

Curvature, Hybridization and Contamination of Carbon Nanostructures Analysis Using Electron Microscopy and XANES Spectroscopy

Rolant Eba Medjo^{1*}, Bridinette Thiodjio Sendja², Jeannot Mane Mane^{2,3}

¹Physics Department, Faculty of Science, University of Douala I, Douala, Cameroon; ²Department of Mathematics and Physical Sciences, Ecole Nationale Supérieure Polytechnique (National Advanced School of Engineering), University of Yaoundé I, Yaoundé, Cameroon; ³Basical Scientist Teaching (ESB) Department, Training School of Secondary Technical School Teachers (ENSET), University of Douala, Douala, Cameroon.

Email: ^{*}<u>emeroch@yahoo.fr</u>

Received October 7th, 2013; revised December 6th, 2013; accepted January 6th, 2014

Copyright © 2014 Rolant Eba Medjo *et al.* This is an open access article distributed under the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited. In accordance of the Creative Commons Attribution License all Copyrights © 2014 are reserved for SCIRP and the owner of the intellectual property Rolant Eba Medjo *et al.* All Copyright © 2014 are guarded by law and by SCIRP as a guardian.

ABSTRACT

The ability to control the nanoscale shape of carbon nanostructures during wide-scale synthesis process is an essential goal in research for Nanotechnology applications. This paper reports a significant progress toward that goal. Variant CVD has been used for the synthesis of the samples studied. Curvature, hybridization and contamination are analyzed using Electron Microscopies and XANES spectroscopy. The investigations of the results show that four types of samples are obtained. They are carbon nanotubes (CNTs), carbon nanofibers (CNFs), carbon nanowalls (CNWs) and carbon nanoparticles (CNPs). Almost all of them have catalyst nanoparticles (metal) on top in top growth model or on base in base growth model and encapsulated or adsorbed in sidewalls. The orientation of tubular carbon nanomaterials depends on operating parameters. They are classified in three groups: the poorly oriented, the medium oriented and the highly oriented. Their contamination (radicals, atoms and molecules) and hybridization are intrinsically related to the curvature of their graphene layers. XANES spectroscopy allows quantitative characterization of nanomaterials.

KEYWORDS

Carbon Nanostructures; XANES Spectroscopy; Electron Microscopy; Characterization; Contamination

1. Introduction

Carbon provides fundamental materials for all biological life, physical Science and technology since earlier times. Novel carbon-based materials reveal a variety of structures with a great number of physical and chemical properties [1,2]. These unique ranges of properties [3] result from the reduced dimensionality, inherent to nanosystems with carbon atoms. Carbon nanostructures (fullerenes, carbon nanotubes, carbon nanofibers...), discovered during last decades, have been subject of intensive research for a wide range of applications [4-8] These new forms of carbon are emerging as the main target of many researchers around the world in pursuing the next nanos-

*Corresponding author.

cale devices [9-14]. Proprieties of nanomaterials in general and Carbon Nanostructures (CNSs) in particular can range in two groups. Those predict by Quantum Mechanic and other not predict by any principle but, only by nanometric reality [15-17].

As a consequence of this specific dimensional particularity, every nanostructure synthesized has to be characterizing for fully mastering its proprieties and by the way, handle its applications [18-22]. Another specificity of nanostructures is their complex and heavy synthesis processes compared to other materials used in different domains of technology and their different methods of synthesizing [23-25]. These methods lead to CNSs with sometimes an important quantity of impurities (Fe or Co) incorporated, encapsulated or adsorbed [26-29] whose amount and types depend on techniques and parameters of synthesis.

2. Experimental Details

2.1. Substrate Preparation

The substrate consisted of a SiO₂ layer (thickness 5 nm, DECR plasma process) on a Si(100) sample. SiO₂ was evaporated on Si(100) both as a non-wetting substrate for subsequent metallic diffusion and aggregation, and as a protective barrier layer to prevent metal diffusion and silicide formation, but its thickness must be thin enough to allow electron conduction through tunneling for field emission measurements. This substrate (SiO₂/Si(100)) was then transferred into a stainless steel ultra high vacuum (UHV) preparation chamber. The transition metal (TM) consisting on Co or Fe or a mixture of them evaporation was performed without air removal. It was evaporated with an OMICRON EFM3 effusive source at a pressure within 7 - 10×10^{-10} mbar on the substrate heated at 925 K \pm 20 K during 30 min. The flux rate of TM at 973 K is estimated to 0.05 nm of equivalent layer per minute from an *in situ* XPS analysis of the Co₂p/Si₂p signal. In other cases the transition metal is deposited by sputtering.

