

Stress Analysis of Membrane Flapping-Wing Aerial Vehicle Based on Different Material Models

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Abstract

Recent studies of flapping-wing aerial vehicles have been focused on the aerodynamic performance based on linear materials. Little work has been done on structural analysis based on non-linear material models. A stress analysis is conducted in this study on membrane flapping-wing aerial vehicles using finite element method based on three material models, namely, linear elastic, Mooney-Rivlin non linear, and composite material models. The purpose of this paper is to understand how different types of materials affect the stresses of a flapping-wing. In the finite element simulation, each flapping cycle is divided into twelve stages and the maximum stress is calculated in each stage. The results show that 1) there are two peak stress values in one flapping cycle; one at the beginning stage of down stroke and the other at the beginning of upstroke, 2) maximum stress at the beginning of down stroke is greater than that at the beginning of upstroke, 3) maximum stress based on each material model is different. The composite and the Mooney-Rivlin non-linear models produce much less stresses compared to the linear material model; and 4) the ratio of downstroke maximum stress and upstroke maximum stress varies with different material models. This research is helpful in answering why insect wings are so impeccable, thus providing a possibility of improving the design of flapping-wing aerial vehicles.

Keywords

Flapping-Wing, Aerial Vehicle, Membrane Wing, Stress Analysis

1. Introduction

All flying animals in the nature use flapping-wing flight mode. Compared with the traditional fixed-wing and rotary-wing aerial vehicles, the main characteristics of flapping-wing unmanned aerial vehicle (UAV) include that it can produce the lift and thrust at the same time. Therefore, studying flapping-wing aerial vehicles have a wide application foreground.

In the past several years, many researchers have been conducted on flapping-wing using analytical and numerical analysis. Kasel *et al.* [1] used finite element method (FEM) to calculate the models of a dragonfly wing

and of a fly wing. Yu and Ang [2] derived a formula to calculate the aerodynamic force based on three dimensional unsteady vortex lattice methods, which calculates the deformation of the flapping-wing using a linear model [3]. Fitzgerald *et al.* [4] studied the fluid-structure interaction of flexible flapping-wing systems using the direct numerical simulations and unsteady vortex lattice method (UVLM). They found that the UVLM was more suitable in calculating unsteady aerodynamic forces; however, their material model was based on a linear model. Nakata *et al.* [5] presented a fluid-structure interaction model of insect flapping flight with a flexible wing, using a linear material model. Stewart *et al.* [6] presented a theory and results of shape variation and structural optimization for a plate-like flapping wing. According to this study, the density of a wing material plays a role in the optimal wing design. Vincent [7] found that the material of an insect wing was similar to a composite material. Cho *et al.* [8] presented a computational approach to simulate a flapping-wing by coupling between computational fluid dynamics (CFD) and computational structure dynamics (CSD). A nonlinear structural analysis based on the geometrically exact beam formulation was studied. Mason *et al.* [9] designed a small unmanned aerial systems to simulate the flapping kinematics of insects and birds, and then used a linear material model to calculate the displacement amplitudes.

Most work mentioned above have been generally limited to linear materials. In this paper, nonlinear materials are studied for flapping-wing aerial vehicles, especially, a finite element analysis using shell elements is conducted to simulate the stresses of a membrane flapping-wing. Three material models, *i.e.*, linear material, composite material, and Mooney-Rivlin models are utilized to investigate how material models affect the mechanical behavior of flapping-wing unmanned aerial vehicles. This research can be helpful in answering some questions about impeccable insect wings and also laying the foundation of future design for the flapping-wing unmanned aerial vehicles.

2. Calculation of Aerodynamic Force and Inertial Force

Aerodynamic force and the inertial force are both produced when a flapping-wing aerial vehicle flies. Three-dimension unsteady vortex lattice method (UVLM) [2] is utilized here to calculate the aerodynamic forces, as shown in **Figure 1**.

The pressures and the loads can be calculated using the unsteady Bernoulli equation shown below.

$$\frac{P_{\text{ref}} - p}{\rho_f} = \frac{Q^2}{2} - \frac{v_{\text{ref}}^2}{2} + \frac{\partial\Phi}{\partial t} \tag{1}$$

where P_{ref} is reference pressure, p is pressure of fluid, ρ_f is fluid density, Q is fluid velocity, v_{ref} is reference pressure, Φ is the potential of flow, and t is the time.

