

Development of African Earthenware Container Imbedded with Nanosilver Particles for Food Preservation

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Abstract

With the aim of ameliorating its preservation capacity, silver nanoparticles (0 - 100 nm) with 99.9% purity and 35 nm average particle size, were used as building material for earthenware jar, an extremely old container which is still used in rural African villages specifically in North Cameroon. Earth material was dissolved in water at the weight ratio of 5% to 10%. Silver nanoparticles were then added to the mixture and stirred to prepare 1% to 5% Ag/Earth paste (1 to 5 ppm). A grounded metal rotating drum was used to prepare earth embedded nanosilver plates. An n-order mathematic expression was used to evaluate the shelf-live quality and deterioration rate of sorghum porridge preserved in this African earthenware container imbedded with nanosilver particles. Accelerated shelf-life testing was used to predict the shelf life of the product at usual rural storage conditions. The used Arrhenius model indicated that the shelf life of the sorghum porridge stored in African earthenware container imbedded with nanosilver particles can be extended to 14 days at 4°C ± 1°C, 6 days at 15°C ± 5°C, and 4 days at 30°C ± 2°C. The calculated Q₁₀ values were found to be in the range of 1.5 - 2.0.

Keywords

Earthenware, Nanosilver, Food Preservation, Food Packaging, Traditional Food

1. Introduction

The earthenware jar is an extremely old container which is still used in Rural African villages [1]. Women used to

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carry it on their backs to fetch and keep water from spring, to prepare and keep foods, to keep leftovers fresher [2]. Despite its importance, food spoilage is the major drawback which limits its use in African rural area [3]. One of the most promising innovations in food packaging is the use of nanotechnology to develop antimicrobial packaging [4]. Some studies tend to indicate antimicrobial effect of materials that has one or more dimensions of the order of 100 nanometers (nm) or less [5] especially nanosilver particles and nanogold particle [6]. Kyung-Hwan *et al.* [7] investigated the antimicrobial activity of silver nanoparticles (Ag-NPs) and platinum nanoparticles (Pt-NPs) aqueous solution, which were prepared using different stabilizer, such as sodium dodecylsulfate (SDS) and poly-(*N*-vinyl-2-pyrrolidone) (PVP), and showed that the growth of Gram-positive (*S. aureus*) and Gram-negative (*E. coli*) bacteria was inhibited by Ag-NPs. The applications of nanotechnology in food sector are predicted to grow rapidly in the coming years in developed world. However, in the developing world as many African countries, the trend seems not alike. We thus found it interesting to bring together an extremely advanced technology (nanotechnology) with and extremely old technology (African earthenware) to ameliorate rural African lifestyle in the food preservation and food safety sectors. The objective of this work is to embed earth material with nanosilver particle to produce African earthenware and test its preservative effect.

2. Materials

Silver nanoparticles (0 - 100 nm) with 99.9% purity and 35 nm average particle sizes [8] were purchase through internet. The earth material (fine earth) was collected from rural women specialised in the production of earthenware from sudano-sahelian zone of North Cameroon.

2.1. Earth Embedded Nanosilver Material and Earthenware Production

Earth materials were dissolved at the weight ratio of 5% to 10% in water. Silver nanoparticles was then added to the mixture and stirred evenly to prepare 1% to 5% silver/fine earth paste. The silver was as a solution of 1 mg/L (1 ppm) leading to a silver/earth concentrations of 1 to 5 ppm. A grounded metal rotating drum was used for preparing earth embedded nanosilver plates. The best ratios obtained after antibacterial test were used as fresh earthen paste to produce earthenware.

