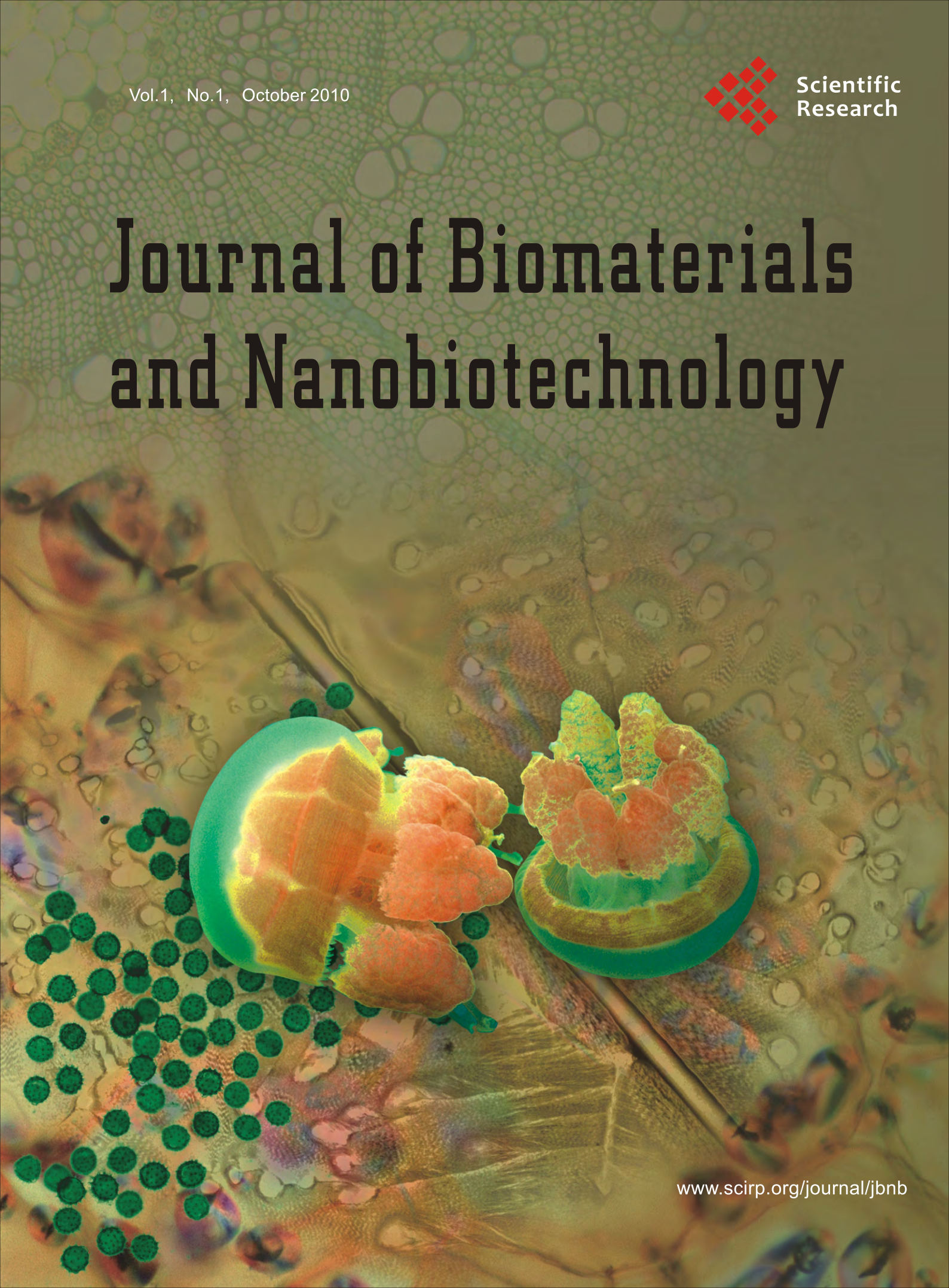


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Novel Engineered Human Fluorescent Osteoblasts for Scaffolds Bioassays

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ABSTRACT

Many cellular models have been used to investigate bone substitutes including coral-derived hydroxylapatite (HA). The aim of this study was to verify whether a new cellular model represented by Saos-eGFP cells can be used to test biomaterials by *in vitro* assays. Saos-eGFP cells which express the enhanced Green Fluorescent Protein (eGFP), were derived from the osteoblast-like cell line Saos-2. To this purpose Saos-eGFP cells were employed to investigate the *in-vitro* bioactivity of a well characterized coral-derived HA biomaterial, in block and granule forms. This engineered cell line, by evaluating the emitted fluorescence, allowed us to assay (i) cell adhesion, (ii) cell proliferation and (iii) colony capability. Electron microscopy analysis was employed to evaluate the (iv) morphology of cells seeded on the biomaterial surface. (v) Histological analysis of the bone grown after scaffold implantation was carried out in specimens from two clinical cases. Saos-eGFP cells indicate, as established before, that the coralline-HA biomaterials has a good *in vitro* cytocompatibility when tested with human osteoblast-like cells. Some differences in proliferation activity was detected for the two different forms assayed. Cytocompatibility data from *in vitro* analyses were confirmed by *in vivo* behaviour of biomaterials. Our tests suggest that the engineered cell line Saos-eGFP represents a suitable *in vitro* mode for studying the biocompatibility, the cell adhesion, spreading and proliferation on biomaterials developed for clinical applications. The main advantages of this cellular model are (i) less time consuming and (ii) a reduced cost of the experiments.

