

Application of the Adaptive Neuro-Fuzzy Inference System for Optimal Design of Reinforced Concrete Beams

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Received 18 September 2014; revised 6 October 2014; accepted 14 October 2014

Academic Editor: Dr. Steve S. H. Ling, University of Technology Sydney, Australia

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Abstract

Using a genetic algorithm owing to high nonlinearity of constraints, this paper first works on the optimal design of two-span continuous singly reinforced concrete beams. Given conditions are the span, dead and live loads, compressive strength of concrete and yield strength of steel; design variables are the width and effective depth of the continuous beam and steel ratios for positive and negative moments. The constraints are built based on the ACI Building Code by considering the strength requirements of shear and the maximum positive and negative moments, the development length of flexural reinforcement, and the serviceability requirement of deflection. The objective function is to minimize the total cost of steel and concrete. The optimal data found from the genetic algorithm are divided into three groups: the training set, the checking set and the testing set for the use of the adaptive neuro-fuzzy inference system (ANFIS). The input vector of ANFIS consists of the yield strength of steel, compressive strength of concrete, dead load, span, width and effective depth of the beam; its outputs are the minimum total cost and optimal steel ratios for positive and negative moments. To make ANFIS more efficient, the technique of Subtractive Clustering is applied to group the data to help streamline the fuzzy rules. Numerical results show that the performance of ANFIS is excellent, with correlation coefficients between the three targets and outputs of the testing data being greater than 0.99.

Keywords

Continuous Reinforced Concrete Beams, Genetic Algorithm, Adaptive Neuro-Fuzzy Inference System, Correlation Coefficients

1. Introduction

Genetic algorithms are search algorithms based on the mechanics of natural selection and natural genetics. They have been developed and were formally introduced in 1970s by Professor John Holland at the University of Michigan, who in 1975 published the ground-breaking book “Adaptation in Natural and Artificial System” [1]. In 1989, Goldberg described in more detail the theory of genetic algorithms and their applications [2]. From then on, genetic algorithms become more attractive and popular. Genetic algorithms have a number of applications in many fields, such as engineering, economics, chemistry, manufacturing, mathematics, physics and so on. Especially in the areas of civil engineering, there are reinforced concrete beams [3], multiobjective optimization of trusses [4], reliability analysis of structures [5], global optimization of grillages [6], global optimization of trusses with a modified genetic algorithm [7] and optimization of pile groups using hybrid genetic algorithms [8], to name just a few.

The artificial neural network was originated by McCulloch and Pitts in 1943 [9], who claimed that neurons with binary inputs and a step-threshold activation function were analogous to first-order systems. In 1986, Rumelhart *et al.* [10] proposed the theory of parallel distributed processing and developed the most famous learning algorithm in ANN-backpropagation, which uses a gradient descent technique to propagate error through a network to adjust the weights in an attempt to reach the global error minimum, marking a milestone in the current artificial neural networks.

Fuzzy sets were introduced by Zadeh [11] and Klaua [12] in 1965 as an extension of the classical set, where the membership of elements in a set is assessed in binary terms according to whether the element belongs to the set or not. In contrast, fuzzy set theory permits the gradual assessment of the membership of elements in a set, which is described with the degree of a membership function whose value is in the real interval [0, 1]. Fuzzy set theory is used now in many areas, such as clustering [13], building group decision [14] and linguistic expressions [15], etc.

Neuro-fuzzy systems are fuzzy systems which use ANNs theory in order to determine their membership functions and fuzzy rules by processing data samples. A specific approach in neuro-fuzzy development is the adaptive neuro-fuzzy inference system (ANFIS) first proposed by Jang [16], which has shown significant results in modeling nonlinear functions. ANFIS integrates both neural networks and fuzzy logic principle, whose inference system corresponds to a set of fuzzy rules [17] that have learning capability to approximate nonlinear functions. Successful implementations of ANFIS in many fields have been reported, such as prediction of water level in the reservoir [18] [19], forecasting of water discharge in a river [20], sea level prediction considering tide-generating forces and oceanic thermal expansion [21], prediction of flow through rockfill dams [22], downstream water level forecasting [23], flood forecasting [24], generation of customer satisfaction models [25], speech recognition [26], chaotic traffic volumes forecasting [27], etc.

Distinct from other authors' works, this paper tries to combine the techniques of the genetic algorithm and ANFIS to optimally design reinforced two-span continuous reinforced concrete beams with rectangular cross-section. Based on the provisions of the ACI Building Code Requirements for Structural Concrete and Commentary [28], the constraints are built, considering the strength requirements of the maximum positive and negative moments and shear, the development length of reinforcement as well as the serviceability requirement of deflection. Design variables are the width and effective depth of the continuous beam and the steel ratios for positive and negative moments. The objective function is to find the minimum cost of steel and concrete in the continuous beam.

