

## Purification and Characterization of Thermostable Cellulase Free Xylanase from *Pseudomonas* sp. XPB-6

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Received January 6, 2011; revised January 25, 2012; accepted February 5, 2012

## **ABSTRACT**

Extracellular cellulase free xylanase from *Pseudomonas* sp. XPB-6 was purified to homogeneity with 2.15 fold of purity and 60.31% yield, respectively by ammonium sulfate precipitation and DEAE ion exchange chromatography. The protein was found to be a homotrimer consisting of three subunits of 41 kDa each and the native molecular weight of 123 kDa. The pH and temperature optimum for enzyme were 7.5 in 100 mM sodium phosphate buffer at 60°C and was stable to a high and broader range of pH and to a temperature up to 75°C. Kinetic experiments at 60°C gave  $V_{\text{max}}$  and  $K_{\text{m}}$  values of 144.92 U/mg and 0.60 mg·ml<sup>-1</sup> respectively for birch wood xylan. The enzyme had no apparent requirement for cofactors, and its activity was strongly inhibited 1 mM Hg<sup>2+</sup> and Cu<sup>2+</sup> while it was slightly inactivated by 1 mM Mg<sup>2+</sup> and Pb<sup>2+</sup>. Shelf life of xylanase of *Pseudomonas* sp. XPB-6 was studied both at room temperature and 4°C. The enzyme was stable both at room temperature and at 4°C for 90 and 28 days respectively. The half-life of the enzyme was approximately 40 days at room temperature.

Keywords: Xylanase; Pseudomonas sp. XPB-6; Purification; DEAE Chromatography

#### 1. Introduction

Enzymatic hydrolysis of plant cell walls plays a major role in the carbon cycle and is of increasing environmental and industrial significance. Enzymes which catalyze such process include xylanases, a  $\beta$ -1,4-xylose polymer that is decorated with various sugars. Xylanases efficiently hydrolyze unsubstituted xylans but these are unable to access highly decorated forms of the polysaccharide, such as arabinoxylans that contain arabinofuranose groups [1]. The xylanases are genetically single chain glycoproteins, usually 6 - 80 kDa and active at temperature between 40°C and 60°C [2]. Xylanases effectively hydrolyze xylan, the principal type of hemicellulose containing a linear polymer of  $\beta$ -D-xylopyranosyl units linked by (1-4) glycoside bonds which act cooperatively to convert xylan to its constituent simple sugars. These enzymes include  $\beta$ -1,4-endoxylanases (xylanases; EC 3.2.1.8), which cleave internal glycosidic bonds within the xylan backbone; arabinofuranosidase (EC 3.2.1.55), which hydrolyzes arabinose side chains; R-glucuronidase (EC 3.2.1.131), which removes glucuronic acid side chains from xylose units; xylan esterases (EC 3.1.1.6), which release acetate groups and finally xylosidase (EC 3.2.1.37), which hydrolyzes xylobiose to xylose [3]. There is a considerable degree of synergy among these enzymes. Many xylanases do not cleave glycosidic bonds

between xylose units that are substituted. Thus, side chains must be cleaved before the xylan backbone is completely hydrolyzed. Conversely, several accessory enzymes will only remove side chains from xylooligosaccharides and therefore require xylanases to partially hydrolyze the plant structural polysaccharide, before side chains can be cleaved [3,4]. These enzymes have ability to biodegrade lignocellulosic biomass to fuels and chemicals, improving rumen digestion and prebleaching of kraft pulp, mainly because of a desire to get rid of chlorine as a bleaching agent [5]. Xylanases have wide industrial applications, either alone or in association with other enzymes, in various processes such as pretreatment of forage crops and lignocellulosics biomass, improvement of nutrient utilization of cereal-based diets in pig and poultry, flour improvement for bakery products, saccharification of agricultural, industrial and municipal wastes, bleaching of cellulose pulps while decreasing consumption of chlorine containing chemicals and as an alternative to treatment with sulphuric acid of the textile-cellulosic waste [6-8]. Use of abundantly available agro-residues in fermentation processes serves the dual purpose of cost effective enzyme production and environment security [9]. Xylanases are produced by diverse genera and species of bacteria, actinomycetes and fungi. While several Bacillus species secrete high levels of

extracellular xylanase, filamentous fungi secrete high amounts of extracellular proteins where xylanase secretion often accompanies cellulolytic enzymes for example as in species of *Trichoderma*, *Penicillium*, and *Aspergillus* [10].

