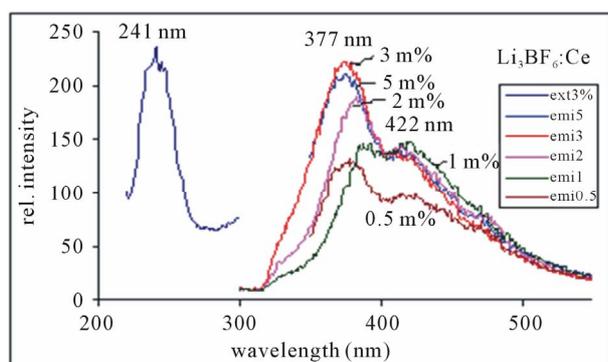


Figure 6. PL emission spectra of $\text{Li}_3\text{BF}_6:\text{Ce}$, monitored at 241 nm excitation.

Figure 5 shows that the 389 nm peak is more intense than the 425 nm peak, but the spectra are broader as compared to the spectra, in which the emission was monitored at 241 nm excitation shown in **Figure 6**. It is observed that the concentration of Ce^{3+} ion increases the corresponding intensity of peaks and it is highest for 2 mol% instead of 3 mol% as in the next case. The PL intensity tends to quenched for higher than 2 mol%. The emission peak wavelength and its relative intensity are shown for different contents of Ce^{3+} ion in **Table 1**. According to the data and PL spectra, it is seen that the Ce^{3+} content affects not only the peak height but also the peak profile. Obviously, with increase in Ce^{3+} content, the emission intensity increases relatively. The observed variations of PL emission intensities may be cross relaxation between Ce^{3+} ions in the case of heavy concentration of Ce^{3+} . Since the high luminescence intensity of the samples and large UV range of excitation, it can be used in solid state lighting devices.

3.3. Eu^{2+} Emission in LiBF_4

Figure 7 shows PL results for $\text{LiBF}_4:\text{Eu}^{2+}$ phosphor. An intense emission peaking at 420 nm is obtained in the sample prepared. Emission arises from transition from levels of $4f_6^5d_1$ configuration to the ground state ($8S_{7/2}$) of $4f_7$ configurations. It is worth mentioning that without use of any reducing agent, europium is incorporated in divalent state. In excitation spectra of $\text{LiBF}_4:\text{Eu}$ phosphor the broad band is observed at around 382 nm with a prominent shoulder at around 240 nm. It is thus seen that the sample contains Eu in divalent form. With increasing concentration of Eu^{2+} ions intensity of the peak increases and relative intensity of 420 nm peaks also increases. The variation of PL emission intensity of $\text{LiBF}_4:\text{Eu}$ with concentration is shown in **Figure 8**. Maximum PL intensity is observed for Eu concentration at 0.5 mol%. Concentration quenching is observed for higher values.

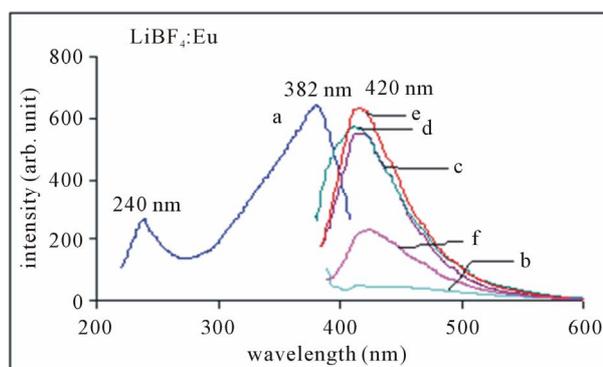


Figure 7. PL emission spectrum of $\text{LiBF}_4:\text{Eu}$ with conc. of Eu as (b) 0.05 m%, (c) 0.1 m%, (d) 0.2 m%, (e) 0.5 m%, (f) 1 m%, monitored at 382 nm excitation.

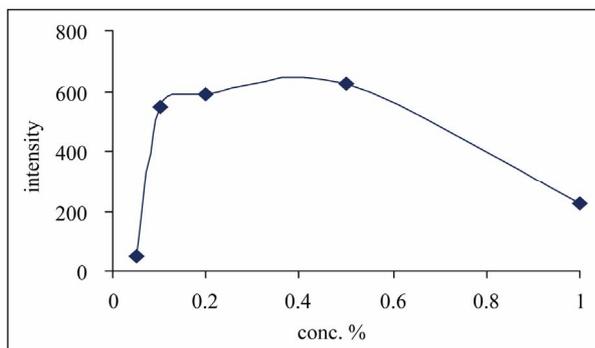


Figure 8. Effect of conc. of Eu on PL intensity of $\text{LiBF}_4\text{:Eu}$.

The 300 - 400 nm is Hg-free excitation (Hg excitation is 85% 254 nm wavelength of light and 15% other wavelengths), which is characteristic of solid state lighting phosphors. Therefore, the entire PL characteristic indicates that Eu^{2+} doped LiBF_4 phosphor may be a good candidate for solid state lighting devices for blue LED purpose. It may be used as luminescent materials for tunable laser as well as blue lamp phosphor applications.

3.4. Eu^{2+} Emission in Li_3BF_6

Figure 9 shows the PL spectrum of Eu^{2+} in Li_3BF_6 . Eu for excitation at 350 nm. The broad band around 390 nm - 440 nm in the emission is arising from a transition of the lowest level of the $4f^65d^1$ configuration to the $^8\text{S}_{7/2}$ level of the $4f^7$ configuration. It is worth mentioning that without use of any reducing agent, europium is incorporated in divalent state. In excitation spectra of $\text{Li}_3\text{BF}_6\text{:Eu}$, the broad band is observed at around 350 nm with a prominent shoulder at around 241 nm. These are characteristic of transitions from the $^8\text{S}_{7/2}$ level of the $4f^7$ configuration to the levels of the $4f^65d^1$ configuration. In this case, the Eu^{2+} ion may enter into the host lattice to substitute a Li^+ ion in the case of Li_3BF_6 locate on the surfaces of the crystals due to the porosity of the spinal structure. As the ionic radius of Eu^{2+} is much larger and similar to that of the Li^+ ion, the second possibility is more feasible.