2. Genetic Algorithms

Genetic algorithms were inspired by the evolution theory of “survival of the fittest”, proposed by Charles Darwin in 1860s. They simulate the survival of the fittest among individuals over consecutive generation and can solve both constrained and unconstrained optimization problems according to the “natural selection”. Genetic algorithms are less susceptible to getting stuck at local optima than traditional gradient search methods. This paper uses the Global Optimization Toolbox based on MATLAB [29] to carry out the genetic algorithm. It begins by creating a random initial population, and then creates a sequence of new populations. At each step, the algorithm uses the individuals in the current generation to create the next population. To create the new population, the algorithm performs the following steps: 1) score each member of the current population by computing its fitness value; 2) scale the raw fitness scores to convert them into a more usable range of values; 3) select members, called parents, based on their fitness. The lower the value of the fitness function, the more opportunity

it has to be selected; 4) choose some elites from the current population that have lower fitness function values. These elite individuals are just passed to the next population; 5) produce children from the parents. Children are produced either by making random changes to a single parent—mutation—or by combining the vector entries of a pair of parents—crossover; 6) replace the current population with the crossover and mutation children and elites to form the next generation. The algorithm stops when one of the stopping criteria is met, such as the number of generation, the weighted average change in the fitness function value over some generations less than a specified tolerance, no improvement in the best fitness value for an interval of time, etc.

Supposed that x is the vector of design variables. The optimization problem of two-span continuous reinforced concrete beams can generally be described as

Minimize $f(x)$ (the fitness function)

Such that

$$\begin{aligned} g_i(x) &\leq 0, \quad i = 1, \dots, m, \\ h_j(x) &= 0, \quad j = 1, \dots, n, \\ \mathbf{LB} &\leq x \leq \mathbf{UB}. \end{aligned} \quad (1)$$

where $g_i(x)$ represents the inequality constraints and $h_j(x)$ represents the equality constraints, m is the number of inequality constraints and n is the number of equality constraints, $f(x)$ is the total cost of concrete and tension steels in the continuous beam, and \mathbf{LB} and \mathbf{UB} are vectors of lower and upper bounds of design variables, respectively. The constraints divide the design space into two domains, the feasible domain where the constraints are satisfied, and the infeasible domain where at least one of the constraints is violated. In most practical problems the minimum is found on the boundary between the feasible and infeasible domains, that is at a point where $g_i(x) = 0$ for at least one i . In most structural optimization problems the inequality constraints prescribe limits on sizes, stresses, displacements, etc. These limits have great impact on the design, so that typically several of the inequality constraints are active at the minimum.

Most of the constraints built in this paper are nonlinear. The Global Optimization Toolbox based on MATLAB uses the augmented Lagrangian genetic algorithm [30] [31] to solve nonlinear constraint problems with bounds. A subproblem is formulated by combining the fitness function and nonlinear constraint functions using the Lagrangian and the penalty parameters. When the subproblem is minimized to a required accuracy, the Lagrangian multiplier estimates are updated, or the penalty parameter is increased by a penalty factor. These steps are repeated until one of the stopping criteria of the genetic algorithm is met.

3. The Adaptive Neuro-Fuzzy Inference System

The adaptive neuro-fuzzy inference system (ANFIS) consists of two components: fuzzy inference systems and neural networks. Using a given input/output data set, ANFIS constructs a fuzzy inference system whose membership function parameters are adjusted by a hybrid learning algorithm to approximate the precise value of the model parameters [16] [32]. The hybrid algorithm is a combination of gradient descent and the least-squares method. The gradient descent updates the premise parameters; the least squares method finds a proper set of consequent parameters. For an ordinary fuzzy inference, the parameters associated with a given membership function are usually predetermined by the user's experience or the trial-and-error method. Rather than choosing the membership function parameters at random, ANFIS can scientifically obtain the parameters through the process of learning to tailor the membership functions to the input/output data to account for variations in the data values. This learning methods work similarly to those of neural networks. The fuzzy inference ANFIS operates on is the first- or zeroth-order Sugeno-type system [33]. For example, if there are only two inputs x and y , the general first-order Sugeno-type fuzzy inference has rules of the form

$$\text{If } x \text{ is } A \text{ and } y \text{ is } B, \text{ then } z = px + qy + c \quad (2)$$

where A and B are the linguistic values defined by fuzzy sets in the antecedent, while p , q and c are constants. In Equation (2), the output z in the consequent is weighted by the firing strength w , which is

$$w = \text{Min}(F_A(x), F_B(y)) \quad (3)$$

where $F_A(x)$ and $F_B(y)$ are the membership functions of inputs x in A and y in B , respectively. If there

are N rules in the inference system, the output of the inference system is given by

$$\bar{Z} = \frac{\sum_{i=1}^N w_i z_i}{\sum_{i=1}^N w_i} \tag{4}$$

If the fuzzy inference is zeroth-order, then $p = q = 0$ in Equation (2). The typical structure of ANFIS looks like that in **Figure 1**, where the output membership function is limited to the linear or constant Sugeno-type fuzzy inference. This paper uses the linear Sugeno-type system.