2.2. CNSs Growth by the dc HF CCVD Process

The CNSs growth method by catalytic chemical vapour deposition (CCVD) process has been fully described elsewhere [25,26]. After the substrate transfer to the UHV CVD vacuum chamber, the gas mixture (100 sccm $C_2H_2/H_2/NH_3$ with a relative volume content of 20: 79: 1), was thermally activated by hot filaments ($P_f = 150$ W) and kinetic energy-activated by polarization between an anode and a cathode ($Vp = 300 \pm 10$ V). A first discharge of the filaments ensures a high concentration of ionic species and activated radicals. An additional extraction voltage on the sample (Ve = 10 V) created an extraction discharge. The temperature (973 K) was controlled and regulated by an independent infrared heater. The sequences of deposition were the following:

- At first, the precursors was heated under vacuum (10 K/min for 10 min);
- The temperature was increased up to 973 K (10 K/min) in an H₂ atmosphere at 15 mbar;
- Acetylene (or other precursors) and ammonia were introduced;
- The extraction current *I*e was kept constant.

To stop the CNSs growth, the acetylene feedthrough, the polarization, the filaments and the hydrogen feedthrough were switched off successively. This variant of CVD is called direct current hot filament catalytic chemical vapour deposition (dc HF CCVD).

2.3. XANES Spectroscopy Experiments

The XANES measurements took place at Laboratoire pour l'Utilisation du Rayonnement Electromagnétique (LURE, ORSAY, France). They were carried out on the SACEMOR beam line with high-energy TGM monochromator. The spectra were recorded both in the totalelectron-yield (TEY) and in the partial-electron-yield (PEY). The spectra were normalized to the spectrum of a copper grid freshly coated with gold.

The experiments were carried out in two experimental configurations according to the angle α between the sample and incidence of the light: at normal incidence ($\alpha \approx 0^{\circ}$) with electric field vector E parallel to the surface of the substrate and at grazing incidence ($\alpha \approx 90 - 10$)[°] with E nearly normal to the surface. The energies were calibrated to the carbon ionization potential (IP). Owing to this calibration procedure, the error on the energy at carbon K-edge is expected to be no more than 0.2 eV. The energy step was 0.1 eV. For quantitative information, two nitrogen-containing polymer references are used, namely:

• Poly acrylonytrile (PAN) as a reference for the terminal nitrile configuration, and

• P2VC as a reference for nitrogen in a pirolytic configuration where the lone pair of electrons is outside the aromatic plane.

Lineshape analysis of the individual transitions was carried out using the home-made software (GAXPS). The spectra were deconvoluted by a procedure where each feature was broadened by a variable Voigt function including an overall gaussian broadening accounting for the experimental resolution set to 0.75 eV, a variable Gaussian broadening accounting for electron-phonon interactions, amorphisation effects and the width of the final states distribution, and a lorentzian broadening accounting for the carbon K edge. Heavyside step functions broadened by the gaussian experimental resolution were added to these individual contributions with an average of 1.5 eV. Then the total resolution of energy is 3 eV.

2.4. Electron Microscopy Experiments

The scanning electron microscopy (SEM) images were performed on a XL30S-FEG PHILIPS working at 3 kV. For transmission electron microscopy (TEM) images, the observation was performed on a TOPCON 002B microscope operating at 200 kV.

3. Results and Discussions

3.1. CNSs Investigations by SEM and TEM

SEM and TEM observations are shown in Figures 1 and 2 respectively. These images illustrate that samples pre-

pared display widely different morphologies. There are four kinds of carbon based nanomaterials obtained: carbon nanotubes (CNTs,) carbon nanofibers (CNFs), Carbon nanoparticles (CNPs) and carbon nanowalls (CNWs). When the plasma power is high and the catalyst concentration low, graphene sheets grow in a normal direction to the substrate surface, forming conical carbon nanostructures with metal particles on top [26]. The size of the catalyst particles has a great impact on the diameter of the obtained CNS. **Figure 1** shows synthesized samples with different diameters that might react differently with particles present in the chamber. **Table 1** shows the main characteristics of carbon nanostructures production.

A deep analysis of synthesis operation parameters shows that each CNS obtained corresponds on specific values of processing parameters, as illustrated in the following table (Table 1).