2.3. Antibacterial Test of Nanosilver Embedded Earth Material

24 h freshly growth strains of *Staphylococcus aureus* (Staph., ATCC25923) were cultured overnight in 10 mL nutrient broth to achieve a turbidity of 10^8 units forming colony (UFC)/mL. Sterilized nutrient agar were dispensed by pouring 15 ± 2 mL into each standard flat bottom petri-dish (15×90 mm) to obtain solid agar before inoculation. Using a 4 mm inoculating loop, we transferred 10 times diluted inoculums to the surface of the sterile agar by making five streaks covering the central area of a petri-dish. The earthen material was gently pressed to contact intimately agar surface, and then incubated at 37°C for 24 hours. Natural earthen material plate was also used as a negative control. All earthen material was prepared with a diameter of 5 mm for antibacterial test. The best Ag/earth paste ratio which inhibit microorganisms were checked by examining the incubated plates for interruption of growth along the streaks of inoculum, beneath the specimen and for a clear zone of inhibition beyond its edge.

2.4. Shelf Life Testing of Sorghum Porridge Stored in the Nano-Earthenware

The best Ag/earth paste ratio which inhibit major microorganisms were used to prepare a series of earthen jars in which 100 mg of sorghum porridge were stored and the microbial kinetics follows upon the time (4 weeks).

Components of shelf life testing included assessing physicochemical and microbiological attributes of the tested foods. The physicochemical attributes tested consist on determination of oxidation rate, while microbial were focus on the determination of *Escherichia coli* (*E. coli*, ATCC25922) and *Staphylococcus aureus* (Staph., ATCC25923) as they're part of most common micro-organisms involved in food deterioration. The test was repeated three times for each specimen. All experiment was conducted at three accelerated shelf life test temperatures and the gained information was used to model the shelf life of sorghum porridge stored at ambient conditions. The Arrhenius model [9] completed by the linear model [10] were used to predict the shelf life of sorghum porridge at different storages conditions.

2.5. Storage Condition

For storing at various conditions, 100 ml of sorghum porridge samples were placed into wide-mouth 473 ml mason jars (Ball, Alltrista Corp., Muncie, IN). The storage temperatures were 4°C, 15°C, 37°C and 40°C. Temperatures and relative humidity of the chambers were monitored using a data logger (model TL 120, Dickson Company, Addison, IL) as describe by Lee *et al.* [11]. The samples were stored for up to 4weeks at above given tree temperatures.

2.6. Development of Arrhenius Shelf Life Equations

The general mathematical expression for the Arrhenius relationship indicated by Labuza, [12] is as follows:

$$k = k_0 e^{-E_A/RT} \quad (1)$$

where k = rate constant for deteriorative reaction at temperature T , k_0 = constant, independent of temperature (also known as the Arrhenius, preexponential, collision or frequency factor), E_A = activation energy (J/mole), R = ideal gas constant ($8.314 \text{ JK}^{-1}\text{mol}^{-1}$), and (T) absolute temperature. From above mentioned Equation (1) and considering Robertson, [10] zero or first-order deterioration equation $k_1 t_{S1} = k_2 t_{S2}$ we derivate the following equation:

$$\log(t_{S1}/t_{S2}) = E_A/2.3R(1/T_1 - 1/T_2) \quad (2)$$

where k_1 = rate constant at T_1 , k_2 = rate constant at T_2 , t_{S1} = shelf life at T_1 , and t_{S2} = shelf life at T_2 . The plot of Equation (2) was made by converting the estimated initiation period (t_S) at each of the three storage temperatures to $\log(t_S)$ and the storage temperature to $1/(\text{absolute temperature of the storage temperature, } T)$, and plotting $\log(t_S)$ vs. $1/T$. From this plot, Arrhenius shelf life equations were determined using regression analysis.

2.7. Statistical Analysis

Values are expressed as means \pm standard deviations. Statistical differences were determined by one-way ANOVA. $P < 0.5$ was considered to be statistically significant.