Data clustering specifying each data point belonging to a cluster to some degree by a membership grade can identify natural groupings of data from a large data set to produce a concise representation of a system’s behavior. Based on the cluster information, a Sugeno-type fuzzy inference system that best models the data behavior can be generated. The data clustering technique adopted in this paper is “Subtractive Clustering” [34] [35]. Based on the density of surrounding data points, it can estimate the number of clusters and the cluster centers in a set of data. The fuzzy rules found by clustering data are more tailored to the input data; therefore, the fuzzy inference system will have much fewer rules than that without data clustering. This algorithm works like a pre-processor to ANFIS for determining the initial rules. When the fuzzy inference system is generated, four parameters for “Subtractive Clustering” need to be specified [29] [34]: 1) range of influence q_1 (default 0.5), to specify the range of influence of a cluster center. The more neighboring data points a data point can enclose, the higher potential it has as a cluster center; 2) squash factor q_2 (default 1.25), multiplying q_1 to determine the neighborhood of a cluster center within which the existence of other cluster centers are discouraged; 3) accept ratio q_3 (default 0.5), to set the potential above which another data point will be accepted as a cluster center; 4) reject ratio q_4 (default 0.15), to set the potential below which a data point will be rejected as a cluster center.

4. Design of Two-Span Continuous Reinforced Concrete Beams

The two-span continuous reinforced concrete beams with a rectangular section are subjected to a uniformly distributed load $w = 1.2w_D + 1.6w_L$, where w_D and w_L are dead load and live load, respectively. Each span has length L . The shear and moment diagrams are shown in **Figure 2(a)**. The beams are designed with tension reinforcement only. Top reinforcement in the negative moment region will be cut off, while there are no cutoffs for the bottom reinforcement, as shown in **Figure 2(b)**. The objective function is to minimize the total cost of concrete and the tension reinforcement in the positive and negative moment regions, and vertical stirrups along the beam. All the constraints comply with the ultimate-strength design of the ACI 318-08 Code, considering shear, bending moment and the development lengths, and immediate and long-term deflections. The units of force and length in the following formulas are kgf (=9.81 N) and cm, respectively, which are the units of measurement in Taiwan.

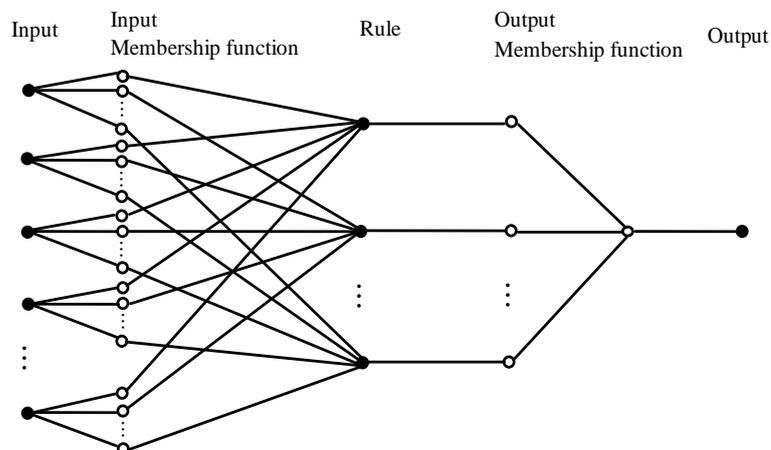
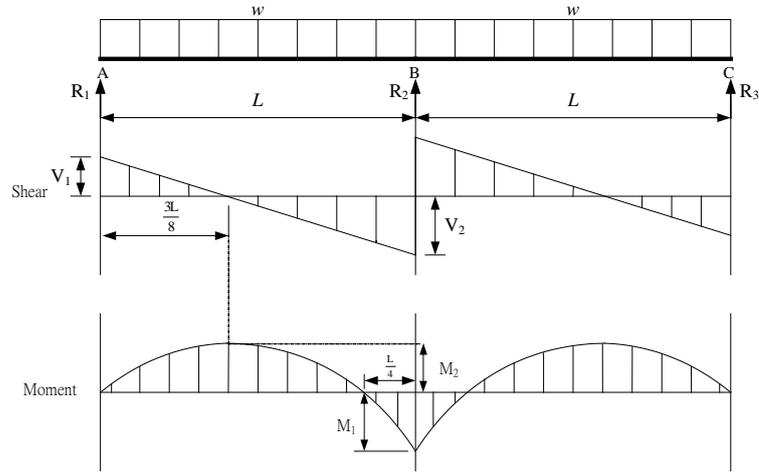


Figure 1. The structure of the adaptive neuro-fuzzy inference system.



