

# On a Dynamic Optimization Technique for Resource Allocation Problems in a Production Company

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## ABSTRACT

This paper examines the allocation of resource to different tasks in a production company. The company produces the same kinds of goods and want to allocate  $m$  number of tasks to 50 number of machines. These machines are subject to breakdown. It is expected that the breakdown machines will be repaired and put into operation. From past records, the company estimated the profit the machines will generate from the various tasks at the first stage of the operation. Also, the company estimated the probability of breakdown of the machines for performing each of the tasks. The aim of this paper is to determine the expected maximize profit that will accrue to the company over  $T$  horizon. The profit that will accrued to the company was obtained as ₦4,571,100,000 after 48 weeks of operation. At the infinty horizon, the profit was obtained to be ₦20,491,000,000. It was found that adequate planning, prompt and effective maintainance can enhance the profitability of the company.

**Keywords:** Dynamic Optimization; Resource Allocation; Company; Machines; Tasks

## 1. Introduction

We consider the allocation of tasks to different machines in a production company. A certain number of machines is proposed to be purchased at the beginning of a planning horizon. From statistics, the company has an estimate of the profit each tasks is to yield at the first stage of operation. Also, the company estimates the probability of breakdown of the machines allocated to each tasks. When a machine breaks down, it goes in for repairs after which it returns to the factory for re-allocation at the beginning of the next period.

In this paper, we formulate the problem as a dynamic optimization (DO). Our approach builds on previous research. [1] used the stochastic programming technique of dynamic Programming in financial asset allocation problems for designing low-risk portfolios. [2] proposed the idea of using a parsimonious sufficient static in an application of approximate dynamic programming to inventory management. [3] described an algorithm for computing parameter values to fit linear and separable concave approximations to the value function for large-scale problems in transportation and logistics. [4] described a more complicated variation of the algorithm that implores execution time and memory requirements. The improvement is critical for practical applications to realistic large-scale problems. [5] used DO for large-scale

asset management problems for both single and multiple assets. [6] extended an approximate DO method to optimize the distribution operations of a company manufacturing certain products at multiple production plants and shipping to different customer locations for sales. [7] considered the allocation of buses from a single station to different routes in a transportation company in Nigeria.

In this section, we consider the methodology adopted in this paper. We start with the problem formulation.

## 2. Problem Formulation

In this section, we consider the methodology adopted in this paper. We start with the problem formulation. Given a certain number of tasks that are to be allocated to different machines at the beginning of each time period, we expect some machine(s) breakdown at the end of each period. Due to the uncertainty in the number of breakdown machine(s), we assume that the states of the machines are random. The company must know the number of machines available for the next period before decision will be made on how to allocate the tasks to the remaining machines. The number of machines to be put into operation in the next period depends on the number of breakdown at the end of the previous period. Our aim is to maximize the total expected profit over a timehorizon. We define the following notations which presented

in Table 1.

In the next subsection, we define the one-period expected profit function and formulate the problem as a dynamic program.

### 3. The Objective and One-Period Expected Profit Function

If the profit for allocating the  $k$  task to the machines at period  $t$  is  $\Psi_t^k$ , the state of the machines is  $s_t$ , number of machines allocated to operate on task  $k$  at period  $t$  under policy  $\pi$ , is  $x_t^{\pi^k}$  and the number of break down machines is  $b_t$ , then the profit that will accrue to the company over  $T$ -horizon is given by

$$\sum_{t=0}^T \sum_{k=1}^m \Psi_t^k (x_t^{\pi^k} (s_{t-1}(b))).$$

The expected maximum profit that will accrue to the company under policy  $\pi$  is given by

$$Y_t^\pi (s_t) = E \left[ \max_{x_t \in X(s_t)} \sum_{t=0}^T \sum_{k=1}^m \beta^t \Psi_t^k (x_t^{\pi^k} (s_{t-1}(b))) \right] \quad (1)$$

subject to

$$\sum_{k=1}^m x_t^{\pi^k} (s_{t-1}(b)) \leq s_t, \quad t = 0, 1, \dots, T \quad (2)$$

$$x_t^{\pi^k} \geq 0, \quad t = 1, \dots, T; \quad k = 1, \dots, m$$

**Note:**  $X(s_t)$  is the set of possible solution of problem (1). Conditioning (1) on  $s_t \in S$ . We now have the following optimization problem (3)

$$Y_t^\pi (s_t) = E \left[ \max_{x_t \in X(s_t)} \left\{ \sum_{t'=t}^T \sum_{k=1}^m \beta^{t'} \Psi_{t'}^k (x_{t'}^{\pi^k} (s_{t'-1}(b))) \right\} / s_t \in S_t \right] \quad (3)$$