Keywords: Fluorescence, Osteoblast, Biomaterial

1. Introduction

Investigations into bone substitutes have been addressed to different biomaterials including coral-derived hydroxylapatite (HA). One of the main goals of this biomaterial, which is similar in its chemical composition to human bone, is to modulate cellular responses which control the interaction with the scaffold. Specifically, it may induce spontaneous three dimensional self-organisation in the new tissue, as it has been observed in the physiological environment [1,2]. Indeed, cell behaviour and phenotype are governed by responses to different types of signals that include mechanical forces, electrical stimuli, and various physical cues [3]. In addition, cells sense and respond to a variety of signals including soluble growth factors, differentiation factors, cytokines, and ion gradients [4-6]. Materials employed as scaffolds must

possess specific features, such as cyto- and bio-compatibility, osteo-inductivity and -conductivity, as well as the right mechanical strength to provide structural support during tissue growth and remodelling. Besides those of a bovine origin, natural HA biomaterials can also be derived from coral exoskeletons (genus *Porites* and *Goniopora*). Hydrothermal treatment (260°C.; 15,000 PSI) of the calcium carbonate exoskeletal microstructure of these corals results in conversion into hydroxylapatite [7]. Different hydrothermal coral treatments have resulted in only partial conversion of its calcium carbonate to HA [8]. As a result, its HA/CaCO₃ composite is resorbed faster than pure HA. Like natural bone, this HA may contain minor elements such as Mg, Sr, F, and CO₃ and has a completely interconnected porosity which is similar to trabecular bone.

Coral-derived HA biomaterial in block and granule forms, as well as other types of HA materials, have been well characterized for many parameters including their cytocompatibility using different cellular models [9-11]. These cellular models however are time-consuming, with high costs and tedious to be used.

The aim of this study was to investigate whether a new cellular model known as Saos-eGFP, derived from the osteoblast-like cell line Saos-2, can be employed for the in-vitro bioactivity of coral-derived HA biomaterial in block and granule forms. Saos-eGFP is a genetically engineered cell line obtained from Saos-2 osteosarcoma cells which express the enhanced Green Fluorescent Protein (eGFP) [12,13]. Saos-eGFP cellular model allowed us to assay (i) cell adhesion, (ii) cell proliferation and (iii) colony capability, by evaluating their emitted fluorescence. We also evaluated the (iv) morphology of the cells seeded on the biomaterial surface by employing electron microscopy. In addition, (v) histological analyses of bone grown in vivo after scaffold implantation are presented.

Our data indicate that human Saos-eGFP fluorescent cells employed to test the well characterized coral HA, as a standardized biomaterial, is a good cellular model to characterize scaffolds.

2. Materials and Methods

2.1. Saos-eGFP Cell line

An engineered human osteoblast-like cell line, known as Saos-eGFP, was obtained from parental Saos-2 cells as described elsewhere [12,13]. In brief, Saos-eGFP cells were cultured in DMEM-F12 (BioWhittaker, Milan, Italy) supplemented with 10% fetal bovine serum (BioWhittaker, Milan, Italy), 500 μ /ml penicillin/streptomycin (Sigma, Milan, Italy), and maintained in a humidified atmosphere at 37°C containing 5% CO₂. The antibiotic Genetecin (500 μ g/ml), known as G418 (Invitrogen, Milan, Italy) was employed to keep in selection Saos-2 cells, engineered with the recombinant plasmid vector expressing the enhanced green fluorescent protein (eGFP) which carries the resistance gene (Neo) to the antibiotic (Figure 1). A known number of Saos2-eGFP (5×10^3 , 10×10^4 , 20×10^4 , 40×10^4 , 80×10^4 , 16×10^5) was seeded and cultured for 24 hours in 24-well plates ($\varnothing = 10$ mm). A calibration curve was obtained by reporting the number of cells present in each sample, which emitted fluorescence, on a graph (excitation $\lambda = 488$ nm, emission $\lambda = 508$ nm) (Figure 2).

2.2. Biomaterial

The assayed biomaterial, which is commercially available, is made with marine coral exoskeleton material,

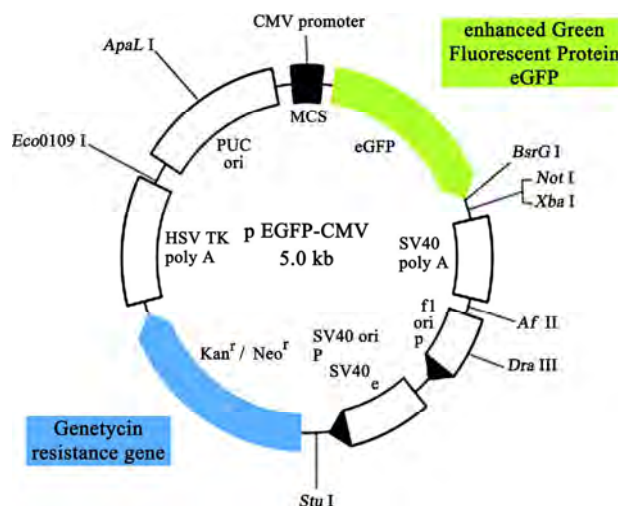


Figure 1. pEGFP plasmid vector showing the eGFP insertion site and the Neo resistance gene.

