

KF-Al₂O₃ as an Efficient and Recyclable Basic Catalyst for the Synthesis of 4*H*-Pyran-3-carboxylates and 5-Acetyl-4*H*-pyrans

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Received May 19, 2012; revised June 26, 2012; accepted July 7, 2012

ABSTRACT

KF-Al₂O₃ as a recyclable basic catalyst for the three-component synthesis of 4*H*-pyran derivatives by the reaction of aldehydes, malononitrile and active methylene dicarbonyl compounds in ethanol at room temperature is described. The protocol is environmentally benign and offers rapid access to a wide array of 4*H*-pyran heterocycles in good to excellent yields.

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Keywords: 4*H*-Pyran derivatives; Ethanol; KF-Al₂O₃; Room Temperature; Three-Component

1. Introduction

Functionalized pyran derivatives have received significant attention due to their important biological and pharmacological properties [1]. Amongst the pyrans, the 4*H*-pyrans, in particular, and their analogous heterocyclic scaffolds have been known to exhibit anti-coagulant, anti-cancer, diuretic, spasmolytic and anti-anaphylactic activities [2-3]. The pyran ring also forms a core unit in a number of natural products [4-5]. In view of their biological and pharmacological properties, the synthesis of 4*H*-pyran derivatives is highly important.

In general, 4*H*-pyrans are prepared by the one-pot condensation of an aldehyde, malononitrile and ethyl acetoacetate in presence of a catalyst. Although several catalysts have been established in affecting this synthesis, only a few reports the use of basic catalysts, for example, tetrabutylammonium bromide, (*S*)-proline, hexadecyltrimethylammonium bromide, and rare earth perfluorooctanoates [6-8]. In addition, many of the available protocols for the synthesis of 4*H*-pyrans [9-15] involve the use of hazardous solvents, long reaction time besides lacking in general applicability, especially for the synthesis of ethyl/methyl 6-amino-4-aryl-5-cyano-2-methyl-4*H*-pyran-3-carboxylates which are less explored. In a more general approach, Babu and co-workers have recently shown the synthesis of polyfunctionalized 4*H*-pyrans using Mg/La mixed oxide [16]. However, the protocol suffers from the disadvantage of having to use elevated temperatures. Therefore, the development of a

cost effective, mild and environment friendly procedure for the preparation of these important 4*H*-pyran heterocyclic compounds with wider functionality still offers an attractive scope of research.

In addressing the challenge of green synthesis, multi-component reactions catalyzed by solid-support materials have emerged as an efficient strategy in the recent years. In particular, the use of potassium fluoride coated with alumina (KF-Al₂O₃) has become popular due to its inherent basic nature and characteristic properties such as enhanced reactivity, selectivity, a straight forward work-up procedure and milder reaction conditions [17-18]. Some of the reported reactions which use the KF-Al₂O₃ combination include the Knoevenagel condensation, the Henry reaction, the Darzens reaction, the Wittig reaction, the Biginelli reaction, alkylation and elimination reaction [17]. Thus, in continuation of our previous work on solid-support reagents/catalysts and our interest in developing new synthetic methodologies [19-20], we have further extended the investigation of KF-Al₂O₃ and its catalytic activity for the synthesis of ethyl 6-amino-4-aryl-5-cyano-2-methyl-4*H*-pyran-3-carboxylates and 5-acetyl-2-amino-4-aryl-6-methyl-4*H*-pyran-3-carbonitriles.

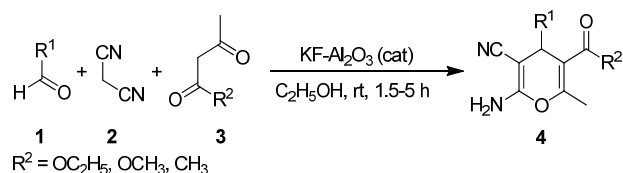
2. Results and Discussion

Herein, we report an alternative and environmentally benign three-component synthesis of ethyl 6-amino-4-aryl-5-cyano-2-methyl-4*H*-pyran-3-carboxylates and 5-acetyl-2-amino-4-aryl-6-methyl-4*H*-pyran-3-carbonitriles by the reaction of aldehydes, malononitrile and active methyl-

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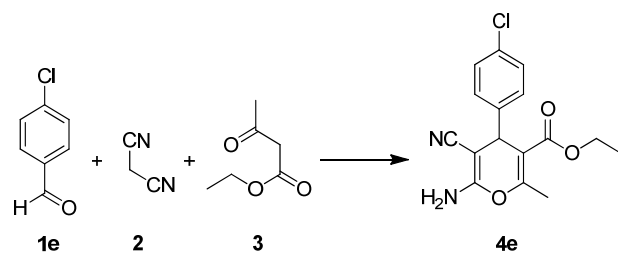
ene dicarbonyl compounds using $\text{KF-Al}_2\text{O}_3$ as a recyclable basic catalyst in ethanol at room temperature (**Scheme 1**).

