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Design and Assembly of an Improvised Logic Gates Simulator

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Abstract

This study aimed at designing and assembling an improvised Logic Gates Simulator that can be utilized as an instructional device in basic digital electronics instruction at Caraga State University Cabadbaran Campus, Philippines. This instructional device is believed to enhance the teaching-learning process and would also help address the scarcity of instructional equipment in the school and in the country. Descriptive method of research was employed to come up with the design of the simulator based on the course content of basic digital electronics subject. Acceptability of the improvised simulator based on standards set in this study was gathered from the experts as respondents using a self-made questionnaire. The data were treated using average weighted mean utilizing parametric scales with verbal descriptions. Findings revealed that the improvised logic gates simulator is highly acceptable in terms of its cost and availability of components, design and construction, operations, and troubleshooting features. It is concluded that the improvised logic gates simulator is at par in terms of standards on instructional devices based on the evaluation results of experts and is therefore recommended to be used in basic digital electronics instruction. The simulator is an innovative answer and an alternate solution to the scarcity of instructional materials and devices at Caraga State University Cabadbaran Campus.

Keywords

Acceptability, Assembly, Digital Electronics, Design, Enhance Learning Activities, Improvised, Logic Gates, Simulator

1. Introduction

Mindanao, Philippines is rich in natural resources yet its provinces are considered among the poorest in the country. Strategic Development Framework for

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2010-2020 envisions for a "peaceful and socially inclusive Mindanao having a strong, sustainable, competitive, ICT-driven, agri-industrial and resource-based economy that is responsive to the local and global opportunities" [1]. To realize this vision, Mindanao must have a strong human capital who will help harness its natural resources and provide support for the development its economic frontier in agri-industry, tourism and mineral industry. Mindanao's human resource, then, must be capacitated and continuously upgraded, for its labor force to meet the demands in the market and take full advantage of the opportunities accorded by its anticipated growth. Caraga State University which is situated in Mindanao would like to answer the call of capacitating the human capital to meet the demands of the present times.

Camarao defined and enumerated the importance and need of technology education. He claimed that education is the most efficient system of equipping people with knowledge, skills and attitudes essential for effective membership in society. Technology education, as described by Camarao, deals with the development of technical skills, knowledge and attitudes needed to enter and/or progress in the world of work or prepare people for productive and meaningful citizenship. Technology education seeks to help people become technology literate and equips them with basic skills, knowledge and understanding of the scope, materials, equipment, processes, products, problems and developments in the world of work. It seeks to prepare people for work, either as skilled workers, technician, technologist or technology teacher and specialist [2]. In addition, Gregorio [3] explained one of the criteria of good teaching and learning based on Dewey's Educational Philosophy that teaching is better when it provides learning experiences that will insure understanding.

Seron in his study sought to produce an operational amplifier circuit trainer and evaluated its effectiveness as an instructional tool to explain common functions and basic op-amp applications. This study is more or less similar to the present study because both study wanted to produce an instructional device to improve learning [4]. Meanwhile, logic gate is defined as an electronic circuit that has one or more inputs and only one output. The output is a logical function of the inputs and has voltages at either 0 or 1 level [5].

As pointed out by some educators, instructional equipment and devices are indispensable tools to convey the knowledge and skills from the instructors to the students. In fact, the quality of education largely depends on the availability of instructional equipment and devices in various learning institutions which is believed to play a vital role on the hands-on training of the students. However, funding is limited because of the recent economic crisis that the Philippine government is facing. So, the need of providing all schools with sufficient instructional equipment and devices is a problem yet unsolved. In years, faculty members and students tried to maximize the use of facilities and equipment in the laboratories that are deficient in number and quality, much more, are obsolete. To address this problem, a technician-instructor should resort to his ingenuity, potentiality and creativeness to the fullest extent possible in order to acquire less

expensive but equally effective instructional devices which may facilitate instruction. This is the reason why the researcher intends to design and construct an improvised logic gates simulator as an aid for an effective basic digital electronics instruction. It is conceived that to design and construct this simulator as an actual training aid, it would partially solved the problem of inadequacy of instructional equipment and devices in many technical/vocational schools all over the country most particularly in Caraga State University Cabadbaran Campus. In addition, this simulator is envisioned to speed up the students' skills development and work performance.