Figure 1. SEM images of CNSs obtained on XL30S-FEG PHILIPS working at 3 kV: (a) Forest of CNTs poorly oriented in low magnitude; (b) CNFs poorly oriented; (c) CNFs medium range orientation; (d) CNPs; (e) CNWs; (f) CNTs highly oriented.

3.2. XANES Spectra Analysis

The formation of carbon nanostructures by dc HF CCVD using transition metal catalysts has been yet investigated extensively [23,24]. This formation was found to depend also deeply on initial chemical states of carbon atoms (precursor) and the specific type and size of TM. The use of metallic catalysts gave an improved nanomaterials yield [30-32]. TM catalysts come into close contact with the tube walls and significantly influence the transport

97



Figure 2. TEM observations of CNSs with catalyst nanoparticles on top obtained on TOPCON 002B microscope operating at 200 kV: (a) CNTs highly oriented; (b) CNTs poorly oriented; (c) CNFs perpendicular oriented on the substrate; (d) CNFs highly oriented on the substrate; (e) CNPs; (f) CNWs.

Table 1.	Carbon nano	structures gro	wn on SiO ₂ (5	5 nm)/Si(100)	substrate and	main preparati	ion characterist	ics. Other	condi-
tions are:	: 100 sccm C	₂ H ₂ : H ₂ : NH ₃	with relative	content 20:79	1, filaments-s	substrate distan	ice is 5 mm; ga	s flow: 10	0 sccm
(standard	l cubic centin	netre per minu	te), P _f (filame	nt power) and	l P _e (extraction	1 power).			

Sample	Catalyst	TM deposition Process	Carbon Nanostructure	TM/Si	$P_{f}(W)$	P _e (mW)	Pressure (mbars)	T (K)
Nanot24	Co	Sputtering	CNFs	/	150	10	15	973
Nanot29	Co	Sputtering	CNTs	/	150	30	15	973
Nanot30	Co	Evaporation	CNFs	0.33	150	30	15	973
Nanot31	Co	Evaporation	CNTs	0.87	150	30	15	973
Nanot36	Co	Evaporation	CNPs	/	100	20	15	973
Nanot42	Co	Evaporation	CNTs	/	145	20	15	1083
FLN1	Co	Evaporation	CNTs	/	140	20	15	973
FLN2	Co-Fe	Evaporation	CNTs	/	140	20	15	973
FLN4	Co	Evaporation	CNWs	/	140	20	5	973

properties of nanostructures. Theoretical investigations revealed that carbon atoms in graphite sheet interact strongly with the TM particles and there is a strong hybridization between carbon 2p and TM d orbitals [32-35]. The charge transfer from carbon to TM effect and the magnetic momentum of the TM atoms were found to depend strongly on the metal-graphite interlayer distance and adsorption site. The curvature of the graphite sheet is also among those factors that were considered to explain the change of the electronic states in CNSs [36]. The carbon K-edge x-ray absorption spectroscopy [21,37,38] and TEM [21,22] revealed that the features of electronic states of the carbon atoms in the carbon nanostructures are very similar to those of graphite. Thus, the CNSs XANES spectra are very similar to those of graphite and almost identical with that of HOPG (High Oriented Pirolytic Graphite) measured at the magic angle (54.7°), where no polarization dependence of π -type states occurs. Carbon K-edge x-ray absorption spectra of CNSs as observed in Figure 3, can be divided into three regions [18,21,26,37,38].

named A. This peak corresponds to the transition towards unoccupied states near Q in the Brillouin zone at 2 eV above the Fermi level. It strongly depends on the incident angle.

The second region within 286.5 - 290.5 eV corresponds to the free electron like interlayer (FELI) states and adsorbed or chemisorbed molecular states. They are strongly dependent on the chemical treatment of the sample before and after an *in situ* thermal treatment at 500° C.

The third region above 291.8 eV corresponds to transitions towards empty states of σ^* and π^* symmetries. Moreover, the angular dependence allows to distinguish σ^* symmetry from π^* symmetry states.

These main features of each CNS spectrum can be summarized in tables, as XANES spectra of CNTs in **Tables 2** and **3** for normal incidence and grazing incidence respectively. There are some non-intrinsic features in XANES spectra, some disappeared or became weak after thermal annealing, among them are P, P' and P" resulting on potassium contamination [22,26]. This potassium present in samples might come from the beam

The first region is located at 285.5 eV with the peak

Table 2. Main features' parameters for annealed and potassium-contaminated CNTs XANES spectrum at normal incidence.

