

Finite Element Analysis of the Ramberg-Osgood Bar

Dongming Wei¹, Mohamed B. M. Elgindi²

¹Department of Mathematics, University of New Orleans, New Orleans, USA

²Texas A & M University-Qatar, Doha, Qatar

Email: Mohamed.elgindi@qatar.tamu.edu

Received May 29, 2013; revised June 29, 2013; accepted July 9, 2013

Copyright © 2013 Dongming Wei, Mohamed B. M. Elgindi. This is an open access article distributed under the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

ABSTRACT

In this work, we present a priori error estimates of finite element approximations of the solution for the equilibrium equation of an axially loaded Ramberg-Osgood bar. The existence and uniqueness of the solution to the associated nonlinear two point boundary value problem is established and used as a foundation for the finite element analysis.

Keywords: Nonlinear Two Point Boundary Value Problem; Ramberg-Osgood Axial Bar; Existence and Uniqueness of Solutions; Finite Element Analysis; Convergence and a Priori Error Estimates

1. Introduction

The following Ramberg-Osgood stress strain equation

$$\varepsilon(x) = A\sigma(x) + B|\sigma(x)|^{q-2}\sigma(x), \quad (1.1)$$

is accepted as the model for the material's constitutive equation in the stress analysis for a variety of industrial metals. Numerous data exist in literature that supports the use of (1.1) to represent the stress-strain relationship for aluminum and several other steel alloys exhibiting elastic-plastic behavior (see, for example, [1-4] and the references therein). In Equation (1.1), $\varepsilon(x)$ represents the axial strain, $\sigma(x)$ represents the axial stress, $0 < x < L$, $q \geq 2$ represents the material hardening index (where $q = 2$ describes the linear elastic material), the constants A , B and q are determined from the experimental values for the parameters E , σ_y , ε_y , ε_u , and ε_u by the formula

$$A = \frac{1}{E}, B = 0.002 \left(\frac{1}{\sigma_y} \right)^{q-2}, q = 1 + \frac{\ln 20}{\ln(\sigma_u/\sigma_y)} \quad (1.2)$$

where E is the Young's modulus, σ_y , ε_y are the material's yield stress and strain, σ_u , ε_u are the ultimate stress and the ultimate strain, and $L > 0$ stands for the length of the solid bar.

We observe that Equation (1.1) splits the strain into two parts: an elastic strain part with coefficient A and a nonlinear part with coefficient B . The linear part dominates for $\sigma < \sigma_y$, while the nonlinear part dominates for $\sigma > \sigma_y$. In many industrial applications, e.g., in light-weight ship deck titanium structures, welding-induced

plastic zones play important roles in determining the structures' integrity (see [5,6]).

Figure 1 compares the stress-strain curves for Hooke's law, the double modulus, and Ramberg-Osgood law using material measured data. Among these models, the Ramberg-Osgood model appears to represent the material's behavior the best.

Table 1 gives experimental values of the material constants for some commonly used metals in industries.

Although (1.1) is widely used in industries for finite element analysis, no solvability and uniqueness or error analysis has been given in literature even for the following one-dimensional boundary value problem:

$$\begin{cases} \frac{d\sigma(x)}{dx} - c(x)u(x) + f(x) = 0, & 0 < x < L, \\ \frac{du(x)}{dx} = A\sigma(x) + B|\sigma(x)|^{q-2}\sigma(x), \\ u(0) = 0, u'(L) = \beta \end{cases} \quad (1.3)$$

where $c(x) \geq 0$ satisfies $c \in L^\infty(0, L)$ and $f(x) \in L^q(0, L)$. For simplicity, we consider only one boundary condition. Other Dirichlet type boundary conditions can be treated similarly.

We also consider the case when $c(x)u(x)$ is replaced by $\sum k_i u(x_i) \delta(x-x_i)$, where $\delta(x-x_i)$ is Dirac impulse functions, and k_i stands for concentrated elastic support constant at $0 \leq x_i \leq L$, for $i = 1, \dots, N$.