3. Results and Discussion

3.1. Antimicrobial Effect of Ag/Earth Paste

In order to detect the best ratio of Ag/earth paste material, ratio of 1% to 5% (1 to 5 ppm), were tested for *Staphylococcus aureus* (Staph., ATCC25923) growth inhibition. **Table 1** give the obtained width of clear zone of inhibition (mm). We can notice that the width of clear zone of inhibition (mm) increase with the Ag/earth paste ratio with the ratio of 5ppm showing the highest rate. Despite the fact that recent review papers suggest that nanosilver may not be hazardous to humans and may result in low internal exposure [13] [14], we preferred using 3 ppm ratio as the best rate, taking into account the possible toxicity effects of nanosilver particle as mentioned by Stebounova *et al.* [15].

3.2. Shelf Life Testing of Sorghum Porridge Stored in the Newly Developed Nanosilver Earthenware

Sorghum porridge quality deterioration was found to fit a zero and first-order mathematical expression as previously indicated by Labuza [12]:

$$-dA/dt = k(A)^n$$

Table 1. Width of clear zone of inhibition (mm) for *Staphylococcus aureus* (Staph., ATCC25923).

Ag/earth paste ratio (%)	0	1	2	3	4	5
Width of clear zone of inhibition (mm) ¹	0	0.6 \pm 0.0	1.6 \pm 0.1	2.0 \pm 0.2	4.7 \pm 0.1	5.3 \pm 0.1

¹The width of clear zone of inhibition (mm) was calculated using the following equation: $W = (T - D)/2$. Where W = width of clear zone of inhibition in mm; T = total diameter of test specimen and clear zone in mm; D = diameter of the test specimen in mm. The silver/earth paste ratio with 3 ppm concentration of nanosilver particles where then used to prepare a series of earthen jars for the shelf life testing.

where A is a quality attribute measured in some units, n is the reaction order, and k is the constant rate. For either zero or first-order deterioration, Robertson, [10] also shown that

$$k_1 t_{s1} = k_2 t_{s2}$$

where k_1 = rate constant at T_1 , k_2 = rate constant at T_2 , t_{s1} = shelf life at T_1 , and t_{s2} = shelf life at T_2 .

The Arrhenius relationship [12] or the linear model [10] can be utilized to describe how much faster or slower a reaction will go if a sample is held at other temperature (*i.e.*, effect of temperature on k). We use these models to extrapolate sorghum porridge shelf life results from accelerated tests at given storage temperatures (4°C, 15°C, 37°C and 40°C). This was with the aims at estimating sorghum porridge shelf life results under ambient storage conditions during night and days along time in the sudano-sahelian zone of Cameroon. The rate of oxidation of sorghum porridge stored in the developed nanosilver earthenware was determined by plotting the n -hexanal level vs storage time (Figure 1). This is according to the fact that the n -hexanal level correlated well with the rancid attribute indicating deterioration of the sorghum porridge [11] [16] due to microbial activity. Hexanal level has also been proven to be a good indicator of oxidative rancidity in many other food systems [17] [18]. From the n -hexanal vs time plots, linear regressions are derive together with the data points of the initiation period and the propagation period. The x -value of the intercept of these linear regressions was determined to be the estimated end of initiation period. This method of analysis was performed for all sorghum porridge samples at each temperature. Figure 1 shows n -hexanal vs. time plots for sorghum porridge kept in newly developed earthenware embedded with nanosilver particles stored at 4°C, 15°C, 37°C and 40°C.

The estimated initiation period at 4°C was found to be 11 days (Figure 1). The same method was used to estimate the initiation period at 15°C, 37°C and 40°C. Initiation periods of 5days for samples stored at 15°C, 3 days for samples stored at 37°C and 24 h for samples stored at 40°C were recorded (Figure 1). Because the rate of oxidative rancidity accelerates at the onset of the propagation period, the estimated initiation period could be recognized as a conservative shelf life (t_s) at the fourth accelerated-storage temperatures.

Presented results show regressions equations and R^2 values for the initiation (Table 2) and propagation (Table 3) periods together with corresponding estimated initiation periods (t_s) in weeks for all samples at storage temperatures of 4°C, 15°C, 37°C and 40°C, respectively.