2. The Problem

The purpose of this study is to design and assemble an instructional model, a logic gates simulator as an aid in basic digital electronics instruction at Caraga State University Cabadbaran Campus during the academic year 2017-2018.

Specifically, the study sought answers to the following questions:

- 1) How will the improvised logic gates simulator be constructed as to:
- a) planning and designing;
- b) construction; and
- c) testing and troubleshooting?
- 2) As perceived by experts/peers, how acceptable is the simulator in terms of:
- a) cost and availability of components;
- b) design and construction;
- c) operations; and
- d) troubleshooting features?

3. Methodology

This study utilized descriptive method of research. This method outlined the feasibility project, the preparations, construction, and testing until it was operational. Descriptive research from its name alone tend to describe and interpret the conditions or relationships that exist, opinions that are held, process that are going on, effects that are evident, or trends that are developing [6].

3.1. Flow of the Study

- 1) The first activity was to gather ideas and concepts from the work of other researchers and authors on the different procedures used in the construction of an improvised logic gates simulator. It also covered the identification and procurement of supplies and materials needed, estimates and costing in the making of the simulator.
- 2) The second activity of the study was the assembling, testing, revising and evaluating of the improvised logic gates simulator by the experts/peers. After the evaluation, the responses of the experts were treated using the weighted mean to identify the acceptability of the newly developed simulator as an instructional device.

3.2. Respondents

The respondents of this study were the experts/peers which evaluated the acceptability of the improvised logic gates simulator in terms of costs and availability of components, design and construction, operations, and troubleshooting features. The instructors in Caraga State University Cabadbaran Campus handling electronics subjects were selected as experts/peers. There were six (6) instructors in electronics and all of them were utilized as respondents in evaluating the acceptability of the simulator. This process is somewhat similar to the study of Donkor [7] which assess the learners' acceptance and satisfaction with the video-based instructional materials that he created and utilized in teaching.

3.3. Instruments

Evaluation Guide. This questionnaire was given to experts/peers in order to evaluate the acceptability of the improvised logic gates simulator in terms of costs and availability of components, design and construction, operations, and troubleshooting features. The content of this questionnaire was actually several questions that would determine whether the newly constructed simulator was assembled with safety accessories that would protect the user from any harm. Another set of questions also were included which would determine if the components being used during the construction were locally available and less expensive. Another also was questions designed to determine if the simulator were correctly designed and appropriately constructed as an instructional device. Several questions also were integrated designed to determine if the simulator is easy to operate and easy to troubleshoot.

3.4. Scoring Procedures

To quantify the response-category of the experts' responses on the acceptability of the improvised logic gates simulator in terms of costs and availability of components, design and construction, operations, and troubleshooting features, weights were assigned as follows:

Weight	Category	Verbal Description
3	Highly Acceptable (HA)	If the simulator achieved above 90 percent of the standards being set in the study
2	Acceptable (A)	If the simulator achieved 75 - 89 percent of the standards being set in the study
1	Not Acceptable (NA)	If the simulator achieved below 75 percent of the standards being set in the study

4. Results and Discussions

The construction process of the improvised logic gates simulator also involved etching, drilling, mounting of components, soldering of components, assem-

bling, testing, and troubleshooting.

4.1. Planning and Designing

This part presents the preparation and the process involved in designing the entire circuit of the improvised logic gates simulator. It includes the identification and acquisition of the supplies and materials as well as the different tools and equipment needed for the construction of the simulator as a pre-requisite prior to the actual assembly.

4.2. Circuit Designs

In this section, accurate planning and designing of the intended functions of the improvised logic gates simulator started. Some designing procedures used in this study followed the steps outlined in the book entitled, "Digital Design" under combinational logic which includes the following:

- 1) The problem is stated [8].
- 2) The number of available input variables and required output variables is determined [8].
 - 3) The input and output variables are assigned with letter symbols [8].
- 4) The truth table that defines the required relationships between inputs and outputs is derived [8].
 - 5) The simplified Boolean Expression for each output is obtained [8].
 - 6) The schematic diagram is drawn [8].