Peaks' Names	Peaks	Binding energy (eV)	Intensity (C/s)	Final-state band and Brillouin-zone
Α	285.50	285.20	4.75	π_0 near Q
A'	286.53	287.31	1.66	free-electron-like interlayer states + adsorption
A"	288.40	288.67	2.12	free-electron-like interlayer states + adsorption
А'''	288.70	289.68	0.03	free-electron-like interlayer states + adsorption
A''''	290.70	290.35	2.10	free-electron-like interlayer states + adsorption
C-H Exc.	291.76	291.64	0.73	Exciton
В	292.65	292.40	3.03	σ_1, σ_2 : $\Gamma \rightarrow Q$
С	295.50	294.67	14.40	$\pi_0 \text{ or } \pi_1 \text{ near } \Gamma$
D	297.80	298.30	0.35	
Р"	297.51	296.20	0.17	Potassium L ₂ level
Е	303.50	301.85	9.45	σ_7 near Q
F	307.50	306.54	5.78	σ_9 near Q
G	308.50	310.00	2.60	
Н	316.50	314.30	1.08	π_4 near Q
Ι	329.00	329.00		
J	333.00	333.00		
Р	296.60	297.20	1.16	Potassium L ₂ , L ₃ level
P'	299.62	299.37	1.83	Potassium L ₂ -L ₁ levels
R = (A + C + H + P)/(B + D + E + F + G) = 0.962				$\mathrm{R}=(\pi/\sigma)_{\mathrm{tot}}$

Peaks' Names	Peaks	Binding energy (eV)	Intensity (C/s)	Final-state band and Brillouin-zone
Α	285.50	285.08	5.56	π_0 near Q
А'	286.53	287.14	0.86	free-electron-like interlayer states + adsorption
A"	288.40	288.52	1.90	free-electron-like interlayer states + adsorption
A'''	288.70	289.68	0.29	free-electron-like interlayer states + adsorption
A''''	290.70	290.60	1.10	free-electron-like interlayer states + adsorption
C-H Exc.	291.76	291.44	0.58	Exciton
В	292.65	292.20	3.73	$\sigma_1, \sigma_2: \Gamma \to Q$
С	295.50	294.55	11.00	π_0 or π_1 near Γ
D	297.80	298.05	0.14	
Р"	297.51	296.35	0.03	Potassium L ₂ level
Е	303.50	301.75	9.30	σ_7 near Q
F	307.50	306.50	4.60	σ_9 near Q
G	308.50	309.72	2.67	
Н	316.50	314.10	1.05	π_4 near Q
Ι	329.00	329.00		
J	333.00	333.00		
Р	296.60	296.95	1.39	Potassium L ₂ , L ₃ level
P'	299.83	299.37	1.55	Potassium L ₂ - L ₁ levels
	$\mathbf{R} = (\mathbf{A} + \mathbf{C} + \mathbf{C})$	(H + P)/(B + D + E + F + G) = 0.9	962	$\mathrm{R}=(\pi/\sigma)_{\mathrm{tot}}$

Table 3. Main features' parameters for annealed and potassium-contaminated CNTs XANES spectrum at grazing incidence.

Table 4. Values of obtained with some samples of $R(\alpha)$ CNSs obtained by dc HF CCVD.

CNSs	Normal Incidence	Grazing Incidence	$\Delta R(\alpha)$
HOPG	0.076	0.926	0.850
CNTs1	0.962	0.863	0.099
CNTs2	0.778	0.738	0.040
CNTs	0.975	0.665	0.310
CNFs	1.020	0.993	0.027
CNPs	1.125	0.993	0.182
CNWs	0.729	0.718	0.011

line on the synchrotron station.

The parameter $R(\alpha)$ deduced from the fitting of the carbon K-edge x-ray absorption spectra by the ratio of the total intensity of the main π -type features (A + C + H + P) over the main σ -type features total intensity (B + D + E + F + G), is defined to determine more quantitatively the respective contributions of the σ^* and π^* transitions at incidence angle α .

$$R(\alpha) = \frac{A+C+H+P}{B+D+E+F+G}$$
(1)

Or
$$R(\alpha) = \frac{\sum \pi}{\sum \sigma}$$
 (2)

This ratio calculated in **Tables 2** and **3** for some CNTs samples is indicative of the orientation tendency of the graphite orbitals [22] and as consequence, the graphene layer's.

