

# Preparation of Microcapsules Containing Aqueous Solution of Azur B with Melting Dispersion Cooling Method and Application to DNA Amplification Detector

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## Abstract

Microcapsules containing the aqueous solution of Azur B of a water soluble dye were prepared with the melting dispersion cooling method and applied to the amplification detector of plant DNA. Paraffin wax with melting temperature of 75°C was used as the shell material. In the experiment, the aqueous solution (W) of Azur B as the core material was dispersed in the melted paraffin wax (O) to form the (W/O) emulsion and then, the (W/O) emulsion was dispersed in the silicon oil (O') as the continuous phase to form the (W/O)/O' emulsion at 85°C. After formation of the (W/O)/O' emulsion, the microcapsules were prepared by cooling the (W/O)/O' emulsion to 50°C. The microcapsules were prepared by changing the concentration of oil soluble surfactant in the (W/O) emulsion and the volume of the (W/O) emulsion in the (W/O)/O' emulsion. The microencapsulation efficiency increased with the concentration of oil soluble surfactant and finally became 100% under the optimum conditions. Furthermore, the microcapsules were melted down at temperature of 85°C to reveal the sharp thermal responsibility and to release the aqueous solution of Azur B. As a result, it was found that the microcapsules were able to be applied to the amplification detector of plant DNA by utilizing the reaction between DNA and Azur B.

## Keywords

Microcapsules; Azur B; DNA Amplification Detector; Melting Dispersion Cooling Method; Multiple Emulsion

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## 1. Introduction

Microcapsules have various functions such as protection and isolation of core material, instantaneous and con-

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trolled release of core material, surface modification of core material, solidification of liquid and gaseous core materials, responsibility to various stimuli and so on [1] [2].

Thus, the microcapsules have prepared mainly with both the chemical and the physicochemical methods and have been applied in the various fields such as cosmetics [3], paintings [4] [5], adhesive [6], medical and dental supplies [7] [8], information recording materials [9], food materials [10]-[12], agricultural materials [13], drugs [14] [15] and so on.

Stimuli-responsibility of their functions is the most important one, because the core materials are able to be released according to the stimulus species such as mechanical pressure [16], temperature [17], pH of solution [18] [19], specific enzyme [20].

Azur B of a water soluble dye is known to singularly react with plant DNA and to be applied to detect plant DNA, namely, to utilize as the Amplification Detector of plant DNA [21] [22].

If the aqueous solution of Azur B could be microencapsulated with the shell material to reveal the thermal responsibility and these microcapsules could be dispersed stably in the aqueous solution of plant DNA, the concentration of DNA in the aqueous solution should be able to be detected instantaneously by destroying the microcapsules due to heating and releasing the aqueous solution of Azur B without direct contact to the detecting system. For this purpose, it is necessary to prepare the microcapsules by the shell material with the sharp responsibility to the desired temperature and the perfect water proof.

In this study, paraffin wax is selected as the shell material to satisfy these demands and the melting dispersion cooling method is adopted to prepare the microcapsules [20]. In this microencapsulation process, it is extremely important to form the stable multiple emulsion.

In general, the (W/O)/W emulsion as the multiple emulsion has been utilized for preparing the microcapsules containing the aqueous solution [13] [16]. However, when the core material is water soluble or hydrophilic, the water phase is not suitable to the continuous phase, because the core material is easily leaked from the shell particle in the microencapsulation process. As a result, the content of core material should be decreased. Taking these things into consideration, the silicon oil as the stronger hydrophobic material is adopted as the continuous phase in this study.

The purposes of this study are to develop the method for preparing the microcapsules containing the aqueous solution of water soluble dye, to investigate the effects of the preparation conditions on the microencapsulation efficiency, the content of aqueous solution and the thermal responsibility and to apply to the DNA amplification detector.

