

Juice, Ethanol, and Grain Yield Potential of Five Sweet Sorghum (*Sorghum bicolor* [L.] Moench) Cultivars

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Received February 7, 2013; revised March 7, 2013; accepted May 10, 2013

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ABSTRACT

Sweet sorghum (*Sorghum bicolor* [L.] Moench) accumulates fermentable sugars in the stem and is increasingly being studied as a potential source of feedstock for bioethanol production. The objective of this study was to evaluate biomass and grain yield in five sweet sorghum cultivars (Dale, M81E, Sugar Drip, Della and Keller) and to determine quality of extractable juice and grain. Randomized complete block experiments were performed in the summer of 2009, 2010, and 2011. Leaf dry weight varied with year and cultivar and averaged 6177 kg·ha⁻¹. Fresh stem weight ranged from 21 to 54 Mg·ha⁻¹ with a mean across years and cultivars of 32.9 Mg·ha⁻¹. Variations in stem weight were correlated with extractable juice volumes that ranged from 10 to 24 m³·ha⁻¹. Juice Brix values fell within a narrow range (14% - 19%) across years and cultivars with an average of 15.6%. In all production years, theoretical sugar and ethanol yield were always numerically higher for Keller and M81E. Grain yield was lowest in Keller (90 kg·ha⁻¹), but ranged from 400 to 1300 kg·ha⁻¹ in other cultivars with a mean of 584 kg·ha⁻¹ across years. However, Keller had the highest starch content with a lower proportion of resistant starch in the grain. Except for Keller, the cultivars tested are potential sources of both fermentable sugars and grain.

Keywords: Sweet Sorghum; Cultivar; Biomass; Juice and Grain Yield; Ethanol Yield Potential

1. Introduction

Sorghum (*Sorghum bicolor* [L.] Moench), a warm season tropical grass is reported to be the most widely adapted species among cereal grasses that perform favorably in dry environments [1]. Under low soil moisture conditions, sorghum maintains its physiological activity close to that of plants with sufficient moisture by increasing root length, density, and water-use efficiency [2]. Compared to other sorghums, sweet sorghum produces less grain but contains a large amount of readily fermentable sugars in the stem [3,4]. Sweet sorghums produce 23% more fermentable carbohydrates, require 37% less nitrogen fertilizer and 17% less irrigation water than maize, and could yield more ethanol than maize during a dry year [5, 6]. Sweet sorghum stem juice can be used for sugar, syrup, and ethanol production. The bagasse is also used as forage or as raw material for the paper industry [7]. Because of its efficient conversion of atmospheric CO₂ into sugar, sweet sorghum is a promising crop for use in the bioenergy industry. Several characteristics make sweet sorghum suitable for bioenergy: 1) A short growth cycle

(about four months) that may allow for double cropping; 2) Easy propagation from seed; 3) Potential for fully mechanized production; 4) Dual purpose cropping for both stem sugar and grain starch; 5) High water and nutrient use efficiency; 6) Byproduct (bagasse and forage) utilization for energy production; 7) Wide adaptability to different environments [8,9]. Because it matures and is harvested in a single season, it has better return on a unit land area basis as compared to sugarcane [8,10,11].

The use of sweet sorghum dates back over 150 years when it was used to produce concentrated syrup, forage and silage for animal feed [12]. Because of its multiple uses, sweet sorghum is cultivated in semi-arid to humid climates in about 100 countries on over 44 million hectares [13]. Although research on alternative uses of sweet sorghum has been done [14-16], it is still grown mainly for syrup, forage, and grain [15]. In the US and Europe, sweet sorghum is grown commercially for ethanol production which is blended with fossil-based fuels [17-19]. Widespread interest in sweet sorghum for ethanol is attributed to extractable stem juice rich in readily fermentable sugars [4,11,15]. Sweet sorghum has the potential to

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produce up to 8000 L·ha⁻¹ ethanol: about twice the ethanol yield potential of corn, and 30% greater than the 6000 L·ha⁻¹ average obtained from Brazilian sugarcane [20,21]. Also like grain sorghum, starch reserves in sweet sorghum grain can be used for ethanol production. There is need to evaluate grain starch composition in different sorghum cultivars because ethanol production efficiency from starch is a function of hydrolysis temperature, and resistant starch content in grain [22]. Determination of starch composition in sweet sorghum seed is also important because some sweet sorghum varieties may have potential as dual-purpose crops yielding both sugar-rich extractable juice and grain.