In an initial experiment, the equivalent mixture of 4-chlorobenzaldehyde (**1e**) (1.00 mmol), malononitrile (**2**) (1.00 mmol), and ethyl acetoacetate (**3a**) (1.00 mmol) in presence of $\text{KF-Al}_2\text{O}_3$ [52 mg (5 mol%), 40% potassium fluoride in Al_2O_3] in ethanol at room temperature proceeded to completion in 6 hrs and afforded a yield of 60% of the product **4e**. In another attempt, when the same substrate mixture was reacted in presence of $\text{KF-Al}_2\text{O}_3$ (104 mg, 10 mol%), the yield of the product **4e** increased substantially to 91% within 3 hrs. (entry 2, **Table 1**). However, on further increasing the amount of the catalyst to 15 mol% and 20 mol% respectively, no improvement in the yield was observed (entries 3 - 4, **Table 1**). This shows that the best yield of the product was obtained when the catalyst is taken at 10 mol%. In a controlled reaction the use of neutral alumina alone prolonged the formation of product **4e** to 8 hrs. Alternatively, another reaction in methanol using 10 mol% of $\text{KF-Al}_2\text{O}_3$ at room temperature afforded **4e** in 40% yield after stirring for 12 hrs (entries 5 - 6, **Table 1**).



Scheme 1: Three-component synthesis of *4H*-pyran derivatives.

Table 1. Optimization of the $\text{KF-Al}_2\text{O}_3$ with product **4e**.



Entry	Reaction Conditions	Time (h)	Yield ^a (%)
1	$\text{KF-Al}_2\text{O}_3$ (5 mol%), EtOH, r.t	6	60
2	$\text{KF-Al}_2\text{O}_3$ (10 mol%), EtOH, r.t	3	91
3	$\text{KF-Al}_2\text{O}_3$ (15 mol%), EtOH, r.t	3	90
4	$\text{KF-Al}_2\text{O}_3$ (20 mol%), EtOH, r.t	2.5	85
5	Al_2O_3 (neutral, 5 mol%), EtOH, r.t	8	60
6	$\text{KF-Al}_2\text{O}_3$ (5 mol%), MeOH, r.t	12	40

^aIsolated yield.

To examine the reusability of the catalyst, the $\text{KF-Al}_2\text{O}_3$, obtained after filtration from the previous reaction was thoroughly washed with ethyl acetate, dried and reused for the condensation of 4-chlorobenzaldehyde (**1e**), malononitrile (**2**) and ethyl acetoacetate (**3a**). It is interesting to note that the reaction afforded the product ethyl 6-amino-4-(4-chlorophenyl)-5-cyano-2-methyl-4*H*-pyran-3-carboxylate (**4e**) in 90% yield. The recyclability of the catalyst was further confirmed when it was found to exhibit good activity even after the fourth run with no major drops in the yield (**Table 2**).

Encouraged by this result, different substituted aldehydes were employed to prepare a series of ethyl 6-amino-4-aryl-5-cyano-2-methyl-4*H*-pyran-3-carboxylates (**4**) under the optimized reaction condition (**Table 3**). Irrespective of the presence of different substituents on the *ortho*- or *meta*- or *para*- positions of the ring of aromatic aldehyde, all the reactions proceeded to completion smoothly in 1.5 - 5 h to afford the corresponding products in good to excellent yields (**4a-h**, **Table 3**). The reactions involving halogen substituted aldehydes with malononitrile (**2**) and ethyl acetoacetate (**3**) afforded the desired products in 84% - 91% yields (entries 2 - 5, **Table 3**). Also, 4-hydroxybenzaldehyde (**1f**) and 4-methoxybenzaldehyde (**1g**) under the experimental condition furnished products **4f** and **4g** in 87% and 85% respectively (entry 6 - 7, **Table 3**). On the other hand, aldehyde bearing nitro group such as 3-nitrobenzaldehyde (**1h**) could give the corresponding products **4h** in 87% yield (entry 8, **Table 3**).