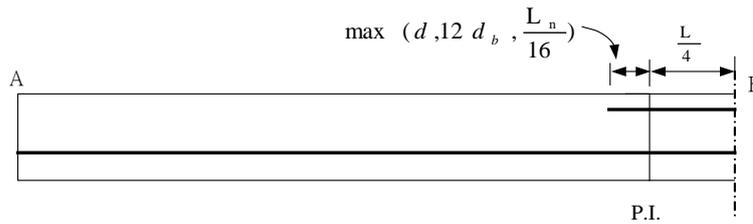
$$R_1 = V_1 = R_3 = V_3 = \frac{3wL}{8} \quad ; \quad R_2 = \frac{10wL}{8}$$

$$V_2 = V_{\max} = \frac{5wL}{8} \quad ; \quad M_1 = \frac{wL^2}{8}$$

$$M_2 \left(\text{at } \frac{3L}{8} \text{ from } A \text{ or } C \right) = \frac{9wL^2}{128} \quad ;$$

$$\Delta_{\max} \left(\text{at } 0.4215 L \text{ from } A \text{ or } C \right) = \frac{wL^4}{185 EI}$$

(a)



(b)

Figure 2. The two-span continuous beam. (a) Shear and moment diagrams; (b) Reinforcement for the positive and negative moments.

4.1. Shear

Suppose that V_c is the shear capacity of the plain web concrete and V_u is the factored shear force. The design for shear may be separated into the following categories:

1) Region I: If $V_u \leq 0.5\phi V_c$, where $\phi = 0.75$ is the strength reduction factor, there is no shear reinforcement;

2) Region II: If $\phi V_c \geq V_u > 0.5\phi V_c$, a minimum web steel

$$A_v \geq \text{Max} \left(0.2\sqrt{f'_c} \frac{bs}{f_y}, \frac{3.5bs}{f_y} \right) \quad (5)$$

needs to be provided, where b is the width of the beam and s is the spacing of vertical stirrups. The spacing must not be larger than $\text{Min}(d/2, 60)$ cm;

3) Region III: If $3\phi V_c \geq V_u > \phi V_c$, shear reinforcement

$$V_s = \frac{A_v f_y d}{s} = \frac{V_u}{\phi} - V_c \quad (6)$$

has to be provided to carry the difference and the spacing s must not be larger than $\text{Min} \left(d/2, 60, \frac{A_v f_y}{0.2\sqrt{f'_c} b}, \frac{A_v f_y}{3.5b} \right)$

cm;

4) Region IV: If $5\phi V_c \geq V_u > 3\phi V_c$, similarly the shear reinforcement in Equation (6) has to be provided to carry the difference, but the spacing s must not be larger $\text{Min} \left(d/4, 30, \frac{A_v f_y}{0.2\sqrt{f'_c} b}, \frac{A_v f_y}{3.5b} \right)$ cm.

The above statements can be summarized in **Figure 3**. From the maximum spacing limitations in different regions computed by the self-written MATLAB program, the total number of vertical stirrups can be obtained.

Because the reaction, in the direction of applied shear, introduces compression into the end regions of a member, the critical section can be assumed at a distance of d from the support, provided that no concentrated loads acts between support face and distance d thereafter. If the factored shear force V_{ud} at a distance d from the face of the support is larger than $5\phi V_c$, the beam section must be enlarged. Therefore, the constraint for shear takes the form

$$V_{ud} \leq 5\phi V_c \tag{7}$$

4.2. Bending Moment

For simplicity, this paper assumes that the strain in the tension reinforcement is equal to 0.005; therefore, the section is tension-controlled, that is, the strength reduction factor for moment is fixed at 0.9, not a function of strain in the tension reinforcement any more. Accordingly, the constraint for both positive and negative moment takes the form

$$M_u \leq 0.9M_{n,0.005} \tag{8}$$

where M_u is the factored moment M_1 at the middle support section (negative moment) or the maximum pos-