In Section 2, we develop a weak formulation of (1.3) subject to the given boundary condition and prove existence and uniqueness of the solution by using the theory

Four different Stress/Strain models, compared with measured data

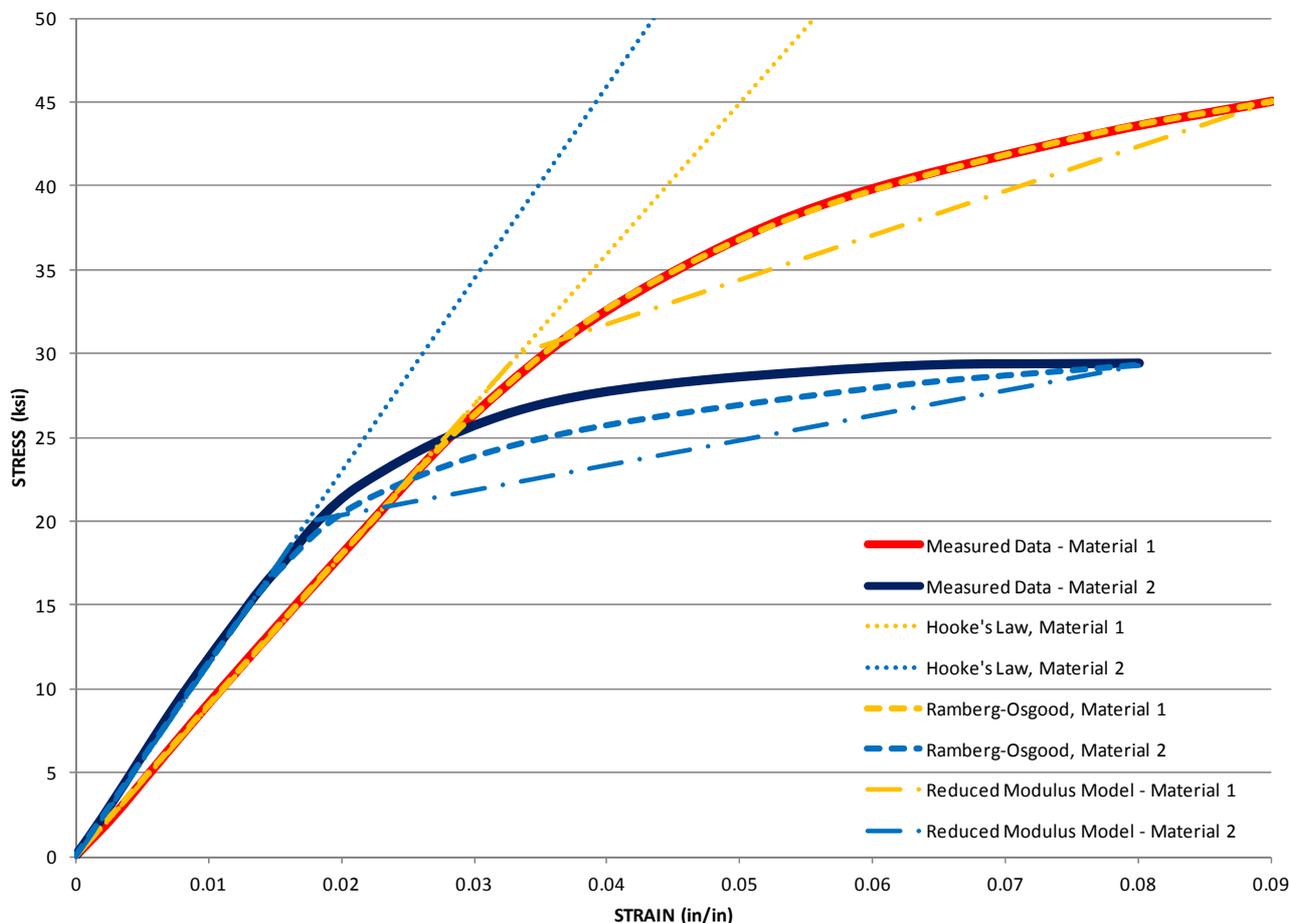


Figure 1. Ramburg-Osgood curves.