The pressure difference between the flapping-wing upper and lower surfaces is then obtained as

$$\Delta P = P_l - P_u = \rho \left[\left(\frac{Q_l^2}{2} \right)_u - \left(\frac{Q_l^2}{2} \right)_l + \left(\frac{\partial\Phi}{\partial t} \right)_u - \left(\frac{\partial\Phi}{\partial t} \right)_l \right] \tag{2}$$

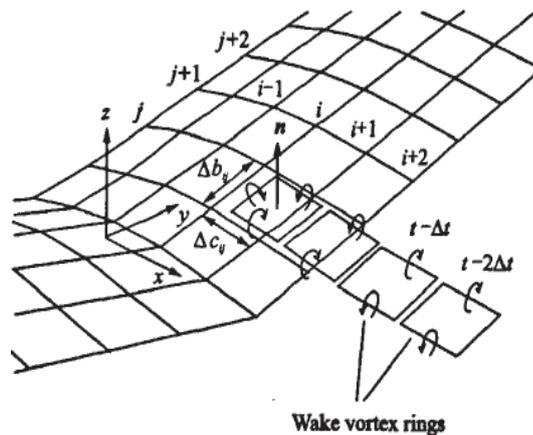


Figure 1. Diagrammatic drawing of vortex lattice method [10].

where P_l is the pressure of lower surfaces and P_u is the pressure of upper surfaces.

The tangential velocity due to wing vortices have two components on the wing and it can be approximated by two directions, i and j , on the surface. The velocities of ij directions due to wing vortices on each element is

$$\pm \frac{\partial \Phi}{\partial \tau_i} = \pm \frac{\Gamma_{ij} - \Gamma_{i-1,j}}{2\Delta c_{ij}} \quad (3a)$$

$$\pm \frac{\partial \Phi}{\partial \tau_j} = \pm \frac{\Gamma_{ij} - \Gamma_{i,j-1}}{2\Delta b_{ij}} \quad (3b)$$

where “ \pm ” represents the upper and lower surfaces, respectively. Δc_{ij} and Δb_{ij} are the panel lengths in the i -th and j -th directions. Similarly, τ_i and τ_j are the panel tangential vectors in the i and j directions, and Γ is the strength of vortex.

Since for this vortex ring model is $\Delta \Phi = \Gamma$,

$$\pm \frac{\partial \Phi_{ij}}{\partial t} = \pm \frac{\partial \Gamma_{ij}}{\partial t} \quad (4)$$

Substituting these terms into Equation (2) results in

$$\Delta P_{ij} = \rho \left\{ \left[U(t) + u_w, V(t) + v_w, W(t) + w_w \right] \cdot \tau_i \cdot \frac{\Gamma_{ij} - \Gamma_{i-1,j}}{\Delta c_{ij}} + \left[U(t) + u_w, V(t) + v_w, W(t) + w_w \right]_{ij} \cdot \tau_{ij} \cdot \frac{\Gamma_{ij} - \Gamma_{i,j-1}}{\Delta b_{ij}} + \frac{\partial}{\partial t} \Gamma_{ij} \right\} \quad (5)$$

where $U(t)$, $V(t)$, $W(t)$ are respectively the fluid velocities of X direction, Y direction, and Z direction of the inertial coordinates when time is t moment. The parameters u_w , v_w , w_w are respectively the velocity of x direction, y direction, and z direction of the body coordinates.

The contribution of this panel to the loads is

$$\Delta F_{ij} = -(\Delta P \cdot \Delta S)_{ij} \quad (6)$$

where ΔP is pressure of element, ΔS is area of element.

The flapping motion of the present model wing is simplified to a cosine rotation around a fixed axis located at the root.

$$\beta(t) = \beta_{\max} \cos(\omega t) \quad (7)$$

The periodic inertia force, generated from the acceleration and deceleration of the flapping-wing, is one of the main acting loads during each cycle. Its specific load distribution can be predicted as,

$$F_i(t) = -m_i r_i \frac{d^2 \beta(t)}{dt^2} = \omega^2 m_i r_i \beta_{\max} \cos(\omega t) \quad (8)$$

where $F_i(t)$ is the inertial force of element i , m_i is the mass of element i , r_i is rotational radius of element i , ω is angular velocity, t is time, and β_{\max} is the amplitude of flapping angle.

