

# Optimization of Mycelial Biomass Production in Submerged Culture Fermentation of *Pleurotus flabellatus* Using Response Surface Methodology

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## Abstract

The factors selected to optimize the productivity of *Pleurotus flabellatus* biomass in 250ml working volume Erlenmeyer flask were agitation rate, initial pH value and incubation temperature. The central composite design was applied to study the significant factors and the interactions between the chosen factors, if present. The Design Expert software generated 20 runs. The optimized conditions obtained were as follows: the agitation rate of 129.8 rpm, incubation temperature at 27.8°C, and initial pH of 6.06. The optimized conditions tripled the productivity at the range of 980 - 1040 mg/litre/day compared to the initial rate productivity at 310 mg/litre/day. From the quadratic equation, the agitation rate, temperature and the interaction between agitation rate and temperature were found to be significant ( $p < 0.05$ ). At optimum conditions, the experimental data supported the theoretical estimate.

## Keywords

Submerged Culture Fermentation, Response Surface Methodology, Mushroom Production

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## 1. Introduction

From our preliminary study, the mycelium of *P. flabellatus* (local isolate) contained  $\beta$ -glucan. Several research-

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chers have reported the importance of  $\beta$ -glucan as an immunomodulation compound and its inhibitory effects on certain tumor growth in animal and human [1] [2]. Currently, no paper has reported on the production of  $\beta$ -glucan using *P. flabellatus* in submerged culture fermentation (SCF). This paper reports a methodology to enhance productivity of  $\beta$ -glucan using RSM.

The optimization by means of RSM was chosen in this study as it allows the interaction of several parameters to be studied. The three parameters chosen for the optimization study were based on several references for agitation rate, incubation temperature, and initial pH [3]-[6]. Thus, the starting values of RSM were; the agitation rate from 50 rpm to 130 rpm, temperature from 20°C to 30°C, and pH from 5 to 7.

SCF has potential to shorten the fermentation time to produce the target mycelium containing  $\beta$ -glucan. Using conventional solid state fermentation the production of fruit body can take from 2 to 3 months but SCF can reduce the time to approximately 1 month.

## 2. Materials and Methods

### 2.1. Microorganisms, Media and Cultivation

The stock culture of *P. flabellatus*, was maintained on potato dextrose agar (PDA) slants sub-cultured every 3 months. The mycelium in petri dish were transferred to the Erlenmeyer flask by punching out 1 cm of the agar plate culture with a sterilized blade. The seed culture was grown in 500 ml Erlenmeyer flask containing 250 ml media (Mushroom Complete Media) MCM comprises of 20 g/l glucose, 2 g/l meat peptone, 2 g/l yeast extract, 0.46 g/l  $\text{KH}_2\text{PO}_4$ , 1 g/l  $\text{K}_2\text{HPO}_4$ , 0.5 g/l  $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ .

### 2.2. Response Surface Methodology (RSM)

The origin of RSM can be traced to the Taylor's function which assumed that any function can be expressed in its generic equation. Taylor's function, for a second order model with three input variables can be expressed as follows:

$$F(X) = F(X_0) + aX_1 + bX_2 + cX_3 + dX_1^2 + eX_2^2 + fX_3^2 + gX_1X_2 + hX_1X_3 + iX_2X_3 \quad (1)$$

here  $a, b, \dots, i$  are coefficients.

A Central Composite Rotatable Design was used to allocate treatment combinations involving the three parameters studied, namely, incubation temperature, agitation rate and initial pH. Based on the Design Expert software (Version 6, Stat-Ease Inc., Minneapolis, USA) statistical package, the experimental model only generated 20 experiments because it only generated the minimum number of experiments that need to be done to solve the equations statistically. The experiment were done in triplicate to get the biomass from the submerged culture fermentation.