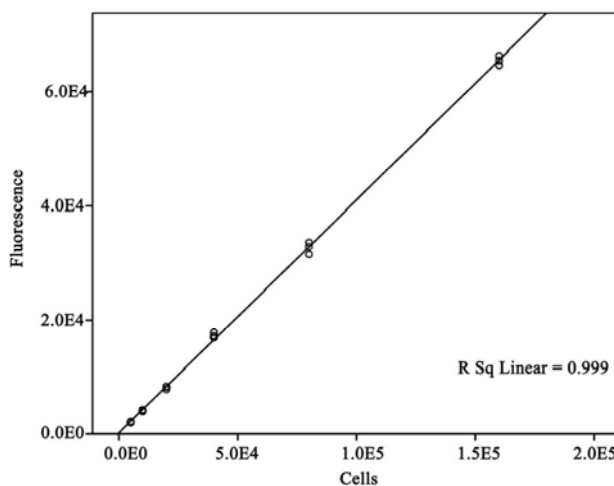


Figure 2. The calibration curve was obtained by seeding Saos-eGFP cells at different densities and measuring the fluorescence emitted (excitation $\lambda = 488$ nm, emission $\lambda = 508$ nm). R value showed a good positive correlation between cells number and fluorescence emitted.

hydrothermally converted to hydroxylapatite (HA). HA scaffolds are indicated for use as cancellous bone substitutes or as augmentation material for repairing bone defects, in combination with autologous bone, allografts, blood or bone marrow. This HA material is routinely used in oral-maxillo-facial surgery clinical practice for bone regeneration. In our cyto-compatibility assays the biomaterial was employed both in small blocks ($10 \times 10 \times 10$ mm) and granules ($1 \div 4$ mm).

2.3. Scaffold Cell Loading

Proliferating Saos-eGFP cell monolayers, at $50 \div 60\%$

confluence, were detached from the culture flasks and re-suspended in culture medium to obtain a cell suspension with a density of 10^4 cells/cm² surface area, in 1 ml, for each scaffold. A tissue culture polystyrene (TCPS) vessel was employed as control. The scaffold was then placed in wells ($\varnothing = 10$ mm) filled with the proper cell suspension and incubated for 2 h. To maximize cell-scaffold interaction, cell suspension was subjected to pipetting every 15 min. After the incubation period, scaffolds were placed in empty wells. Fresh culture medium, 1 ml, was added to each scaffold.

2.4. Cell Adhesion and Proliferation

Saos-eGFP cells were loaded onto scaffolds and TCPS (control), in 24-well culture plates ($\varnothing = 10$ mm) and cultured as described above. In order to mimic the clinical application environment, the same volume of bone void filler was used for each type of scaffold. To analyze cell adhesion on each biomaterial and on the control, samples were incubated for 24 h at 37°C, 5% CO₂. Attached cells per scaffolds were detected by measuring the fluorescence (excitation $\lambda = 488$ nm, emission $\lambda = 508$ nm) emitted by the viable cells. Then, cells were re-fed with fresh culture medium and cultured at 37°C in a humidified atmosphere with 5% CO₂. Assays were carried out to evaluate cells attached on biomaterials and on the control, at 24 h, 48 h, and 96 h.

2.5. Cell Spreading

Saos-eGFP cells were loaded onto the scaffolds and TCPS, in 24-well culture plates ($\varnothing = 10$ mm) and cultured as described above. Samples were incubated for 24 h, 48 h and 96 h at 37°C, 5% CO₂. Direct observation of the living cells on the biomaterial was carried out by fluorescence microscopy in order to determine their distribution, colonization and morphology on the biomaterials.

2.6. Scanning Electron Microscopy (SEM)

For the SEM analysis, Saos-eGFP (10^4 cells/well) were cultured on HA scaffolds for 48 h. Cells which were attached to the biomaterials were washed with PBS 1X solution and fixed for 1 h by 2.5% glutaraldehyde in a phosphate buffer and then for 4h with a 1% osmium solution in a phosphate buffer. Specimens were coated with colloidal gold and analyzed using scanning electron microscopy (SEM, Cambridge UK, model Stereoscan S-360).

2.7. Histology

Granules were used for maxillary sinus augmentation in patients with bone resorption in the posterior segment of the upper jaw for implant-prosthetic rehabilitation.