The measuring error in intensity was set equal to 0.1 C/s and the error due on the broadening of peaks 0.1 C/s. The overall error coming from the fitting procedure is then equal 0.2 C/s for each peak. The peak intensity is proportional to the correspondent peak's area. The error in calculating $R(\alpha)$ parameter is:

$$\frac{\Delta R(\alpha)}{R(\alpha)} = \frac{\Delta \sum \pi}{\sum \pi} + \frac{\Delta \sum \sigma}{\sum \sigma}$$

for normal incidence,

$$\frac{\Delta R(\alpha)}{R(\alpha)} = 3.74 \times 10^{-2} + 4.49 \times 10^{-2} = 8.23\%$$

Curvature, Hybridization and Contamination of Carbon Nanostructures Analysis Using Electron Microscopy and XANES Spectroscopy



Figure 3. Potassium contaminated CNSs experimental and calculated superimposed XANES spectra: CNPs normal incidence (A) and grazing incidence (B); CNWs normal incidence (C) and grazing incidence (D); CNFs normal incidence (E) and grazing incidence (F); CNTs normal incidence (G) and grazing incidence (H).

for grazing incidence,

$$\frac{\Delta R(\alpha)}{R(\alpha)} = 4.21 \times 10^{-2} + 4.89 \times 10^{-2} = 9.10\%$$

The fitting error on $R(\alpha)$ is around 8.7%. This value remains satisfactory.

The analysis of different values of $R(\alpha)$ (Table 4) allows the same classification such as with electron microscopy images. First of all, there are poorly oriented tubules with an absolute term of $\Delta R(\alpha)$ less than 0.100. For this group, the discrepancy between the two values (NI and GI) is small. The second group is formed with samples that $R(\alpha)$ difference absolute term is between 0.100 and 0.200 or in the medium range. The last group has samples with large absolute term of the difference or higher than 0.200. This classification is in fairly agreement with electron microscopy. So the value of $\Delta R(\alpha)$ informs quantitatively on the difference of intensity between peaks of σ^* and π^* symmetries.

The use of $R(\alpha)$ parameter gives information about some CNSs. It can first of all state on CNS orientation relatively to the substrate surface in the case of tubular CNS. Samples with small values are poorly oriented. The CNWs are the poorest oriented of all CNSs and correspond to the smallest value of $\Delta R(\alpha)$ (=0.011). It can also inform about the contamination of CNSs, the parameter value is proportional of contamination or of chemical reactivity. As direct result, the prominence of peaks of π^* symmetry amplifies $R(\alpha)$. XANES spectra show at the same time, that thermal or chemical annealing helps to drop away contaminants for CNSs with a small curvature as MWCNTs. They are characterized by carbon atoms with hybridization state close to plan graphene layer's atoms. For CNSs that contaminants are not sent away by these treatments or just partially, they are characterized by great curvature, their hybridization state is close to sp³.

As summary, $R(\alpha)$ parameter expresses quantitative properties of CNSs. It can be related to curvature, hybridization state and contamination of each CNS. This last property is fairly related to chemical inertness. Then the ability for functionalization, can be determine by $R(\alpha)$. It can be assessed more generally, that XANES spectroscopy parameter $R(\alpha)$ characterize quantitatively different carbon nanostructures. As a general trend, the $R(\alpha)$ values at normal incidence are greater than those at grazing incidence. It is in opposition to its obtained values for the HOPG.

In the related case, $R(\alpha)$ equals 0.926 in grazing incidence and 0.076 in normal incidence for HOPG. In fairly agreement with the literature, it is expected to be maximum and minimum when graphite (HOPG) XANES spectra are recorded at grazing and at normal incidence respectively [37].