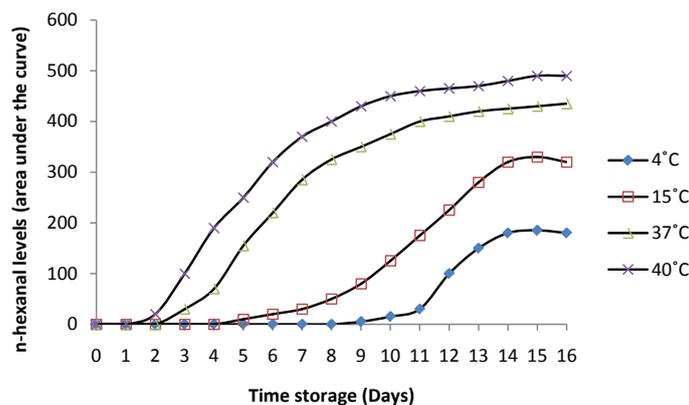


Figure 1. The extent of oxidation of sorghum porridge stored at 4°C, 15°C, 37°C and 40°C.

Table 2. Regression equations and R^2 values for initiation and propagation periods of lipid oxidation and the estimated initiation periods for sorghum porridge samples stored at 40°C, 50°C and 60°C.

Storage temperature	Regression equation and R^2 for initiation period	Estimated initiation period (t_s)
4°C	$y = 34.33x + 7.720$; $R^2 = 0.875$	11 days
15°C	$y = 32.99x + 42.2$; $R^2 = 0.916$	5 days
37°C	$y = 24.13x - 101.5$; $R^2 = 0.872$	3 days
40°C	$y = 12.47x - 62.57$; $R^2 = 0.700$	1 day

Table 3. Arrhenius shelf life equation, R^2 , and the estimated shelf life (t_s).

Storage temperature	Arrhenius equation	R^2	Estimated shelf life (days)
4°C ± 1°C (average temperature in the laboratory refrigerator used for the experiment);	$y = 1958.5x - 5.40$	0.998	168
15°C ± 5°C (average temperature in a wood cupboard in sudano sahelian region of Cameroon during winter);	$y = 1837.2x - 3.85$	0.999	105
30°C ± 2°C (average ambient temperature in sudano-sahelian region of Cameroon for summer);	$y = 1792.9x - 4.69$	1	56
40°C ± 3°C (average temperature in a wood cupboard sudano-sahelian region for summer during the experiment period).	$y = 1531.2x - 4.67$	0.996	21

The shelf life of the sorghum porridge was predicted for respectively 4°C ± 1°C (average temperature in the laboratory refrigerator used for the experiment); 15°C ± 5°C (average temperature in a wood cupboard in sudano-sahelian region of Cameroon during winter); 30°C ± 2°C (average ambient temperature in sudano-sahelian region of Cameroon for summer) and 40°C ± 3°C (average temperature in a wood cupboard sudano-sahelian region for summer during the experiment period). The results presented (Table 2) indicate that sorghum porridge can be store for 11 day at 4°C ± 1°C, 5 days at 15°C ± 5°C, 3 days at 37°C ± 2°C, and 1 days at 40°C ± 3°C.

With shelf life data at two temperatures 10°C apart, the Q_{10} factor can be calculated. The Q_{10} factor is defined as the rate of reaction at temperature (T + 10) divided by the rate of reaction at temperature (T), which is simply the inverse of the ratio of shelf life at two temperatures 10°C apart [19]. Q_{10} were calculated using the linear model shelf life plot as describe by Robertson [10] as follows:

$$Q_{10} = e^{10b}$$

where b is a constant characteristic of the reaction equal to $2.3 \times$ (slope of the linear model plot). The calculated Q_{10} values were found to be in the range of 1.5 - 2.0, which was reported to be the range for lipid oxidation in various food products [12] [20].

