

Pulsed Electrochemical Deposited Nano-Iron for Water Treatment

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Abstract

The application of nanotechnology in drinking water treatment and pollution cleanup is promising, as demonstrated by a number of field-based (pilot and full scale) and bench scale studies. In recent years, the use of zero-valent iron (ZVI) for the treatment of toxic contaminants in groundwater and wastewater has received wide attention and encouraging treatment efficiencies have been documented. In this review, nanoscale iron was prepared by pulse electrodeposition of nano iron by chemical reduction of iron chloride and iron sulfate. Our research focuses on iron nanoparticles preparation and its use for aqueous Cr(VI) reduction. The Cr(VI) reduction by the $n\text{Fe}^0$ prepared by electrochemical and blasting method at neutral pH were carried. The results show that blasting- $n\text{Fe}^0$ show lower reaction than the electrochemical- $n\text{Fe}^0$. It is because the blasting- $n\text{Fe}^0$ surface contains more Fe_2O_3 than the other one.

Keywords

Nano Iron, Electrodeposition, Blasting, Chromium(VI) Reduction

1. Introduction

Chromium is widely used in metallurgical, electroplating, production of paints and pigments, tanning, wood preservation [1] [2] [3], etc., thereby commonly identified in waters. Two primary oxidation states, Cr(VI) and Cr(III) species, are present in aqueous media. The former is highly toxic and carcinogenic to human and animals, while the latter is generally non-toxic [4] [5] [6]. Consequently, the reduction of the Cr(VI) to the Cr(III) is of environmental interest.

Nano iron powders have been used in permeable reactive barriers for aqueous Cr(VI) reduction in contaminated groundwater. Consequently, the reduction of the Cr(VI) to the Cr(III) is of environmental interest. Much work has been focused on the cleanup of Cr(VI)-contaminated waters by various reducing rea-

gents including hydrogen sulfide [7], divalent iron [8] [9], Fe(II)-bearing minerals [5] [10], thios and thiols [11] [12], etc. Recently, zero-valent iron (Fe^0) has been tested for the remediation of polluted waters, and it is established that halogenated hydrocarbons such as nitro- [13] [14], and chloro-compounds [15], toxic metals nitrate and arsenate [16] [17] [18] [19] [20] are effectively transformed by the Fe^0 to relatively more benign products. Nanoscale iron (NSI) can also be a promising material for Cr(VI) removal from wastewater because of its large active surface area and high arsenic adsorption capacity. All described properties of Fe (iron) nanoparticles can be even used for decomposition of pollutants contained in the waste water, mainly for treatment of industrial sewage and hutch water. The usage of nanoiron can represent a significant qualitative step in the classical technologies of water treatment including drinking water. NSI can be also used for a reduction of the content of heavy metals, nitrates and phosphates in the drinking water. Nanotechnology has widespread application potential and offers also the possibility of an efficient removal of pollutants and germs in the area of wastewater treatment. The objectives of this study were to prepare NSI by pulse electrodeposition and to test its performance for efficient removal of pollutants from the wastewater. Electrochemical deposition is a cost effective, competitive method, which allows control over composition and microstructure of the powder.

2. Materials and Methods

Synthesis of Nano-Iron Powder

Iron nanoparticles were produced by pulse electrodeposition. In pulse electrodeposition, a D.C. current is applied for a short period time, ton, that is followed by a period of time when no current is applied, toff. Typical values for ton, and toff are between 5 and 200 ms and between 1 and 10 ms respectively. Through the use of a high current density as well as some grain growth inhibitors, such as saccharine, it is possible to increase the nucleation rate and reduce grain growth. The structure of the materials prepared was investigated using X-ray powder diffraction using Co $K\alpha$ radiation and with a high resolution SEM from JEOLJSM-5600LV.

Sacharin $0.3 \text{ g}\cdot\text{dm}^{-3}$ and magnesium sulfate (MgSO_4) between 0 and 0.5 M were added as grain refining agents, see **Table 1**. The temperature of the solution was 25°C and the pH varied from 3.5 to 6.0. Pulse current was between 10 and 20 mA. All cases deposition were made on titanium cathode in order to facilitate their removal from the substrate which allows to perform experiments on self supported samples. One should also mention that the more additives are added to the solutions the larger is the contamination problem of the samples. For this reason, most of the experiments were done with the lowest amount of additive as possible.

3. Results and Discussion

Pulse current electrodeposition of nano-Fe was carried out to investigate the

Table 1. Nano-Fe electrodeposition parameters and bath composition.