Problem (1.3) maximizes the expected profit over  $X(s_t)$  subject to

$$\sum_{k=1}^m x_t^{\pi^k} (s_{t-1}(b)) \leq s_t, \quad t = 0, 1, \dots, T$$

For the profit function  $\Psi : S \rightarrow \mathbb{R}$ , if we accumulate the profit of the first  $T$ -stage and add to it the terminal profit

$$\Psi_T (s_T) = \sum_{k=1}^m \Psi_T^k (s_T),$$

then (3) becomes

$$Y_t^\pi (s_t) = E \left[ \max_{x_t \in X(s_t)} \left\{ \sum_{t'=t}^{T-1} \sum_{k=1}^m \beta^{t'} \Psi_{t'}^k (x_{t'}^{\pi^k} (s_{t'-1}(b))) \right\} + \beta^T \Psi_T (s_T) / s_t \in S \right] \quad (4)$$

subject to  $\sum_{k=1}^m x_{t'}^{\pi^k} (s_{t'-1}(b)) \leq s_{t'}, \quad t = 0, 1, \dots, T.$

$$x_t^{\pi^k} \geq 0, \quad t = 1, \dots, T; \quad k = 1, \dots, m.$$

### 4. Dynamic Programming Formulation and Optimality

Using  $s_t$  as the state variable at period  $t$  and  $S$  as the state space, we can formulate the problem as a dynamic program. The number of breakdown machines for task  $k$  at period  $t$  is given by  $P_k x_t^k$ , where  $P_k$  is the probability of break down machines for task  $k$ . Hence, total number of break down machines for all the tasks is given by

$$\sum_{k=1}^m P_k x_t^k, \quad t = 1, 2, \dots, T.$$

We therefore have that

**Table 1. Notations and their Definitions.**

Notation	Definition
$\beta$	discount factor, $0 < \beta < 1$ .
$S$	the state space <i>i.e.</i> the set of all machines
$T$	set of time periods in the planning horizon.
$\pi$	is a rule which chooses an action based on current state of the system (policy).
$x_t^{\pi^k}$	number of machines allocated to task $k$ at period $t$ under the policy, $\pi$ , $t \in [0, T]$ .
$s_t$	number of functional machines at period $t$ ; $s_t \in S$ , $t \in [0, T]$
$b_t$	number of breakdown machines at period $t$ , $t \in [0, T]$
$x_t^k (s_{t-1}(b))$	readily available machines to be allocated in the next period.
$\Psi_t^k$	expected return from task $k$ at period $t$ , $t \in [0, T]$
$\Pi$	set of all admissible policy; $\pi \in \Pi$
$s_0$	number of machines at the beginning of the planning horizon.
$Y_t(s_t)$	objective function of our system, $t \in [0, T]$

$$b_t = \sum_{k=1}^m P_k x_t^k .$$

Let  $s_t$  be the number of machines to be allocated in period  $t$  and let  $\alpha$  be the percentage of break down (but repaired) machines that are expected to join the functional ones in period  $t$ , then the transformation equation for the system is given by

$$s_t = s_{t-1} - (1 - \alpha) \sum_{k=1}^m P_k x_t^k, t = 1, \dots, T . \tag{5}$$

Observe that the transformation equation is a random variable.