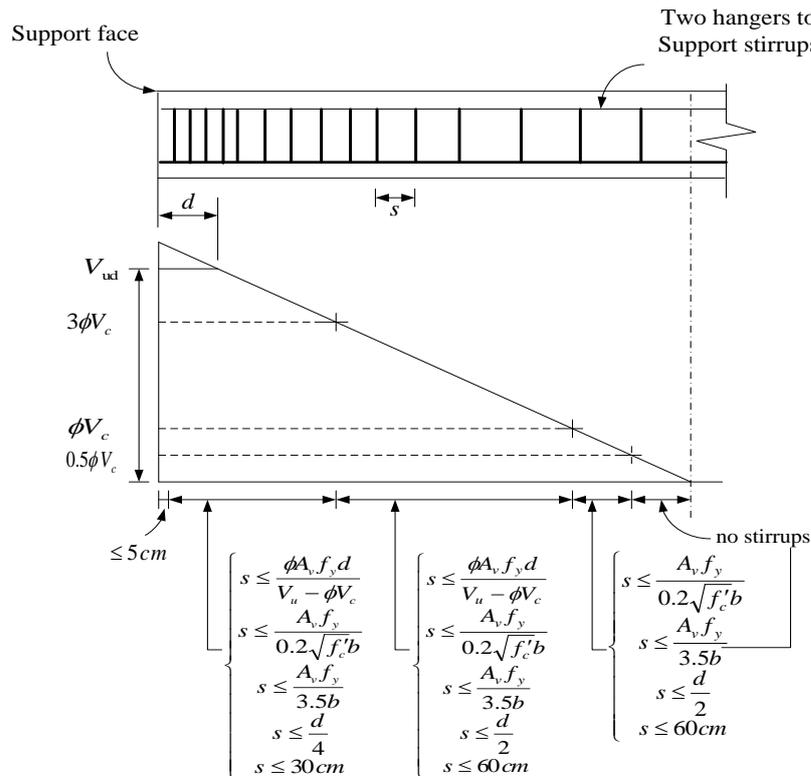


Figure 3. Maximum spacing limitations for vertical stirrups in different regions.

itive moment M_2 at $(3L/8)$ from point A or C , as shown in **Figure 2(a)**, and

$$M_{n,0.005} = A_s f_y \left(d - \frac{1}{2} \times \frac{A_s f_y}{0.85 f'_c b} \right); \quad (9)$$

When the strain in the tension reinforcement is equal to 0.005, the area of the reinforcement is of the form

$$A_s = \frac{0.85 f'_c \beta_1}{f_y} \times \frac{3db}{8} \quad (10)$$

where β_1 is the stress block depth factor. To prevent sudden failure with little or no warning when the beam cracks or fails in a brittle manner, the ACI Code also limits the minimum and maximum amount of steel to be

$$A_{s,\min} \leq A_s \leq A_{s,\max} \quad (11)$$

where

$$A_{s,\max} = \frac{0.85 f'_c \beta_1 b d}{f_y} \left(\frac{3}{7} \right) \quad (12)$$

and

$$A_{s,\min} = \max \left(\frac{0.8 \sqrt{f'_c}}{f_y} b d, \frac{14bd}{f_y} \right) \quad (13)$$

$A_{s,\max}$ in Equation (12) is derived based on the requirement that the tensile strain be equal to 0.004.

4.3. Development of Reinforcement

According to the ACI Code, at least one-third of the total tension reinforcement provided for negative bending moment at the support should extend beyond the inflections point not less than the effective depth d of the member, $12d_b$, or $1/16$ of the clear span. For practical purposes, let span $L \approx$ clear span L_n . Hence the constraint for the length of the top reinforcement in **Figure 2(b)** can be expressed as

$$\ell_t = \frac{L}{4} + \text{Max} \left(d, 12d_b, \frac{L}{16} \right) \geq \ell_d \quad (14)$$

where ℓ_d is development length of tension reinforcement and d_b is the nominal diameter of the bar.

4.4. Deflections

The ACI Code indicates that wherever excessive deflection may adversely affect the service-ability of the structure at service loads, deflections under service load conditions must be computed. Creep and shrinkage will magnify the magnitude of deflection with time. Consequently, design engineers have to evaluate immediate as well as long-term deflection in order to ensure their values satisfy the maximum permissible criteria for the particular structure and its particular use. The additional deflection under sustained loading and long-term shrinkage in accordance with ACI procedure can be calculated by multiplying the immediate deflection by a factor

$$\lambda = \frac{T}{1 + 50\rho'} \quad (15)$$

where ρ' is the compression reinforcement ratio calculated at midspan for simple and continuous beams and T is a factor that is taken as 1.0 for loading time duration of 3 months, 1.2 for 6 months, 1.4 for 12 months and 2.0 for 5 years or more. Because the beam considered in this paper supports partitions and other construction likely to be damaged by large deflections, the ACI code requires that the long-term deflection

$$\Delta = (\Delta_i)_L + \lambda (\Delta_i)_D \leq \frac{L}{480} \quad (16)$$

where $(\Delta_i)_L$ = immediate live-load deflection and $(\Delta_i)_D$ = immediate dead-load deflection. The formula for

the maximum deflection in the beam can be found in **Figure 2(a)**.

5. Numerical Results

The given conditions for the optimal design of two-span continuous singly reinforced rectangular concrete beams with a rectangular cross-section are the span length L , uniformly distributed dead w_D and live load w_L , compressive strength of concrete f'_c and yield strength of steel f_y . Design variables are the width b and effective depth d of the beam, the steel ratio ρ_1 for the positive moment and the steel ratio ρ_2 for the negative moment. The concrete cover for the reinforcement is 4 cm and No. 3 vertical stirrups are used. The objective function is to find the minimum cost in New Taiwan Dollars of concrete and steel used in the two-span continuous beam. In Taiwan, the unit price of concrete is 1800 NT\$/m³ and the unit price of steel is 19.5 NT\$/kgf. The optimal results found by the genetic algorithm consist of the minimum cost of the two-span continuous beam, the width b and effective depth d of the beam, and the steel ratios for the positive and negative moments. Based on the often-used materials and customs in Taiwan, this paper selects three kinds of yield strength f_y of the tension reinforcement: 2800 kgf/cm² (40 ksi), 3500 kgf/cm² (50 ksi) and 4200 kgf/cm² (60 ksi) as well as three kinds of compressive strength f'_c of the concrete: 210 kgf/cm² (3000 psi), 280 kgf/cm² (4000 psi) and 350 kgf/cm² (5000 psi). Three kinds of span length are chosen: 6 m, 8 m and 10 m; four kinds of uniformly distributed dead load w_D are chosen: 2100 kgf/m, 2300 kgf/m, 2500 kgf/m and 2700 kgf/m; uniformly distributed live load w_L is fixed at 1800 kgf/m. From the combinatorial analysis, there are totally 108 cases to be designed. This paper adopts the MATLAB toolbox for genetic algorithm [29] to carry out the genetic algorithm. All the constraints are built according to the formulas discussed in Section 4, most of which are highly nonlinear and cause the difficulty using the traditional gradient-based methods to find the optimal solution.