Predicted shelf life (indicated by the level of hexanal) for samples stores in the newly developed nanosilver embedded earthenware, in the laboratory refrigerator and samples store at ambient temperature, during winter may be delayed compared to that of the samples stores in a wood cupboard (shown by increase in the shelf life by 2-fold) and samples stores at ambient temperature and in a wood cupboard in during summer (shown by increase the shelf life by 4 and 16 folds respectively). Water is reported to act as a prooxidant at very low and very high water activities, and to act as an antioxidant between these two extremes [21]. The studied samples may have exhibited differences in the rate of oxidation due to the effect of a_w differences, consistent with results shown in the study by Evranuz [22].

Convergence of nanotechnology with other technologies is leading further innovations that are expected to make a major impact on production, processing, storage, transportation, traceability, safety and security of food in developed world. For example, nanotechnology has opened up new opportunities for the development of nano-biosensors for the detection of pathogens and contaminants in food [23]. Such integration of technologies, combined with understanding of taste receptors and flavour perception, is leading to the development of an “electronic tongue” for describing the taste attributes of food [24]. Indeed, the manipulation of substances so close to the molecular level has blurred the boundaries between numbers of traditional food science disciplines and opened up ways to the development of new food textures, tastes and sensations. This new approach of bringing natechthonlogy to rural Africa, is expected to have positive effect in the food safety sector considering the reported quality of food from this part of the world [25].

The issue of food safety in Africa is frequently subjugate to issues of food security, especially in geographic areas where food shortages are caused by recurrent natural phenomena such as drought. In addition, many subsistence farming communities in Africa are reliant on the consumption of home-grown crops, irrespective of the quality considerations normally applied in the developed world [26] [27]. Many of the world’s largest food companies are reported to have been actively exploring the potential of nanotechnology for use in food or food packaging but none is done for rural poor population of developing world which cannot afford to buy such food and consume self-produce food. Applications in this area already span development of improved tastes, colour, flavour, texture and consistency of foodstuffs, increased absorption and bioavailability of nutrients and health supplements, new food packaging materials with improved mechanical, barrier and antimicrobial properties, and

nano-sensors for traceability and monitoring the condition of food during transport and storage. However, this seems to benefit only developed world while problems seem more acute in developing world. The use of nanoparticle to tackle this by developing tools, as this African earthenware embedded with nanosilver particle can contribute to improve food safety issues beside such regions.

Despite the good perspective presented by the newly developed African earthenware embedded with nanosilver it must be mentioned that the rapid proliferation of nanotechnologies in a wide range of consumer products has also raised a number of safety, environmental, ethical, policy and regulatory issues in developed world [28]-[30]. The main concern is the lack of knowledge concerning the interactions of nanosized materials at the molecular or physiological levels and their potential effects and impacts on consumer's health and the environment. The nanotechnology-derived foods are also new to consumers and it remains unclear how public perception, attitudes, choice and acceptance will impact the future of such applications in the food sector. It is, however, well known that uncertainties and lack of knowledge of potential effects and impacts of new technologies, or the lack of a clear communication of risks and benefits, can raise concerns amongst the public [31]. A recent example is the negative public reaction in the EU to genetically modified (GM) crops and GM food [32]. In this context, concerns must be raised over application of nanotechnology for food in developing countries. It is, therefore, important that an appraisal of potential consumer safety and regulatory implications is carried out in the face of actual or potential applications of nanotechnology in the food sector in rural area of Africa.

4. Conclusion

Considering that the safety issue of food is one of the major drawbacks which limit the use of foods in rural area and that the issue of food safety in Africa, especially in geographic areas where food shortages are caused by recurrent natural weather phenomena such as drought, African are reliant on the consumption of home-grown crops, irrespective of the quality considerations normally applied in the developed world. The results from accelerated shelf life testing conducted here for sorghum porridge stored in African earthenware embedded with nanosilver particle indicate that the use of such material can enhance the shelf life of food in developing world. However, the main concern is the lack of knowledge in regard to the interactions of nanosized materials and its impacts on consumer's health and environment. It thus remains unclear how rural population perception, attitudes, choice and acceptance will impact the future of such applications.

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