## 2. Experimental

### 2.1. Materials

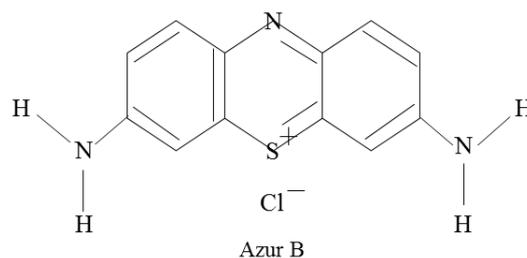
The materials used in this study are as follows. Paraffin wax (O) with melting temperature of 75°C was used as the shell material. Azur B of a water soluble dye with molecular structure as shown in **Figure 1** was used as the core material, which is known to singularly react with plant DNA.

The silicon oil (KF400, Shinetsu Chemical Co, Ltd) was used as the continuous phase (O'). As the oil soluble surfactants, Poem PR-100 and Poem J0021 (Riken Vitamin Co, Ltd) were added in the melted shell material to form the (W/O) dispersion and in the continuous phase to form the (W/O)/O' emulsion, respectively.

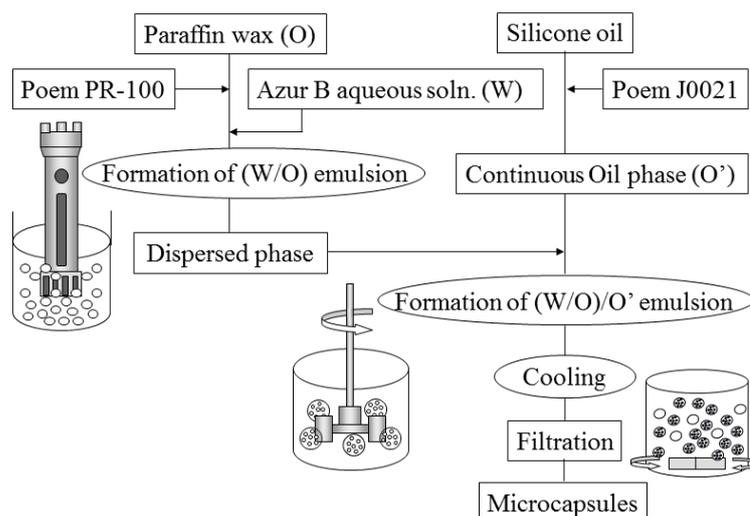
### 2.2. Preparation of Microcapsules

**Figure 2** shows the flow chart for preparing the microcapsules. The aqueous solution (W) dissolving the given amount of Azur B was dispersed in paraffin wax (O) by stirring with the rotor-stator homogenizer to form the (W/O) emulsion. Then, this (W/O) emulsion was dispersed in the continuous phase of silicon oil (O') by stirring with the six bladed disc turbine impeller to form the (W/O)/O' emulsion. This operation was conducted at temperature of 85°C to melt paraffin wax.

When the (W/O)/O' emulsion was cooled down to 50°C, the microcapsules were prepared due to solidification of paraffin wax of the shell material. In this preparation process, the volume of aqueous solution of Azur B in paraffin wax (hold up in the (W/O) emulsion) and the concentration ( $C_s$ ) of oil soluble surfactant (PoemPR-100) in the (W/O) emulsion were changed stepwise. The experimental conditions are shown in **Table 1**. Here, the hold up in the (W/O) emulsion is defined as the ratio of the volume of aqueous solution to the total volume



**Figure 1.** Molecular structure of Azur B..



**Figure 2.** Flow chart for preparing microcapsules.

of paraffin wax and aqueous solution. Also, the holdup of  $\varphi = 0$  means that only powder of Azur B is added in paraffin wax.

## 2.3. Characterization of Microcapsules

### 2.3.1. Content of Aqueous Solution of Azur B and Microencapsulation Efficiency

The microcapsules were destroyed in the water phase with temperature of  $85^{\circ}\text{C}$  to release the aqueous solution of Azur B and then, the concentration of Azur B in the aqueous solution sampled out was measured by the spectrophotometry method.

For this, the correlation curve between the absorption degree and the concentration of Azur B was drawn beforehand.