The circuit design follows the concept and general idea of combinational logic circuits in digital systems where the simulator as a combinational circuit consists of logic gates whose outputs at any time are determined from the present combination of inputs. The operation of the logic gates were explained by Brain in "How Stuff Works". Brain likened the logic gate to an electronic gate which open and close automatically depending on the signal output given by the combination of two or more inputs [9]. The design comprises of input variables, logic gates, and output variables. Furthermore, the logic gates simulator is designed into 7 vital parts: the NOT, OR, AND gates simulator, the Regulated Power Supply section, Combinational Logic Gates Circuits implementor, Logic Probe section, Diode Tester section, Oscillator section and the last part is the Breadboard section. Designing the seven sections separately facilitates easy construction and troubleshooting.

- 1) Power Supply Section. Figure 1 is the schematic design of the power supply section of the simulator. This section comprises of the AC/DC input (12 V), the rectification stage with four diodes connected as a bridge type rectifier, the filtering stage, and the voltage regulation stage which produces an output voltage of 5 volts.
- 2) Oscillator Section. **Figure 2** is the schematic design of the oscillator section of the simulator. This section consists of two transistors, two capacitors and several resistors. There are many types of oscillator in electronics, but this type is

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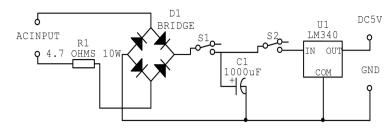


Figure 1. Schematic diagram of the power supply section of the simulator.

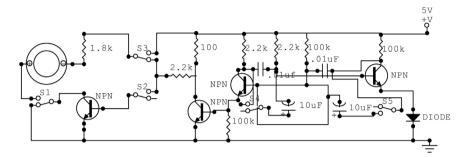


Figure 2. Schematic diagram of the oscillator section of the simulator.

called an "Astable Multivibrator". This means that when running, each transistor switches on and off alternatively. When one switches on, it forces the other one off until one of the capacitors discharges. When discharged, the transistor that is off then turns on and forces the other one off. This occurs repeatedly, sometimes thousands of times per second. The speed that the switching occurs depends on the value of both the capacitors and the resistors in the circuit. If the capacitors are large, the frequency (number of switching per second) is slow. If the capacitors have a small capacitance, the frequency is high. If the capacitors have equal capacitance, the time that each of the transistors is on or off is equal. If the capacitors are not equal, one transistor may be on for a long period of time and off for a short period. The other transistor would then be off for the long period of time and on for a short period. The output from an oscillator is sometimes called a "clock" because the voltage pulses are often used to operate other circuits at a certain frequency (times per second). The output of the oscillator as a clock will be used in the enhanced laboratory activities.

3) AND, OR, NOT Gate Simulator Section. Figure 3 is the schematic design of the AND, OR, NOT gate simulator section. This section demonstrates the basic principles of a logic gate. The term "gate" means that it is either open (ON) or closed (OFF) like a gate in a wall [9]. The gates used in the simulation are the basic gates of AND, OR, and NOT. It is the simplest type of gates and the most practical gates used in electronics. In this part of the device, the functions of AND, OR, and NOT Gate are simulated using an equivalent circuit. AND gate is simulated using two switches connected in series with Light Emitting Diode (LED) as an output indicator. OR Gate on the other hand is simulated using two switches connected in parallel with an LED also as its output indicator. NOT Gate is also simulated using a single switch with a transistor which will act as an

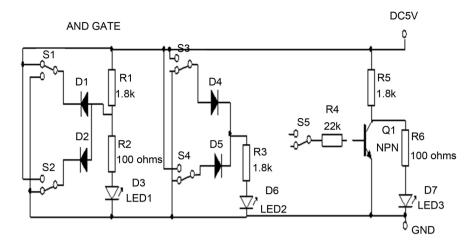


Figure 3. Schematic diagram of the AND, OR, NOT gate simulator section.

electronic switch in both forward and reverse bias. An LED also is used as an indicator of the output.