Blocks were used as interpositional materials in orthognathic surgery patients when the upper jaw was down grafted in order to increase the stability of the mobilized segment. Biopsies were taken in accordance with the local ethical committee and after patients' written consent. In one clinical case (patient 1), biomaterial granules were used for bone regeneration in a patient who had undergone maxillary sinus augmentation for pre-prosthetic surgical rehabilitation. In this patient, a bone biopsy was taken four months after the first surgical procedure, during implant surgery. In another clinical case, (patient 2), to correct dentoskeletal deformities, blocks of biomaterial were employed as interpositional grafts in a patient treated with LeFort I osteotomy. Bone biopsies were taken from this patient, during plate removal, one year after surgery. Tissues were fixed in 4% formaldehyde and dehydrated in a graded series of alcohols. Then, all specimens were embedded in methylmethacrylate resin. Undecalcified sections were obtained using a water-cooled diamond saw. Slides were ground to a final thickness of about five μ m, placed on glass slides, stained with hematoxylin-eosin and viewed and photographed in a Leitz Orthoplan photomicroscope.

2.8. Statistical Analysis

All data were obtained from five independent experiments and expressed as a mean value \pm SD. ANOVA testing followed by post-hoc Bonferroni testing was employed to evaluate differences in the mean values among groups. Statistically significant findings were considered when $p < 0.05$. All data elaboration was computed by SPSS (SPSS Inc., Chicago, IL, U.S.A.).

3. Results

3.1. Cell Adhesion and Proliferation

The results obtained showed a good adhesive capability of Saos-eGFP cells to the biomaterial. Indeed, Saos-eGFP cells attached both to block and granules of the biomaterial with a prevalence of 67% and 64%, respectively, compared to seeded cells. In the control experiment, 94% of the seeded cells were attached to the plastic well, showing a statistically significant difference ($p < 0.01$) as regards the two scaffolds (**Figure 3**). Cells proliferated in each sample during the assay as in the control ($p < 0.01$). At 48 h, the fluorescence detected for the granules was lower than the fluorescence detected for the control and block ($p < 0.01$). Cells grown on blocks behaved differently, as shown by the data obtained at 96 incubation h. Indeed at this point, the fluorescence detected on these samples diminished with statistically significant differences as regards the control and granules ($p < 0.05$) (**Figure 4**).

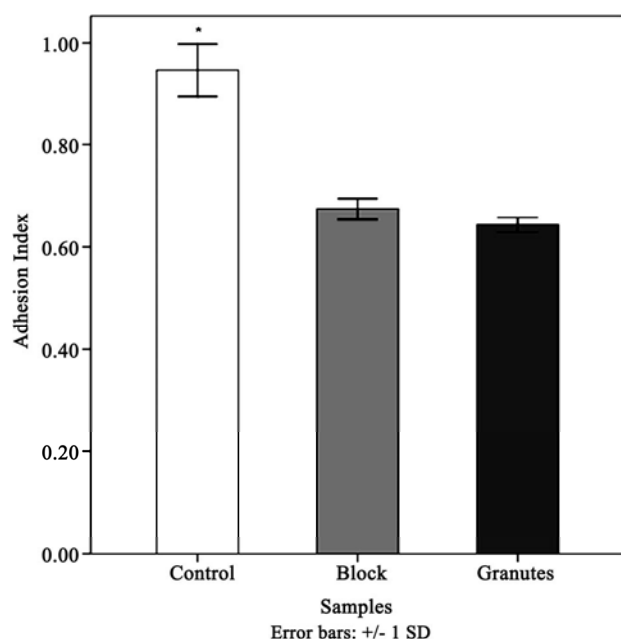


Figure 3. Adhesion index at 24 hours of incubation for controls and biomaterials, expressed as a ratio of living cells detected by fluorescence intensity measurement at 24 incubation hours, and cells seeded.

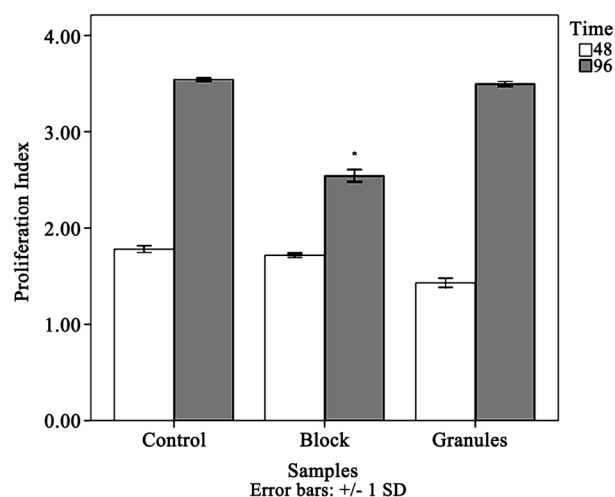


Figure 4. Proliferation index for control and biomaterials, expressed as a ratio of living cells detected by fluorescence intensity measured at 48 hours and 96 incubation hours respectively, and living cells detected at 24 incubation hours.

3.2. Cell Spreading

In the control experiment, the cell population was homogeneously distributed and appeared to have a normal morphology. Cells behaved similarly for both forms of the biomaterial. Indeed, the cells were able to colonize homogeneously on both granules and blocks (**Figure 5**).