## 2. Microorganism

In the present study a xylan metabolizing bacterium XPB-6 was isolated earlier in the Department of Biotechnology, Himachal Pradesh University, Shimla from the soil samples of Mandi (Himachal Pradesh, INDIA) has been explored for its xylanolytic activity. This bacterium has been identified as *Pseudomonas* sp. XPB-6 at Microbial Type Culture Collection (MTCC), Institute of Microbial Technology, Chandigarh (INDIA).

#### 2.1. Chemicals

All the chemicals were of analytical grade. Media components were from HiMedia (Mumbai) and the inorganic salts were of analytical grades. The electrophoresis and molecular biology grade chemicals were used for protein purification.

# 2.2. Quantitative Determination of Xylanolytic Activity

A loopful of bacterial cells were inoculated in seed medium containing peptone 0.5%, yeast extract 0.2%, beef extract 0.2%, dextrose 0.25% and was incubated at 30°C for 24 hours at 160 rpm. The precultures were added to 50ml production medium containing 0.5% peptone, 0.2% yeast extract, 0.2% beef extract and 0.25% xylan and were incubated at 30°C for 24 hours at 160 rpm. The culture contents were centrifuged at 10,000 g for 20 min, at 0°C - 4°C and supernatant thus collected was further assayed for xylanase activity as per the standard protocol mentioned below.

#### 2.2.1. Assay of Xylanase Activity

Xylanase activity was assayed using birchwood xylan 0.5% as substrate and the amount of reducing sugar released was determined by DNSA (Dinitrosalicylic acid) method given by Miller, 1959 [11].

## DNSA reagent comprised of following constituents

Dinitrosalicylic acid (DNS)	1%
Sodium sulphite	0.05%
Sodium Potassium Tartarate	20%
Sodium Hydroxide	1%
Phenol	0.2%
Reaction mixture includes	
Xylan (0.5%)	100 μl
Phosphate buffer (50 mM, pH 7.0)	890 µl

Enzyme 10 μl **Procedure** 

Reaction mixture was incubated at 50°C for 10 minutes in water bath and then 3.0 ml of dinitrosalicylic acid reagent (DNSA) was added to the mixture in the test tube to terminate the reaction. The test tubes were incubated in boiling water bath for 20 minutes to develop maximum colour and then cooled to room temperature and absorbance was recorded against blank at 540 nm.

#### Standard curve

Calibration curve was prepared with D-xylose (20 - 200 µg/ml).

### Enzyme activity

One unit of xylanase activity was expressed as the amount of enzyme required to produce 1 µmol of reducing sugar (xylose equivalent) in 1 minute.

## 2.2.2. Assay of Cellulase Activity

Cellulase activity was determined as per procedure given in section 2.2.1 by replacing xylan with cellulose (cotton linter, filter paper and CMC).

# 3. Purification of Cellulase Free Xylanase from *Pseudomonas* sp. XPB-6

## 3.1. Ammonium Sulphate Precipitation

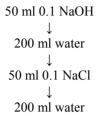
The crude enzyme was concentrated with ammonium sulphate precipitation as given by Scopes [12]. 100 ml of crude enzyme was taken and ammonium sulphate was added in increasing saturation from 10% to 100% (w/v). It was added with continuous stirring and stored at 4°C for one hour. The precipitated proteins were recovered by centrifugation at 20,000 g for 30 min. and suspended in 0.1 M sodium phosphate buffer (pH 7.5). Protein concentration and enzyme activity were estimated in each protein sample. The enzyme assay was carried out as described earlier in the Section 2.2.1. The optimum xylanase activity at a specific concentration of ammonium sulphate reflects the best concentration to attain maximum enzyme recovery.

### 3.2. Dialysis

After precipitation, the ammonium sulphate present in the enzyme solution was removed by subjecting the solution to dialysis in a buffer of pH 7.5 at 4°C for 24 hours as described by Carmona *et al.* [13].