- 4) Combinational Logic Gates Circuit Section. Figure 4 is the schematic design of the combinational logic circuit section of the simulator. This section provides a set of logic gates that may be interconnected by the student to construct practical logic circuits. There are three black devices and the rows of small devices mounted down the middle of the board. The upper black pack contains six "NOT" gates (sometimes called inverters). The middle pack contains four "2 input OR gates". The lower black pack contains four "2 input And gates". The rows of small devices are the resistors necessary for the circuits to operate correctly. Packs such as this are called "Integrated Circuits" or "IC's" and in some cases may contain the miniature equivalent of hundreds of transistors, resistors and capacitors all interconnected to perform a special function. The four switches on the extreme right hand side permit the student to apply logic levels "1" or "0" (5 V or 0 V) to any pin on the logic board. Note that 5 V and 0 V power feeds to these switches are interconnected internally by the board.
- 5) Logic Probe Section. Below is **Figure 5**, the schematic diagram of the logic probe section of the simulator. This was adapted from the book of Latorilla [10] Electrical and Electronic Circuits for Engineers and Technicians. This section is an additional feature of the device. This part of the simulator provides the students alternative way in determining the logic state of a digital signal flowing in digital circuits. In many cases the common multimeter device does not suffice since in the digital world, there is what we call the undefined state or the "Don't Care" where voltage is approximately in between 5 V and 0 V. This logic probe displays the three digital logic states: 1 (HIGH), 0 (LOW), and the undefined state (DON'T CARE) by lighting one of its three Light Emitting Diodes (LED). Logic 0 must not be higher than 0.7 V and is signaled by the LED D4. The logic 1 must not be less than 2.5 V and is signaled by D6. The logic levels between 0.7 V and 2.5 V is considered as the undefined state and is signaled by the LED D5.
 - 6) Diode Tester Section. Next is Figure 6, the schematic design of the diode

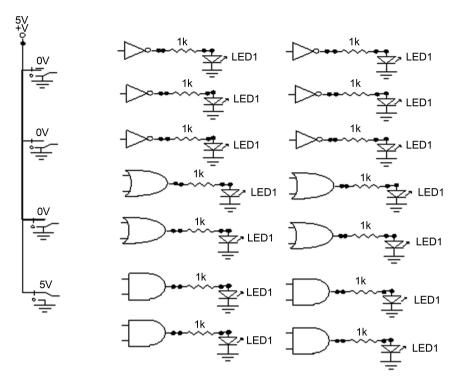


Figure 4. Schematic diagram of the combinational logic gates circuit section of the simulator.

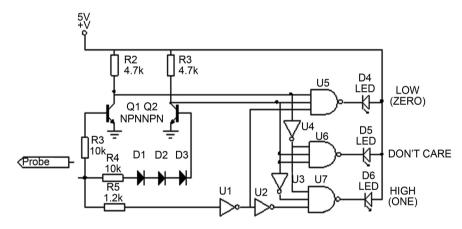


Figure 5. Schematic diagram of the logic probe section of the simulator.

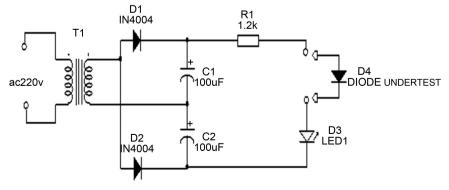


Figure 6. Schematic diagram of the diode tester section of the simulator.

tester section of the simulator. This section provides solution to problems of determining the correct polarity of the diode when its markings are already erased. The color ring printed on one of its end usually marks the cathode terminal. But if this color is erased, the problem of determining its correct polarity can be solved using a multimeter. However, when one must test large number of unmarked diodes, multimeter becomes very uncomfortable to use. The best way to accomplish this kind of job is to use this section of the simulator. This circuit not only determines the polarity of the diode but also tests whether the diode is open or short circuited. The diode to be tested is connected to the terminals as shown in **Figure 6**. When the LED lights, the diode are connected correctly and the symbols or markings on the diode tester board show the correct polarity. To check whether the diode is shorted, reverse the diode and test it again. If the LED lights up again in this reverse position, then the diode has an internal short circuit. On the other hand when LED does not light up in both test directions, the diode is open [10].