3.3. Scanning Electron Microscopy

The results obtained with the SEM analysis indicate no difference in the morphology of the cells grown on the biomaterial under analysis, both granules and blocks, when compared to the control. SEM images revealed the presence of several cells anchored to the surface of the biomaterial by cytoplasmic bridges, which were similar to pseudopodia (**Figure 6**). In addition, a large amount of biomaterial debris was detected on the surface of the cell membrane. This debris was not present on the cells grown on glass, where the cell surface appeared homogeneous.

3.4. Histological Evaluation

Histological analysis (patient 1) showed new bone formation with resorption of the biomaterial. Indeed, fibro-osseous tissue represented about 50% of the biopsy volume, while lamellar bone was 10% of the biopsy. Bone fatty marrow and vessels represented 40% of the biopsy. There was no evidence of inflammation or foreign body reactions. The histological evaluation (patient 2) showed,

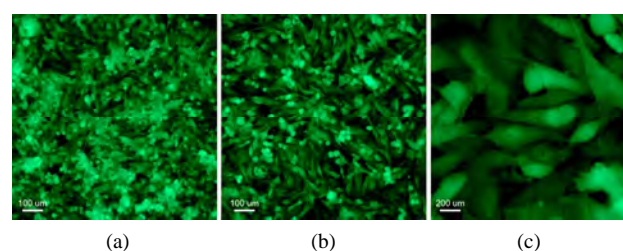


Figure 5. Direct observation by fluorescence microscope. At 48 h the Saos-eGFP cells appeared well attached to the control (a) as well as to the biomaterials. The assay revealed a homogeneous distribution of Saos-eGFP cells on the surfaces of the biomaterials, both the blocks (b) and granules (c).

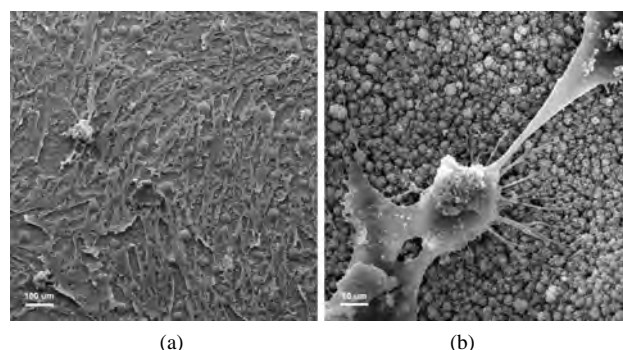


Figure 6. SEM images showed that at 48 h, Saos-eGFP cells were homogeneously distributed on block biomaterials surface (a) and appear anchored to the granular scaffold by cytoplasmic bridges also involved in cells interaction (b). Debris is also evident on the cell surface.

as expected, the residual biomaterial surrounded by mature compact bone. There was evidence of bone regrowth inside the biomaterial giving continuity between osteotomy sites with significant stability for the down grafted maxilla. This biomaterial represented 20% of the biopsy volume, while bone density was in the order of 40%. The remaining 40% of the biopsy was represented by fibro-osseous tissue. In this patient, a minor inflammation process with the presence of macrophages was revealed by histological analysis (Figure 7).

4. Discussion

Saos-eGFP cells were employed to determine mature osteoblastic cell morphology, spread and proliferation on coralline-HA biomaterials. Saos-eGFP on the biomaterial showed homogeneous spreading and a different rate of proliferation. This result demonstrates that composition, surface shape and biomaterial morphology, may influence the relationship between scaffold and cell. Indeed, Saos-eGFP cells which attached to the biomaterial, in the two forms assayed, showed a good adhesion ratio, although lower than for the control (TCPS). Biomaterial blocks appear to provide a better environment for adhesion compared to biomaterial granules, as shown by the percentage of adhered cells and by proliferation at 48 culture hours. Otherwise, the proliferation index determined for the biomaterial in blocks was lower than for granules at 96 incubation hours. Results showed that the granular form of the biomaterial has a greater capability to achieve Saos-eGFP cell proliferation. Direct observation at the fluorescence microscope showed that in the

control experiment, the cell population was homogeneously distributed and appeared to have a normal morphology. Cells behaved similarly on both forms of the biomaterial until 96 cultivation hours. Indeed, cells were able to colonize homogeneously both granules and blocks forming colonies on the surface and on the trabecular structure of the biomaterials. SEM images revealed the presence of several cells anchored to the surface of the biomaterial by cytoplasmic bridges, which appeared similar to pseudopodia, confirming the capability of the biomaterial to achieve cell adhesion. The presence of debris, absent on cells grown on glass, observed at 48 and incubation hours, is probably an additional cause for the diminished number of cells grown on the block after that incubation period.

Histological evaluations indicated that both biomaterial granules and blocks showed osteoconductive properties, inducing new bone formation. From a clinical point of view, the osteoconductive properties were confirmed by the stability of the endosseous implants inserted in the posterior segment of the maxilla and in down grafted maxilla.