4. Conclusions

In this paper, complementary analysis of CNSs using Electron Microscopies and XANES spectroscopy shows that dc HF CCVD is a versatile technique to produce various kinds of CNSs. The nanostructures obtained depend largely on experimental processing parameters. It can give CNTs, CNFs, CNPs and CNWs. If defects related to graphene sheet such as Stone-Wales defects (carbon rings other than hexagonal), rehybridization defects (sp³ bonds instead of sp²), vacancy defects (missing atoms) and topological defects induce slight changes of peaks intensity and can be neglected. The principal distinctions between spectra are therefore related to the presence of contaminants. Although the literature is poor on that subject, we have investigated and stated the presence of strong bonds between CNS and contaminants, generating prominent peaks of π -symmetry in XANES spectra, providing information about CNSs. The strong and weak bonds can be quantized with XANES spectroscopy parameter $R(\alpha)$. According to the characteristic XANES parameter, it appears that CNSs with a great curvature have a considerable chemical reactivity and are appropriate for applications such as functionalization. Consequently, SWCNTs and other carbon nanostructures with great curvature might be well treated chemically or thermally (up to 1000°C) because contaminants are well tied on their sidewall after the synthesis process. On the same time, functionalization with CNSs that have relative small curvature should be complex because of chemical inertness. XANES spectroscopy gives a relationship between the curvature, the carbon atoms' hybridization and the sidewall adsorption of contaminants on carbon nanostructures. The extraction of catalyst particles is among difficulties that till have to be overcome.

The knowledge of XANES parameter allows a detailed analysis on hybridization character, contamination, curvature and chemical inertness of carbon nanostructures.

REFERENCES

- S. Iijima, "Helical Microtubules of Graphitic Carbon," *Nature*, Vol. 354, No. 6348, 1991, pp. 56-58. http://dx.doi.org/10.1038/354056a0
- H. W. Kroto, J. R. Heath, S. C. O'Brien, R. F. Curl and R. E. Smalley, "C₆₀: Buckminsterfullerene," *Nature*, Vol. 318, No. 6042, 1985, pp. 162-163. <u>http://dx.doi.org/10.1038/318162a0</u>
- [3] R. Khare and S. Bose, "Carbon Nanotube Based Composites—A Review," *Journal of Minerals & Materials Characterization & Engineering*, Vol. 4, No. 1, 2005, pp. 31-46.
- [4] E.-S. Park, "Preparation, Characterization and Applicability of Covalently Functionalized MWNT," In: S. Suzuki, Ed.,

Physical and Chemical Properties of Carbon Nanotubes, InTech-Open Access Publisher, Rijeka, 2013, pp. 215-244.

- [5] P. Singh, R. M. Tripathi and A. Saxena, "Synthesis of Carbon Nanotubes and Their Biomedical Applications," *Journal of Optoelectronics and Biomedical Materials*, Vol. 2, No. 2, 2010, pp. 91-98.
- [6] R. Q. Zhang and A. De Sarkar, "Theoretical Studies on Formation, Property Tuning and Adsorption of Graphene Segments," In: S. Mikhailov, Ed., *Physics and Applications of Graphene—Theory*, InTech-Open Access Publisher, Rijeka, 2011, pp. 3-28.
- [7] Z. M. Ao, J. Yang and S. Li, "Applications of Al Modified Graphene on Gas Sensors and Hydrogen Storage," In: S. Mikhailov, Ed., *Physics and Applications of Graphene—Theory*, InTech-Open Access Publisher, Rijeka, 2011, pp. 133-174.
- [8] P. V. Kamat, "Meeting the Clean Energy Demand: Nanostructure Architectures for Solar Energy Conversion," *The Journal of Physical Chemistry C*, Vol. 111, No. 7, 2007, pp. 2834-2860. http://dx.doi.org/10.1021/jp066952u
- [9] K. Sears, L. Dumée, J. Schütz, M. She, C. Huynh, S. Hawkins, M. Mikel and S. Gray, "Recent Developments in Carbon Nanotube Membranes for Water Purification and Gas Separation," *Materials*, Vol. 3, No. 1, 2010, pp. 127-149. <u>http://dx.doi.org/10.3390/ma3010127</u>
- [10] H. G. Ong and J. Wang, "Study of Carbon Nanotube Based Devices Using Scanning Probe Microscope," In: S. Suzuki, Ed., *Physical and Chemical Properties of Carbon Nanotubes*, InTech-Open Access Publisher, Rijeka, 2013, pp. 337-356.
- [11] A. Martinez and S. Yamashita, "Carbon Nanotube-Based Photonic Devices: Applications in Nonlinear Optics," In: J. M. Marulanda, Ed., *Carbon Nanotubes Applications on Electron Devices*, InTech, 2011, pp. 367-386. <u>http://www.intechopen.com/books/carbon-nanotubesapplic ations-on-electron-devices/carbon-nanotube-based-photon ic-devices-applications-in-nonlinear-optics</u>
- [12] H. S. S. R. Matte, K. S. Subrahmanyam and C. N. R. Rao, "Synthetic Aspects and Selected Properties of Graphene," *Nanomaterials and Nanotechnology*, Vol. 1, No. 1, 2011, pp. 3-13.
- [13] K. Shin , H. Jeon, C. E. Park, Y. Kim, H. Cho, G. Lee and J. H. Han, "A Low Voltage Operational Single-Walled Carbon Nanotube Thin-film Transistor Containing a High Capacitance Gate Dielectric Layer Produced by Layer-By-Layer Deposition," *Organic Electronics*, Vol. 11, No. 8, 2011, pp. 1403-1407. http://dx.doi.org/10.1016/j.orgel.2010.05.012
- [14] J. Svensson, "Carbon Nanotube Transistors: Nanotube Growth, Contact Properties and Novel Devices," Thesis, University of Gothenburg, Göteborg, 2010.
- [15] L. Brus, "Electronic Wave Functions in Semiconductor Clusters: Experiment and Theory," *The Journal of Phy*sical Chemistry A, Vol. 90, No. 12, 1986, pp. 2555-2560.
- [16] L. Banyai and S. W. Koch, "Semiconductor Quantum