7) The Breadboard Section. This section of the simulator allows the student to temporarily construct a given circuit without soldering it into a PCB. This is very useful especially in verifying the state of the different electronic components involved in building a particular circuit. You can easily detect and replace defective components temporarily constructed in the breadboard before the actual construction into a PCB (Printed Circuit Board).

5. Construction

The construction of the improvised logic gates simulator involved the following series of activities.

Layouting Printed Circuit Board (PCB) layouts were drawn and printed manually. These layouts were drawn based on the diagrams presented in **Figures** 1-6.

The copper side of the PCB is first covered by a masking tape. Then, a photocopy of the original layout is pasted to the copper side of the PCB already covered by a masking tape. Afterwards, the original layout was traced by a stylus pen and the unwanted parts were removed. The process lasted for about 15 minutes considering the complexity of the circuit.

It is important to make the PCB layout as this is needed for the construction of the improvised logic gates simulator. The completed layout was then ready for the next stage called etching.

Etching Etching process was still similar to the traditional method where the PCB was submerged in Ferric Chloride (FeCl) solution. The Ferric Chloride solution removes the uncovered part of the cooper side of the PCB and what is left is the circuit layout covered by the masking tape. The process lasted for about half an hour since the size of the PCB is quite big. It utilizes three bottles of Ferric Chloride Solution. Safety was observed especially in handling and disposing the Ferric Chloride solution as this chemical is toxic and poisonous.

Drilling A process wherein holes are drilled into the etched PCB to allow the electronic components and other parts to be mounted then soldered. A mini drill with drill bits of 1/32 inch or 1mm was used. This stage also included drilling of holes on the trainer's chassis and panel board using portable electric drill with bits of 1/4, 1/2, & 3/4 inch respectively.

Mounting This was the stage when all parts and components were properly placed in the drilled holes of the PCB prior to soldering. The order and correct parts placement was carefully followed. A list was prepared to properly identify the parts and parts placement guide from the source book was also used. The parts list and its specification are presented in **Table 1**.

Table 1 presents the list of electronic components used in the construction of the improvised logic gates simulator. The labels were designated as shown on various schematic diagrams of the different major sections of the simulator.

Soldering This stage included the proper soldering of all parts and components into the PCB copper side. The process was done using a 30 watts soldering iron and a 60/40 soldering lead. Extra care was observed in order not to overheat any electronic components so as not to damage them specially the IC's.

Assembling This is actually the final stage of the process of construction of the improvised logic gates simulator where all parts, electronic components were fitted into its respective places. All switches and dc power supply including the

Table 1. A List of electronic parts and its specification.

Component Label	Specification
IC1	7805 Integrated Circuit Voltage Regulator
IC2	7432 Integrated Circuit "2 Input OR Gate"
IC3-IC4	7404 Integrated Circuit "NOT or INVERTERS"
IC5	7408 Integrated Circuit "2 Input AND Gate"
IC6-IC7	7412 Integrated Circuit "2 Input NAND Gate"
R1-R59	1/4 Watt Carbon Resistor
R60	5 Watts 4.7 Ω Resistor
C1	1000 uF/25 V Electrolytic Capacitor
C2 & C3	100 uF/25 V Electrolytic Capacitor
C4	4.7 uF/25 V Electrolytic Capacitor
C6-C11	50 V Mylar Capacitor
D1-D11	IN4001 Rectifier Diode
D12-D14	Zener Diode 1 Watt 12 V
D15-D36	Light Emitting Diode
SW1-SW16	SPST Slide Switch
T1	12-0-12 750 Milliampere Transformer
B1	Breadboard
SW17-SW19	SPST Toggle Switch
F1-F3	Ampere Fuse w/Holder

breadboard were mounted in place. This is also the stage where the entire parts of the trainer were properly labeled for proper identification of functions. **Figure** 7 is the actual appearance of the completed improvised logic gates simulator.

5.1. Testing and Trouble Shooting

The circuit of the improvised logic gates simulator was actually pre-tested to run using a computer-based program called "Electronic Workbench" before transferring the layout into the PCB. Electronic Workbench is a Windows Software that would allow the circuit designs to be constructed and simulated in a computer to see how it responds. The logic gates simulator circuit design was tested and results were positive proving the veracity of the circuit designs.