The possibility of learning which biomaterial leaves cell morphology, spread and proliferation unaltered, would be an important step towards obtaining bone tissue regeneration by employing three dimensional scaffolds. This knowledge is fundamental to oral and maxillo-facial surgery, which uses different types of biomaterials, in particular for treating specific pathologies, such as jaw bone atrophies, periodontal defects and cystic lesions.

In this study, we have described the use of Saos-eGFP engineered cell lines employed for the preliminary *in vitro* characterization of cell morphology, spread and proliferation on biomaterials, and we have clinically demonstrated bone re-growth driven by the biomaterials tested herein. The coralline-HA biomaterials, tested with Saos-eGFP cells, showed good cyto-compatibility although some differences in proliferation activity was found as reported earlier [14]. This cellular model will allow *in vivo* testing only for those materials which have shown the minimal required *in vitro* properties for successful bone tissue regeneration: an absence of cyto-toxic effects and good adhesion, spread and proliferation capabilities. This study has demonstrated that human engineered osteoblast-like cells expressing the eGFP is a suitable cellular model to assay biomaterials. Saos-eGFP has the advantage to test biomaterials by measuring the emitted fluorescence instead to count each time the number of cells as usually performed with the traditional primary or transformed cell lines.

5. Conclusions

In conclusion our cellular model reduces 1) the cost of

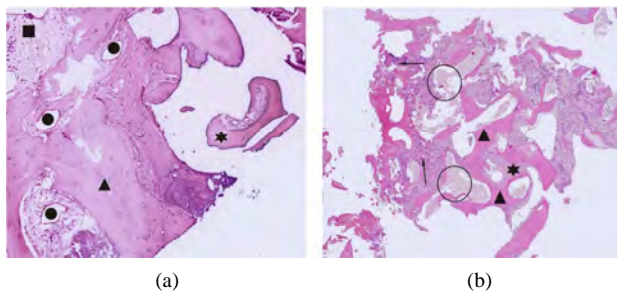


Figure 7. Histological evaluations indicate that tested biomaterial induces new bone formation, thus showing osteoconductive and osteoinductive properties. Patient 1 (a). Biopsy consist of cortical bone (▲) associated with new bone formation and fibro-osseous tissue (★). Areas of cortical (▲) and spongius bone (■) are both index of bone ingrowth together with neoangiogenetic processes demonstrated by vascular channels (●). Magnification 10x. Patient 2 (b). Black circles show exogenous material surrounded by mature cortical bone (▲) and fibro – osseous (★) tissue associated with macrophages and the infiltration of inflammatory cells (black arrows). Magnification 40x.

the experiments; 2) the time of the execution; 3) while giving the same kind of results obtained with other cellular models, as demonstrate herein in assaying the well characterized HA biomaterials [9-11,14].

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SEM analyses were carried out at the Centre of Electron Microscopy, University of Ferrara, Ferrara, Italy.

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Changes of Surface Composition and Morphology after Incorporation of Ions into Biomimetic Apatite Coating*

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ABSTRACT

Fabrication of trace elements incorporated apatite coating could combine the ions' pharmaceutical effect into the materials. In this study, strontium, silicon, and fluoride ions have been incorporated into apatite coatings through a biomineralization method, which mimics an in vitro mineralization process. The surface composition is tested with X-ray diffraction and X-ray photoelectron spectroscopy, and the surface morphology is characterized with scanning electron microscopy. Compared with pure hydroxyapatite coating, the strontium, silicon, and fluoride substituted apatite coatings show different morphology as spherical, needle-like, and nano-flake-like, individually. The crystal size of these biomimetic hydroxyapatite coatings decreased after ion substitution. The results of the analysis of surface composition present the ion substitutions are increased with the increasing of ion concentrations in the soaking solution. That means the ion incorporation into the apatite structure based on the biomineralization method could not only vary the ion content in but also change the morphology of the apatite coatings. Herein, the role of ion substitution is considered from the point of view of materials science at the micro structural and surface chemistry levels.

Keywords: Biomineralization, Hydroxyapatite, Coating, Substitution, Biomimetic

1. Introduction

Surface composition and morphology are two key factors in implant coatings. The outermost layer of a biomaterial's surface possesses different properties depending on its elemental compositions and functionalities (such as -PO₄, -SiOH, -TiOH, -OH, -COOH, and -NH₂ groups). Bioactive silicate glasses could chemically bond with the bone tissue because they could form a SiOH layer on the surface in water solution and induce, further, the formation of hydroxyapatite [1]. Kokubo *et al.* reported the bioactivity and bone-bonding ability of titanium implants treated with an alkali hydroxide solution have been improved because of the existence of TiOH groups on the surface [2]. Surface topography also affects the bioactivity, biocompatibility, and tissue in-growth [3]. Osteoblast-like cells adhere more readily to and appear more differentiated on rough surfaces [3-5]. Recent studies report that surfaces with specific nano- and micro-topographies can improve the cell adhesion, change the

cell spreading, and enhance the gene expression [6-8]. Therefore, the fabrication of bioactive materials presenting surfaces with these types of topographies is of great interest.