With upwards of 4000 sweet sorghum cultivars distributed throughout the world [23], there is a wide and diverse genetic base from which to develop regionally specific, highly productive cultivars. Several varieties have been tested in diverse environments to assess biomass, juice, and bioethanol productivity [24-26]. While fermentable sugar content is reported to differ with sweet sorghum variety, sucrose is the dominant sugar in all varieties [5,10]. The differences in sugar content and its proportional composition may be responsible for reported variations in ethanol yield among sweet sorghum cultivars [6,19,27]. Despite challenges including fast degradation of extracted juice, and a need for nitrogen supplementation for yeast growth [15,28], sweet sorghum varieties with high biomass and juice yield hold great promise in temperate climates where sugarcane is not a viable crop. For this reason, it is important to evaluate different sweet sorghum cultivars for biomass yield and juice quality in the temperate zone. The objective of this study was to assess the agronomic performance and juice yield of five sweet sorghum cultivars (Keller, Della, Dale, M81E and Sugar Drip) as potential sources of biomass and grain for ethanol production.

2. Materials and Methods

2.1. Site Characteristics, Field Preparation, and Planting

Field experiments were performed at the Virginia State University (VSU) Randolph Research and Demonstration Farm (37.1°N; 77.3°W). The soil type at the site is a Bourne series fine sandy loam (mixed, semi-active, thermic Typic Fragiudults). Mean soil analysis values for the period of study were: pH: 6.2, OM: 1.8%, N: 46 kg·ha⁻¹, P: 75 kg·ha⁻¹, K: 278 kg·ha⁻¹, Ca: 1380 kg·ha⁻¹, and Mg: 227 kg·ha⁻¹. Seasonal rainfall and temperature during the growing season in 2009, 2010, and 2011 is shown in **Figure 1**. Five sweet sorghum cultivars (Dale; Della; Keller; M81E; Sugar Drip) obtained from Dr. Morris Bitzer (deceased) at the University of Kentucky were planted following soybean in fields that were disked and harrowed

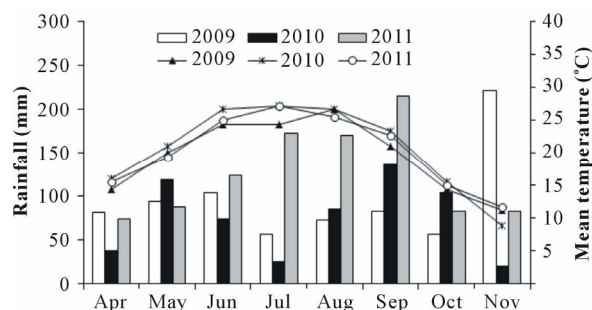


Figure 1. Seasonal rainfall (bars) and mean temperature (lines) during the 2009, 2010, and 2011 growing season.

prior to planting. Cultivars were assigned to experimental plots distributed randomly within 5 complete blocks. Each plot was planted with 4 rows each 15 m long with a row spacing of 75 cm. Seeding was done at the rate of 5.4 kg·ha⁻¹ on June 2, 8, and 7 in 2009, 2010, and 2011, respectively, using a seed drill set to plant at a depth of 2.5 cm. No fertilizer was applied at planting, but all plots were top-dressed with urea at a rate of 65 kg·ha⁻¹ N when sorghum plants were 30 cm tall. The plants were grown under rain-fed conditions and weed control was done by a combination of mechanical cultivation and hand weeding.