Composition of bath	Fe23	Fe24	Fe25	Fe26	Fe27	Fe28
FeCl ₃	+	+	–	–	+	+
FeSO ₄	+	+	–	–	+	+
(NH ₄) ₂ Fe(SO ₄) ₂	–	+	–	–	+	+
MgSO ₄	–	+	–	–	+	+
(NH ₄) ₂ SO ₄	+	+	–	–	+	+
saccharin	+	+	–	–	+	+
t _{on}	5	5	5	5	1	1
t _{off}	200	200	200	200	100	50
D (nm)	19.47	17.89	25.97	42.75	23.34	16.88
η (%)	61.7	41.7	16.7	21.5	29.2	10.5

effect of MgSO₄ on the microstructure and the reactivity of the electrodeposited films. Electrodeposition without MgSO₄ electrolyte gave smaller grain size than with it.

XRD results in **Figure 1**, **Figure 2**. demonstrated that no other component were presented within the Fe23 and Fe24 samples. We used MgSO₄ as a grain refining agent. The X-ray diffractogram calculated the grain size of the NSI using Debye-Scherrer equation:

$$\tau = \frac{K}{\beta \cdot \cos\theta} \cdot \lambda_{Co} \quad (1)$$

where, τ is the grain size; K is a dimensionless shape factor, with a value 0.9, λ_{Co} is the X-ray wavelength (1.788897Å); β is the line broadening at half and θ is the Bragg angle.

From the calculation, it turns out that the Fe23 grain size is about 19.47 nm and in the case of Fe24, it was 17.89 nm.

The surface morphology of the nano-Fe was characterized with SEM (scanning electron microscope). The surface morphology changed as rough surface, where the concentration of MgSO₄ increased. The reactivity of active surface of nano-Fe increasing as a function of decreasing of grain size in presence of MgSO₄.

3.1. Iron Oxid and Iron Ratio Measurements

Iron oxid and iron ratio measurements are destined for the measurement of zero-valent iron nanoparticles content in a slurry. The method is based on the measurement of hydrogen volume, which is evolving during chemical reaction of zero-valent iron and an acid. This test is very simple and particularly fair minded: the volume of hydrogen is directly proportional to the amount of zero-valent iron; the amount of iron-oxides does not influence the volume of generated hydrogen, and it only slows down the reaction speed.

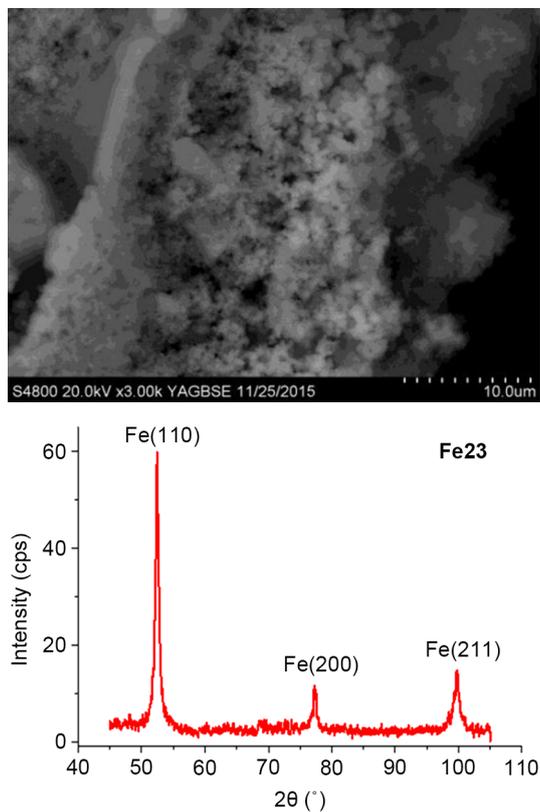


Figure 1. SEM and X-ray diffractogram of the Fe23 samples prepared without added MgSO_4 .