Because the units of the aerodynamic force is N/m^2 , the formula of inertial force can be expressed as follow.

$$F_i(t) = \omega^2 m_i r_i \beta_{\max} \cos(\omega t) = \omega^2 \rho_s A_i t_i r_i \beta_{\max} \cos(\omega t) \quad (9)$$

$$f_i(t) = \frac{F_i(t)}{A_i} = \omega^2 \rho_s t_i r_i \beta_{\max} \cos(\omega t) \quad (10)$$

where A_i is area of element i and ρ_s is the material density.

3. Material Models

3.1. Linear Material Model

Mason *et al.* [9] used finite element method (FEM) to calculate the deformation of a membrane flapping-wing unmanned aerial vehicle and their model was composed of two parts, *i.e.* leading edge beam and wing membrane. The membrane material properties used were 2.47 GPa modulus of elasticity and 0.489 Poisson's ratio. Yu *et al.* [11] used a finite element method to design a micro aerial vehicle and the material properties used were 0.02 GPa modulus of elasticity and 0.49 Poisson's ratio.

This paper focuses on a thin, highly flexible membrane with modulus of elasticity of 1.3 GPa and Poisson's ratio of 0.489. Without any stiffening supports, the membrane of this model would not be able to support forces normal to the membrane plane. The material properties for the membrane may not be easily applicable to predict the wing behavior but it should be necessary to predict aero elasticity as more flexible wings are developed.

3.2. Mooney-Rivlin Model

Lian *et al.* [12] utilized the Mooney-Rivlin material model to analyze a fluid-structure interaction of fixed wing aerial vehicles. In this paper, the authors have applied this model for a flapping-wing aerial vehicle. The membrane material is a hyperelastic Mooney-Rivlin model for which the strain energy function W can be written as,

$$W = c_1(I_1 - 3) + c_2(I_2 - 3) \quad (11)$$

where I_1 and I_2 are the first and second invariants of the Green deformation tensor, and c_1 and c_2 are the material property parameters. For the membrane structure of the flapping-wing, we assume that $c_1 = 10^6$ Pa, $c_2 = 10^6$ Pa. [12]. The Mooney-Rivlin model is one of the most frequently employed hyperelastic models due to its mathematical simplicity and it provides relatively good accuracy for reasonably large strains.

3.3. Composite Material Model

The carbon/epoxy composite T300/5208 is used for this analysis, whose properties are shown in **Table 1**. The 0° direction of the fiber is along the x direction.

4. Results and Discussions

The structure of an insect wing is very complex and their elastic moduli and thickness are irregular [13] [14]. At the current stage, only simple flapping-wing aerial vehicles can be manufactured to simulate the motion of the insect wings. Here a membrane flapping-wing aerial vehicle model is designed and it is composed of a front beam, wing ribs, and a membrane. The front beam and the wing ribs are made of carbon fiber tubes and its beam element is shown in **Figure 2**.

For the membrane structure, its skin thickness is 0.02 mm. The membrane mesh is shown in **Figure 3**.

The detailed parameters used in this model are shown in **Table 2**. There are eight carbon fiber ribs and the cross section of each rib is $2 \text{ mm} \times 0.2 \text{ mm}$. ANSYS software is used to calculate the internal stresses during flapping motions. In ANSYS, SHELL63, SHELL181, and SHELL41 element types are adopted for linear, Mooney-Rivlin, and composite material models, respectively.

The boundary condition of the fixed support in the body-fixed coordinate system is adopted from [3]. During the flapping flight, the flapping-wing must withstand not only aerodynamic forces but also inertial forces. Aerodynamic force of every shell element is calculated from Equation (6), and the inertial force of every element is calculated from Equation (10).

Dividing the flapping period into twelve segments, the maximum stress curves that adopted the linear material model, the composite T300/5208 model, and the Mooney-Rivlin are respectively shown in **Figure 4**, **Figure 5** and **Figure 6**.