The microencapsulation efficiency was estimated from the content and the amount of Azur B added by the following Equation (1).

$$\text{Microencapsulation efficiency} = \frac{\text{amount of Azur B contained}}{\text{amount of Azur B added}} \quad (1)$$

### 2.3.2. Leakage of Aqueous Solution of Azur B

The microcapsules of a given weight were added in the water phase. Then, the constant volume of water was sampled out at the constant time interval and the concentration of Azur B in the water phase was measured by the same method as stated just above.

The leakage ratio was obtained by the following Equation (2).

$$\text{Leakage ratio [\%]} = \frac{\text{amount of Azur B released}}{\text{amount of Azur B contained}} \times 100. \quad (2)$$

**Table 1.** Experimental conditions.

Shell material (O)	Paraffin wax (m. p. 75°C, $\rho = 0.77\text{g/cm}^3$ ) = 20 g
Oil soluble surfactant	Poem PR-100 (HLB = 0.3)
Core material (W)	$C_s = 0 - 10$ wt% – paraffin wax
Water phase	Azur B = 0.1 g
Conc. of Azur B	5 ml, 10 ml, 20 ml
Continuous phase (O')	2.0 wt%, 1.0 wt%, 0.5 wt%
Oil soluble surfactant	silicone oil = 400 g
Agitation velocity and time for preparing the (W/O) emulsion	Poem J0021 2.0 wt%–silicone oil
Agitation velocity and time for preparing the (W/O)/O' emulsion	5000 rpm, 10 min
Hold-up in the (W/O) emulsion	200 rpm, 5 min
	$\phi = 0$ (powder only), 0.24 (5 ml), 0.39 (10 ml), 0.56 (20 ml)

### 2.3.3. Thermal Responsibility of Microcapsules

The thermal responsibility of microcapsules was estimated by differential scanning calorimeter (DSC; Shimadzu Co., DSC-50).

Namely, it was investigated whether the concentration of oil soluble surfactant affected the thermal responsibility of microcapsules or not.

### 2.3.4. Observation of Microcapsules

Microcapsules were observed by optical microscope (OLYMPUS Co., BX51).

## 2.4. Application of Microcapsules to DNA-Amplification Detector

The microcapsules thus prepared were applied to the DNA-Amplification Detector as shown in **Figure 3**. Namely, when a given amount of the microcapsules containing the aqueous solution of Azur B was added in the DNA aqueous solution and destroyed by heating, the color of the DNA+ aqueous solution should be changed due to the reaction of Azur B with DNA. The degree of change in color of the DNA aqueous solution is dependent on the concentration of DNA.

If the microcapsules are added in the water phase (blank), in which DNA is not dissolved, and destroyed by heating, the color of water may become blue due to releasing of Azur B.

On the other hand, if the microcapsules are broken in the DNA aqueous solution, the color of DNA aqueous solution may become light blue due to the reaction between DNA and Azur B.

## 3. Results and Discussion

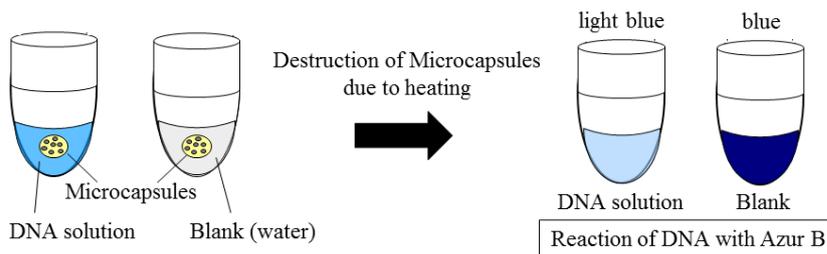
### 3.1. Effect of Hold up in the (W/O) Emulsion

**Figure 4** shows the dependence of the content of core material on the hold up in the (W/O) emulsion, where the microcapsules were prepared at the concentration of  $C_s = 2.0$  wt%. In **Figure 4**,  $\Phi = 0$  means that powder of Azur B was directly added in the melted shell. With increasing the hold up, the content increases gradually, comes to the maximum (4.1) at  $\Phi = 0.39$  and then, decreases.