## 3. Results and Discussion

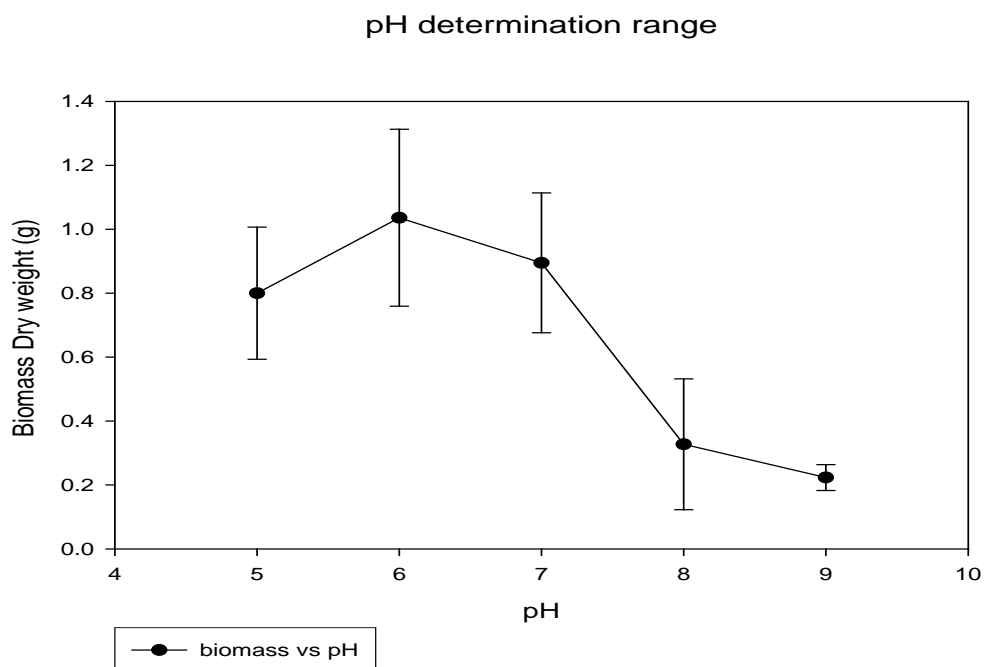
### 3.1. pH Determinaton Range

The highest agitation rate achievable was 130 rpm. Therefore, the three levels of agitation rate tested were 50, 90 and 130 rpm. For pH, an experiment was done to determine the response (Figure 1) and a value from pH 5 to 7 was chosen. Initial biomass screening results obtained from at 50 rpm, uncontrolled temperature and pH yield the productivity to be 310.9 mg/litre/day, using MCM media and taking 10 days as fermentation days (unpublished results).

### 3.2. RSM Experimental Results and Analysis

Table 1 shows the 20 treatment combinations studied using central composite design and their response for mycelium mass as well as the theoretical response values. The ranges of parameters are shown in coded values. A second-order regression model was applied to analyse the response data obtained.

The statistical significance of the second-order model was checked by F-test, and the analysis of variance (ANOVA) in Table 2 showed that the model is highly signifiant, with a low probability value (P model,  $F < 0.0001$ ). The high value of coefficient of determination ( $R^2$ ) shown as 0.965 indicated a close agreement between experimental results and theoretical values. The adj  $R^2$  (adjusted determinant coefficient) indicated that



**Figure 1.** Effect of pH on mycelial biomass dry weight at 25°C, 100 rpm.

**Table 1.** Experimental central composite design (CCD) and the response of mycelium mass.

Run	Block	Coded value			Mycelium mass (g)	
		Agitation rate	Temp	pH	Response	Predicted value
1	1	0	0	0	0.77	0.93
2	1	-1	0	0	0.35	0.49
3	1	1	-1	1	1.74	1.68
4	1	-1	1	-1	0.19	0.25
5	1	0	1	0	1.29	1.07
6	1	-1	-1	-1	0.07	-0.09
7	1	-1	-1	1	0.21	0.18
8	1	1	1	-1	2.54	2.56
9	1	0	0	0	0.74	0.93
10	1	0	0	-1	0.63	0.71
11	1	0	0	0	0.84	0.93
12	1	1	-1	-1	1.56	1.56
13	1	0	0	0	0.94	0.93
14	1	1	0	0	2.5	2.4
15	1	-1	1	1	0.4	0.39
16	1	1	1	1	2.41	2.56
17	1	0	0	0	1.08	0.93
18	1	0	0	1	0.89	0.84
19	1	0	-1	0	0.21	0.18
20	1	0	0	0	1.25	0.93