Next was testing all electronic components necessary for the construction. The circuit designs were actually constructed first in breadboards to physically observe its response. A breadboard as shown in **Figure 8**, is a temporary PCB that allows construction of circuit designs without requiring the PCB layout and soldering for easy testing and assembling. This kind of test would individually test the electronic components as they were made to operate physically. Defective electronic parts were immediately replaced with good ones. Again this test yielded positive results as the circuit design functions as expected.

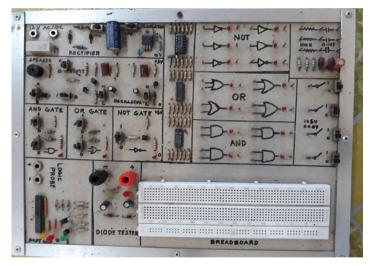


Figure 7. The improvised logic gates simulator.



Figure 8. The solderless breadboard.

It was only after the two pre-tests that the transferring of the circuit design into the PCB commenced in order to have 100 percent accuracy. Printed Circuit Board layouts were made and electronics parts were mounted and soldered in placed. After completing the process, the trainer was again tested for correct parts placement, cold solders and breaks.

Having finished with the assembly, the improvised logic gates simulator was made to run operational before enclosing in the chassis, testing and trouble-shooting of the finished device was done by checking its individual power and its respective output indicators. The improvised logic gates simulator was able to perform the seven logical operations. This final test proved that the simulator is functional and operational. Additional features like diode testers and logic probe also functions well thus making the performance of the newly developed simulator very versatile.

5.2. Acceptability of the Improvised Logic Gates Simulator

The data used to determine the acceptability of the logic gates simulator were collected and collated from the responses of experts/peers. These data were analyzed and presented in Tables 2-5.

Table 2 shows that the experts/peers generally regarded the costs and availability of components of the simulator as Highly Acceptable, with weighted means of 3.00, 3.00, and 3.00, 2.83, 2.83, 2.83, 2.50 respectively. More so, it can be noted that none of the respondents had rated the improvised logic gates simulator as Not Acceptable. These findings further implied that in terms of costs, the simulator costs less than those instructional devices sold in the market with the same caliber. All the electronics components and the tools and equipment

Table 2. Acceptability of the improvised logic gates simulator in terms of costs and availability of components.

Costs and Availability of Components	HA (3)	A (2)	NA (1)	TWP	\bar{x}	VD
Resistors used are locally available in the market.	6	0	0	18	3.00	HA
Capacitors used are locally available in the market.	6	0	0	18	3.00	HA
Transistors are locally available in the market.	6	0	0	18	3.00	HA
Integrated Circuits (IC's) are locally available in the market.	5	1	0	17	2.83	HA
Tools and equipment used in the construction are locally available.	5	1	0	17	2.83	НА
Chassis and other materials are locally available in the market.	5	1	0	17	2.83	HA
The total costs of the simulator are cheaper.	3	3	0	15	2.50	НА

Table 3. Acceptability of the improvised logic gates simulator in terms of design and construction.

Design and Construction	HA (3)	A (2)	NA (1)	TWP	\overline{x}	VD
Safety features are integrated to avoid electrical shock.	6	0	0	18	3.00	HA
The design of the simulator is compact and easy to handle.	4	2	0	16	2.67	HA
Fuse holders are accessible and fuses are easy to replace.	6	0	0	18	3.00	HA
Voltage regulator acts like a safety gadget for other components.	5	1	0	17	2.83	НА
Vital components are accessible for easy replacement.	5	1	0	17	2.83	НА
Resistors are properly selected to operate below their power stress levels.	6	0	0	18	3.00	НА
Capacitors are properly selected to operate below their working voltage.	6	0	0	18	3.00	НА
Lower power transistors and Integrated Circuits (IC's) are reasonably placed away from components that generate heat.	5	1	0	17	2.83	НА
Terminals and switches are within easy and comfortable reach of the students.	6	0	0	18	3.00	НА
Parts of the simulator are properly labeled.	3	3	0	15	2.50	HA

 Table 4. Acceptability of the improvised logic gates simulator in terms of operations.