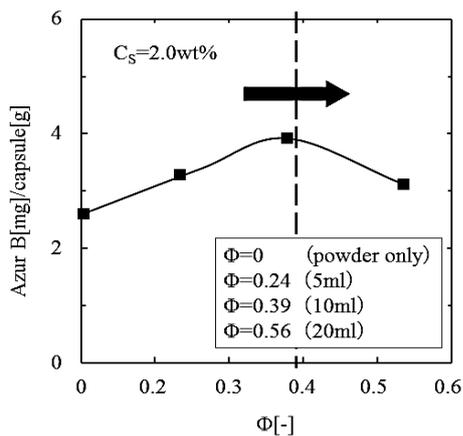
As the maximum value of content is close to that (4.3) of the content on the basis of feed, the (W/O) or the (W/O)/O' emulsion should be stable under the preparation conditions such as the hold up and the concentrations of both surfactants.

**Figure 5** shows the photographs of microcapsules prepared by changing the hold up in the (W/O) emulsion. It is found that all the microcapsules prepared at  $\Phi = 0.39$  show nearly uniform blue color due to the highest content of aqueous solution of Azur B and the microcapsules prepared under the other hold up show uneven blue color. There are a few microcapsules without the aqueous solution of Azur B at  $\Phi = 0.56$ .

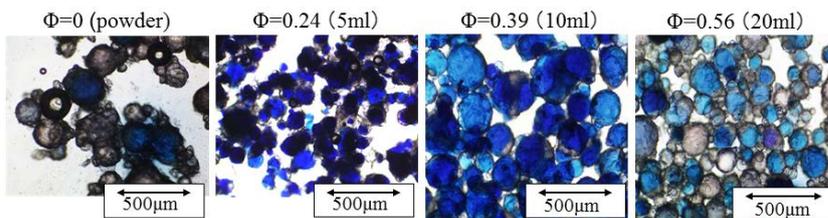
**Figure 6** shows the transient features of the leakage ratio of Azur B from the microcapsules prepared under the various hold up in the (W/O) emulsion and the concentration of  $C_s = 2.0$  wt% of oil soluble surfactant. The leakage ratio for all the microcapsules begins from just after immersion of the microcapsules into the water phase.



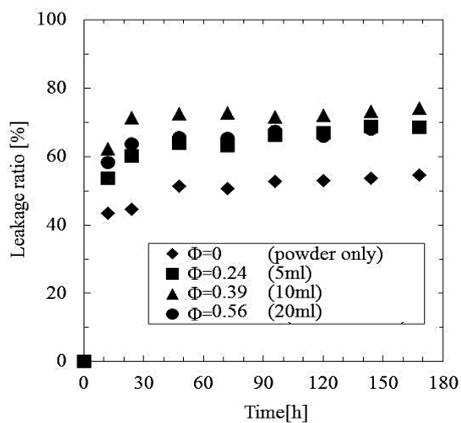
**Figure 3.** Application of microcapsules containing aqueous solution of Azur B to DNA detector.



**Figure 4.** Dependence of content of core material on hold up in (W/O) emulsion.



**Figure 5.** Photographs of microcapsules (effect of hold up in (W/O) emulsion).



**Figure 6.** Transient features of leakage ratio of Azur B from microcapsules prepared with various hold up in (W/O) emulsion.

It may be considered that these leakage features are due to a great lack of stability of water droplets in the microcapsules.

**Figure 7** shows the color of microcapsules before and after immersion into the water phase. The color of microcapsule changes from blue to dark due to the leakage of the aqueous solution of Azur B.

From these results, it is found that there is a great lack of protection and isolation of core material for the microcapsules prepared under the conditions as presented above (especially  $C_s = 2.0$  wt%).

### 3.2. Effect of Concentration of Oil Soluble Surfactant

To improve the defects of microcapsules as stated above, it was tried to investigate the effect of the concentration of oil soluble surfactant in the (W/O) emulsion on the stability of water droplet in the (W/O) droplets.

**Figure 8** shows the photographs of microcapsules prepared at the concentrations of oil soluble surfactant of  $C_s = 2.0$  wt% and 10 wt%. Because the microcapsules show the uniform blue color, the aqueous solution of Azur B is microencapsulated satisfactorily.