We now set  $1 - \alpha = \beta$  in (5) to have,

$$s_t = s_{t-1} - \beta \sum_{k=1}^m P_k x_t^k, t = 1, \dots, T . \tag{6}$$

In this case, the optimal policy can be found by computing the value functions through the optimization problem

$$F_t^\pi(s_t) = \max_{x^\pi \in X(s_t)} \sum_{k=1}^m \Psi_t^k(x_t^{\pi^k}(s_{t-1}(b))) + E\{F_t(s_t)\} / S_t = s_t \tag{7}$$

subject to

$$\sum_{k=1}^m x_t^{\pi^k}(s_{t-1}(b)) \leq s_t, t = 1, 2, \dots, T .$$

Equivalently,

$$\xi_t + \sum_{k=1}^m x_t^{\pi^k}(s_{t-1}(b)) = s_t, t = 1, \dots, T; \xi_t \geq 0 . \tag{8}$$

$$x_t^{\pi^k} \geq 0, t = 1, \dots, T; k = 1, \dots, m .$$

Since all the available functional machines must be allocated in the next period, we have that  $\xi_t = 0$ , for all  $t \in T$ , which is the slack variable.

We show that (4) is equivalent to (7), and then use (4) and (7) interchangeably. The theorem below establish this claim.

**Lemma 1.1:** Let  $s_t$  be a state variable that captures the relevant history up to time  $t$ , and let  $Y_t(s_{t+1})$  be some function measured at  $t' \geq t + 1$  conditional on the random variable  $s_t$ . Then,

$$E[E\{Y_{t'}|s_{t+1}\}|s_t] = E[Y_{t'}|s_t] .$$

For the proof, see [3].

**Theorem 1.1:** Suppose that  $Y_t^\pi(s_t)$  satisfies (4) and  $F_t^\pi(s_t)$  satisfies (7), then  $Y_t^\pi(s_t) = F_t^\pi(s_t)$ .

**Proof:** We are to show that  $Y_t^\pi(s_t) = F_t^\pi(s_t)$ . We first use a standard method of DP. Obviously

$$Y_T^\pi(s_T) = F_T^\pi(s_T) = \Psi_T(s_T) .$$

Suppose that it hold for  $t + 1, t + 2, \dots, T$ , then we show that it is true for  $t$ .

We now write

$$F_t^\pi(s_t) = \max_{x^\pi \in X(s_t)} \sum_{k=1}^m \Psi_t^k(x_t^{\pi^k}(s_{t-1}(b))) + E \left[ E \max_{x_t} \sum_{t'=t+1}^{T-1} \sum_{k=1}^m \Psi_{t'}^k(x_{t'}^{\pi^k}(s_{t'}(b))) + \beta^T \Psi_T(s_T) | S_t = s_t \right]$$

Applying Lemma 1.1, we have

$$F_t^\pi(s_t) = \max_{x^\pi \in X(s_t)} \sum_{k=1}^m \Psi_t^k(x_t^{\pi^k}(s_{t-1}(b))) + E \left[ E \max_{x_t} \sum_{t'=t+1}^{T-1} \sum_{k=1}^m \Psi_{t'}^k(x_{t'}^{\pi^k}(s_{t'}(b))) + \beta^T \Psi_T(s_T) | S_t = s_t \right]$$

When we condition on  $x_t^{\pi^k}(s_t(b))$ , we obtain

$$F_t^\pi(s_t) = E \left[ \max_{x^\pi \in X(s_t)} \sum_{t'=t}^{T-1} \sum_{k=1}^m \Psi_{t'}^k(x_{t'}^{\pi^k}(s_{t-1}(b))) + \Psi_T(s_T) | s_t \right] = Y_t^\pi(s_t) .$$

For any given objective function, we desire to find the best possible policy,  $\pi$ , that optimizes it, that is, we search for

$$Y_t^*(s_t) = \max_{\pi \in \Pi} Y_t^\pi(s_t) .$$

This is obtained by solving the optimality equation

$$F_t(s_t) = \max_{x^{\pi^k} \in X(s_t)} \left[ \sum_{k=1}^m \Psi_t^k(x_t^{\pi^k}(s_{t+1}(b))) + E\{F_{t+1}(s_t)\} \right] = \max_{x^{\pi^k} \in X(s_t)} \left[ \sum_{k=1}^m \Psi_t^k(x_t^{\pi^k}(s_{t-1}(b))) + F_{t+1}\left(s_t - \beta \sum_{k=1}^m P_k x_{t+1}^k\right) \right] \tag{9}$$

If we find the set of  $F^*$ s that solves (9), then we have found the policy that optimizes  $Y_t^\pi(s_t)$ . The result below establishes this claim.