Dots," World Scientific Publishing Co., River Edge, 1993.

- [17] H. Weller, "Quantized Semiconductor Particles: A Novel State of Matter for Materials Science," *Advanced Materials*, Vol. 5, No. 2, 1993, pp. 88-95.
- [18] T. Maruyama and S. Naritsuka, "Initial Growth Process of Carbon Nanotubes in Surface Decomposition of SiC," In: S. Yellampalli, Ed., *Carbon Nanotubes—Synthesis*, *Characterization, Applications*, InTech, 2011, pp. 29-46. <u>http://www.intechopen.com/books/carbon-nanotubes-synth esis-characterization-applications/initial-growth-process-o f-carbon-nanotubes-in-surface-decomposition-of-sic</u>
- [19] B. N. Wang, R. D. Bennett, E. Verploegen, A. J. Hart, and R. E. Cohen, "Characterizing the Morphologies of Mechanically Manipulated Multiwall Carbon Nanotube Films by Small-Angle X-Ray Scattering," *The Journal of Physical Chemistry C*, Vol. 111, No. 48, 2007, pp. 17933-17940.
- [20] L. Liu, L. B. Kong, W. Y. Yin, Y. Chen and S. Matitsine, "Microwave Dielectric Properties of Carbon Nanotube Composites," In: J. M. Marulanda Ed., *Carbon Nanotubes*, InTech, 2010, pp. 93-108. <u>http://www.intechopen.com/books/carbon-nanotubes/micro</u> wave-dielectric-properties-ofcarbon-nanotube-composites
- [21] R. E. Medjo, B. T. Sendja, J. M. Mane and P. O. Ateba, "A Study of Carbon Nanotube Contamination by XANES Spectroscopy," *Physica Scripta*, Vol. 80, No. 4, 2009, Article ID: 045601.
- [22] R. E. Medjo, B. T. Sendja, J. M. Mane and P. O. Ateba, "XAS Study of the Orientation of Oriented Carbon Nanotubes Films," *Physica Scripta*, Vol. 80, No. 5, 2009, Article ID: 055602.
- [23] J. Prase, J. Drbohlavova, J. Chomoucka, J. Hubalek, O. Jasek, V. Adam and R. Kizek, "Methods for Carbon Nanotubes Synthesis—Review," *Journal of Materials Chemistry*, Vol. 21, No. 1, 2011, pp. 15872-15884. http://dx.doi.org/10.1039/c1jm12254a
- [24] K. Awasthi, R. Kumar, H. Raghubanshi, S. Awasthi, R. Pandey, D. Singh, T. P. Yadav and O. N. Srivastava, "Synthesis of Nano-Carbon, Nanotubes, Nanofibres, Graphene) Materials," *Bulletin of Materials Science*, Vol. 34, No. 4, 2011, pp. 607-614.
- [25] M. H. Rümmeli, A. Bachmatiuk, F. Börrnert, F. Schäffel, I. Ibrahim, K. Cendrowski, G. Simha-Martynkova, D. Plachá, E. Borowiak-Palen, G. Cuniberti and B. Büchner, "Synthesis of Carbon Nanotubes with and without Catalyst Particles," *Nanoscale Research Letters*, Vol. 6, 2011, p. 303. <u>http://dx.doi.org/10.1186/1556-276X-6-303</u>
- [26] R. E. Medjo and C. N. Synthesis, "Carbon Nanotubes Applications on Electron Devices," In: J. M. Marulanda, Ed., Carbon Nanotubes Applications on Electron Devices, InTech, 2011, pp. 4-36. <u>http://www.intechopen.com/books/carbon-nanotubes-appl</u> ications-on-electron-devices/carbon-nanotube-synthesis
- [27] M. Kumar and Y. Ando, "Chemical Vapor Deposition of Carbon Nanotubes: A Review on Growth Mechanism and Mass Production," *Journal of Nanoscience and Nanotechnology*, Vol. 10, No. 6, 2010, pp. 3739-3758.