The wider scope of the methodology was studied by the preparation of methyl 6-amino-4-aryl-5-cyano-2-methyl-4*H*-pyran-3-carboxylates and 5-acetyl-2-amino-4-aryl-6-methyl-4*H*-pyran-3-carbonitriles by replacing methyl acetoacetate (**3b**) or acetylacetone (**3c**) as one of the components over ethyl acetoacetate (**3a**). Irrespective of the different substituents on the ring of aldehydes, all the reactions were effectively catalyzed by $\text{KF-Al}_2\text{O}_3$ (10 mol%) to afford the corresponding compounds **4i-j** and **4l-q** in good to excellent yields (entries 9 - 10 and 12 - 17,

Table 2. Recyclability results of $\text{KF-Al}_2\text{O}_3$ (10 mol%) with **4e**.

Entry	Product	Reaction conditions	Time (h)	Yield ^a (%)
1	4e	$\text{KF-Al}_2\text{O}_3$ (recycled once), EtOH, r.t.	3	90
2	4e	$\text{KF-Al}_2\text{O}_3$ (recycled twice), EtOH, r.t.	3	87
3	4e	$\text{KF-Al}_2\text{O}_3$ (recycled third time), EtOH, r.t.	3.5	82 ^b
4	4e	$\text{KF-Al}_2\text{O}_3$ (recycled fourth time), EtOH, r.t.	4.2	80 ^b

^aIsolated yield; ^bPurified by column chromatography.

Table 3. Three-component synthesis of 4*H*-pyran derivatives.

Entry	Substrate 1 (R ¹)	Substrate 3 (R ²)	Time (h)	Product ^c 4	Yield ^a (%)
1	C ₆ H ₅ (1a)	OC ₂ H ₅ (3a)	3	4a [16]	85
2	3-BrC ₆ H ₄ (1b)	3a	3	4b	88
3	4-BrC ₆ H ₄ (1c)	3a	3	4c [21]	90
4	2-ClC ₆ H ₄ (1d)	3a	1.5	4d [22]	84
5	4-ClC ₆ H ₄ (1e)	3a	3	4e [16]	91
6	4-HOC ₆ H ₄ (1f)	3a	5	4f [16]	87 ^b
7	4-CH ₃ OC ₆ H ₄ (1g)	3a	3	4g [16]	85 ^b
8	3-NO ₂ C ₆ H ₄ (1h)	3a	3.5	4h [16]	87
9	1e	OCH ₃ (3b)	3	4i	82
10	4-CH ₃ C ₆ H ₄ (1i)	3b	1.5	4j	71
11	2-Furanyl (1j)	CH ₃ (3c)	3.5	4k	72 ^b
12	1d	3c	3	4l	82
13	4-CNC ₆ H ₄ (1k)	3c	3	4m	85
14	1i	3c	3	4n	68
15	4-NO ₂ C ₆ H ₄ (1l)	3c	3	4o	91
16	3,4-(CH ₃ O) ₂ C ₆ H ₃ (1m)	3c	3	4p	67 ^b
17	3,4,5-(CH ₃ O) ₃ C ₆ H ₂ (1n)	3c	3	4q	63 ^b

^aIsolated yield; ^bPurified by column chromatography; ^cLiterature references.

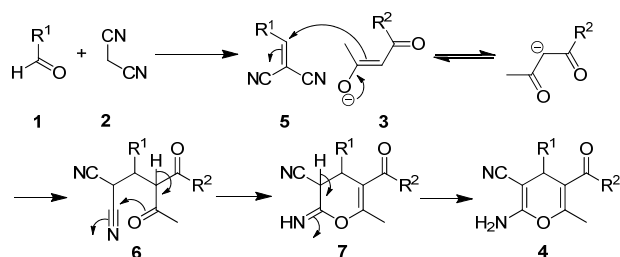
Table 3). Notably, the reaction with furan-2-carbaldehyde (**1j**) also proceeded smoothly to give the product **4k** in good in 72% isolated yield, thus providing a broader application of the methodology.