## 3.3. Anion Exchange Chromatography

The anion exchange chromatography was done with DEAE-cellulose column (9X, 20 cm, bed volume 25 ml). The column packed with the matrix was washed in following sequence:



Further the column was equilibrated with 100ml of start buffer (0.1 M Sodium phosphate buffer, pH 7.5). The dialized enzyme sample was loaded on to the column, washed with 50 ml of start buffer. Elution was done at flow rate of 0.5ml/min initially with start buffer (sodium phosphate) pH 7.5, (50 ml), then sequentially with sodium phosphate buffer pH 7.5 of four different ionic strength, prepared by adding NaCl of different molarity (0.3 M, 0.5 M, 0.7 M and 1.0 M). 10 fractions of all the four different concentrations were collected (4 ml fraction volume) and enzyme assay was performed in fractions that contained proteins as earlier described in Section 2.2.1. The protein fraction rich in xylanase activity were pooled and processed further.

## 3.4. Protein Quantification

The concentration of protein in the collected fractions was estimated by dye binding methodas given by Bradford [14].

### 3.5. Polyacrylamide Gel Electrophoresis (PAGE)

The polyacrylamide gel electrophoresis was performed to analyze the molecular weight of the protein and purity of the fractions obtained from liquid ion exchange chromatography (Laemmli [15], Blackshear [16], Bollag and Edelstein [17]).

## 3.5.1. Documentation of Gel

The images of gel were recorded in a gel documentation system (Alpha Innotech Corporation, USA). The molecular weight analysis was done using Alpha Digi Doc RT and Alpha Ease FC software.

### 3.5.2. Zymogram Analysis

Xylanase activity in the polyacrylamide gel was examined using a zymogram staining technique. After Native-PAGE, the gel was sliced into two parts, one of which was subjected to the staining and destaining procedures mentioned above and the other part was washed twice with distilled water and then was incubated at 55°C, (0.5%) xylan  $(100 \ \mu l)$ ,  $900 \ \mu l$  sodium phosphate buffer  $(0.1 \ M)$  for 5 minutes, then added DNSA 3 ml and kept in a water bath for 10 minutes. The activity was observed as band turned brownish black.

## 3.6. Characterization of Purified Xylanase

The biochemical characterization of the purified Pseu-

domonas sp. XPB-6 was performed to compare its properties with that of the other reported xylanases. The biochemical properties (molecular weight, pH and temperature optima, buffer molarity, thermal stability,  $K_{\rm m}$  and  $V_{\rm max}$ ) were investigated for the purified enzyme.

### 3.7. Determination of Molecular Mass

The molecular weight of the purified cellulase free xylanase from *Pseudomonas* sp. XPB-6 was determined by SDS/Native-PAGE.

#### 4. Results and Discussion

The results of the experiments performed in this study are presented and discussed in the following sections.

## **4.1. Purification of Cellulase Free Xylanase from** *Pseudomonas* sp.

## 4.1.1. Ammonium Sulphate Precipitation

Precipitation through ammonium sulphate was observed at 10% - 100% and a cut of 60% - 80% has been use for the further studies as the maximum activity (31.3 U/mg) was observed at 80% saturation. Carmona *et al.* [13], described that when different steps of purification were carried out, the total protein contents decreased with each step while the specific activity increased. They recorded the specific activity in the crude xylanase extract as 33.79 IU/mg that is found in conformity with the present case *i.e.* 31.3 IU/mg (**Figure 1**).

### 4.1.2. Determination of Molecular Weight

The ammonium sulfate precipitated enzyme (4 mg, sample volume 2 ml) was loaded on to the DEAE cellulose column after dialysis (MWCO 20 kDa) and the 34, 35, 36 and 37 active fractions were pooled and checked for purity by SDS PAGE (**Figure 2**). The detailed activity profile, yield and fold purification are tabulated. Complete purification was achieved by this strategy. The obtained active fractions were checked for purity with SDS PAGE method. The detailed activity profile, yield and fold purification are given in **Table 1**. The purity of the enzyme is complete, which can be seen in SDS PAGE gel where single band (41 kDa) appeared (**Plate 1**).

## 4.2. Zymogram Analysis

Xylanase activity in the polyacrylamide gel was examined using a zymogram staining technique. After Native-PAGE, the gel has shown a single band of 123 kDa (trimer) turned black brown when subjected to enzyme assay conditions confirming the xylanase activity (**Plate 2**).