Hydroxyapatite (HA), Ca₁₀(PO₄)₆(OH)₂, a calcium phosphate found in bone and teeth, presents good osteoconductivity and osteoinductivity and is commonly used in dental and orthopedic surgery [9]. The high biocompatibility of HA has also led to its use as a coating material on metallic implants such as titanium, stainless steel and Co-Cr alloys [10-12]. However, the synthetic HA is still need to be improved. For example, it has been shown to induce apatite formation at a slower rate than other materials, such as silicate based bioactive glasses [13]. Furthermore, the low resorbability rate of synthetic, stoichiometric hydroxyapatite limits the rate of in-growth for new bone formation [14,15]. These factors may result in an increased risk of implant failure due to the deficient fixation.

A previous study has shown that the bioactivity and resorbability of hydroxyapatite can be improved by decreasing the crystallinity and introducing ion substitutions in its structure [16]. In fact, it is well known that natural bone mineral is a calcium deficient hydroxyapatite with low crystallinity. Various ionic substitutions, cationic as well as anionic, exist in bone mineral, such as Sr, Si, Mg, CO_3^{2-} and F. Anions can be incorporated into the sites of OH^- (type A) and PO_4^{3-} (type B) [17], and cations can be incorporated into the sites Ca^{2+} I and Ca^{2+} II [18]. These ions also have important functions in the bone. For instance, a reduction in bone resorption and an increase in the mechanical strength may be obtained through Sr substitutions [19,20]. Silicon can increase the bone mineralization rate and enhance the osteopath proliferation, differentiation and collagen production [21]. Fluoride, which is good for teeth, can stabilize apatite and also stimulate the osteoblast activity [22,23]. Finally, previous research has shown that ion substituted apatite materials may improve the interaction between bone and synthetic apatite materials [24].

Methods to fabricate HA and ion substituted coatings include plasma spraying [25], sol-gel [26], magnetron co-sputtering [27], pulsed-laser deposition [28] and micro-arc oxidation techniques [29]. Although these techniques allow the preparation of HA coatings combined with a tailoring of the chemical composition, the drawbacks of synthetic HA have not been resolved. Recently, a solution method termed the biomineralization method has been used to fabricate biomimetic HA coatings on implants [3, 30-32]. This biomimetic method maintains low deposition temperatures and also provides a good surface coverage of complex geometrical shapes. The obtained coating is calcium deficient, not completely crystallized and the chemical composition can be tailored using different ions. *In vivo* studies show that this apatite coating provides faster new bone in-growth and coating resorbability in early bone formation [33]. However, a histological study found that rough titanium implants had a more positive effect on new bone formation than the biomimetic apatite coating [34].

In brief, there is room for improvement of this biomimetic coating in order to strengthen the implant and bone bonding and to have a stronger positive effect on new bone formation. Previous work suggests that the surface composition and the topography of the coatings are key parameters affecting the bioactivity, biocompatibility, and further material/tissue interactions such as tissue in-growth. In this work, we prepared ion substituted (Sr, Si, F) apatite (iHA) coatings with varied compositions and surface morphology on pre-treated titanium substrates through a biomineralization method.

2. Materials and Methods

2.1. Materials

Pure titanium (Grade 2, 99.4% pure, Edstraco AB, Sweden) cut as squares (10x10mm, with a 1mm thickness) was used as a substrate for the biomimetic coatings. The base soaking medium was phosphate buffer solution (Dulbecco's PBS, Aldrich, USA). The ion composition of this PBS is: Na^+ (145mM), K^+ (4.3mM), Mg^{2+} (0.49mM), Ca^{2+} (0.91mM), Cl^- (143mM), and HPO_4^{2-} (9.6mM).

2.2. Surface Treatment

Crystalline titanium dioxides have been proven to strengthen the physical-chemical bonding between the implants and living bones because of their ability to induce a bone-like apatite in the body's environment [35]. Therefore, such oxidized Ti surface could be considered as a good transition layer on the Ti-based implant's surface. In this study, a titanium oxide layer was created on the titanium plates in the form of a rutile film via a thermal oxidation process. Ti plates were treated at 800°C for 1 hour with a ramping rate of 5°C/min. Thereafter the plates were treated with an alkaline solution (1M NaOH) and ethanol in an ultrasonic bath before use.

2.3. Biomimetic Ion Substituted Apatite Coating Deposition

The preparation of the biomimetic ion substituted apatite coating was performed in an ion modified PBS solution. The initial pH value is 7.4 adjusted by NaOH and HCl solutions. In order to investigate, which factors that influence the biomimetic coating deposition, a series of ion concentrations and soaking times were studied. Sr, Si and F ion concentrations were varied between 0.06mM and 0.6 mM, 0.075 mM and 0.15 mM, 0.04 mM and 0.2 mM, respectively, and soaking time from 12 hours to 2 weeks. The maximum concentrations used for the different ions were limited by the precipitation of the same at higher concentrations. All specimens were soaked in 40 ml pre-heated solution in sealed plastic bottles, which were then stored in an oven at 37°C. The solution was exchanged every 3 days to avoid depletion of calcium and phosphate ions. All samples were rinsed with de-ionized water and dried at 37°C prior to characterization.