Next, the leakage in the water phase was investigate.

**Figure 9** shows the transient features of the leakage ratio of Azur B from the microcapsules prepared by changing the concentration of oil soluble surfactant in the (W/O) emulsion. The leakage ratios are found to considerably decrease with the concentration of oil soluble surfactant. Especially, the leakage ratio becomes very low at the concentration of oil soluble surfactant of  $C_s = 10$  wt% because of extreme improvement of stability of water droplets in the (W/O) droplets. As the leakage ratio is kept almost constant after  $t = 20$  min, the observed leakage ratio may be due to the initial burst of microcapsules.

**Figure 10** shows the dependence of the content of core material on the concentration of oil soluble surfactant in the (W/O) emulsion. From this result, it is found that the content slightly increases with the concentration and is almost equal to the content (4.3) calculated on the basis of feed. The leakage of aqueous solution of Azur B has to be perfectly prevented in the water phase before destruction of the microcapsules at  $C_s = 10$  wt%. Accordingly, it is confirmed that the droplets of aqueous solution of Azur B are able to be stably microencapsulated.

### 3.3. Thermal Responsibility of Microcapsules

**Figure 11** shows the results obtained by DSC for the microcapsules prepared with the various concentrations of oil soluble surfactant.

From these results, it is found that all the microcapsules have the same melting point of ca.  $T = 74^\circ\text{C}$  and the oil soluble surfactant dissolved in the shell material does not affect the thermal responsibility of microcapsules.

**Figure 12** shows the results of observing the thermal responsibility of microcapsules. The release of the aqueous solution of Azur B was observed by heating the microcapsules in the water phase. Only the microcapsules heated to  $85^\circ\text{C}$  were destroyed down and released the aqueous solution of Azur B. Thus, the microcapsules are found to reveal the sharp thermal responsibility.

**Figure 13** shows the quantitative results of measuring the thermal responsibility of microcapsules. Namely, the concentration of Azur B in the water phase was measured before and after heating at each temperature. From these results, it is found that the microcapsules are broken at  $85^\circ\text{C}$  and release the aqueous solution of Azur B as the core material in an instant. The scanty leakage ratios at  $45^\circ\text{C}$  and  $65^\circ\text{C}$  may be due to the initial burst as stated above. No leakage ratio was observed after immersion in the water phase at temperature lower than  $85^\circ\text{C}$ .

### 3.4. Application to DNA Amplification Detector

It was tried to apply the microcapsules to the DNA-Amplification Detector as follows.

The microcapsules of the same weight were added into the eight test tubes in which the DNA aqueous solution of different concentration was poured beforehand.

When each test tube was heated to  $85^\circ\text{C}$ , the microcapsules were destroyed to release the aqueous solution of Azur B.

DNA in the water phase reacts with Azur B and results in change in color of the DNA aqueous solution.

**Figure 14** shows the color of DNA aqueous solution before ( $T = 65^\circ\text{C}$ ) and after ( $T = 85^\circ\text{C}$ ) heating the microcapsules. After heating to  $85^\circ\text{C}$ , the color of the DNA aqueous solution at the lower concentration region of each test tube becomes blue due to releasing of Azur B.

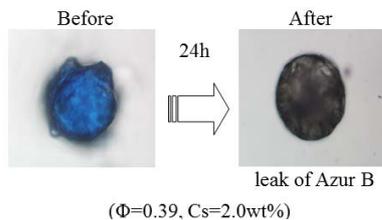


Figure 7. Photographs of microcapsules before and after immersion into water phase.

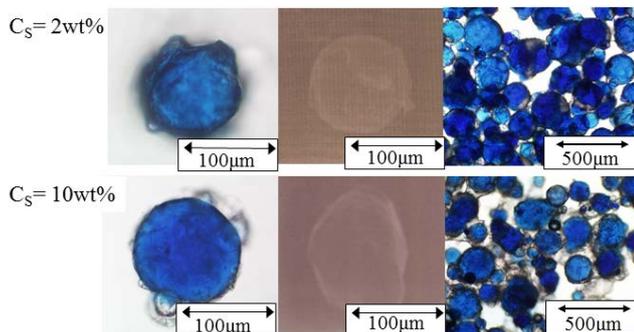


Figure 8. Photographs of microcapsules prepared at  $C_s = 2.0$  and  $10 \text{ wt\%}$  ( $\phi = 0.39$ ).