Table 1. Constants for Ramburg-Osgood materials.

Material	A	B	q - 1
Inconel 718	3.33e-05	4.42e-71	32.00
5083 Aluminum	9.80e-05	2.50e-23	13.11
6061T6 Aluminum	1.00e-04	1.35e-58	34.44
304 Stainless Steel	3.57e-05	3.44e-13	6.32
304 L StainlessSteel	3.57e-05	2.24e-15	7.36

of perturbed convex variational problems in Sobolev spaces (see [7] for details.) We also prove that the solution is bounded in certain Sobolev norms. In Section 3, we derive an error estimates for the semi-discrete error between the weak solution and the Galerkin's finite element solution of (1.3) for the standard conformal finite elements. The results of this section are based on the results in Section 2. We believe that the results established in these sections are novel and preliminary.

2. Existence and Uniqueness of Solutions

Let $W^{1,p}(0,L)$ and $W_0^{1,p}(0,L)$ be the standard Sobolev

lev spaces, where $p = \frac{q}{q-1}$. Define

$$\phi(\sigma) = A\sigma + B|\sigma|^{q-2}\sigma, \text{ where } A > 0, B > 0, \text{ and } q > 2.$$

Observe that the mapping $\phi(\sigma)$ is one-to-one; however, its inverse cannot be written explicitly.

Since $\varepsilon = u'$, Equation (1.3) can be rewritten as:

$$\begin{cases} -\frac{d\sigma(x)}{dx} + c(x)u(x) = f(x), & 0 < x < L \\ \sigma = \phi^{-1}(u'), & u(0) = 0, u'(L) = \beta \end{cases} \quad (2.2)$$

Define the following space of admissible functions as

$$V \equiv \{u \in W^{1,p}(0,L) \mid u(0) = 0, u'(L) = \beta\}. \quad (2.3)$$

The weak formulation of (2.2) can then be written as

Problem I: Find $u \in V$, such that

$$\int_0^L \phi^{-1}(u')v'dx + \int_0^L cuvdx = \int_0^L fvdx \quad \forall v \in W_0^{1,p}(0,L). \quad (2.4)$$

Let us define the operator:

$$a(u, v) \equiv \int_0^L \phi^{-1}(u') v' dx + \int_0^L cuv dx, \tag{2.5}$$

for $u, v \in V$. Then, $a(u, v)$ satisfies the following property:

$$\begin{aligned} a(u, u) &= \int_0^L \phi^{-1}(u') u' dx + \int_0^L cu^2 dx \\ &= \int_0^L \phi^{-1}(u') \left[A\phi^{-1}(u') + B|\phi^{-1}(u')|^{q-2} \phi^{-1}(u') \right] dx \\ &\quad + \int_0^L cu^2 dx \geq \int_0^L \left[A|\phi^{-1}(u')|^2 + B|\phi^{-1}(u')|^q \right] dx \\ &= A\|\phi^{-1}(u')\|_{L^2}^2 + B\|\phi^{-1}(u')\|_{L^q}^q, \text{ for } u \in V. \end{aligned} \tag{2.6}$$

Also, by the definition of ϕ , we have

$$\begin{aligned} \|u'\|_{L^q} &= \left\| A\phi^{-1}(u') + B|\phi^{-1}(u')|^{q-2} \phi^{-1}(u') \right\|_{L^q} \\ &\leq A\|\phi^{-1}(u')\|_{L^q} + B\|\phi^{-1}(u')\|_{L^q}^{q-1} \\ &\leq A\|\phi^{-1}(u')\|_{L^q} + \bar{B}\|\phi^{-1}(u')\|_{L^q}^{q-1} \end{aligned} \tag{2.7}$$