Menon *et al.*, [18] reported 39 kDa xylanase on SDS-PAGE. The zymogram analysis also revealed a single band of xylanolytic activity corresponding to the band

obtained in SDS-PAGE. An unusual cell-associated  $\beta$ -1,4-xylanase was purified to gel electrophoretic homogeneity from a cell extract of the bacterium *Thermoanaerobacterium* sp. strain JW/SL-YS485. The molecular mass of the xylanase was 350 kDa as determined by gel filtration and 234 kDa as determined by native gradient gel electrophoresis. Heterosubunits of 180 and 24 kDa were observed for the xylanase on sodium dodecyl sulfate-polyacrylamide gradient gel electrophoresis [19].

## 4.3. Characterization of Purified Xylanase

## 4.3.1. Optimization of Buffer System for Xylanase Assay

Enzyme activity is much dependent on pH. Different

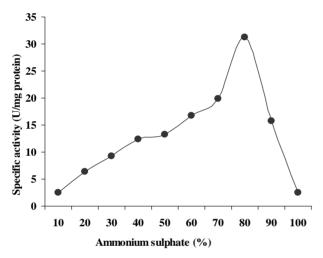


Figure 1. Precipitation through ammonium sulphate.

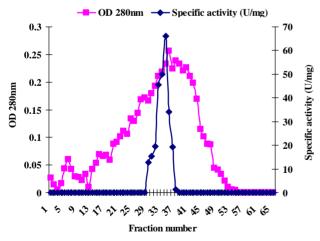
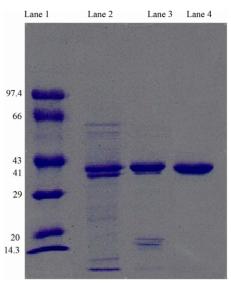
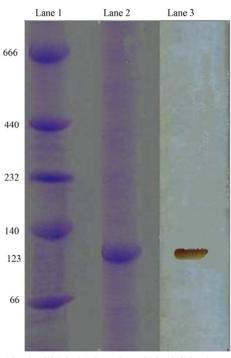


Figure 2. Purification profile.



Lane 1: Molecular Weight Markers; Lane 2: Crude protein; Lane 3: Dialysed sample of ammonium sulphate precipitates; Lane 4: Pooled fractions of DEAE.

## Plate1. SDS PAGE analysis for xylanase from *Pseudomonas* sp. XPB-6.



Lane 1: Molecular Weight Markers; Lane 2: Pooled fractions of DEAE; Lane 3: Zymogram showing enzyme activity.

Plate 2. Zymogram analysis by NATIVE PAGE for xylanase from *Pseudomonas* sp. XPB-6.

Table 1. Purification of xylanase.

Purrification step	Volume of sample (ml)	Total activity	Total protein (mg)	Specific activity	Fold purification	Yield (%)
Crude	50	731.25	39	18.75	1	100
$(NH_4)_2SO_4$	8	496.19	15.99	31.01	1.65	67.82
<b>DEAE-cellulose</b>	12	299.17	4.48	66.78	2.15	60.31

buffers were used at 100 mM concentration at various pH values. Among various buffers, sodium phosphate buffer at 7.5 pH gave maximum activity (**Figure 3**). The results are close to that obtained from thermostable xylanase from *Bacillus circulans* [20]. Sanghi *et al.*, [21] observed pH stability of the purified xylanase from *Bacillus subtilis* ASH. The purified enzyme was pre-incubated with citrate (pH 4.0 - 6.0), phosphate (pH 6.0 - 8.0) and Tris-HCl (pH 8.0 - 9.0) buffers for 10 min at room temperature followed by measurement of xylanase activity using sodium phosphate buffer (0.05 M, pH 7.0). Maximum pH stability of the purified xylanase from *B. subtilis* ASH was between pH 6.0 - 7.5.

### 4.3.2. Buffer Molarity

To investigate the effect of different molar concentrations of phosphate buffer, the xylanase was arranged in 25 mM to 200 mM of sodium phosphate buffer at pH 7.5. Maximum xylanase activity was recorded in 100mM sodium phosphate buffer at pH 7.0 (**Figure 4**). Sanghi *et al.*,

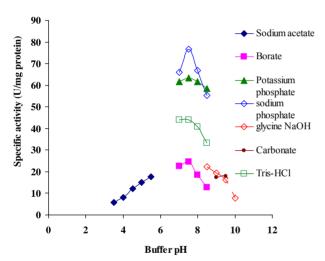


Figure 3. Optimization of buffer system.