All the products were purified by simple filtration of the reaction mixture and crystallization except in few cases where the purification was accomplished by column chromatography. The synthesized products (**4a-q**) were thoroughly characterized based on their ¹H NMR, ¹³C NMR, IR, Mass spectroscopy and elemental analyses.

Mechanistically, the formation of the 4*H*-pyrans (**4**) takes place through the KF-Al₂O₃ catalyzed cyclization between the *in situ* formed Knoevenagel product **5** and the enolizable substrate **3**. Evidently, this reaction pathway was further supported by the isolation of the Knoevenagel product **5** along with the product 4*H*-pyran **4e** during the course of the condensation reaction (**Scheme 2**).

3. Conclusion

In summary, we have described an alternative and general method for the three component synthesis of functionalized 4*H*-pyran heterocycles using KF-Al₂O₃ (10 mol%) as a basic catalyst. The prospect of the reusability of KF-Al₂O₃ has also been demonstrated without com-

**Scheme 2. Plausible mechanism.**

promising on the yield of the product. On the whole, the protocol presented here is an excellent alternative to many of the reported procedures by the use of KF-Al₂O₃ as an environmentally benign and recyclable catalyst.

4. Experimental

All the melting points were taken by open capillary method and were uncorrected. The ¹H and ¹³C NMR were recorded on Bruker AVANCE^{II} 400 MHz FT-NMR spectrometer with tetramethylsilane (TMS) as the internal standard using CDCl₃ and (CD₃)₂CO as the solvents. The infra red (IR) spectra were obtained using Perkin-Elmer's FT-IR spectrophotometer. The mass spectra were recorded on Waters ZQ-4000 equipped with ESI and API mass detector. The Carbon, Hydrogen and Nitrogen (CHN) analysis was done on Perkin-Elmer PE 2400 Series II machine.

General experimental procedure: KF-Al₂O₃ (10 mol %) (104 mg) was added to a mixture of aldehydes (**1**) (2 mmol), malononitrile (**2**) (2 mmol) and active methylene dicarbonyl compounds (**3**) (2 mmol) in ethanol (6 mL). The reaction was stirred at room temperature for 1.5-5 h. On completion of the reaction, the catalyst was separated from the reaction mixture by filtration through a celite bed and thoroughly washing with ethanol. The combined organics was removed by evaporation under reduced pressure and the resulting 4*H*-pyran derivatives (**4**) were obtained in pure form after recrystallization or column chromatography.

Spectroscopic data: Ethyl 6-amino-4-(3-bromo-phenyl)-5-cyano-2-methyl-4*H*-pyran-3-carboxylate (4b**)** mp 165°C - 167°C; ¹H NMR (CDCl₃, 400 MHz) δ 1.05 (t, *J* = 6.8 Hz, 3H, -COOCH₂CH₃), 2.31 (s, 3H, -CH₃), 3.92 - 4.05 (m, 2H, -COOCH₂CH₃), 4.34 (s, 1H, 4H), 4.51 (br, s, 2H, -NH₂), 7.05 - 7.13 (m, 2H, Ar-H), 7.24 - 7.29 (m, 2H, Ar-H) ppm; ¹³C NMR (CDCl₃, 100 MHz) δ 13.9, 18.5, 38.6, 60.8, 61.6, 107.4, 118.7, 122.6, 126.4, 130.1, 130.4, 130.6, 146.1, 157.3, 157.6, 165.5 ppm; IR (KBr) 1062, 1177, 1265, 1336, 1371, 1427, 1603, 1675, 1694, 2192, 2854, 2925, 2983, 3221, 3327, 3401 cm⁻¹; Mass (ES⁺) calcd. for C₁₆H₁₅BrN₂O₃: 362.0; found *m/z* 362.9 (M + Na)⁺ 384.9 (M + Na)⁺; Anal. calcd. for C₁₆H₁₅BrN₂O₃: C, 52.91; H, 4.16; N, 7.71 %; found: C, 52.79; H, 4.21 ;N,

7.86 %.