Lemma 2.1 For given positive constants A, B, q, L , there exists a constant C independent of the solutions $u(x) \in V$ of the BVP (1.3) such that

$$\|\phi^{-1}(u')\|_{L^2}^2 + \|\phi^{-1}(u')\|_{L^q}^q \leq C.$$

Proof: For a solution $u(x) \in V$, we can write:

$v = u - u_b$, where $u_b \in V$ is a fixed function, so that $v \in W_0^{1,p}(0, L)$, and since:

$$\int_0^L \phi^{-1}(u') v' dx + \int_0^L cuv dx = \int_0^L f v dx, \text{ we get:}$$

$$\begin{aligned} a(u, u) &= \int_0^L \phi^{-1}(u') u' dx + \int_0^L cu^2 dx \\ &= \int_0^L f u dx - \int_0^L f u_b dx + \int_0^L c u u_b dx \\ &\quad + \int_0^L \phi^{-1}(u') u_b' dx \end{aligned} \tag{2.8}$$

Also, by (2.6) and (2.8), we have:

$$\begin{aligned} &A\|\phi^{-1}(u')\|_{L^2}^2 + B\|\phi^{-1}(u')\|_{L^q}^q \\ &\leq \|f\|_{L^q} \|u_b\|_{L^p} + \|u\|_{L^p} (\|f\|_{L^q} + \|c u_b\|_{L^q}) \\ &\quad + \|\phi^{-1}(u')\|_{L^q} \|u_b'\|_{L^p} \\ &\leq C_1 + C_2 \|u\|_{L^p} + C_3 \|\phi^{-1}(u')\|_{L^q}, \end{aligned} \tag{2.9}$$

where $C_1 = \|f\|_{L^q} \|u_b\|_{L^p}$, $C_2 = (\|f\|_{L^q} + \|c u_b\|_{L^q})$, and $C_3 = \|u_b'\|_{L^p}$.

By the Sobolev inequality, we have (see e.g. [8,9]): $\|u\|_{L^p} \leq C \|u'\|_{L^q}$, and therefore:

$$B\|\phi^{-1}(u')\|_{L^q}^q \leq C_1 + C_2 \|u'\|_{L^q} + C_3 \|\phi^{-1}(u')\|_{L^q}.$$

Also, since by definition of ϕ ,

$$\begin{aligned} \|u'\|_{L^q} &= \left\| A\phi^{-1}(u') + B|\phi^{-1}(u')|^{q-2} \phi^{-1}(u') \right\|_{L^q} \\ &\leq A\|\phi^{-1}(u')\|_{L^q} + B\|\phi^{-1}(u')\|_{L^q}^{q-1} \\ &\leq A\|\phi^{-1}(u')\|_{L^q} + \bar{B}\|\phi^{-1}(u')\|_{L^q}^{q-1}, \end{aligned}$$

we have

$$\|\phi^{-1}(u')\|_{L^q}^q \leq \bar{C}_1 + \bar{C}_2 \|\phi^{-1}(u')\|_{L^q} + \bar{C}_3 \|\phi^{-1}(u')\|_{L^q}^{q-1} \tag{2.10}$$

where $\bar{C}_i, i=1,2,3$ are positive constants. From (2.10), we conclude that $\|\phi^{-1}(u')\|_{L^q}$ is bounded and that there exists a constant C such that $\|\phi^{-1}(u')\|_{L^q} \leq C$, as $u(x)$ varies over the solution set of (1.3) in V . Therefore, the result of the lemma is follows.

Theorem 2.1 For a given $f \in L^q(0, L)$, $q \geq 2$, $A > 0$ & $B > 0$, problem (I) has a unique solution $u \in U$.