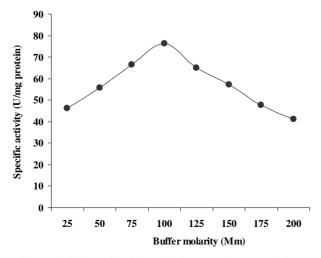


Figure 4. Effect of buffer molarity on xylanase activity.

[21] observed xylanase activity using sodium phosphate buffer (0.05 M, pH 7.0 from *B. subtilis* ASH. Khasin *et al.*, [22] reported maximum enzyme activity at 50 mM in *Bacillus stearothermophilus* T-6.

### 4.3.3. Effect of Incubation Period

Incubation period has a profound effect on enzyme activity. Specific duration of incubation is required for substrates to bind to the enzyme's active sites. Thus after a specific incubation period no increase in activity is observed because all the active sites of enzymes are blocked by the substrates. To learn the impact of incubation time on xylanase activity, reaction was terminated at a range of time intervals i.e. 1 minute to 30 minutes. The enzyme activity (76.35 U/mg) was found to be maximum within 5 minutes of incubation as shown in Figure 5. Similarly Sanghi et al., [21] have reported 5 minutes reaction duration for purified xylanase of Bacillus subtilis ASH, which is found in conformity with the present case. However, Yin et al., [23] in an earlier study observed 30 minutes optimum reaction time for xylanase of Bacillus sp. YJ6 which is towards higher side as reported in the present study.

## 4.3.4. Effect of Reaction Temperature on Xylanase Activity

To determine the effect of reaction temperature on xylanase activity, the reaction was performed at different temperatures ranging from 40°C to 75°C. The optimum temperature for xylanase activity was found to be 60°C as shown in **Figure 6**. The results are in close agreement with that obtained by Ghesse and Gashe, [24] where the pH optimum was 60°C. Xylanase exhibited quite good activity at the temperature ranging from 30°C to 60°C, with optimum activity at 40°C and retained about 80% activity at 60°C [18]. Xylanase activity at different temperatures showed the activity increase up to 55°C and then declined progressively retaining 57% of the activity at 65°C.

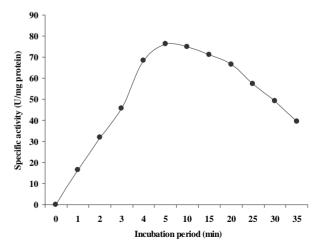


Figure 5. Incubation period for enzyme reaction.

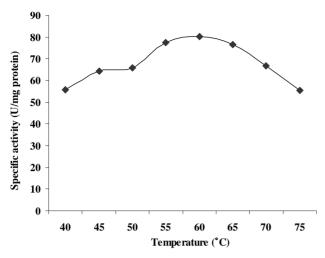


Figure 6. Effect of reaction temperature on xylanase activity.

The optimum temperature of the purified xylanase from *B. subtilis* was 55°C as the enzyme was most active at this temperature [21]. The results of current work are also in close conformity to the findings of Kavita *et al.*, [25] they reported that the purified xylanase from the fungus *Aspergillus nidulans KK*-99 exhibited highest activity at 55°C.

#### 4.3.5. Effect of Substrate Concentration

The enzyme reaction was carried out at different concentrations of xylan in the reaction mixture ranging from 0.25% to 2.0% amd maximum activity was recorded in the presence of 1.0% of xylan (**Figure 7**). Similar results have been reported by Muthezhilan *et al.*, [26] and Sanghi *et al.* [21].

### 4.3.6. Effect of Enzyme Concentration

The enzyme reaction was carried out at different concentrations of supernatant in the reaction mixture ranging from 5  $\mu$ g/ml to 30  $\mu$ g/ml and maximum activity was recorded in the presence of 25  $\mu$ g/ml of enzyme (**Figure 8**). A decrease in activity was observed on increasing the concentration beyond 25  $\mu$ g/ml, which is in accordance to Sanghi *et al.*, [21] (0.02 ml of appropriately diluted enzyme extract).

