

## Investigation Of Hardness Anisotropy In Tourmaline

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### **Abstract:**

*Tourmaline is a ring silicate material with a hexagonal crystal structure. Tourmaline crystal is made use of as an electronic component, e.g, as a transducer, mainly because of the anisotropy it exhibits in its properties. Microindentation technique was employed in the research reported in this paper, using a Knoop indenter, to investigate the anisotropy in the hardness of the tourmaline crystal on its two major crystallographic planes: (0001) and {10 1 0}. The material was found to exhibit hardness anisotropy in conformity with its rotary symmetry elements.*

*The material was identified and analysed using various x-ray techniques, and was found to contain some impurities as expected of natural crystals. Tourmaline was found to have a Si/Al ratio of 1.4. The orientations of the crystal samples were determined by obtaining and indexing the Laue x-ray back-reflection patterns of the crystal samples.*

**Keywords:** *Tourmaline, Hardness anisotropy, Microhardness, Knoop.*

## **1.0 Introduction**

### **1.1 Hardness**

Hardness in solid materials is a deformation parameter; it is the resistance of a material to indentation. Hardness on the micro- scale is known as microhardness and is obtained by the application of very small indenters under low loads on the surface of a material e.g. Vickers pyramid tests and Knoop tests. Similar to other crystalline materials, the variation of microhardness for tourmaline is dependent on orientation in single crystals. Such crystals are said to exhibit *anisotropy* in hardness, i.e., hardness varying from one direction to the other on the same test plane [1,2]. In this work the aim was not to determine the absolute hardness value of tourmaline but rather to study its variation with crystallographic direction on the most prominent crystallographic planes of the single crystal. The Knoop rhombohedral pyramid indenter is used for this study because there is less ambiguity in aligning it with respect to any given crystallographic directions due to its long diagonal being seven times longer than the short diagonal. That is the indenter has a parallelogram base with the short diagonal related to the long diagonal by a factor of 7.1114. The Knoop hardness  $H_{Kd}$  under a load  $L$  is then given by

$$f(H_{kd}) = 14230L / d^2 \quad (1)$$

where  $d$  is the length of the long diagonal of the indent.

## 1.2 Materials

Tourmaline is a group name applied to the natural silicate minerals of the general formula  $XY_3Z_6(BO_3)_3Si_6O_{18}(OH)_4$  where X can be Na or Ca; Y can be substitutions of monovalent, divalent, trivalent or quadrivalent cations (Li, Mg, Mn, Fe, Al etc.); and Z can be occupied by Al, Mg, Cr,  $Fe^{3+}$ ,  $Fe^{2+}$ , etc. [3,4].  $F^-$  or  $O^{2-}$  can substitute for OH. The commonest end-members of tourmaline are: buergerite, dravite, elbaite, liddicoatite, schorl and uvite. Tourmaline crystal shows parallel grouping (or growth), and has a rhombohedral (trigonal) crystal structure with a space group of  $R3m$ . [5]. Although this crystal class ( $3m$ ) is based on the rhombohedral lattice [6], it can also be based on the hexagonal lattice [7]. In general, crystals in the rhombohedral system can be referred to as possessing a hexagonal lattice. Detail information on rhombohedral-hexagonal transformation has been given in the literature (e.g., [8,9,10]). It is categorized as a crystal symmetry class known as ditrigonal pyramidal [6,7]. It cleaves very poorly on planes  $\{1120\}$  and  $\{1011\}$ . Tourmaline varies in colour from transparent to opaque as in black schorl.

Due to its polarity, a charge of electricity may be induced in a tourmaline crystal when pressure is applied parallel to the  $c$ -axis. In other words, not only does the electrical conductivity of tourmaline crystal change with crystallographic directions, but also with the pressure applied to the crystal, thus, tourmaline is a piezoelectric material, and exhibits a linear piezoelectric effect. This property together with high strength, chemical stability, and high frequency, account for its use in many instruments such as transducers for measuring hydrostatic pressure and in depth-recording devices, and also in instruments for detecting submarines and underwater obstructions [11,12]. Tourmaline is also used for calibration of piezoelectric manometers and for testing the possible applicability of a device or procedure for use on materials having complex structures and compositions. Because of its light-polarizing effect, tourmaline is also used in the polariscope utilized especially by jewelers. The mineral tourmaline is one of the best known naturally occurring dichroic materials. The refractive index of tourmaline for the ordinary beam is  $n_o = 1.64$ , and for the extraordinary beam is  $n_e = 1.62$  [13].

From the foregoing, the anisotropic nature of tourmaline crystal is apparent. The anisotropy in its hardness on the crystallographic planes  $\{0001\}$  i.e., the basal plane, and the prismatic planes  $\{1010\}$  are therefore investigated in this work. The species of tourmaline used here was buergerite -  $NaFe_3Al_6(BO_3)_3Si_6O_{18}(O,F)_4$ . The crystals were *euhedral*. They were of prismatic habit which is the usual habit of these minerals. The crystals were prismatic in shape. The prism faces had natural striations parallel to their length, which are evidences of a particular form: hexagonal prism in these cases.