2.2. Grain and Stem Harvest, and Juice Extraction

Each cultivar was harvested after the grain reached hard dough stage (100, 104, 107, 115, and 130 days after planting for Sugar Drip, Della, Dale, Keller, and M81E, respectively) by cutting and bundling plants from the two inner rows per plot. Bundles were transported to a work area where grain heads were cut and bagged, and leaves stripped from stems and weighed. Stem weight was also recorded prior to juice extraction. Stems were sub-sampled per plot and juice extracted using a portable 5-roller press (Sor-Cane Porta-Press; McClune Industries, Reynolds, GA). Juice yield per plot was recorded and brix determined using a hand-held refractometer (Atago 2522; Atago USA Inc., Bellevue, WA). Sugar content estimates were calculated based on an approach previously used by others [29] that assumes 75% of Brix as fermentable sugars. Theoretical ethanol yield (L·ha⁻¹) from extracted juice was calculated as sugar yield (kg·ha⁻¹) multiplied by a conversion factor (0.581 L ethanol (kg·sugar)⁻¹) [30]. Grain heads were dried to moisture content below 13% before threshing using a modified soybean thresher. Grain weight was determined per plot and a sub-sample milled to pass a 1 mm sieve in preparation for starch analysis. Starch analysis was done at the VSU Food Processing and Engineering lab following methods published by the American Association of Cereal Chemists (Method No. 76 - 13 for total, and No. 32 - 40 for resistant starch).

Enzymes and basic reagents for starch analysis were purchased as Megazyme kits from Vinotec Napa (Napa, CA).

2.3. Statistical Analysis

Data were analyzed using the PROC MIX Procedure in SAS 9.2 (SAS Institute., Cary, NC, USA). In the model, cultivar was taken as a fixed, and replication as a random variable. When necessary, data was transformed prior to analysis. Estimates were based on the Restricted Maximum Likelihood.

3. Results

3.1. Sweet Sorghum Leaf and Stem Biomass at Harvest

In all three years, M81E produced the largest ($P < 0.05$) amount of leaf biomass (**Table 1**). In 2009, all cultivars, other than M81E which produced $6553 \text{ kg}\cdot\text{ha}^{-1}$ of leaf biomass (45% more), had similar leaf biomass averaging $4515 \text{ kg}\cdot\text{ha}^{-1}$. In 2010, M81E produced $16,820 \text{ kg}\cdot\text{ha}^{-1}$ of leaf, about twice as much as that produced by Dale, Della, and Keller and a 5-fold increase compared to Sugar Drip. In 2011, M81E and Della had $10,398$ and $7856 \text{ kg}\cdot\text{ha}^{-1}$ of leaf, respectively. Other varieties produced similar quantities of leaf biomass ranging from 5786 to $6800 \text{ kg}\cdot\text{ha}^{-1}$.

In 2009, all cultivars had similar ($P < 0.05$) quantities of fresh stem biomass ranging from 25.8 to $29.9 \text{ Mg}\cdot\text{ha}^{-1}$ (**Table 1**). In 2010, Sugar Drip recorded the lowest amount of fresh stem biomass ($20.9 \text{ Mg}\cdot\text{ha}^{-1}$) while yield in other cultivars was similar averaging $49.8 \text{ tons}\cdot\text{ha}^{-1}$. Fresh stem biomass was highest ($P < 0.05$) in Keller ($51.0 \text{ Mg}\cdot\text{ha}^{-1}$) and lowest in Sugar Drip ($26.4 \text{ Mg}\cdot\text{ha}^{-1}$) in 2011. Although M81E stem fresh weight was comparable to that of Keller, it was significantly higher ($P < 0.05$) than that of Dale.