## 4.3.7. Effect of Metal Ions

The effect of metal ions on xylanase activity was studied and the results are summarized in **Figure 9**. All the metal ions used at 1mM concentration had inhibited xylanase activity. After addition of 1mM of CuSO<sub>4</sub>·5H<sub>2</sub>O, CdCl<sub>3</sub>·2H<sub>2</sub>O, ZnSO<sub>4</sub>·7H<sub>2</sub>O and CaCl<sub>2</sub>·2H<sub>2</sub>O, a drastic decrease in xylanase activity was observed. Heavy metals like Hg<sup>2+</sup>, Fe<sup>3+</sup>, Cu<sup>2+</sup>, Cd<sup>2+</sup>, and Zn<sup>2+</sup> strongly inhibited xylanase activity and presence of Mn<sup>2+</sup> has been reported to inhibit xylanase activity of *Bacillus* sp. strain K-1 and *Bacillus halodurans* S7, respectively [18].

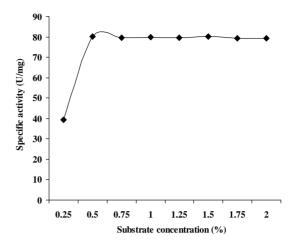


Figure 7. Effect of xylan concentration on xylanase activity.

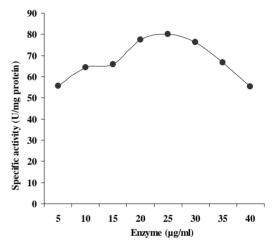


Figure 8. Effect of enzyme concentration on xylanase activity.

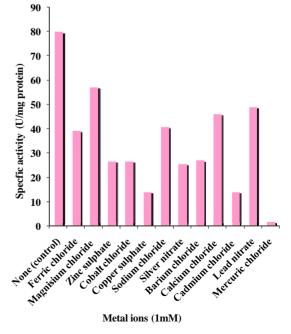


Figure 9. Effect of metal ions on xylanase activity.

Xylanase activity was strongly inhibited by  $Hg^{2+}$  which might be due to its interaction with sulfhydryl groups present on the enzyme.  $Cu^{2+}$  ions were also found to be inhibitory causing 30% inhibition of enzyme activity. Some other metal ions like  $Na^{2+}$ ,  $K^+$ ,  $Ca^{2+}$ ,  $Ni^{2+}$  and  $Zn^{2+}$  decreased the enzyme activity [21].

## 4.3.8. Thermostability of Xylanase

Thermal stability is an interesting enzymes property due to the great industrial importance. The enzyme was preincubated at different temperatures and its activity was assayed after every 60 minutes till 300 minutes. The enzyme was fairly stable at 25°C and 45°C for upto 120 minutes. As the temperature was increased, the xylanase activity decreased considerably. A sharp decrease in activity was observed when the enzyme was preincubated at 105°C; the activity was almost nil after 180 minutes (Figure 10). Shah and Madamwar, [27] found that the xylanase retained 100% activity at 30°C after 3 hours while at 40°C only marginal decrease was found. The enzyme was sensitive to 50°C, retaining 71% after 30 minutes exposure and only 30% activity after 3.0 hours. Thermostability of the purified xylanase from Bacillus subtilis was studied by Sanghi et al., [21] at different temperatures (30°C - 60°C) for 10 min at pH 7.0, quickly chilled and assayed for its residual activity at 55°C revealing no loss of activity up to 45°C. However, it retained 80% and 51% of its activity after preincubation at 55°C and 60°C respectively. Significant enzyme stability at higher temperatures would be important for its industrial application. Purified xylanases exhibiting optimum temperature in the range of 50°C - 55°C have been reported from several Bacillus and Streptomyces sp. [28,29].

## **4.3.9. Time Course of Enzyme Reaction at Different Temperatures**

Xylanase reactions were followed upto 180 minutes at different temperatures (35°C - 65°C). The results obtained have been shown in **Figure 11**. Sugar estimation was done after different time intervals viz. 5, 10, 30, 60, 120, 180 minutes. Maximum enzyme activity was observed at 55°C after 5 minutes of reaction. After 60 minutes, the enzyme activity at all the temperatures remained almost constant. This may be due to the fact that all the catalytic sites of the enzyme have been blocked by the substrate and no more sites are there for substrate to act upon.