From **Figures 4-6**, one can observe that, regardless of the material models, there are two peak stress values in a single flapping cycle, *i.e.* first peak value occurs at the beginning stage of down stroke and the other peak occurs at the beginning stage of upstroke.

From the maximum stress curve of linear material model, it is found that the stress peak at the beginning stage is 1.13 Mpa and at the beginning stage of upstroke the stress peak value is 0.97 Mpa. So the former is 16.5%

Table 1. T300/5208 Material Characteristics.

Fiber	T300 Carbon	G_{12} (GPa)	7.17
Matrix	5208 Epoxy	G_{23} (GPa)	3.78
E_1 (GPa)	181	G_{13} (GPa)	7.17
E_2 (GPa)	10.3	σ_1^+ (MPa)	1500
E_3 (GPa)	10.3	σ_1^- (MPa)	1500
ν_{12}	0.28	σ_2^+ (MPa)	40
ν_{23}	0.3	σ_2^- (MPa)	246
ν_{13}	0.28	τ_{12} (MPa)	68

Table 2. Parameters used in the flapping-wing aerial vehicle model.

Semi-span length (m)	0.32	Outer radius of front beam (m)	0.003
Maximum chord length (m)	0.1	Inner radius of front beam (m)	0.002
Flapping frequency (Hz)	8	Elastic module of front beam (GPa)	40
Flapping angle	45°	Poisson's ratio of front beam	0.3
Flight velocity (m/s)	11	Cross section of carbon fiber ribs (mm × mm)	2 × 0.2
Angle of attack	5°	Thickness of membrane (mm)	0.02

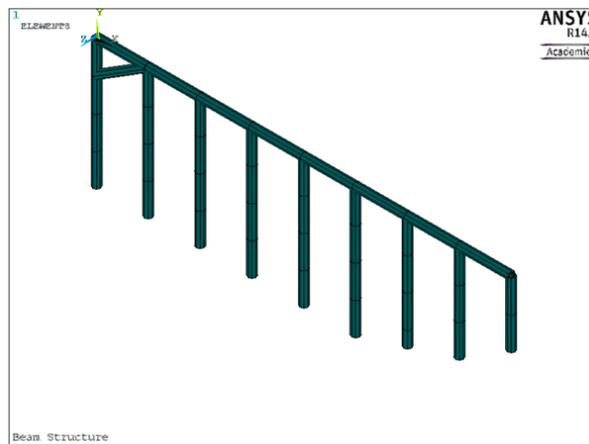


Figure 2. Beam element of flapping-wing aerial vehicle.

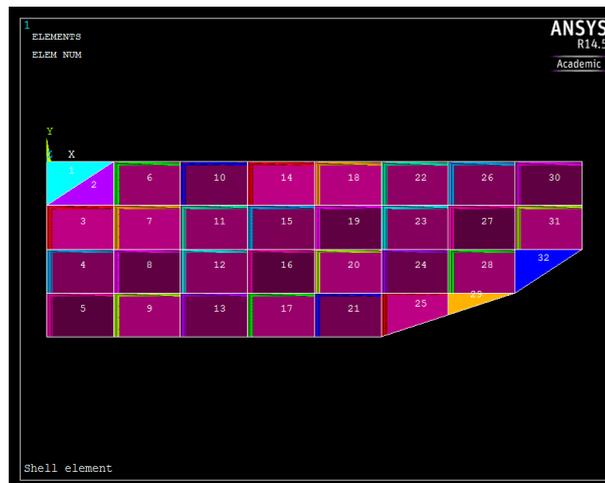


Figure 3. Membrane mesh of flapping-wing aerial vehicle.

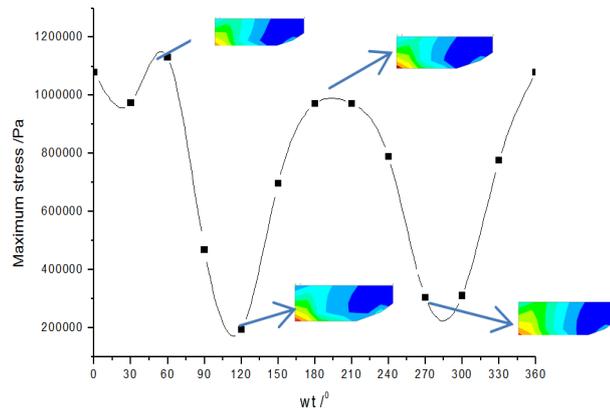


Figure 4. Maximum stress curve of linear material.