5.1. Genetic Algorithms

To run the genetic algorithm of the MATLAB software, some parameters need to be selected. Here are the values used in this paper: after a number of trials, the population size is set to be 20, crossover rate 0.8, and elite number 2. Furthermore, all the individuals are encoded as real numbers; “Rank” is used as the scaling function that scales the fitness values based on the rank of each individual; “Roulette” is the selection function to choose parents for the next generation; “Two-Point Crossover” is used as the crossover method to form a new child for the next generation; the “Adaptive Feasible Function” is chosen as the mutation function to make small random changes in the individuals and ensure that linear constraints and bounds are satisfied. The genetic algorithm is executed 30 times for each case, from which the best is selected. For the use of ANFIS, the total 108 cases of data are divided into 3 groups randomly by a computer algorithm: 64 cases of training data (60%), 22 cases of checking data (20%) and 22 cases of testing data (20%).

5.2. Adaptive Neuro-Fuzzy Inference Systems

When using ANFIS with MATLAB, there are some restrictions: 1) only first- or zeroth-order Sugeno-type systems are supported; 2) there is only one single output; 3) each rule is of unit weight. The inputs of the adaptive neuro-fuzzy inference system consist of six elements: f_y , f'_c , w_D , L , b and d . There are three targets: the minimum cost, the steel ratios ρ_1 and ρ_2 . Because only one output is allowed, ANFIS must be executed for each target individually. To make the Sugeno-type fuzzy inference system more efficient, the “Subtractive Clustering” technique is employed. During the training process, the checking data is also loaded to ANFIS to avoid the overfitting problem. When the model begins to overfit the data, the error on the checking set will typically to rise. When the checking error increases for a specified number of epochs, the training is stopped. The membership function parameters associated with the training epoch that has a minimum checking error are returned. To evaluate the performance of ANFIS, this paper makes use of a linear regression analysis between outputs and targets. While training ANFIS, four algorithm parameters for “Subtractive Clustering” must be provided. This paper uses the default values for the squash factor, accept ratio and reject ratio. As to the range of influence q_1 , this paper tries a variety of values from 0.1 to 1.5 to obtain the best one because of the complexity of the 7-dimensional data points. Among them, the value of 1.4 is found to have the best results on the whole. The results for the three outputs of the testing data are listed in **Tables 1-3**, where the symbols m , b and r stand for the slope, the y -intercept and correlation coefficient, respectively. The scatter plots corresponding to

Table 1. The linear regression results of the steel ratio ρ_1 for the testing data.

Parameters Influence Range	<i>m</i>	<i>b</i>	<i>r</i>
0.1	0.7774	0.0011	0.8256
0.2	0.9005	0.0008	0.8211
0.3	0.9337	0.0006	0.8121
0.4	0.8988	0.0008	0.8474
0.5	0.8318	0.0012	0.8882
0.6	0.6519	0.0018	0.6029
0.7	1.0316	-0.0003	0.9380
0.8	0.8869	0.0004	0.8208
0.9	0.9529	0.0003	0.9570
1.0	0.9106	0.0006	0.9745
1.1	1.0241	-0.0001	0.9972
1.2	0.9946	0.0000	0.9958
1.3	0.9953	0.0000	0.9944
1.4	1.0087	-0.0001	0.9983
1.5	1.0397	-0.0002	0.9882

Table 2. The linear regression results of the steel ratio ρ_2 for the testing data.

Parameters Influence Range	<i>m</i>	<i>b</i>	<i>r</i>
0.1	0.9119	0.0014	0.8175
0.2	0.9389	0.0003	0.6480
0.3	0.9165	0.0011	0.8494
0.4	0.9068	0.0011	0.7426
0.5	0.5709	0.0054	0.5486
0.6	0.7702	0.0026	0.8936
0.7	1.1192	-0.0031	0.7251
0.8	0.7186	0.0028	0.7531
0.9	0.9394	0.0007	0.9334
1.0	0.9221	0.0009	0.9799
1.1	1.0350	-0.0005	0.9888
1.2	0.9325	0.0008	0.9939
1.3	1.0109	0.0000	0.9970
1.4	1.0038	0.0000	0.9984
1.5	0.9484	0.0005	0.9751

$q_1 = 1.4$ for the steel ratios ρ_1 and ρ_2 and the minimum cost (10^3 NT\$) are shown in **Figures 4-6**, respectively. The correlation coefficients between the network outputs and targets are 0.9983, 0.9984 and 0.9996 for the steel ratios ρ_1 and ρ_2 and the minimum cost, respectively. Besides, the slope m is close to 1 and y -

Table 3. The linear regression results of the minimum cost for the testing data.