Proof:

The uniqueness follows from the following argument. Let u_1 and u_2 be two solutions of (2.4). Then (since $c(x) \geq 0$):

$$0 \geq \int_0^L (\phi^{-1}(u_1') - \phi^{-1}(u_2'))(u_1' - u_2') dx,$$

which leads to:

$$\begin{aligned} 0 &\geq \int_0^L (\sigma_1 - \sigma_2)(\phi(\sigma_1) - \phi(\sigma_2)) dx \\ &= A \int_0^L (\sigma_1 - \sigma_2)^2 dx \\ &\quad + B \int_0^L (|\sigma_1|^{q-2} \sigma_1 - |\sigma_2|^{q-2} \sigma_2)(\sigma_1 - \sigma_2) dx \\ &\geq A \int_0^L (\sigma_1 - \sigma_2)^2 dx, \end{aligned}$$

since $\sigma_1 = \phi^{-1}(u_1')$, $\sigma_2 = \phi^{-1}(u_2')$ and

$$(|\sigma_1|^{q-2} \sigma_1 - |\sigma_2|^{q-2} \sigma_2)(\sigma_1 - \sigma_2) \geq 0,$$

which is well-known [10,11].

Therefore, $\sigma_1 = \sigma_2$ and $u_1 = u_2$, and this establishes the uniqueness of the solution of (2.4).

For existence, we consider the variational formulation of (2.4) and define the total potential energy by:

$$\begin{aligned} J(u) &= \frac{1}{2} \left[\int_0^L \sigma \varepsilon dx + \int_0^L cu^2 dx \right] - \int_0^L f u dx \\ &= \frac{1}{2} \left[\int_0^L \phi^{-1}(u') u' dx + \int_0^L cu^2 dx \right] - \int_0^L f u dx \end{aligned}$$

Let $\varphi(t) = \frac{1}{2}\phi^{-1}(t)t$, then $J(u)$ can be written as:

$$J(u) = \frac{1}{2} \left[\int_0^L \varphi(u') dx + \int_0^L cu^2 dx \right] - \int_0^L f u dx.$$

Also we have: $\varphi'(t) = \frac{1}{2}\phi^{-1}(t) + \frac{1}{2}[\phi^{-1}(t)]' t$.

Letting $t = \phi(y(t)) = Ay(t) + B|y(t)|^{q-2}y(t)$.

Then $y = \phi^{-1}(t)$ and $1 = Ay'(t) + (q-1)B|y|^{q-2}y'(t)$.

Therefore, we get

$$\begin{aligned} [\phi^{-1}(t)]' &= y'(t) = \frac{1}{A + (q-1)B|y|^{q-2}}, \text{ and} \\ \varphi'(t) &= \frac{1}{2} \left[y(t) + \frac{t}{A + (q-1)B|y|^{q-2}} \right] \\ &= \frac{1}{2} [\phi^{-1}(t) + \phi^{-1}(t)] = \phi^{-1}(t). \end{aligned}$$

Now the first variation of J can be expressed as:

$$\begin{aligned} \frac{d}{d\varepsilon} J(u + \varepsilon v) \Big|_{\varepsilon=0} &= \int_0^L [\varphi'(u')v' + cuv] dx - \int_0^L f v dx \\ &= \int_0^L [\phi^{-1}(u')v' + cuv] dx - \int_0^L f v dx. \end{aligned}$$

However:

$$\begin{aligned} &\varphi''(t) \\ &= \frac{1}{2} \left[\frac{2}{A + (q-1)B|y|^{q-2}} + t \frac{(q-1)(q-2)B|y|^{q-4}yy'}{[A + (q-1)B|y|^{q-2}]^2} \right] \\ &= \frac{1}{2} \left\{ \frac{2}{[A + (q-1)B|y|^{q-2}]} + \frac{(q-1)(q-2)B|y|^{q-2}}{[A + (q-1)B|y|^{q-2}]^2} \right\} \\ &= \frac{1}{2} \frac{[A + q(q-1)B|y|^{q-2}]}{[A + (q-1)B|y|^{q-2}]^2} \geq 0. \end{aligned}$$

We rewrite the total energy function as

$$J(u) = F_1(u) + F_2(u) - F(u), \text{ where}$$

$$F_1(u) = \frac{1}{2} \int_0^L \varphi(u') dx, \quad F_2(u) = \frac{1}{2} \int_0^L cu^2 dx, \text{ and}$$

$F(u) = \int_0^L f(x)u(x) dx$. Then weak formulation (2.4) is equivalent to $\text{Min } J(u)$.