**Theorem 1.2:** The expression  $F_t^\pi(s_t)$  is a solution to equation (1.9) if and only if

$$Y_t^*(s_t) = F_t(s_t) = \max_{\pi \in \Pi} Y_t^\pi(s_t) .$$

The if part: This is shows by induction that  $F_t(s_t) \geq Y_t^*(s_t)$ , for all  $s_t \in S$  and  $t = 0, 1, \dots, T - 1$ .

Since  $F_T(s_T) = \Psi_T(s_T) = Y_T^\pi(s_T)$ ,

for all  $s_T$  and  $\pi \in \Pi$ , we have that  $F_T(s_T) = Y_T^*(s_T)$ .

Suppose that  $F_t(s_t) \geq Y_t^*(s_t) \geq Y_t^\pi(s_t)$ , for  $t = n + 1, n + 2, \dots, T$ , and let  $\pi \in \Pi$  be an arbitrary policy. For  $t = n$ , we obtain the optimality equation as follows

$$F_n(s_n) = \max_{x_n^k \in X(s_n)} \left[ \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + F_{n+1} \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) \right].$$

By induction hypothesis,  $F_{n+1}(s_{n+1}) \geq Y_{n+1}^*(s_{n+1})$ . So we have

$$F_n(s_n) = \max_{x_n^k \in X(s_n)} \left[ \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + Y_{n+1}^\pi \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) \right], s' = s_{t+1}.$$

Also, we have that  $Y_{n+1}(s_{n+1}) \leq Y_{n+1}^*(s_{n+1})$  for an arbitrary policy,  $\pi \in \Pi$ , hence

$$\begin{aligned} F_n(s_n) &\geq \max_{x_n^k \in X(s_n)} \left[ \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + Y_{n+1}^\pi \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) \right], s' = s_{t+1} \\ &\geq Y_n^\pi(s_n), \text{ for all } \pi \in \Pi \\ &= \max_{\pi \in \Pi} Y_n^\pi(s_n). \end{aligned}$$

Only if part: We show that for any  $\epsilon > 0$ , there exists  $\pi \in \Pi$  that satisfies the following:

$$Y_n^\pi(s_n) + (T - n) \in \geq F_n(s_n) \tag{10}$$

We now define  $F_n(s_n)$  as follows:

$$F_n(s_n) = \max_{x_n^k \in X(s_n)} \left[ \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + F_{n+1} \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) \right] \tag{11}$$

Let  $x_n(s_n)$  be the decision rule that solves (1) and satisfies the following:

$$F_n(s_n) = \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + F_{n+1} \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) + \epsilon \tag{12}$$

We now prove (10) by induction. Assume that it is true for  $t = n + 1, n + 2, \dots, T$ . But,

$$F_n(s_n) \geq \max_{x_n^k \in X(s_n)} \left[ \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + Y_{n+1}^\pi \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) \right], s' = s_{t+1}$$

We now use the induction hypothesis which says

$$Y_n^\pi(s_n) \geq F_n(s_n) - (T - n) \in,$$

so that

$$\begin{aligned} F_n(s_n) &\geq \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + F_{n+1} \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) - (T - n - 1) \in \\ &\geq \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + F_{n+1} \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) - (T - n - 1) \in \\ &\geq \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + F_{n+1} \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) - (T - n) \in + \epsilon \\ &\geq \sum_{k=1}^m \Psi_n^k(x_n^k(s_{n-1}(b))) + F_{n+1} \left( s_n - \beta \sum_{k=1}^m P_k x_{n+1}^k \right) + \epsilon - (T - n) \in \\ &\geq F_n(s_n) - (T - n) \in \end{aligned}$$

Hence,

$$\begin{aligned} Y_n^*(s_n) + (T - n) &\in \geq Y_n^\pi(s_n) + (T - n) \in \\ &\geq F_n(s_n) \geq Y_n^*(s_n) \end{aligned}$$

This result shows that solving the optimality equation also gives the optimal value function.

**Theorem 1.3:** 1) Let  $B(s)$  be the set of all bounded real-valued functions  $F: S \rightarrow R$ . The mapping  $\Gamma: B(s) \rightarrow B(s)$  is a contraction.