Temperature (20°C, 25°C, 30°C), pH (5, 6, 7) and agitation rate (50 rpm, 90 rpm, 130 rpm).

96.5% of the variability in the response could be explained by the model. A reasonably low value 19.46 of coefficient of variation (c.v) indicated a fairly good degree of precision and reasonably good deal of reliability of the experimental values. The lack-of-fit is not significant ( $P = 0.4728$ ), indicating that the model equation was adequate for predicting the biomass production. The probability value smaller than 0.05 ( $P < 0.05$ ) for the  $x_1$  (shaking rate),  $x_2$  (temperature),  $x_1^2$  (product of shaking rate),  $x_1 x_2$  (interaction between shaking rate and temperature) indicated that these terms affected the biomass production significantly (**Table 3**).

The polynomial model for biomass yield  $Y_{biomass}$  was expressed by the full equation below.

$$Y_{biomass} = 0.93 + 0.95x_1 + 0.30x_2 + 0.0660x_3 + 0.52x_1^2 - 0.16x_2^2 - 0.15x_3^2 + 0.17x_1x_2 - 0.037x_1x_3 - 0.030x_2x_3$$

The equation reveals that the agitation rate ( $x_1$ ) had the most significant effect on  $Y_{biomass}$  as it had the largest coefficient followed by temperature ( $x_2$ ). Positive coefficients indicated an increase in parameters will increase the biomass production. The initial pH value ( $x_3$ ) does not significantly affect the yield. The pH is not significant for the biomass production. The only significant interaction towards the response is between agitation rate ( $x_1$ ) and temperature ( $x_2$ ).

The following 2D and 3D graphs can also highlight the interaction between variables and its effect towards the biomass production. From **Figure 2**, the biomass increased as the agitation rate increase. At low agitation rate, the increase in temperature results in only a small increase in biomass production. At higher agitation rate, biomass production increases rapidly when temperature increases. In **Figure 3**, the agitation rate affect the biomass significantly but pH does not affect the biomass at low or high RPM. **Figure 4** showed that the optimum pH lies in the middle of the pH range taken and the optimum temperature lies at the higher range of temperature. These values were determined at the optimization section.

**Table 2.** Analysis of variance for the second-order regression model of biomass production.

Source	Sum of squares	d.f.	Mean square	F-value	Probability ( $P^*$ ) > F
Model	11.054	9	1.2282	30.556	<0.0001
Lack of fit	0.207	5	0.0415	1.066	0.4728
Pure error	0.195	5	0.0389		
Corrected total	11.456	19			
$R^2 = 0.965$ , $\text{adj-}R^2 = 0.933$					

c.v: 19.46;  $\text{pred-}R^2 = 0.814$ ; Significance value for  $P < 0.05$ .

**Table 3.** Results of regression analysis of second-order model for optimization of mycelium biomass.

Parameters	Sum of squares	Mean square	F-value	Prob > F
$x_1$ (agitation rate)	9.0821	9.0821	225.950	<0.0001
$x_2$ (temperature)	0.9242	0.9242	22.992	0.0007
$x_3$ (pH)	0.0436	0.0436	1.084	0.3224
$x_1^2$	0.7345	0.7345	18.274	0.0016
$x_2^2$	0.0688	0.0688	1.712	0.2200
$x_3^2$	0.0604	0.0604	1.502	0.2484
$x_1x_2$	0.2245	0.2245	5.584	0.0397
$x_1x_3$	0.0113	0.0113	0.280	0.6083
$x_2x_3$	0.0072	0.0072	0.179	0.6811