### 4.3.10. Shelf Life of Enzyme

Shelf life of xylanase of *Pseudomonas* sp. XPB-6 was studied at both room temperature and at 4°C. The results obtained are shown in **Figure 12**. The enzyme was stable both at room temperature and at 4°C for 90 and 28 days respectively. The enzyme retained almost 50% activity at room temperature after 40 days. Similar results were

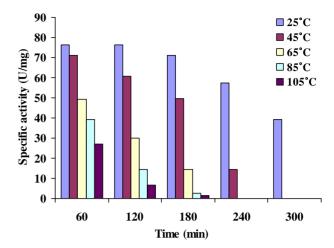


Figure 10. Thermostability of xylanase.

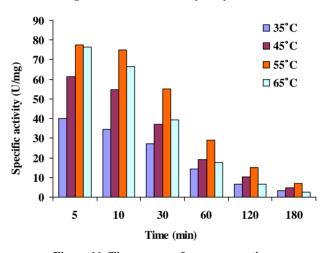


Figure 11. Time course of enzyme reaction.

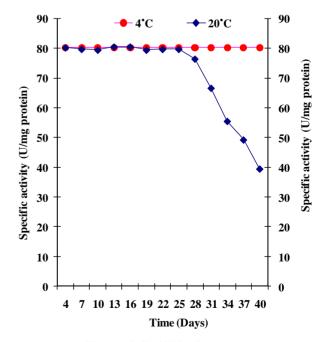


Figure 12. Shelf life of enzyme.

obtained by Sanghi et al., [21] as purified enzyme did not lose any activity when stored at 4°C for six weeks but thereafter, a decline was observed. The enzyme retained 80% its initial activity after 10 weeks. On the other hand, at room temperature, the enzyme was completely stable for three weeks but showed 60% and 5% residual activity after storage for 7 and 10 weeks, respectively. Xylanase from Bacillus subtilis which showed maximum activity at 60°C, did not lose its activity at pH 8.2 upto one year at 4°C to 25°C but was inactivated when froze [30]. Shah and Madamwar, [27] observed full enzyme activity when stored in deep freeze up to 6 months. At refrigeration temperature, no loss of activity was found up to 2 weeks but after 4 weeks a marginal decrease (5% - 10%) was found. At room temperature decrease in activity was not found for up to 2 days but at the end of a week 10% loss in enzyme activity was found.

## 4.3.11. Determination of $K_{\rm m}$ and $V_{\rm max}$ of Purified Xylanase from *Pseudomonas* sp. XPB-6

The purified xylanase of *Pseudomonas* sp. XPB-6 had  $V_{\rm max}$  of 144.92 IU/mg protein and the  $K_{\rm m}$  values were 0.60 mg/ml respectively, as determined by Line Weaver Burk plot using Birchwood xylan as substrate (**Figure 13**).

Earlier reports revealed that xylanase enzyme of A. fischeri Fxnl had a  $K_{\rm m}$  of 4.88 mg/ml and  $V_{\rm max}$  of 588 mmol/min/mg [31]. Two types of xylanases were produced by thermotolerant Aspergillus FP-470 strain;  $K_{\rm m}$  values were 0.171 and 0.177 mg xylan/ml and  $V_{\rm max}$  were  $1.96 \times 10^{-2}$  and 0.986 mmol/min/mg, respectively [32]. The purified enzyme from A. ochraceus had a  $K_{\rm m}$  and  $V_{\rm max}$  values were  $1 \times 10^3$  M and 19.6 mmol/min/mg, respectively [33]. Angayarkanni et al., [34] observed the Aspergillus sp. xylanases had  $V_{\rm max}$  of 313.56 to 450.20 IU/mg protein,  $K_{\rm m}$  of 0.80 to 2.50 mg/ml. Menon et al.,

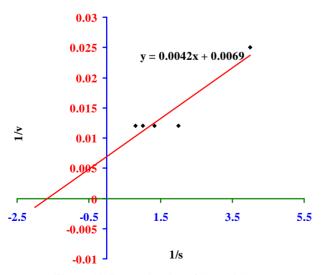


Figure 13. Determination of  $K_{\rm m}$  and  $V_{\rm max.}$ 

[18] observed  $K_m$  and  $V_{max}$  values for *Bacillus* sp. by Lineweaver Burk double reciprocal plot. The substrate, Birchwood xylan gave  $K_m$  value 5.3 mg/ml and the  $V_{max}$  0.42 µmol/min/ml (6593.4 µmol/min/mg protein), Birchwood xylan gave  $K_m$  value 5.3 mg/ml and the  $V_{max}$  0.42 µmol/min/ml (6593.4 µmol/min/mg protein).

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