2) The operator  $\Gamma$  has a unique fixed point (given by  $F^*$ ).

3) For any  $F$ ,  $\Gamma^\infty F = F^*$ .

4) For any  $F$ , if  $\Gamma F \leq F$ , then  $F^* \leq \Gamma^t F$ ,  $\forall t \in \{0, 1, \dots\}$ .

**Note:**  $\Gamma$  is called dynamic programming operator (See [5], for more detail).

**Theorem 1.4:** For any bounded return or scoring functions  $F_1: S \rightarrow R$  and  $F_2: S \rightarrow R$ , and for all  $t = 0, 1, 2, 3, \dots$ , the inequality below holds

$$\max_{s \in S} \left| (\Gamma^t F_1)(s) - (\Gamma^t F_2)(s) \right| \leq \beta^t \max_{s \in S} |F_1(s) - F_2(s)|$$

See [8].

The next result shows that as  $T \rightarrow \infty$ ,  $F^*(s) \rightarrow \Gamma^T F(s)$ ,  $\forall s \in S$ . Thus, the profit per stage must be bounded *i.e.*

$$\left| \sum_{k=1}^m \Psi^k(x^k(s(b))) \right| \leq \mu,$$

where  $\mu$  is a positive constant.

We now state this claim formally as follows:

**Theorem 1.5:** For any bounded return or scoring function  $F: S \rightarrow R$ ,  $F_T(s_0) \rightarrow F(s_0)$ ,  $T \rightarrow \infty$  that is,

$$F(s_0) = \lim_{T \rightarrow \infty} \Gamma^T(F)(s_0), \quad \forall s_0 \in S.$$

**Proof:** Let  $H$  be a positive integer,  $s_0 \in S$  and policy  $\pi = \{\pi_0, \pi_1, \dots\}$ , we can decompose the return

$$F^\pi(s_0) = \lim_{T \rightarrow \infty} E \left\{ \sum_{t=0}^{T-1} \sum_{k=1}^m \beta^t \Psi_t^k(x_t^{\pi^k}(s_{t-1}(b))) \right\}$$

into the portion received over the first  $H$  stages and over the remaining stages.

$$\begin{aligned} F^\pi(s_0) &= \lim_{T \rightarrow \infty} E \left\{ \sum_{t=0}^{T-1} \sum_{k=1}^m \beta^t \Psi_t^k(x_t^{\pi^k}(s_t(b))) \right\} \\ &= E \left\{ \sum_{t=0}^{H-1} \sum_{k=1}^m \beta^t \Psi_t^k(x_t^{\pi^k}(s_t(b))) \right\} \\ &\quad + \lim_{T \rightarrow \infty} E \left\{ \sum_{t=H}^{T-1} \sum_{k=1}^m \beta^t \Psi_t^k(x_t^{\pi^k}(s_t(b))) \right\} \end{aligned}$$

But

$$\left| \lim_{T \rightarrow \infty} E \left\{ \sum_{t=H}^{T-1} \sum_{k=1}^m \beta^t \Psi_t^k(x_t^{\pi^k}(s_t(b))) \right\} \right| \leq N \sum_{t=H}^{\infty} \beta^t = \frac{\beta^H N}{1-\beta}$$

Since

$$\sum_{t=H}^{\infty} \beta^t$$

is a geometric progression and  $0 < \beta < 1$ .

Now

$$F^\pi(s_0) \leq E \left[ \sum_{t=0}^{H-1} \sum_{k=1}^m \beta^t \Psi_t^k(x_t^{\pi^k}(s_t(b))) + \frac{\beta^H N}{1-\beta} \right]$$

using this relations, it follows that

$$\begin{aligned} &F^\pi(s_0) - \frac{\beta^H N}{1-\beta} - \beta^H \max_{s_t \in S} |\Psi(s)| \\ &\leq E \left[ \beta^H \Psi(s_H) + \sum_{t=0}^{H-1} \sum_{k=1}^m \beta^t \Psi_t^k(x_t^{\pi^k}(s_t(b))) \right] \\ &\leq F^\pi(s_0) + \frac{\beta^H N}{1-\beta} + \beta^H \max_{s_t \in S} |\Psi(s)|. \end{aligned}$$