It is remarkable that mere thermal treatment (combustion) in air is sufficient to reduce Eu^{3+} to Eu^{2+} . There is no need of heating in reducing atmosphere. Maximum PL intensity is observed for Eu concentration at 0.5 mol%. In this host it is also found that, for more than 0.5 mol% concentration (*i.e.* for 1 mol%) PL intensity is weak. Hence this material is suitable for 0.5 mol% concentration. It is seen that the PL intensity of the $\text{Li}_3\text{BF}_6\text{:Eu}$ is quite high; being comparable to those of the lamp phosphors. The emission peak wavelength and its relative intensity are shown for different contents of Eu^{2+} ion in **Table 2**. According to the data and PL spectra, it is

seen that the Eu^{2+} content affects not only the peak height but also the peak profile. Obviously, with increase in Eu^{2+} content, the emission intensity increases relatively. **Figure 10** shows the PL emission spectra monitored at 241 nm excitation of light. Here the emission peaks are observed at 377 nm along with the shoulder at 422 nm.

Increase in the PL intensity could be due to elimination of impurities like OH^- , O^{2-} , and preservation of stoichiometry. It is also likely that during the powders are etched and the activators penetrate the surface. They eventually diffuse into bulk. More experiments will be needed to verify the exact mechanism of the efficient PL. The violet emission is useful in phototherapy lamps for treating hyperbilirubinemia. It may be used as luminescent materials for tunable laser and lamp phosphor applications.

4. Conclusions

All the phosphors Ce and Eu doped LiBF_4 and Li_3BF_6 reported here were prepared by combustion synthesis. From the PL results it is concluded that, all the above phosphors show the strong PL intensity in blue region of

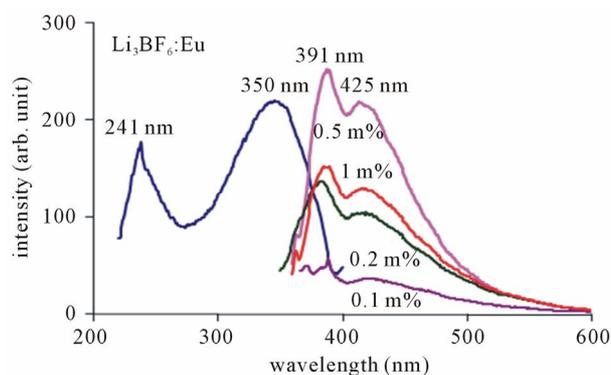


Figure 9. PL emission spectra of $\text{Li}_3\text{BF}_6\text{:Eu}$, monitored at 350 nm excitation.

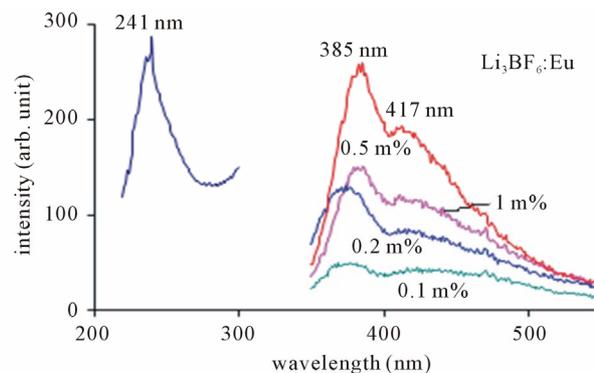


Figure 10. PL emission spectra of $\text{Li}_3\text{BF}_6\text{:Eu}$, monitored at 241 nm excitation.

Table 2. Intensity compression values for all prepared Borofluoride phosphors (i.e. LiBF₄:Eu and Li₃BF₆:Eu).

Phosphors	PL emission wavelength (nm)	Intensity (arb. unit)
LiBF ₄ :Eu, 0.05 m%	419, ext = 382 nm.	51
LiBF ₄ :Eu, 0.1 m%	421	546
LiBF ₄ :Eu, 0.2 m%	419	591
LiBF ₄ :Eu, 0.5 m%	421	624
LiBF ₄ :Eu, 1 m%	421	223
Li ₃ BF ₆ :Eu, 0.1 m%	391, 431, ext = 350 nm.	57, 37
Li ₃ BF ₆ :Eu, 0.2 m%	391, 424	144, 104
Li ₃ BF ₆ :Eu, 0.5 m%	391, 424	246, 216
Li ₃ BF ₆ :Eu, 1 m%	391, 425	147, 126

the visible spectrum. The PL emission spectra of Ce³⁺ and Eu²⁺ ions in LiBF₄ and Li₃BF₆ phosphors with different concentrations have been studied. The PL intensity of the LiBF₄:Eu is quite high; being comparable to those of the lamp phosphors. Since the high luminescence intensity of the samples, it can be used in medical applications. PL in LiBF₄:Eu and Li₃BF₆:Eu can be excited by UV wavelengths and the violet emission observed may be useful in phototherapy lamps for treating hyperbilirubinemia. Also these phosphors can be useful as a phosphor for thermoluminescence dosimetry of ionizing radiations and environmental monitoring.

5. Acknowledgements

One of the authors SPP is thankful to UGC, New Delhi for financial assistance.

6. References

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