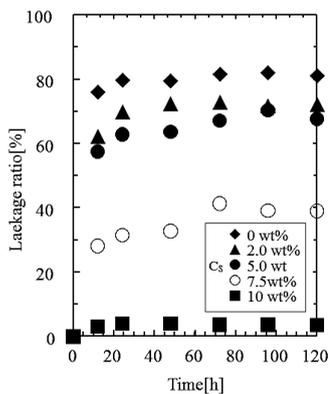


Figure 9. Transient features of the leakage ratio of Azur B from the microcapsules prepared by changing the concentration of oil soluble surfactant ( $\phi = 0.39$ ).

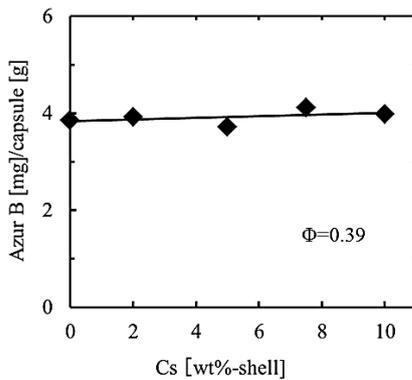
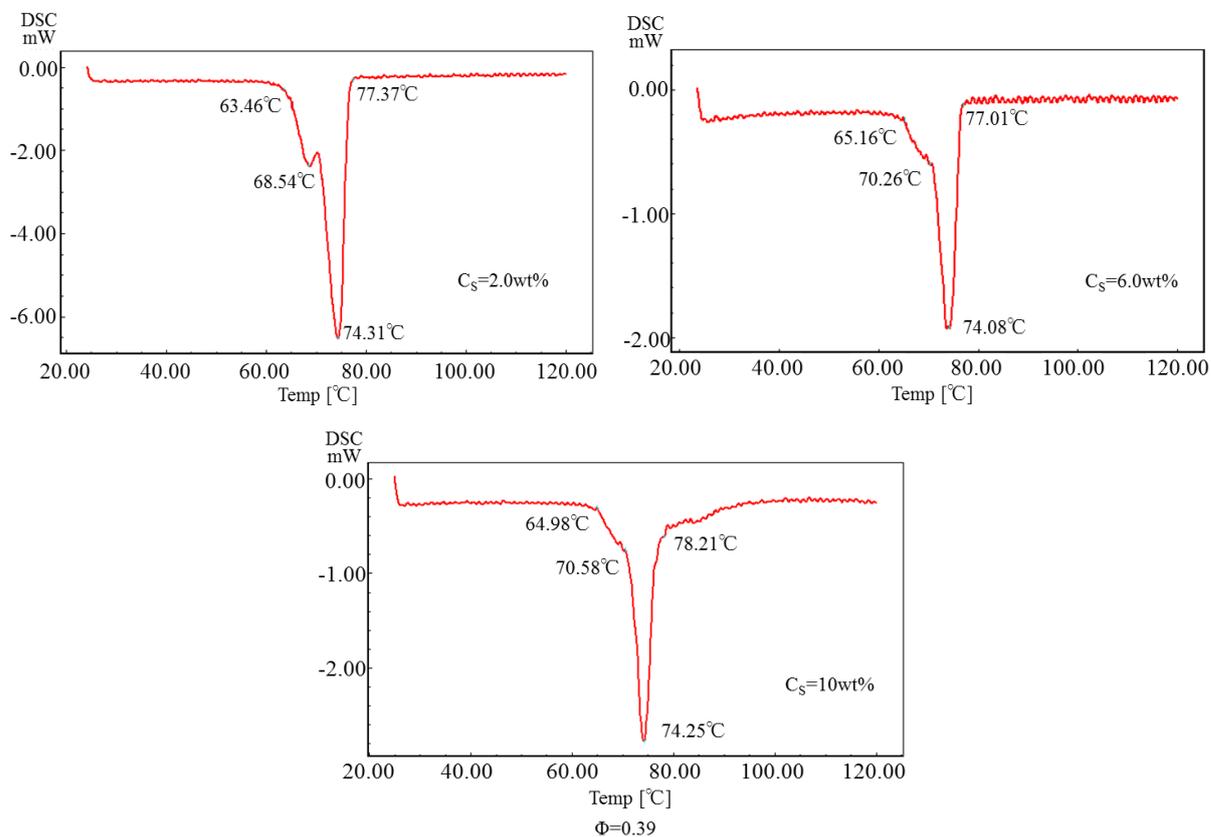
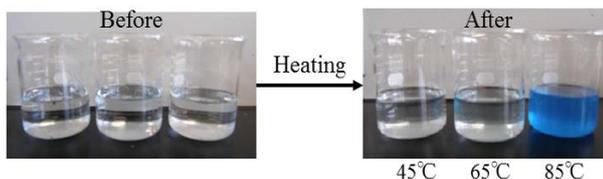