By taking the maximum over  $\pi$ , we obtain for all  $S_0$  and  $H$ .

$$\begin{aligned} &F^*(s_0) - \frac{\beta^H N}{1-\beta} - \beta^H \max_{s_t \in S} |\Psi(s)| \\ &\leq (\Gamma^H F)(s_0) \leq F^*(s_0) + \frac{\beta^H N}{1-\beta} + \beta^H \max_{s_t \in S} |\Psi(s)|, \end{aligned}$$

and by taking the limit as  $H \rightarrow \infty$ , we have

$$F^*(s_0) \leq \lim_{H \rightarrow \infty} (\Gamma^H F)(s_0) \leq F^*(s_0)$$

Hence,  $F^*(s_0) = \lim_{H \rightarrow \infty} (\Gamma^H F)(s_0), \forall s_0 \in S$ .

This result shows that our optimization problem converges to a fixed point  $F^*$  in an infinite horizon.

We use value iteration algorithm for finite and infinite stage to solve our problem. The algorithm converges to an optimal policy.

**Step 1:** Initialization

Set  $F_0(s_0) = 0 \quad \forall s_0 \in S$ .

Set  $n = 0$

Set  $0 < \beta < 1$

Fix a tolerance parameter,  $\varepsilon > 0$ .

**Step 2:** For each  $s_n \in S$ , calculate

$$\begin{aligned} F_{n+1}(s_n) &= \max_{x_n \in X} \sum_{k=1}^m \Psi_n^k(x_n^k(s_n(b))) \\ &\quad + F_n \left( s_{n-1} - \beta \sum_{k=1}^m P_k x_n^k \right) \end{aligned} \tag{13}$$

Let  $x^{n+1}$  be the decision vector that solve (13).

**Step 3:** For  $\beta = 1$ :

If  $\|F_{n+1} - F_n\| \leq \varepsilon$ , set  $x^\varepsilon = x^{n+1}, F^{\pi^\varepsilon} = F_{n+1}$  and stop; else set  $n = n + 1$  and return to step 2.

**Step 4:** For  $0 < \beta < 1$ ;

If  $\|F_{n+1} - F_n\| \leq \frac{1-\beta}{2\beta}$ , set  $x^\varepsilon = x^{n+1}, F^{\pi^\varepsilon} = F_{n+1}$

and result stop; else set  $n = n + 1$  and return to step 2.

The theorem below guarantees the convergent of the algorithm.

**Theorem 1.6:** If the algorithm with stopping parameter  $\varepsilon$ , terminates at iteration  $n$  with value function  $F_{n+1}$ , then

$$\|F_{n+1} - F^*\| \leq \varepsilon/2 \tag{14}$$

In addition, if  $x^\varepsilon$  is the optimal decision rule and  $F^{\pi^\varepsilon}$  is the value of this policy, then

$$\|F^{\pi^\varepsilon} - F^*\| \leq \varepsilon. \tag{15}$$

This theorem implies that  $F^{\pi^\varepsilon}$  is the fixed point of the equation  $F = \Gamma(x^\varepsilon)F$ . Since  $x^\varepsilon$  is the decision that solves  $\Gamma F_{n+1}$ , it implies that  $\Gamma(x^\varepsilon)F_{n+1} = \Gamma F_{n+1}$ . Since

$$\|F^* - F_{n+1}\| = \|\Gamma F^* - \Gamma F_{n+1} + \Gamma F_{n+1} - F_{n+1}\|,$$

$F_{n+1} = \Gamma F_n$  and  $\Gamma$  is contraction, we have that

$$\|F^{\pi^\varepsilon} - F_{n+1}\| \leq \frac{\beta}{1-\beta} \|F_{n+1} - F_n\|$$

and

$$\|F_{n+1} - F^*\| \leq \frac{\beta}{1-\beta} \|F_{n+1} - F_n\| \tag{16}$$

But the value iteration algorithm stops when

$$\|F_{n+1} - F_n\| \leq \varepsilon \frac{(1-\beta)}{2\beta} \tag{17}$$

From (16) and (17), we have

$$\|F_{n+1} - F^*\| \leq \frac{\beta}{1-\beta} \times \frac{\varepsilon(1-\beta)}{2\beta} = \varepsilon/2 \quad (18)$$