Since $\varphi''(t) \stackrel{u \in V}{\geq} 0$, $F_1 : V \rightarrow R$ is convex, and since $c \in L^\infty(0, L)$, $F_2 : V \rightarrow R$ is weakly sequentially continuous (since $\{u_n\}$ converges weakly in V implies that $\{u_n\}$ converges strongly in $L^q(0, L)$.) Also (2.6)

and (2.7) imply the coercivity of $J(u)$, see, e.g., [9-11]. Therefore, $J(u)$ satisfies the conditions of the theorem of 42.7, pp. 225-226, in [9], and the existence of a weak solution follows.

We now consider the second case when the term $c(x)u(x)$ is replaced by $\sum_{i=1}^N k_i u(x_i) \delta(x - x_i)$.

In this case, $F_2(u) = \frac{1}{2} \sum_{i=1}^N k_i [u(x_i)]^2$ and we only need show that it is weakly sequentially continuous. Suppose that $\{u_n\}$ converges weakly in V , then for a $v \in W^{-1,q'}(0, L)$,

$$\lim_{k \rightarrow \infty} \int_0^L (v'u'_k + vu_k) dx = \int_0^L (v'u' + vu) dx$$

and $\lim_{k \rightarrow \infty} \int_0^L vu_k dx = \int_0^L v u dx$. Therefore, since

$$u_k(x_i) = \int_0^{x_i} u'_k(x) dx = \int_0^L v'u'_k(x) dx,$$

where

$$v(x) = \begin{cases} x, & 0 \leq x \leq x_i \\ x_i, & x_i < x \leq L \end{cases}$$

We have

$$\begin{aligned} \lim_{k \rightarrow \infty} u_k(x_i) &= \lim_{k \rightarrow \infty} \int_0^L v'u'_k(x) dx = \int_0^L v'u'(x) dx \\ &= \int_0^{x_i} u'(x) dx = u(x_i) \end{aligned}$$

$$\begin{aligned} \lim_{k \rightarrow \infty} F_2(u_k) &= \lim_{k \rightarrow \infty} \sum_{i=1}^N k_i [u_k(x_i)]^2 \\ &= \sum_{i=1}^N k_i [u(x_i)]^2 = F_2(u). \end{aligned}$$

Therefore, Theorem 2.1 holds with the same conditions for the case when $c(x)u(x)$ is replaced by $\sum_{i=1}^N k_i u(x_i) \delta(x - x_i)$.

3. Finite Element Error Estimates

Let $V_h \equiv S_h^k(0, L) \subset W^{1,q}(0, L)$ be a standard conformal finite element space of order k (See [12-15]) satisfying the interpolation property:

$$\|v - \Pi_h v\|_{1,p} \leq C(v)h^k, \quad \forall v \in W^{1,p}(0, L), \quad (3.1)$$

where C is a positive constant depending only on v and L , $\Pi_h v$ is the finite element interpolation of v , k is the polynomial degree for the interpolation shape functions, and h the mesh size, $\|v - \Pi_h v\|_{1,p}$ the $W^{1,p}(0, L)$ norm.

The corresponding finite element Galerkin's finite element approximation problem for (2.1) is:

Problem II:

Find $u_h \in V_h \equiv \{v_h \in S_h^k(0, L) | v_h(0) = A, v_h(L) = B\}$, such that

$$\int_0^L \phi^{-1}(u'_h) v'_h dx + \int_0^L u_h v_h dx v'_h dx = \int_0^L f v_h dx, \quad (3.2)$$

$$\forall v_h \in V_0 \equiv \{v_h \in S_h^k(0, L) | v_h(0) = 0, v_h(L) = 0\}.$$

Theorem 3.1 Problem II has a unique solution.

Proof: The proof is similar to the proof of Theorem 2.1.