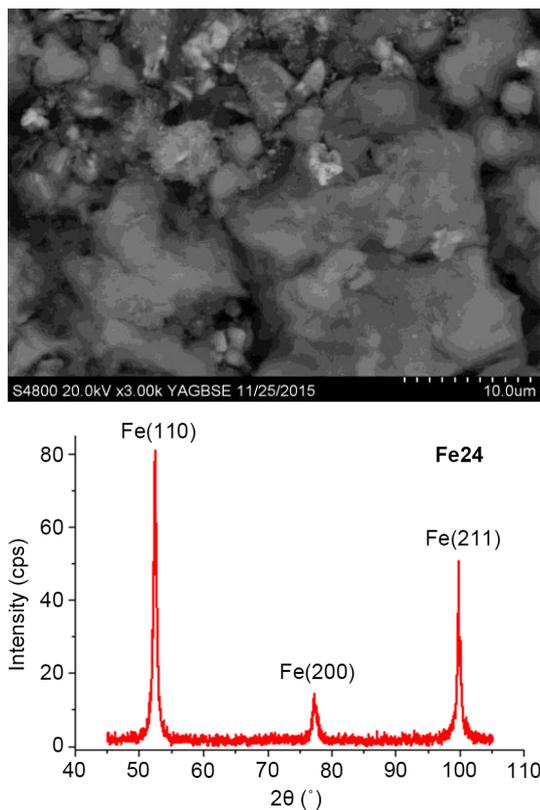
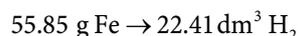


Figure 2. X-ray diffractogram of the Fe24 samples prepared with added MgSO_4 .

Reaction of nZVI and the acid (KHSO₄) proceeds according to the following formula:



From previous formula it comes through, that 22.41 dm³ of hydrogen is generated by reaction of 55.85 g of iron and sufficient amount of acid (2KHSO₄). The weight and the concentration of nZVI is consequently calculated from the volume of evolved hydrogen.

For determination of the quality of nano-iron, we should measure the amount of iron-oxide in the deposited and in the further materials. First we used commercial zero-valent nanoiron powder for water treatment as reference material. Using the above methods we could measure the quantity of H₂ gas from the chemical reaction where only the iron react with the potassium-bisulfate. On the curves of **Figure 3**, you can see some examples for the speed of H₂ production. In average the total reaction time was about 12 - 14 minutes at the reference and at our samples; except for the sample nFe26 and the sample from nFe-blasting. nFe-blasting samples was prepared by iron wires blasting method under water. For the samples preparation we used a low-value capacitor (C ~ 10 - 100 uF) and discharged a 100 - 500 microns this iron wire. The discharge will be successful if the circuit behaves as a damped resonant circuit, with the condition:

$$\frac{R^2}{4L^2} < \frac{1}{LC}$$

nFe23, nFe24 and nFe26 samples were prepared by electrochemical methods.

From **Figure 3**, it turns out that nFe23, nFe24 and nFe26 samples show the same results for the iron content as the commercial reference nZVI which has been used for water purification. Significant difference was not observed amount samples which were stored in different solution (see **Table 2**). In this case of sample stored under distilled water for the same time than the alcohol; the ratio of the iron was decreased but it is still acceptable. The reference iron-oxide samples didn't occur any reaction. Blasting nFe sample was not too reactive because the iron contains was about 7 wt%, see **Table 2**.

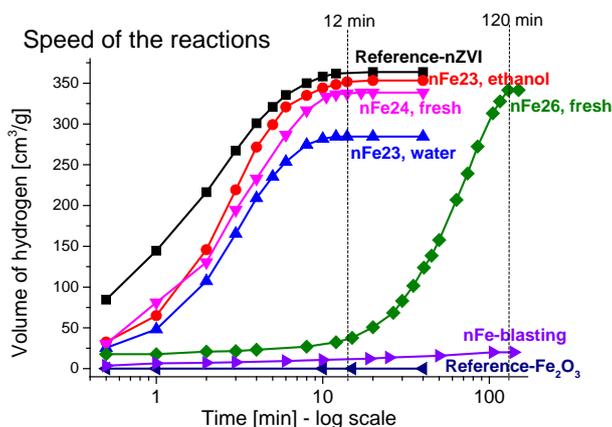


Figure 3. Iron oxide and iron ratio.

Table 2. Summary of iron oxid and iron ratio measurements results.

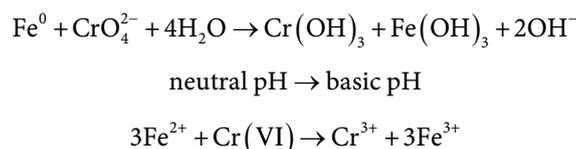
Sample	Average nanoiron content (wt%)	Average iron-oxide content (wt%)
Reference commercial material	87.7	12.3
nFe23-stored under ethanol for 3 weeks	88.8	11.2
nFe23-stored under water for 3 weeks	68	32
nFe 24-freshly prepared	87	13
nFe26-freshly prepared	85	15
Reference Iron-oxide powder	0	100
nFe-prepared by blasting methods	5.5	94.5

3.2. Cr(VI) Reduction by the nFe at Neutral pH

The Cr(VI) concentration was quantified by the diphenyl carbazide method [21] on a UV-vis spectrophotometer (Jasco V-550 spectrophotometer).