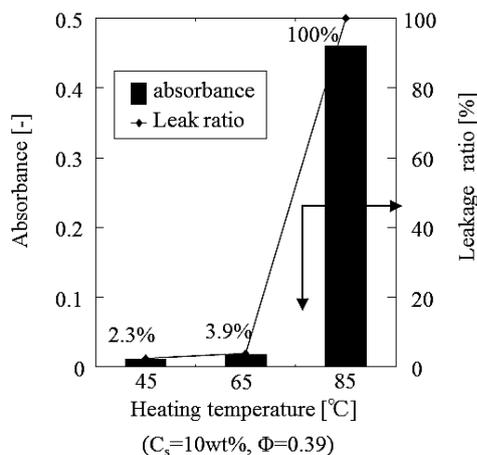
Figure 10. Dependence of content of core material on concentration of oil soluble surfactant.



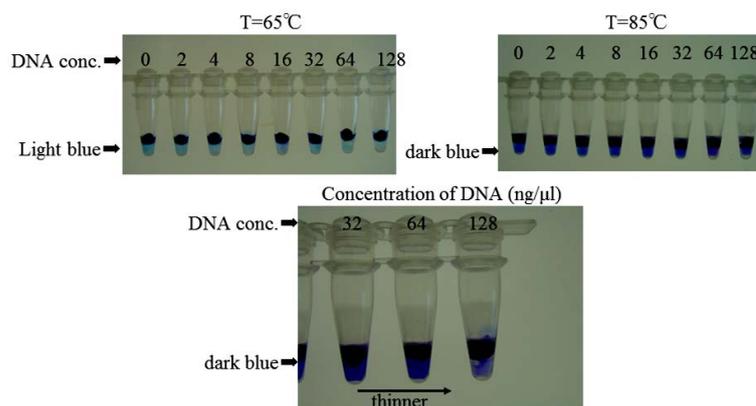
**Figure 11.** DSC of microcapsules prepared with various concentrations of oil soluble surfactant..



**Figure 12.** Thermal responsibility of microcapsules prepared with  $C_s = 10 \text{ wt\%}$  ( $\phi = 0.39$ ).



**Figure 13.** Estimation of thermal responsibility.



**Figure 14.** Application of microcapsules to DNA Amplification Detector.

However, the higher the concentration of DNA, the thinner the color of the DNA aqueous solution due to the reaction of DNA with Azur B becomes (as shown in the lower photographs in **Figure 14**).

This result must reveal that the microcapsules containing the aqueous solution of Azur B are able to be applied to the DNA amplification detector.

#### 4. Conclusion

The thermal responsive microcapsules containing the aqueous solution of Azur B were able to be prepared with the melting dispersion cooling method by use of paraffin wax as the shell material. The content of aqueous solution of Azur B was close to the maximum value calculated on the basis of feed under the conditions such as the hold up of 0.39 and the concentration of 10 wt% of oil soluble surfactant in the (W/O) emulsion. The microcapsules revealed the sharp thermal responsibility and were found to be able to be applied to the DNA amplification detector.

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