3.2. Extractable Juice, Brix, and Theoretical Sugar and Ethanol Yield

The amount of juice extracted from fresh stems in 2009 was similar ($P < 0.01$) for all sweet sorghum cultivars and averaged $11.6 \text{ m}^3\cdot\text{ha}^{-1}$ (**Table 2**). The extracted juice also had similar ($P < 0.05$) Brix values (15.5%). However, for 2010 and 2011, the juice volume and Brix were affected by variety ($P < 0.05$), and juice was followed a similar trend. In 2010, juice from Sugar Drip ($7.6 \text{ m}^3\cdot\text{ha}^{-1}$) was significantly lower ($P < 0.05$) than that produced by other varieties. During 2010, Keller, Dale and Della had statistically ($P < 0.05$) similar juice yields averaging $18.5 \text{ m}^3\cdot\text{ha}^{-1}$, but juice yield in Dale was similar to the $23.4 \text{ m}^3\cdot\text{ha}^{-1}$ produced by M81E. In 2010, the highest and lowest juice Brix was obtained in Keller and M81E, respectively. Like 2010, extractable juice and juice Brix

Table 1. Sweet sorghum biomass (leaf and stem) yield as affected by year and cultivar in five sweet sorghum (*Sorghum bicolor*) cultivars.

Variety	2009	2010	2011
	Leaf dry matter ($\text{kg}\cdot\text{ha}^{-1}$)		
M81E	6553 a ^z	16,830 a	10,398 a
Sugar Drip	4314 b	3640 c	5786 c
Keller	4574 b	8549 b	6803 bc
Dale	4835 b	8865 b	6001 c
Della	4337 b	8563 b	7856 b
Variety	Stem fresh weight ($\text{Mg}\cdot\text{ha}^{-1}$)		
	2009	2010	2011
M81E	29.9 a	53.8 a	45.4 ab
Sugar Drip	25.8 a	20.9 b	26.4 d
Keller	26.7 a	49.0 a	51.0 a
Dale	26.9 a	47.8 a	32.0 cd
Della	27.8 a	48.6 a	38.5 bc

^zMeans within columns followed by the same letter(s) are not significantly different ($P \leq 0.05$).

Table 2. Extractable juice, brix, and theoretical sugar and ethanol yield as affected by year and cultivar in five sweet sorghum (*Sorghum bicolor*) cultivars.

Variety	2009	2010	2011
	Juice ($\text{m}^3\cdot\text{ha}^{-1}$)		
M81E	12.9 a ^z	23.4 a	17.0 ab
Sugar Drip	9.7 a	7.6 c	9.6 c
Keller	12.2 a	17.0 b	18.9 a
Dale	12.0 a	21.1 ab	12.6 bc
Della	10.9 a	18.2 b	15.7 ab
Variety	Brix (%)		
	2009	2010	2011
M81E	15.9 a	13.9 c	17.1 ab
Sugar Drip	16.1 a	16.1 bc	16.3 ab
Keller	15.5 a	18.5 a	18.4 a
Dale	14.3 a	14.3 bc	18.7 a
Della	15.7 a	16.2 b	14.0 b
Variety	Sugar ($\text{kg}\cdot\text{ha}^{-1}$)		
	2009	2010	2011
M81E	1537 a	2443 a	2181 ab
Sugar Drip	1189 a	916 b	1212 c
Keller	1427 a	2349 a	2658 a
Dale	1282 a	2291 a	1730 bc
Della	1291 a	2204 a	1756 bc
Variety	Ethanol yield ($\text{L}\cdot\text{ha}^{-1}$)		
	2009	2010	2011
M81E	893 a	1419 a	1267 ab
Sugar Drip	691 a	532 b	704 c
Keller	829 a	1365 a	1544 a
Dale	745 a	1331 a	1005 bc
Della	750 a	1281 a	1020 bc

^zMeans within columns followed by the same letter(s) are not significantly different ($P \leq 0.05$).

values significantly differed ($P < 0.05$) with variety in 2011 (Table 2). Keller, M81E, and Della had similar juice yields averaging $17.4 \text{ m}^3 \cdot \text{ha}^{-1}$. In 2011, juice yield ($12.6 \text{ m}^3 \cdot \text{ha}^{-1}$) from Dale was not significantly different ($P < 0.05$) from that produced by M81E ($17.0 \text{ m}^3 \cdot \text{ha}^{-1}$) and Della ($15.7 \text{ m}^3 \cdot \text{ha}^{-1}$). The lowest amount of juice ($9.6 \text{ m}^3 \cdot \text{ha}^{-1}$) produced by Sugar Drip was similar ($P < 0.05$) to that of Dale. Juice extracted from Keller and Dale had higher ($P < 0.05$) Brix values than from Della. M81E and Sugar Drip had similar ($P < 0.05$), but numerically lower Brix values compared with Dale and Keller, and similar but numerically higher values than Della. Extractable juice was correlated with the quantity of fresh stem weight for all cultivars (data not shown).