Figure 4 show the Cr(VI) reduction by the nFe⁰ samples prepared with different methods.

The other underlined an indirect electron transfer that had the following reactions:



The Cr(VI) reduction by the nFe⁰ at neutral pH were carried out in batch mode in a home-made setup that used a borosilicate glass vessel with 100 mL effective volume as the reactor. To prevent the oxidation of Fe⁰ surface by air, N₂ was supplied continuously into the setup during the experimental process. In each experiment, unless stated specially, 100 mL 10.0 mg/L potassium chromate was treated by 2.0 ± 0.2 mg Fe⁰ prepared by different methods. To investigate the effect of the co-existing organic matters on the Cr(VI) reduction, citric acid were added into the Cr(VI) solution.

Following the addition of the initial solution, pH was adjusted to 7.0 by adding H₂SO₄ and NH₃·H₂O, then 0.1 M ammonium acetate solution was added to buffer the reaction pH. Samples of 2.0 mL were taken at preset time intervals for an immediate analysis of Cr(VI) or Fe(II). Without the presence of co-existing organic matters in the reaction solution, precipitate emerged in the solution, and the samples were filtered to remove it before the measurement.

3.3. Analytic Methods

The Cr(VI) concentration was quantified by the diphenyl carbazide method [21] on an UV-spectrophotometer (Jasco V-550 spectrophotometer).

It should be noted that reactions underlined that Fe(II) was a main electron donator for the Cr(VI) reduction to occur in the solution homogeneously. This

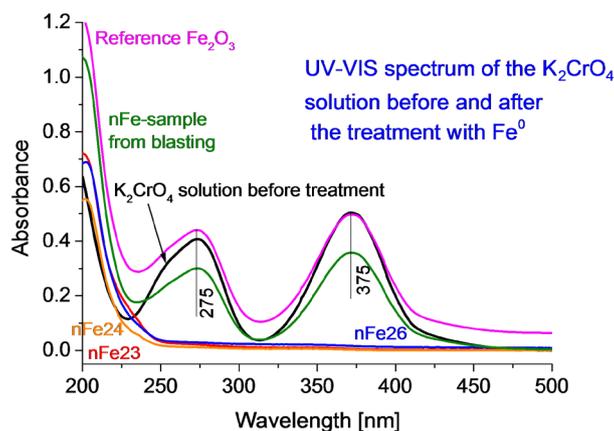


Figure 4. Spectrophotometer results of nFe prepared by different methods.

tuned mechanism for the Cr(VI) reduction by the nFe⁰ with the co-existing organic matters was supported by the following results. From the **Figure 4**, it turns out that the water reduction released Fe(II) in the solution, then the Fe(II) reduced Cr(VI) to Cr(III) homogeneously. In this study, the above mechanism of both the direct and indirect electron transfers appeared to work but tuned. It could be seen that during the reaction the pH increased from 7.0 to 7.7, which was in the neutral range. No precipitate was observed in the solution with a neutral pH. Thus, we concluded that the iron species was present as the formation of Fe(II) prevented the precipitation of ferrous iron which otherwise occurred in the solution without any organic matter. The Fe(II) could also reduce the Cr(VI) homogeneously as a main electron donor.

The best results show the samples of nFe23, nFe24 and nFe26, but in the case of blasting-nFe, the reaction was not complete.

4. Conclusions

There is an increasing interest in the use of NSI for the removal of contaminants from groundwater and wastewater. NSI has been successfully applied for the remediation/treatment of groundwater and wastewater contaminated with chlorinated organic compounds, nitroaromatic compounds, arsenic, heavy metals, nitrate, dyes, and phenol.

Nano iron powder was successfully prepared by electrochemical and blasting methods. The Cr(VI) reduction by the nFe⁰ prepared by electrochemical and blasting method at neutral pH were carried, the results show that blasting-nFe⁰ show lower reaction than the electrochemical-nFe⁰. It is because the blasting-nFe⁰ surface contains more Fe₂O₃ than the other one.

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