Lemma 3.1

For given positive constants A, B, q, L , there exists a constant C independent of the solutions $u_h \in V_h$ of Problem II such that $\|\phi^{-1}(u'_h)\|_{L^q} \leq C$.

Proof:

The proof is similar to that of **Lemma 2.1**.

To derive finite element error estimates, let u denotes the exact solution of Problem I and u_h the finite element solution of Problem II.

Then

$$\begin{aligned} & a(u, u - u_h) - a(u_h, u - u_h) \\ &= a(u, u - \Pi_h u) - a(u_h, u - \Pi_h u) \\ &= \int_0^L (\phi^{-1}(u') - \phi^{-1}(u'_h))(u' - \Pi_h u') dx \\ & \quad + \int_0^L c(u - u_h)(u - \Pi_h u) dx \\ & \leq \|\phi^{-1}(u') - \phi^{-1}(u'_h)\|_{L^q} \|u' - \Pi_h u'\|_{L^p} \\ & \quad + \|c(u - u_h)\|_{L^q} \|u - \Pi_h u\|_{L^p} \end{aligned} \quad (3.3)$$

Let $\sigma \equiv \phi^{-1}(u')$, and $\sigma_h \equiv \phi^{-1}(u'_h)$. Also

$$\begin{aligned} & a(u, u - u_h) - a(u_h, u - u_h) \\ &= \int_0^L (\phi^{-1}(u') - \phi^{-1}(u'_h))(u' - u'_h) dx + \int_0^L c(u - u_h)^2 dx \\ &= \int_0^L (\sigma - \sigma_h)(\phi(\sigma) - \phi(\sigma_h)) dx + \int_0^L c(u - u_h)^2 dx \\ &= A \int_0^L (\sigma - \sigma_h)^2 dx + B \int_0^L (|\sigma|^{q-2} \sigma - |\sigma_h|^{q-2} \sigma_h)(\sigma - \sigma_h) dx \\ & \quad + \int_0^L c(u - u_h)^2 dx \\ & \geq A \int_0^L |\sigma - \sigma_h|^2 dx + \int_0^L c(u - u_h)^2 dx. \end{aligned} \quad (3.4)$$

As a result of (3.3) and (3.4), we get:

$$\begin{aligned} & \|c(u - u_h)\|_{L^2}^2 + \|\sigma - \sigma_h\|_{L^2}^2 \\ & \leq \frac{1}{A} \left[\|\phi^{-1}(u') - \phi^{-1}(u'_h)\|_{L^q} \|u' - (\Pi_h u)'\|_{L^p} \right. \\ & \quad \left. + \|c(u - u_h)\|_{L^q} \|u - \Pi_h u\|_{L^p} \right] \end{aligned} \quad (3.5)$$

By **Lemma 2.1**, **Lemma 3.1**, and (3.4), we get the following error estimates:

$$\begin{aligned} & \|c(u - u_h)\|_{L^2}^2 + \|\sigma - \sigma_h\|_{L^2}^2 \\ & \leq C (\|u' - \Pi_h u'\|_{L^p} + \|u - \Pi_h u\|_{L^p}) \\ & \leq Ch^k \end{aligned} \quad (3.6)$$

Therefore, by (3.6), we have established the following convergence and error estimate result.

Theorem 2.3 For $c(x) = \sum k_i \delta(x - x_i)$, $k_i > 0$, or any $c(x) \geq 0$, let u and u_h be the unique solutions of Problems I and II, respectively, then

$$\|\sigma - \sigma_h\|_{L^2} \leq Ch^{k/2}, \text{ and } \lim_{h \rightarrow 0} \|u' - u'_h\|_{L^p} = 0,$$

and if $c(x) \geq c_0$ for some $c_0 > 0$, or

$c(x) = \sum_{i=1}^N k_i \delta(x - x_i), k_i > 0$, then

$$\|u - u_h\|_{L^2}^2 + \|\sigma - \sigma_h\|_{L^2} \leq Ch^{k/2}, \text{ and } \lim_{h \rightarrow 0} \|u' - u'_h\|_{1,p} = 0,$$

in which $\sigma \equiv \phi^{-1}(u')$ and $\sigma_h \equiv \phi^{-1}(u'_h)$ stand for the stresses.