Similar to extracted juice, theoretical sugar and ethanol yield was similar ($P < 0.05$) among cultivars in 2009, averaging $1345 \text{ kg} \cdot \text{ha}^{-1}$ and $781 \text{ L} \cdot \text{ha}^{-1}$, respectively (Table 2). In 2010, sugar and ethanol yield from Sugar Drip was more than 50% lower than in the other cultivars, while in 2011, Keller produced the highest juice ($2658 \text{ kg} \cdot \text{ha}^{-1}$) and ethanol ($1544 \text{ L} \cdot \text{ha}^{-1}$) and Sugar Drip the lowest ($1212 \text{ kg} \cdot \text{ha}^{-1}$) and $704 \text{ L} \cdot \text{ha}^{-1}$, respectively.

3.3. Grain Yield and Grain Starch Composition

In 2009, grain yield was affected by variety ($P < 0.01$) and was highest in Dale and Della averaging 1468 and $1240 \text{ kg} \cdot \text{ha}^{-1}$, respectively (Table 3). Keller which produced $67 \text{ kg} \cdot \text{ha}^{-1}$ was the lowest ($P < 0.01$) yielding cultivar followed by Sugar Drip. In 2010, Dale and Sugar Drip produced the highest yields averaging $1150 \text{ kg} \cdot \text{ha}^{-1}$, followed by Della ($933 \text{ kg} \cdot \text{ha}^{-1}$), while Keller produced the least. In 2011, M81E produced higher yield ($708 \text{ kg} \cdot \text{ha}^{-1}$), than Dale and Keller, but similar ($P < 0.05$) to that of Sugar Drip and Della. Due to the snapped panicles and lodging after Hurricane Irene, grain yield dropped by between 25% and 80% in 2011 compared to the first two years of production in Dale, Della, and M81E.

Total and resistant starch in sweet sorghum grain differed with species with Keller recording the highest ($555 \text{ g} \cdot \text{kg}^{-1}$) total starch as a portion of grain dry weight (Figure 2). M81E averaged $388 \text{ g} \cdot \text{kg}^{-1}$ total starch while Sugar Drip and Della had similar averages ($330 \text{ g} \cdot \text{kg}^{-1}$). Dale had the lowest values at $272 \text{ g} \cdot \text{kg}^{-1}$. Of total starch, the proportion of resistant starch was highest in M81E (83%) followed by Dale (82%), Sugar Drip (82%) and Della (76%), and represented 322 , 224 , 267 , and $255 \text{ g} \cdot \text{kg}^{-1}$, respectively. Resistant starch content was lowest in Keller (32%) at $176 \text{ g} \cdot \text{kg}^{-1}$.

4. Discussion

Fresh aboveground biomass and juice Brix values from the current study were comparable to those reported in Alabama [31]. Fresh stalk yield for Keller and M81E was

Table 3. Grain yield from five sweet sorghum (*Sorghum bicolor*) cultivars in 2009, 2010, and 2011.

Variety	Grain yield ($\text{kg} \cdot \text{ha}^{-1}$)		
	2009	2010	2011
M81E	1208 b ^z	958 ab	708 a
Sugar Drip	462 c	1351 a	484 ab
Keller	67 d	105 c	108 c
Dale	1468 a	933 ab	249 bc
Della	1240 ab	765 b	436 abc

^zMeans within columns followed by the same letter(s) are not significantly different ($P \leq 0.05$).