Similarly,  $\|F_{n+1} - F^{\pi\varepsilon}\| \leq \frac{\varepsilon}{2}$

Therefore,

$$\|F^* - F^{\pi\varepsilon}\| \leq \|F_{n+1} - F^{\pi\varepsilon}\| + \|F^* - F_{n+1}\| < \frac{\varepsilon}{2} + \frac{\varepsilon}{2} = \varepsilon.$$

### 5. Computational Result

A production company in Nigeria proposed to purchase 50 machines that can perform nine different tasks. These machines are subject to breakdown. The **Table 2** gives information of their decisions.

The company further estimated that out of the number of breakdown machines per week, 95% will join the functional ones for the next period.

The aim of the company is to maximize profit over  $T$  horizon

Let  $s_t$  represents the number of machines to be allocated in the next period, so that  $s_t = x_t^k(s_{t-1}(b))$ . Since  $s_0$  is the number of machines at the beginning of the planning horizon,

$$\sum_{k=1}^m P_k x_t^k$$

is the total number of breakdown machines, and

$$\frac{19}{20} \sum_{k=1}^m P_k x_t^k$$

is expected to join the functional machines in the next period of operation, we have that

$$s_t = s_{t-1} - \frac{1}{20} \sum_{k=1}^m P_k x_t^k, \quad t = T, T-1, \dots, 1,$$

which is our transformation equation and is a random variable.

We can now express our one-period expected return function as follows:

$$Y_t^\pi(s_t) = E \left[ \max_{x_t^k \in X} \sum_{t=1}^T \sum_{k=1}^m \beta^t \Psi_t^k(x_t^k(s_{t-1}(b))) \right] \quad (19)$$

subject to

$$\sum_{k=1}^m x_t^k(s_{t-1}(b)) = s_{t-1}, \quad t = T, T-1, \dots, 1.$$

(The feasible region for stage  $t$ ).

Since the company cannot allocate negative resources to any one task, we write  $x_t^k(s_{t-1}(b)) \geq 0, \quad t = T, T-1, \dots, 1; k = 1, \dots, m$ .

Of course, (19) is the same as

$$F_T(s_{T-1}) = \max_{x_t^k \in X} \left\{ \sum_{k=1}^m \Psi_t^k(x_t^k(s_{t-1}(b))) + EF_{T-1}(s_t) \right\},$$

$$t = T, T-1, \dots, 1,$$

$$= \max_{x_t^k \in X} \left[ \sum_{k=1}^m \Psi_t^k(x_t^k(s_{t-1}(b))) + EF_{T-1} \left( s_{t-1} - \frac{1}{20} \sum_{k=1}^m P_k x_t^k \right) \right],$$

$t = T, T-1, \dots, 1$ , and  $x_t^k \geq 0, \quad t = T, T-1, \dots, 1; k = 1, \dots, m$ .

**Note:** Our problem has 9 tasks and 48 periods.

Hence,  $m = 9$  and  $T = 48$ . Set  $\varepsilon = \frac{1}{9}$ .

Therefore,

$$F_T(s_{T-1}) = \max_{x_t^k \in X} \left\{ 180000x_t^1 + 150000x_t^2 + 192000x_t^3 + 240000x_t^4 + 228000x_t^5 + 120000x_t^6 + 168000x_t^7 + 222000x_t^8 + 300000x_t^9 + F_{T-1} \left( s_{t-1} - \frac{1}{20} \left[ \frac{2}{11}x_t^1 + \frac{1}{10}x_t^2 + \frac{2}{13}x_t^3 + \frac{5}{21}x_t^4 + \frac{3}{13}x_t^5 + \frac{1}{12}x_t^6 + \frac{1}{9}x_t^7 + \frac{4}{15}x_t^8 + \frac{5}{18}x_t^9 \right] \right) \right\}$$

$$T = 1, 2, \dots, 48; t = 48, 47, \dots, 1.$$

(20)

subject to:

$$\sum_{k=1}^9 x_t^k = S_{t-1}, \quad t = 48, 47, \dots, 1,$$

$x_t^k \geq 0, \quad t = 48, 47, \dots, 1; k = 1, \dots, 9$  which is a parametric linear programming problem with 9 variables.