## 2.0 Experimentals

X-ray powder diffraction technique was used to identify the crystals on a Philips X-ray Diffractometer PW 1390 with PW 1050 goniometer incorporating a graphite monochromator. The radiation was  $\text{CuK}\alpha_1$  ( $\lambda = 1.54060\text{\AA}$ ). Natural minerals usually contain wide ranges of impurities in varying proportions. The materials used in this work were not exceptions, being natural minerals. Hence, the elemental chemical analysis of the minerals specimens was carried out using x-ray photoelectron spectroscopy (XPS) which is sensitive to only the first 10nm of the surface on a Physical Electronics 5400 system with a  $\text{MgK}\alpha$  ( $\lambda = 9.8900\text{\AA}$ ) radiation at 15kV and 325W, and energy dispersive x-ray analysis (EDXA) in a JOEL 850 scanning electron microscope (SEM) which can probe deeper into the material.

Crystal orientations were determined by carrying out Laue x-ray back-reflection on the crystals using a Philips PW 1729 back-reflection camera. Specimens of the tourmaline crystals were cut parallel to the prismatic  $\{10\bar{1}0\}$  plane and others parallel to the basal  $(0001)$  planes and then polished down to  $\frac{1}{4}$  :m finish.

The anisotropy investigation was carried out using a Knoop indenter on a Shimadzu Microhardness Tester, Type M. (See [14] for details). A load of 100g was used throughout. Tests were performed at room temperature with a dwell time of 15 seconds. The angle of orientation of the long diagonal of the Knoop indenter was varied on each of the specimen surfaces  $(0001)$  and  $\{10\bar{1}0\}$  between  $0^\circ$  and  $180^\circ$ . For each indentation the long diagonal was measured. Six indentations were made for each orientation. Thus each long diagonal value was an average of six values. The Knoop hardness number (KHN) was then obtained for each orientation using equation (1) and plotted as shown in Figure 1.

## 2.0 Discussion

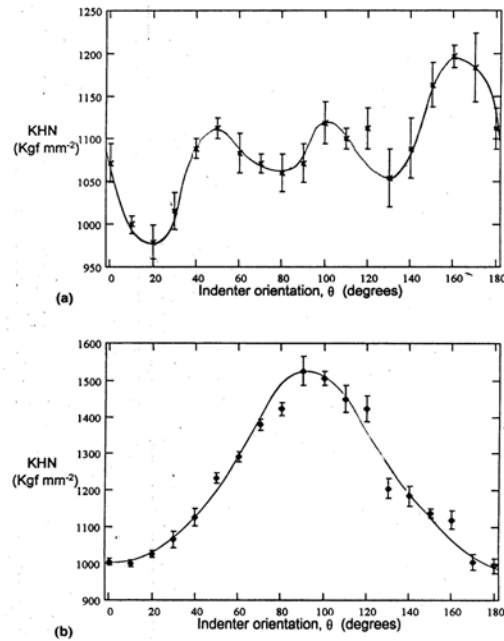


Figure 1: Hardness, KHN, anisotropy in tourmaline as exhibited on (a) the basal plane  $(0001)$ ,  $0^\circ$  corresponds to  $[10\bar{1}0]$  while  $90^\circ$  corresponds to  $[12\bar{1}0]$ , and (b) the prismatic planes  $\{10\bar{1}0\}$ ,  $0^\circ$  corresponds to  $[12\bar{1}0]$  while  $90^\circ$  corresponds to  $[0001]$

The x-ray analyses identified the crystals to be the ring-silicate mineral tourmaline species buergerite -  $\text{NaFe}_3\text{Al}_6(\text{BO}_3)_3\text{Si}_6\text{O}_{18}(\text{O},\text{F})_4$ . They were found to contain a low level of some impurities such as calcium and phosphorus or their compounds. The Si/Al ratio was found to be 1.4. [14]

Figure 1 shows the hardness anisotropy obtained from measurements of planes (0001) and {1010} of tourmaline. In Figure 1a,  $0^\circ$  corresponds to [1010] while  $90^\circ$  corresponds to [1210]. The curve displays several peaks (hard directions) each about  $50^\circ$  from the next, and several troughs (soft directions) also about  $50^\circ$  from one another. The symmetry displayed is found to be consistent with the operation of (0001)  $'1210f$  slip system, in other words, flow on the basal plane of tourmaline is controlled by (0001)  $'1210f$  system. The picture for the prismatic plane (1010), Figure 1b, is a "bell shape" symmetry over a range of  $0^\circ$  to  $180^\circ$  starting with [1210] direction as  $0^\circ$ . Only one peak is exhibited here at  $90^\circ$  which is the direction [0001]. Thus [0001] represents the highest hardness direction on this plane with a Knoop hardness (KHN) of about  $1540 \text{ kg mm}^{-2}$ , and [1210] is the softest direction with about  $1000 \text{ kg mm}^{-2}$  KHN. This also presents a flow consistent with (0001)  $'1210f$  system. The difference between the softest and the hardest directions is about  $500 \text{ kgf mm}^{-2}$  (Knoop hardness).

#### 4.0 Conclusion

The material, tourmaline crystals, were found to exhibit anisotropy in Knoop hardness in conformity with their rotary symmetry elements of 3 on the basal planes. On this plane the probable operating slip system controlling the indentation process was found to be (0001)  $'1120f$ . On the prismatic planes {1010} the slip system thought to be in operation during indentation was also (0001)  $'1120f$ .

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