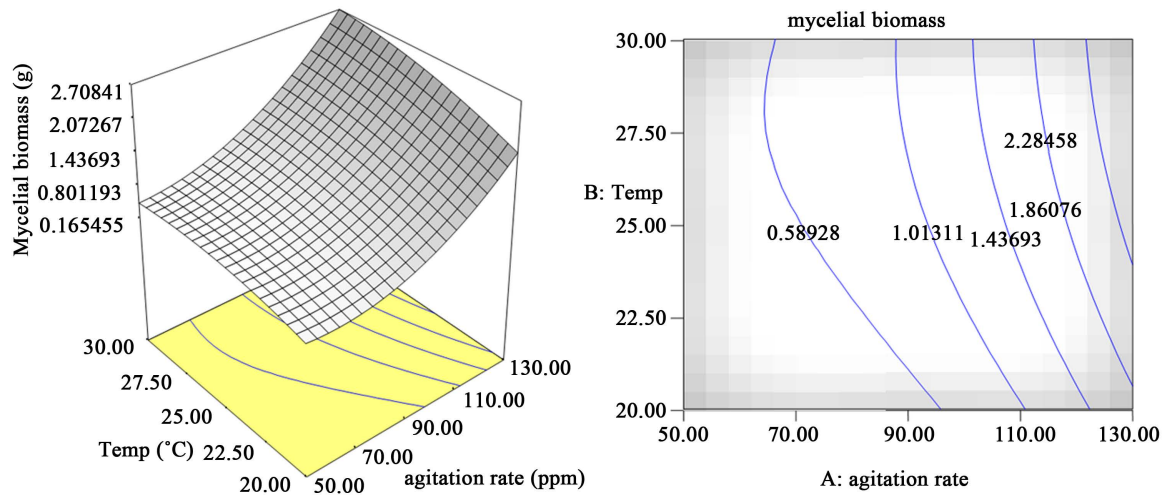


Figure 2. The response surface between temperature and agitation rate at constant pH 6.00.

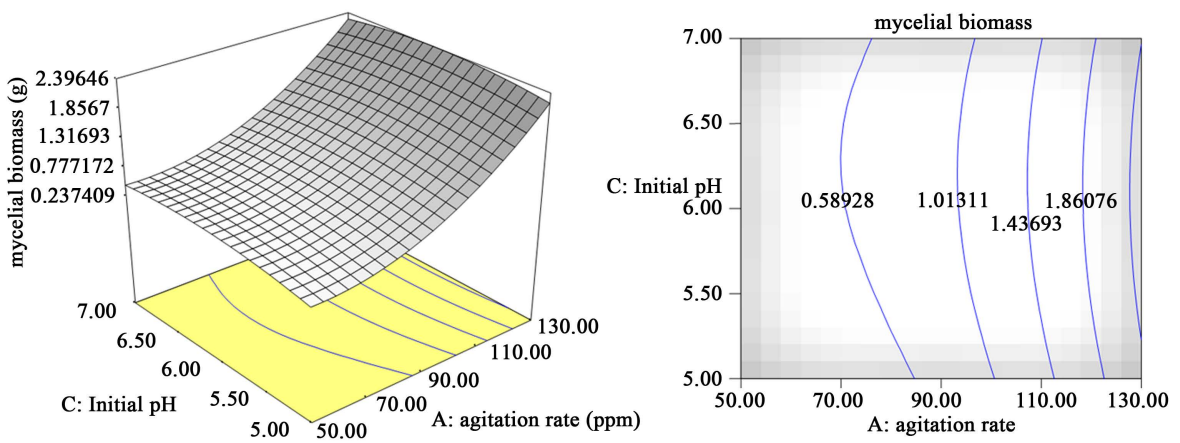


Figure 3. The response surface curve between pH and agitation rate at constant temperature 25°C.