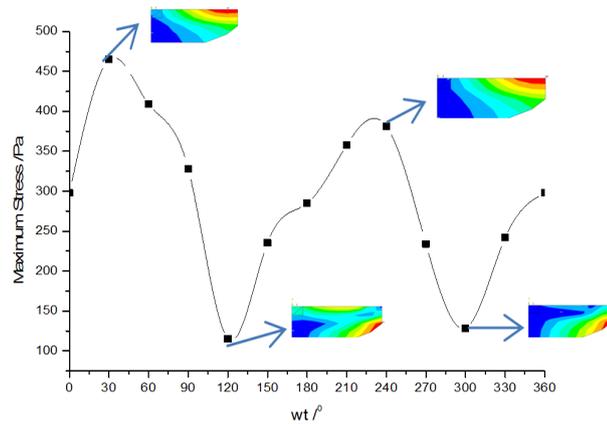


Figure 5. Maximum stress curve of composite material T300/5208.

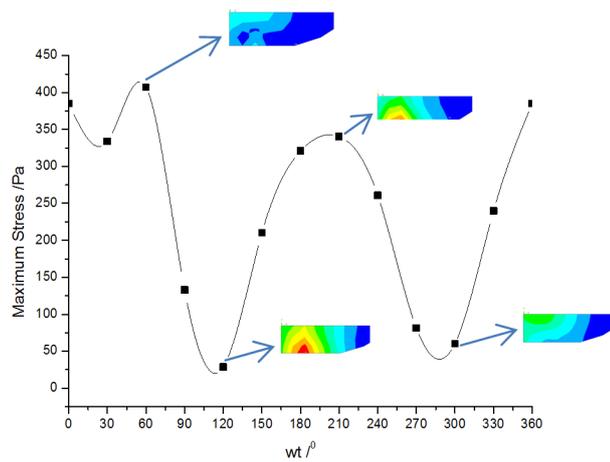


Figure 6. Maximum stress curve of Mooney-Rivlin material.

larger than the latter. For the composite T300/5208, the stress peak at the beginning stage of down stroke is 464.8 Pa and the stress peak at the beginning stage of upstroke is 357.7 Pa. So the former is 29.9% larger than the latter. For the Mooney-Rivlin material, at the beginning stage of down stroke the stress peak value is 407.3 Pa and the stress peak at the beginning stage of upstroke is 340.5 Pa. So the former is 19.6% larger than the latter. From the results, the maximum stresses are different per each material model. Much less maximum stress

values are obtained from the composite and the Mooney-Rivlin material models compared to the linear model.

5. Conclusions

Finite element analysis is performed to investigate the membrane stresses of a flapping-wing made of various materials. Stress analysis results for a flapping motion of a membrane wing using the linear, Mooney-Rivlin, and composite materials models are compared. The following conclusions can be reached based on this study.

- 1) There are two peak stress values in one flapping cycle; one at the beginning stage of down stroke and the other at the beginning of upstroke.
- 2) Maximum stress at the beginning of down stroke is greater than that at the beginning of upstroke.
- 3) Maximum stress based on each material model is different. The composite and the Mooney-Rivlin nonlinear models produce much less stresses compared to the linear material model.
- 4) The ratio of down stroke maximum stress and upstroke maximum stress varies with different material models.

Mooney-Rivlin material is a hyper elastic material and is generally applied to rubber and many other polymeric materials. The materials have low stiffness and deficiently high damping, which are advantageous properties for noise reduction and vibration isolation. Composite T300/5208 exhibits viscoelastic behavior, and all the insect wings have the viscoelastic behavior [15].

This research is helpful to answer that why insect wings are so immaculate, thus improving the design of flapping-wing aerial vehicle. In the future we will continue the fluid-structure interaction study of flapping-wing aerial vehicles.

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