A program using MatLab was used for (20). At the end, the following results were obtained.

The profit over 48 weeks is given by

**Table 2. The Expected Initial Profit and Probability of Breakdown Machines.**

Machines	Task $x^1$	Task $x^2$	Task $x^3$	Task $x^4$	Task $x^5$	Task $x^6$	Task $x^7$	Task $x^8$	Task $x^9$
Initial Expected Profit (in Naira)	180,000	150,000	192,000	240,000	228,000	120,000	168,000	222,000	300,000
Probability of Breakdown ( $P_k$ )	2/11	1/10	2/13	5/21	3/19	1/12	1/9	4/15	5/18

$$\begin{aligned}
 F_{48}(s_0) &= \text{N}91422000s_0 \\
 &= \text{N}91422000 \times 50 \\
 &= \text{N}4,571,100,000.
 \end{aligned}$$

By theorem 1.5, as  $T$  approach infinity,  $F_T(s_0)$  approaches  $F(s_0)$ ,

$$\begin{aligned}
 F(s_0) &= \lim_{T \rightarrow \infty} (\Gamma^T F)(s_0) \\
 &= \lim_{T \rightarrow \infty} F_T(s_0) = \text{N}409820000s_0 \\
 &= \text{N}20,491,000,000.
 \end{aligned}$$

and the optimal policy  $x_t^0(s_0)$ , ( $t = 1, 2, \dots$ ), approaches the limit zero.

**Discussion:** Figure 1 shows the expected profit that will accrued to the company over a period of 48 weeks. We found that at 48 weeks, the maximum profit that accrued to the company to be  $\text{N}4,571,100,000$ . Figure 2 shows the expected profit that will accrued to the

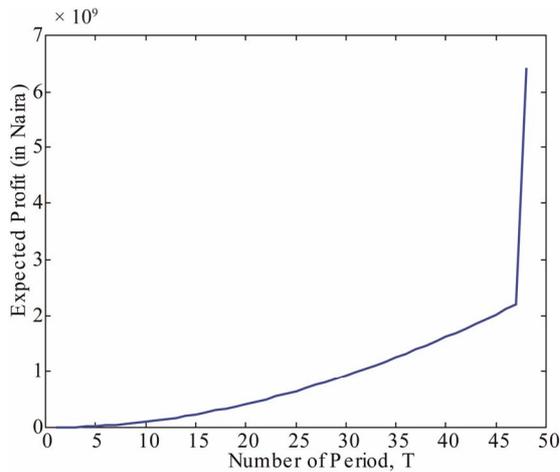


Figure 1. The Expected Profit that will accrued to the Company over a Period of 48 weeks.

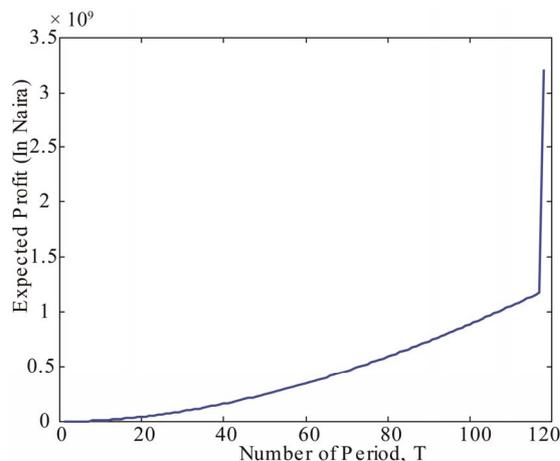


Figure 2. The Expected Profit that will accrued to the Company over an Infinite Period.

company over an infinite weeks. It was found that at infinity, the maximum profit that will accrued to the company to be  $\text{N}20,491,000,000$ .

## 6. Conclusion

Many production companies have for long been allocating resources to different tasks without putting into consideration certain factors that may hinder the realization of their objectives. This paper dealt with allocation of machines to tasks in order to maximize profit over finite and infinite horizon. Careful analysis of the situation reveals that adequate planning, prompt and effective maintenance can enhances the profitability of the company.

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