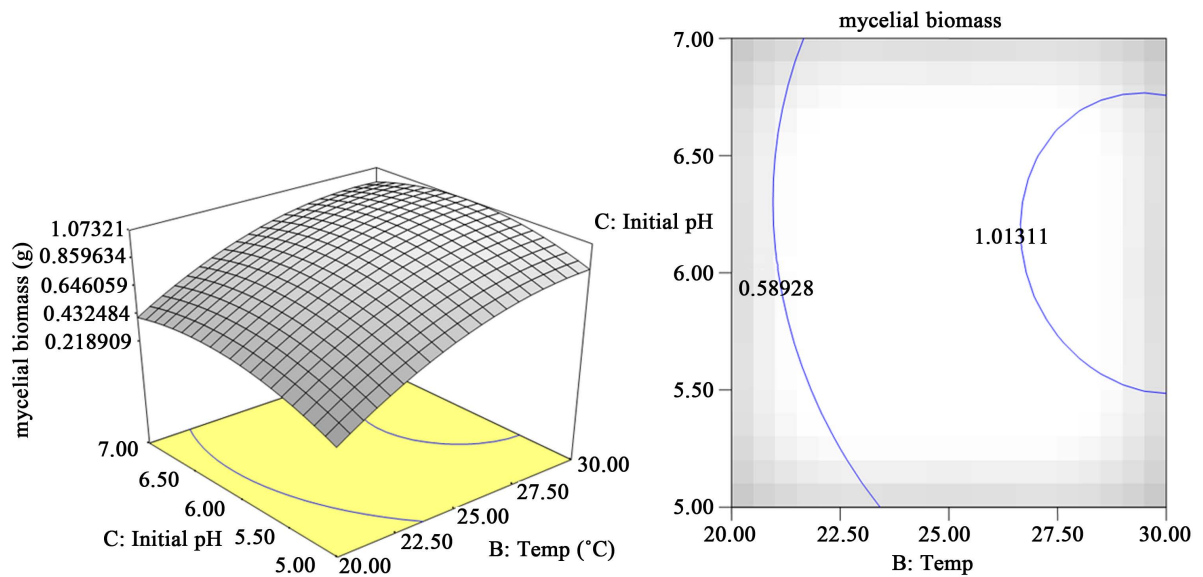


Figure 4. The response surface curve between pH and temperature at constant agitation rate 90 rpm.

### 3.3. Predicted Optimized Conditions of the Maximum Biomass from Theoretical Model and Its Validation Experiment

There are 10 solutions offered by the software Design Expert as shown in **Figure 5**. The solutions of the shaking rate lies between 127.2 rpm to 130 rpm, the temperature from 25.3°C to 29.8°C and the pH from 5 to 7 with different estimation of the biomass prediction. Since we want the shaking rate to be as maximum as possible and the initial pH to be 6.0, so solution number 3 was selected. There is no optimum value for the shaking rate because the value is still increasing in the range of experimental done. A better result cannot be produced in the shake flask because the liquid inside the flask will be chaotic beyond this point, so the maximum value was chosen. The initial pH of 6.06 was chosen because the initial pH of MCM media was already 6.0 at the initial conditions. The results will clearly deduced the temperature to be 27.8°C since the other two solutions have been finalized. So the optimum conditions predicted by the model were shaking rate of 129.8 rpm, temperature of 27.8°C and pH of 6.06 (**Figure 6**). Based on references, a temperature range of 25°C - 28°C was found to be optimal mycelial growth for most of the *Pleurotus* species [7] [8]. A researcher used the temperature of 28°C for the mycelial cultivation of *P. flabellatus* [9] whilst another also concluded that the temperature range for fruit body development is between 20°C and 30°C [6]. Islam and coworkers used the temperature range of 25°C - 30°C for the cultivation of *P. flabellatus* [10]. These evidences supported that there are optimum values of temperature within the range selected.