- [28] M. Pisco, M. Consales, A. Cutolo, P. Aversa, M. Penza, M. Giordano and A. Cusano, "Microstructured Optical Fibers Filled with Carbon Nanotubes: Photonic Bandgap Modification and Sensing Applications," In: J. M. Marulanda, Ed., *Carbon Nanotubes*, InTech, 2010, pp. 507-522. http://www.intechopen.com/books/carbon-nanotubes/micro structuredoptical-fibers-filled-with-carbon-nanotubes-photonic-bandgap-modification-and-sensin
- [29] T. Minea, B. Bouchet-Fabre, S. Lazar, S. Point and H. W. Zandbergen, "Angular and Local Spectroscopic Analysis to Probe the Vertical Alignment of N-Doped Well-Separated Carbon Nanotubes," *The Journal of Physical Chemistry B*, Vol. 110, No. 32, 2006, pp. 15659-15662. <u>http://dx.doi.org/10.1021/jp0637072</u>
- [30] T. W. Ebbesen and P. M. Ajayan, "Large-Scale Synthesis of Carbon Nanotubes," *Nature*, Vol. 358, No. 6383, 1992, pp. 220-222. <u>http://dx.doi.org/10.1038/358220a0</u>
- [31] V. Ivanov, J. B. Nagy, P. Lambin, A. Lucas, X. B. Zhang, X. F. Zhang, D. Bernaerts, G. Van Tendeloo, S. Amelinckx and J. Van Landuyt, "Carbon Nanotubes Production by Catalytic Pyrolysis of Benwene," *Chemical Physics Letters*, Vol. 223, No. 4, 1994, pp. 329-335. <u>http://dx.doi.org/10.1016/0009-2614(94)00467-6</u>
- [32] R. T. K. Baker, M. A. Barber, P. S. Harris, F. S. Feates and R. J. Waite, "Nucleation and Growth of Carbon Deposits from the Nickel Catalyzed Decomposition of Ace-

tylene," Journal of Catalysis, Vol. 26, No. 1, 1972, pp. 51-62.

- [33] N. M. Rodriguez, "A Review of Catalytically Grown Carbon Nanofibers," *Journal of Materials Research*, Vol. 8, No. 12, 1993, pp. 3233-3250.
- [34] K. P. D. Jong and J. W. Geus, "Carbon Nanofibres: Catalytic Synthesis and Applications," *Catalysis Reviews-Science and Engineering*, Vol. 42, No. 4, 2000, pp. 481-510.
- [35] T. Katsumata, Y. Fujimura, M. Nagayama, H. Tabata, H. Takikawa, Y. Hibi, T. Sakakibara and S. Itoh, "Synthesis of Twisted Carbon Nanofiber by Catalytic CVD Method," *Transactions of the Materials Research Society of Japan*, Vol. 29, No. 2, 2004, pp. 501-504.
- [36] J. W. Mintmire, B. I. Dunlap and C. T. White, "Are Fullerene Tubules Metallic," *Chemical Physics Letters*, Vol. 68, No. 5, 1992, pp. 631-634. http://dx.doi.org/10.1103/PhysRevLett.68.631
- [37] R. A. Rosenberg, P. J. Love and V. Rehn, "Polarisation-Dependant Near-Edge X-Ray-Absorption Fine Structure of Graphite," *Physical Review B*, Vol. 33, No. 6, 1986, pp. 4034-4307. http://dx.doi.org/10.1103/PhysRevB.33.4034
- [38] J. Zhong, C. Liu, Z. Y. Wu, A. Mamatimin, I. Kurash, H. M. Cheng, B. Gao and L. Liu, "XANES Study of Carbon Based Nanotubes," *High Energy Physics and Nuclear Physics*, Vol. 29, No. 5, 2005, pp. 97-101.