Methyl 6-amino-4-(4-chlorophenyl)-5-cyano-2-methyl-4H-pyran-3-carboxylate (4i) mp 160°C - 163°C; ¹H NMR (CDCl₃, 400 MHz) δ 2.30 (s, 3H, -CH₃), 3.53 (s, 3H, -COOCH₃), 4.35 (s, 1H, 4H), 4.47 (br, s, 2H, -NH₂), 7.07 (d, *J* = 8.4 Hz, 2H, Ar-H), 7.20 (d, *J* = 8.0 Hz, 2H, Ar-H), ppm; ¹³C NMR (CDCl₃, 100 MHz) δ 18.5, 38.2, 51.8, 62.0, 107.5, 118.6, 128.8, 128.8, 133.0, 142.2, 157.3, 157.5, 166.2 ppm; IR (KBr) 1065, 1268, 1341, 1409, 1611, 1649, 1682, 1699, 2198, 2859, 2951, 3204, 3331, 3410 cm⁻¹; Mass (ES⁺) cald. for C₁₅H₁₃N₂O₃: 304.1; found m/z 304.8 (M + H)⁺ 326.9 (M + Na)⁺; Anal. cald. for C₁₆H₁₃N₂O₂: C, 59.12; H, 4.30; N, 9.19%; found C, 59.29; H, 4.41; N, 9.26%.

5-Acetyl-2-amino-4-(furan-2-yl)-6-methyl-4H-pyran-3-carbonitrile (4k) mp 173-175°C; ¹H NMR ((CD₃)₂CO, 400 MHz) δ 2.10 (s, 3H, -CH₃), 2.19 (s, 3H, -COCH₃), 4.68 (s, 1H, 4H), 6.19 (d, *J* = 3.2 Hz, 1H, furanyl-H), 6.27 (br, s, 2H, -NH₂), 6.35-6.36 (m, 1H, furanyl-H), 7.46 (d, *J* = 1.2 Hz, furanyl-H) ppm; ¹³C NMR ((CD₃)₂CO, 100 MHz) δ 17.9, 28.7, 33.2, 58.3, 105.8, 110.4, 113.2, 118.5, 142.3, 155.8, 156.2, 159.5, 197.3; IR (KBr) 1012, 1064, 1173, 1206, 1250, 1322, 1414, 1603, 1654, 1674, 2189, 2854, 2926, 3220, 3331, 3400 cm⁻¹; Mass (ES⁺) cald. for C₁₃H₁₂N₂O₃: 244.1; found m/z 266.8 (M + Na)⁺; Anal. cald. for C₁₃H₁₂N₂O₃: C, 63.93; H, 4.95; N, 11.47%; found: C, 63.99; H, 4.89; N, 11.38%.

5-Acetyl-2-amino-4-(2-chlorophenyl)-6-methyl-4H-pyran-3-carbonitrile (4l) mp 148-150°C; ¹H NMR (CDCl₃, 400 MHz) δ 1.97 (s, 3H, -CH₃), 2.22 (s, 3H, -COCH₃), 4.47 (br, s, 2H, -NH₂), 5.04 (s, 1H, 4H), 7.06-7.31 (m, 4H, Ar-H) ppm; ¹³C NMR (CDCl₃, 100 MHz) δ 18.5, 29.1, 35.5, 59.8, 114.1, 118.5, 127.8, 128.6, 129.8, 129.9, 132.4, 140.4, 155.6, 158.0, 198.4 ppm; IR (KBr) 1222, 1377, 1588, 1659, 1689, 2195, 2925, 3199, 3322, 3384 cm⁻¹; Mass (EI)⁺ cald. for C₁₅H₁₃ClN₂O₂: 288.1; found 310.9 (M + Na)⁺; Anal. cald. % for C₁₅H₁₃ClN₂O₂: C, 62.40; H, 4.54; N, 9.70 %; found C, 62.51; H, 4.50; N, 9.81 %.

5-Acetyl-2-amino-4-(4-cyanophenyl)-6-methyl-4H-pyran-3-carbonitrile (4m) mp 182-184°C; ¹H NMR (CDCl₃, 400 MHz) δ 2.13 (s, 3H, -CH₃), 2.39 (s, 3H, -COCH₃), 4.52 (s, 1H, 4H), 7.26 (d, *J* = 8.0 Hz, 2H, Ar-H), 7.60 (d, *J* = 8.0 Hz, 2H, Ar-H), 8.23 (br, s, 2H, -NH₂) ppm; ¹³C NMR (CDCl₃ + (CD₃)₂CO, 100 MHz) δ 198.1, 160.1, 160.0, 144.6, 132.1, 127.0, 117.2, 117.1, 113.5, 111.8, 68.4, 39.2, 29.4, 18.7; IR (KBr) 1059, 1253, 1379, 1602, 1700, 2194, 2225, 3207, 3331, 3416 cm⁻¹; Mass (EI)⁺ cald. for C₁₆H₁₃N₂O₂: 279.1; found 301.9 (M + Na)⁺; Anal. cald. for C₁₆H₁₃N₂O₂: C, 68.81; H, 4.69; N, 15.05%; found C, 68.89; H, 4.64; N, 16.00%.