In order to validate the adequacy of the model equations, verification experiments were carried at the optimized conditions above where 2.45 g of biomass was produced with the productivity of 980 mg/litre/day. The small difference between the calculated and experimental data supported the view that the model chosen could be used successfully to optimize biomass production. The average yield of biomass at centre point is 0.937 g. The yield at optimized conditions is higher by approximately 2.7 times than the centre point results.

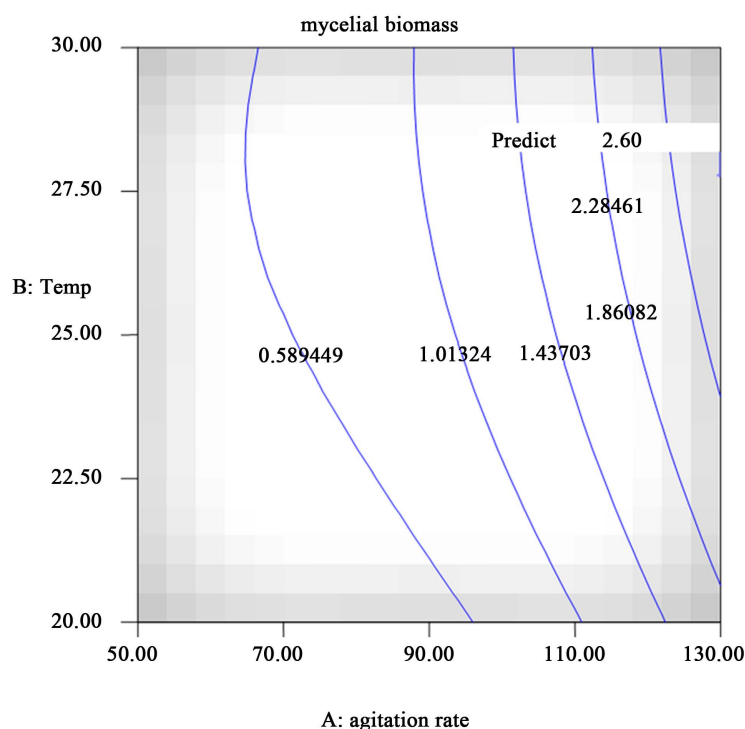
Name	Goal	Lower limit	Upper Limit	Lower weight	Upper weight	Importance
Agitation rate	is in range	50	130			
Temp	is in the range	20	30			
pH	is in the range	5	7			
Mycelial biomass	maximize	0.07	2.54			

Solutions						
Number	Agitation rate (rpm)	Temp (°C)	Initial pH	Mycelial biomass (g)	Desirability	
1	127.28	29.34	6.12	2.54100	1.000	
2	129.00	28.82	5.40	2.55374	1.000	
3	129.80	27.79	6.06	2.59871	1.000	Selected
4	129.99	29.47	5.00	2.54070	1.000	
5	128.81	29.71	5.50	2.59788	1.000	
6	129.51	29.68	5.81	2.66600	1.000	
7	129.15	29.35	5.73	2.62921	1.000	
8	129.92	26.94	6.10	2.55037	1.000	
9	128.65	29.42	6.64	2.55794	1.000	
10	130.00	25.25	7.00	2.29686	0.902	

10 solutions found

**Figure 5.** Showed all the possible solutions from the theoretical model generated by the design expert software.



**Figure 6.** Showed that for the optimum conditions at: agitation rate 129.8 rpm Temperature 27.8°C, agitation rate and pH 6.06, the predicted biomass is 2.60 g.

#### 4. Conclusion

*P. flabellatus* biomass production was significantly affected by agitation rate, temperature and the interaction between agitation rate and temperature. Using RSM, biomass production was optimized under these conditions: agitation rate 129.8 rpm, temperature 27.8°C and pH 6.06.

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