Parameters Influence Range	m	b	r
0.1	0.9855	0.0505	0.9944
0.2	0.9736	0.1458	0.9925
0.3	0.9582	0.2669	0.9858
0.4	0.9832	0.0934	0.9912
0.5	0.9478	0.4552	0.9916
0.6	0.9431	0.3981	0.9919
0.7	1.0030	0.1634	0.9951
0.8	1.0744	-0.6299	0.9962
0.9	0.9643	0.3517	0.9982
1.0	1.0350	-0.1380	0.9959
1.1	1.0067	-0.0733	0.9998
1.2	0.9931	0.0621	0.9994
1.3	1.0014	0.0182	0.9996
1.4	1.0012	-0.0241	0.9996
1.5	0.9943	0.0509	0.9989

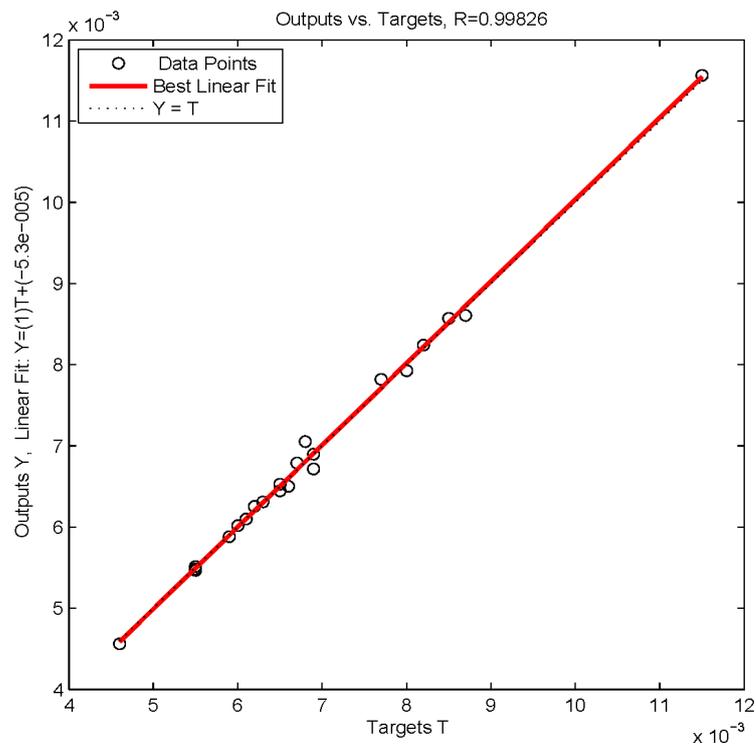


Figure 4. The scatter plot of the steel ratio ρ_1 for the testing data.

intercept b approximately equals 0.

Based on **Figures 4-6** and **Tables 1-3**, the performance of ANFIS is satisfactory and considered to be excellent. **Table 4** lists the number of fuzzy rules for the three outputs with the influence ranges changing, which indicates that the larger the influence range of a cluster center becomes, the fewer fuzzy rules ANFIS results in. Taken as example, the inputs, targets and outputs of ANFIS for some cases of the testing data are shown in **Table 5**.

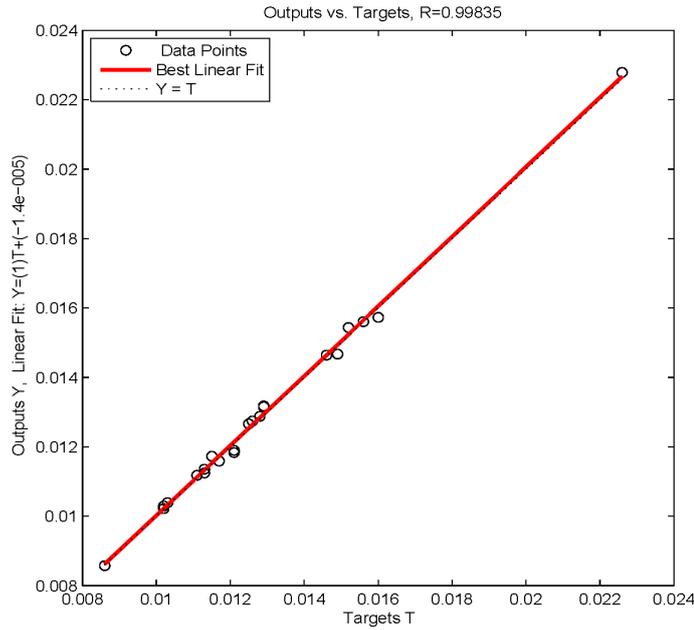


Figure 5. The scatter plot of the steel ratio ρ_2 for the testing data.