5-Acetyl-2-amino-6-methyl-4-(4-nitrophenyl)-4H-pyran-3-carbonitrile (4o) mp 164-166°C; ¹H NMR (CDCl₃, 400 MHz) δ 2.15 (s, 3H, -CH₃), 2.41 (s, 3H, -COCH₃),

4.58 (s, 1H, 4H), 7.32 (d, *J* = 8.4 Hz, 2H, Ar-H), 7.90 (br, s, 2H, -NH₂), 8.16 (d, *J* = 8.4 Hz, 2H, Ar-H) ppm; IR (KBr) 1222, 1346, 1664, 1681, 1702, 2192, 2924, 3198, 3340, 3442 cm⁻¹; Mass (EI)⁺ cald. for C₁₅H₁₃N₃O₄: 299.1; found 322.0 (M + Na)⁺; Anal. cald. for C₁₅H₁₃N₃O₄: C, 60.20; H, 4.38; N, 14.04 %; found C, 60.35; H, 4.29; N, 14.15 %.

5-Acetyl-2-amino-4-(3,4-dimethoxyphenyl)-6-methyl-4H-pyran-3-carbonitrile (4p) mp 168-170°C; ¹H NMR (CDCl₃, 400 MHz) δ 2.05 (s, 3H, -CH₃), 2.34 (s, 3H, -COCH₃), 3.79 (s, 3H, -OCH₃), 3.80 (s, 3H, -OCH₃), 4.34 (s, 1H, 4H), 6.69-6.75 (m, 2H, Ar-H), 6.78 (s, 1H, Ar-H), 8.02 (br, s, 2H, -NH₂) ppm; ¹³C NMR (CDCl₃, 100 MHz) δ 18.6, 29.6, 39.0, 55.9, 62.3, 110.5, 111.5, 114.8, 119.0, 119.5, 135.6, 148.4, 149.3, 154.8, 157.1, 199.0; IR (KBr) 1032, 1142, 1262, 1513, 1634, 1675, 2190, 2835, 3201, 3276, 3318, 3339, 3371 cm⁻¹; Mass (EI)⁺ cald. for C₁₇H₁₈N₂O₄: 314.1; found 337.0 (M + Na)⁺; Anal. cald. for C₁₇H₁₈N₂O₄: C, 64.96; H, 5.77; N, 8.91 %; found: C, 64.91; H, 5.85; N 8.99 %.

5-Acetyl-2-amino-6-methyl-4-(3,4,5-trimethoxyphenyl)-4H-pyran-3-carbonitrile (4q) mp 155-157°C; ¹H NMR (CDCl₃, 400 MHz) δ 2.06 (s, 3H, -CH₃), 2.35 (s, 3H, -COCH₃), 3.76 (s, 6H, -OCH₃), 3.77 (s, 3H, -OCH₃), 4.33 (s, 1H, 4H), 6.30 (s, 2H, Ar-H), 7.34 (s, 2H, -NH₂) ppm; ¹³C NMR (CDCl₃, 100 MHz) δ 18.6, 29.7, 39.6, 56.2, 60.8, 62.3, 104.3, 114.6, 118.9, 137.3, 138.5, 153.7, 154.9, 157.1, 198.8; IR (KBr) 1125, 1324, 1507, 1591, 1664, 1691, 2189, 2849, 2924, 3196, 3337, 3460 cm⁻¹; Mass (EI)⁺ cald. for C₁₈H₂₀N₂O₅: 344.1; found 367.0 (M + Na)⁺; Anal. cald. for C₁₈H₂₀N₂O₅: C, 62.78; H, 5.85; N, 8.13 %; found: C, 62.73; H, 5.80; N, 8.20 %.

5. Acknowledgements

I.K. thanks the UGC-India for the NET research fellowship. The authors thank the SAIF, North-Eastern Hill University for the spectral analyses.

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