Note that σ stands for the stress corresponding to the strain $\varepsilon = u'$.

4. Conclusion

In this work, we establish existence and uniqueness of the solution u of (2.4) in the Sobolev space U and its finite element solution u_h in a general finite element space $S_0^h(0, L)$ with elastic support for a class of load functions f . We derive convergence and error estimates for the semi-discrete error $e_h(x) \equiv u(x) - u_h(x)$.

5. Acknowledgements

The research in this paper is a part of a research project funded by the Research office, Texas A & M University at Qatar.

REFERENCES

[1] W. R. Osgood and W. Ramberg, "Description of Stress-Strain Curves by Three Parameters," NACA Technical Note 902, National Bureau of Standards, Washington DC, 1943.
 [2] L. A. James, "Ramberg-Osgood Strain-Harding Charac-

- terization of an ASTM A302-B Steel,” *Journal of Pressure Vessel Technology*, Vol. 117, No. 4, 1995, pp. 341-345. [doi:10.1115/1.2842133](https://doi.org/10.1115/1.2842133)
- [3] K. J. R. Rasmussen, “Full-Range Stress-Strain Curves for Stainless Steel Alloys,” Research Report R811, University of Sydney, Department of Civil Engineering, 2001.
- [4] V. N. Shlyannikov, “Elastic-Plastic Mixed-Mode Fracture Criteria and Parameters, Lecture Notes Applied Mechanics, Vol. 7,” Springer, Berlin, 2002.
- [5] P. Dong and L. DeCan, “Computational Assessment of Build Strategies for a Titanium Mid-Ship Section,” *11th International Conference on Fast Sea Transportation, FAST*, Honolulu, 26-29 September 2011, pp. 540-546.
- [6] P. Dong, “Computational Weld Modeling: A Enabler for Solving Complex Problems with Simple Solutions, Key-note Lecture,” *Proceedings of the 5th IIW International Congress*, Sydney, 7-9 March 2007, pp. 79-84.
- [7] E. Zeidler, “Nonlinear Functional Analysis and Its Applications, Variational Methods and Optimization, Vol. III,” Springer Verlag, New York, 1986. [doi:10.1007/978-1-4612-4838-5](https://doi.org/10.1007/978-1-4612-4838-5)
- [8] R. A. Adams, “Sobolev Spaces, Pure and Applied Mathematics, Vol. 65,” Academic Press, Inc., New York, San Francisco, London, 1975.
- [9] V. G. Maz’Ja, “Sobolev Spaces,” Springer-Verlag, New York, 1985.
- [10] F. E. Browder, “Variational Methods for Non-Linear Elliptic Eigenvalue Problems,” *Bulletin of the American Mathematical Society*, Vol. 71, 1965, pp. 176-183. [doi:10.1090/S0002-9904-1965-11275-7](https://doi.org/10.1090/S0002-9904-1965-11275-7)
- [11] R. Temam, “Mathematical Problems in Plasticity,” Gauthier-Villars, Paris, 1985.
- [12] G. Strang and G. J. Fix, “An Analysis of the Finite Element Method,” Prentice-Hall, Inc., Englewood Cliffs, 1973.
- [13] P. G. Ciarlet, “The Finite Element Method for Elliptic Problems,” North-Holland, Amsterdam, 1978.
- [14] J. T. Oden And G. F. Carey, “Finite Elements,” Prentice-Hall, Englewood Cliffs, 1984.
- [15] S. C. Brenner and L. R. Scott, “The Mathematical Theory of Finite Element Methods, Texts in Applied Mathematics, v. 15,” 3rd Edition, Springer Verlag, New York, 2008. [doi:10.1007/978-0-387-75934-0](https://doi.org/10.1007/978-0-387-75934-0)