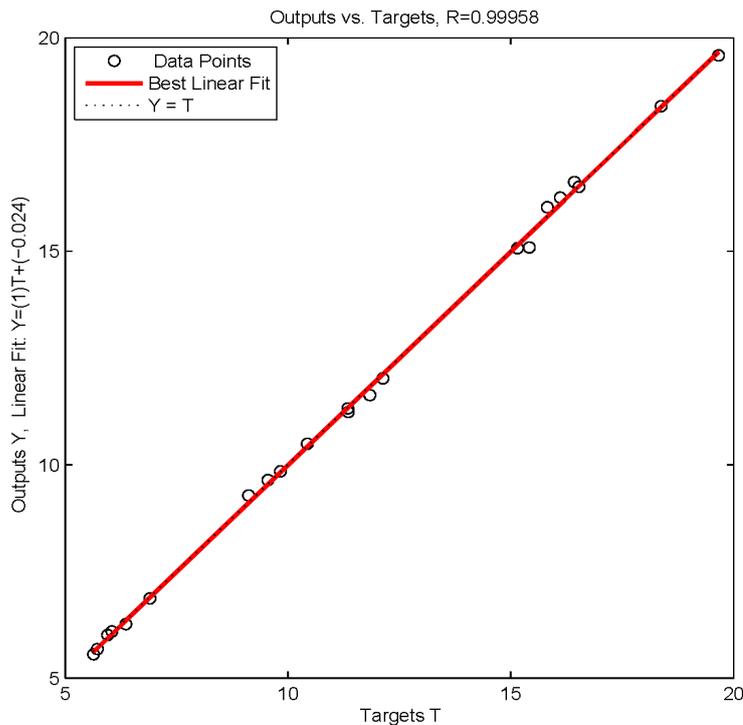


Figure 6. The scatter plot of the minimum cost (10^3 NT\$) for the testing data.

Table 4. The number of fuzzy rules for the three outputs: steel ratios ρ_1 and ρ_2 and the minimum cost with the influence range changing.

Outputs Influence Range	ρ_1	ρ_2	Cost
0.1	64	64	64
0.2	64	64	64
0.3	64	64	64
0.4	64	64	64
0.5	64	64	61
0.6	47	47	46
0.7	34	34	33
0.8	25	26	23
0.9	16	16	16
1.0	11	11	12
1.1	7	7	8
1.2	7	7	7
1.3	4	4	5
1.4	3	3	3
1.5	2	2	3

Table 5. Inputs, targets and outputs of ANFIS for some cases of testing data.

Inputs						Targets			Outputs		
f_y (ton/cm ²)	f'_c (ton/cm ²)	w_d (ton/m)	L (m)	b (m)	d (m)	ρ_1	ρ_2	Cost (10 ³ NT\$)	ρ_1	ρ_2	Cost (10 ³ NT\$)
2.8	0.28	2.7	6	0.2018	0.6309	0.0080	0.0149	6.904	0.0079	0.0147	6.870
3.5	0.21	2.3	6	0.2000	0.6617	0.0055	0.0102	6.051	0.0055	0.0103	6.094
4.2	0.35	2.1	8	0.2006	0.7178	0.0065	0.0121	9.115	0.0065	0.0118	9.279

6. Conclusion

This paper first uses the genetic algorithm to work on the optimal design of two-span continuous reinforced concrete beams with a rectangular section. The adaptive neuro-fuzzy inference system (ANFIS) is then built based on the data of the given conditions and optimal results of the genetic algorithm. The inputs of this model are the yield strength of steel, compressive strength of concrete, dead load (live load is fixed) and span length, width and effective depth of the beam; targets are the minimum cost, the steel ratios for the positive and negative moments. The inputs of ANFIS are different from the given conditions of the genetic algorithm, which makes ANFI more useful and flexible in the design of beams. This paper proves that ANFIS has excellent performance with correlation coefficients between outputs and targets of the steel ratios for positive and negative moments and the minimum cost of the testing data being 0.9983, 0.9984 and 0.9996, respectively. In addition, the influence ranges of a cluster center from 0.1 to 1.5 for “Subtractive Clustering” to estimate the number of clusters and the cluster centers are explored, among which the value of 1.4 can lead to the best results as a whole, as far as the performance of ANFIS is concerned. In the future, once the input data are provided, ANFIS could quickly yield the minimum cost, steel ratios for the positive and negative moments as well as the spacing of vertical stirrups in each region with high precision, which automatically accomplish the design of the continuous reinforced concrete beams. The ANFIS model for the design of beams is easily implemented and timesaving,

because it does not need to build the tedious and complex constraints.

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