Operations	HA (3)	A (2)	NA (1)	TWP	\overline{x}	VD
The analyzer trainer is easy to operate.	5	1	0	17	2.83	HA
It can effectively translate logic gates theories and principles into practical operation.	5	1	0	17	2.83	НА
It can easily generate an output on any combinational logic circuit.	6	0	0	18	3.00	НА
NOT Gate is properly simulated.	6	0	0	18	3.00	HA
OR Gate is properly simulated.	6	0	0	18	3.00	HA
AND Gate is properly simulated.	6	0	0	18	3.00	HA
Breadboarding is easy to perform.	5	1	0	17	2.83	HA
It can accurately detect defective diode using its diode tester circuit.	6	0	0	18	3.00	НА
NAND and NOR Gate can be implemented using the AND, NOT, & OR Gate.	6	0	0	18	3.00	НА
XOR and XNOR Gate can be implemented using the AND, NOT, & OR Gate.	6	0	0	18	3.00	НА

Table 5. Acceptability of the improvised logic gates simulator in terms of troubleshooting features.

Troubleshooting Features	HA (3)	A (2)	NA (1)	TWP	\bar{x}	VD
The device has a complete schematic diagram for trouble shooting purposes.	6	0	0	18	3.00	HE
Operating procedure is integrated in the manual for proper usage of the device.	5	1	0	17	2.83	HE
Logic probe circuit LED correctly detects the state of digital signal that passes through.	5	1	0	17	2.83	HE
Test points are integrated for easy troubleshooting of the simulator.	5	1	0	17	2.83	HE
Diode Tester is integrated for troubleshooting purposes.	6	0	0	18	3.00	HE

used in the construction were locally available making it very convenient for future mass production and repairs.

Table 3 reveals the acceptability of the improvised logic gates simulator in terms of design and construction. The ten items were rated by the experts/peers as Highly Acceptable with weighted means of 3.00, 2.67, 3.00, 2.83, 2.83, 3.00, 3.00, 2.83, 3.00, and 2.50 respectively. The findings implied that the simulator is very safe to use. It was designed for easy access and user's friendly allowing the users to easily manipulate and use this device hence making it a very convenient tool for learning. The table also revealed that none of the experts/peers rated the improvised logic gates simulator as Not Acceptable. This shows that the experts/peers perceived that this newly developed instructional device would contribute much to the users understanding of logic operations based on the appropriateness of the design and the good quality of construction.

Table 4 reflects the findings on the acceptability of the improvised logic gates simulator in terms of its operation. The experts/peers viewed the simulator as Highly Acceptable as revealed by the weighted means of 2.83, 2.83, 3.00, 3.00, 3.00, 3.00, 3.00, 3.00, and 3.00 respectively. Not Acceptable have zero ratings. These results proved that the device can efficiently simulate the seven logical operations plus it can also detect defective diodes using the diode tester circuit. Users also can easily construct temporary circuits using the breadboard for testing and verification purposes before the actual construction of the designed circuit.

Table 5 discloses weighted means of 3.00, 2.83, 2.83, 2.83, and 3.00 respectively as evaluated by the experts/peers. These findings were interpreted as Highly Acceptable and implied that the simulator has several features for proper troubleshooting in cases the device malfunctions. These features were properly integrated in order to increase the versatility of the device. The table also shows that there were no experts who evaluated the Simulator as Not Acceptable thus affirming the suitability of the improvised logic gates simulator as a tool in digi-

tal electronics instruction.

6. Conclusion

Based on the findings of the study, the improvised logic gates simulator is highly acceptable in terms of costs and availability of components, design and construction, operation, and troubleshooting functions as specified. It proved to be an effective tool in basic digital electronics instruction to perform and simulate logic gate operations. Furthermore, this presents an innovative approach in solving the problem of inadequacy of instructional materials and devices in state universities and colleges in the Philippines.

Conflicts of Interest

The author declares no conflicts of interest regarding the publication of this paper.

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