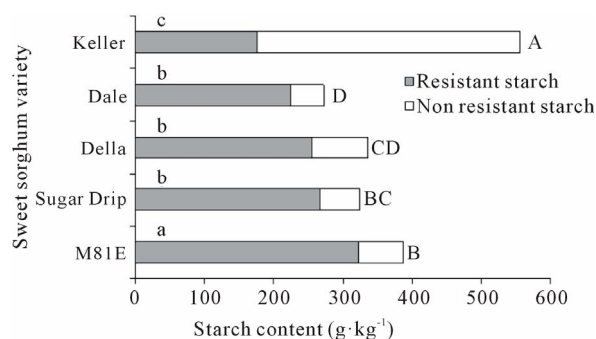


Figure 2. Starch content and distribution in grain from five sweet sorghum (*Sorghum bicolor*) cultivars. Comparisons ($P < 0.05$) are presented for resistant (lower case letters) and total (resistant + non-resistant) starch (upper case letters).

comparable to those reported in Nebraska [29].

Though extracted juice for Della and M81E in 2010 reached levels similar to those reported in western Texas [32], M81E juice content was lower than the $30.0 \text{ Mg} \cdot \text{ha}^{-1}$ reported in Kansas [33]. Compared to other production years, the low stem and leave weights observed in 2009 could be attributed to the relatively low rainfall amounts in late summer. Compared to 2010, the low extractable juice in M81E, Keller, Dale, and Della in 2009 and M81E, Dale, and Della in 2011 was due to low fresh stem yield. Similarly, annual differences in fresh stem yield resulted in the observed differences in sugar and potential ethanol yields. Sugar Drip low sugar and potential ethanol yield may be due mainly to its low fresh stem yields because it showed Brix values comparable to other cultivars. The differences in ethanol yield between this study and others could be due to juice volume which may depend on juice extraction efficiency.

Low grain yield in Keller was mainly due to bird destruction. The low resistant starch content could be a positive palatability attribute that drove birds to preferentially feed on Keller seed earlier and for a much longer period than other varieties. Though not determined, sweet sorghum cultivars with a lower proportion of resistant starch as in Keller may be easily digested by birds. Differences in the proportion and type of starch in the grain

among cultivars tested may allow for targeted production of dual purpose sorghums. For example, owing to a high level of non-resistant starch, Keller could be cropped as a source of both fermentable sugars and grain starch for ethanol production since non-resistant starch can be easily degraded by amylases leading to the release of simple sugars that can be fermented to ethanol. On the other hand, resistant starch has been found to reduce the efficiency of ethanol production by increasing fermentation time [34]. Therefore, grain from varieties like Dale, Della, M81E and Sugar Drip with high levels of resistant starch may be sold to the food industry as raw material for manufacture of non-digestible starch. Resistant starch has been reported to decrease carbohydrate absorption in humans and to be a substrate for colon bacteria that release short chain fatty acids shown to lower colon pH and to help reduce incidences of obesity, colon cancer and colon inflammatory diseases [35-37].

5. Conclusion

The study affirms other findings showing sweet sorghum potential for bioethanol production. However, variation in potential ethanol yields between production years for the same cultivar may indicate the strong effect of prevailing weather conditions during/or close to harvest time on extractable juice volumes. Also this study has shown that despite the relatively lower grain yield, sweet sorghum may hold potential for simultaneous production of fermentable carbohydrates in juice and grain. The observed differences in grain starch composition shows the potential for selection of cultivars with high non-resistant starch that could be grown for both grain and juice for ethanol production. More research is also needed on tools for mechanical harvesting of both seed and fresh stems in a single pass. Development of such equipment, combined with sweet sorghum production systems that optimize seed and juice production may facilitate large-scale production of sweet sorghum for bioenergy.

6. Acknowledgements

We are grateful to Messrs. Robert Kraemer and Landon West, VSU Farm Manager and Assistant Farm Manager, respectively, for field support, and to Dr. Edward Sismour (VSU Food Processing and Engineering) for assistance with starch analysis.

This is a contribution of Virginia State University Agriculture Research Station Journal Article No. 302.

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