2.4. Morphological and Chemical Characterization

The morphology of the specimens before and after coating was evaluated using field emission scanning electron microscopy (FE-SEM, LEO 1550). An SE2 detector was used with an accelerating voltage of 10 kV. The crystallinity of the specimens was analyzed using X-ray

diffractometry (TF-XRD, Siemens Diffractometer 5000) using Cu K α radiation ($k = 1.5418 \text{ \AA}$). The diffractometer was operated at 45 kV and 40 mA at a 2 θ range of 10–80°, with a fixed incidence angle of 1°. The chemical composition was analyzed by X-ray photoelectron spectroscopy (XPS, Physical Electronics Quantum 2000, Al K α X-ray source).

2.5. Estimation of Crystal size and Crystallinity

This estimation method was referred from Li *et al* [18]. The size of HA and Sr, Si and F-HA crystals were calculated from XRD data using the Scherrer equation. The peak of (002) was fit to define the full width at half maximum intensity (FWHM):

$$d = \frac{k\lambda}{FWHM \cdot \cos \theta} \quad (1)$$

Where d is the crystal size, λ is the wavelength of Cu K α radiation ($\lambda = 1.5418 \text{ \AA}$), and k is the broadening constant varying with crystal habit and chosen as 0.9 for the elongated apatite crystallites.

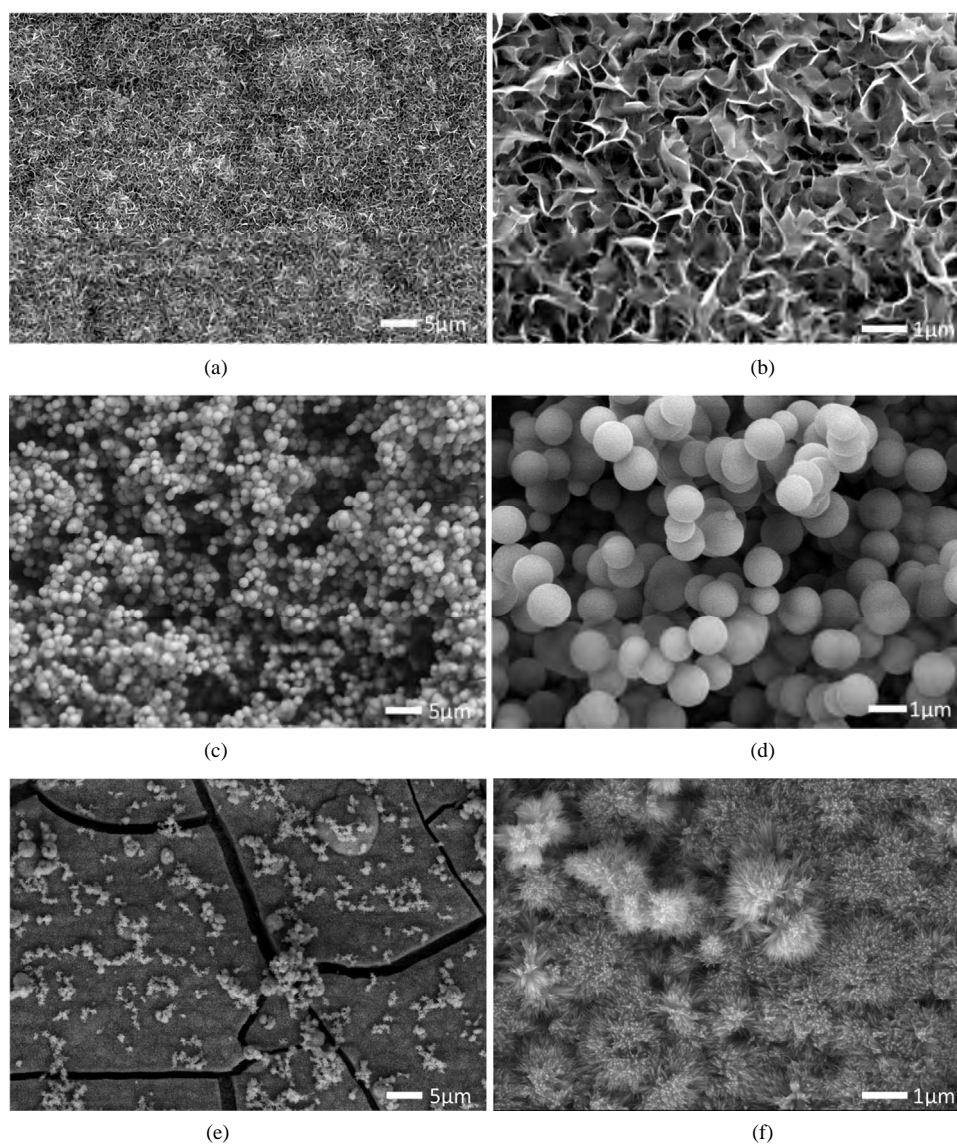
X_c , the crystallinity, corresponds to the fraction of crystalline apatite phase in the investigated volume of powdered samples. An empirical relation between X_c and the FWHM was deduced, according to the equation:

$$X_c = \left(\frac{K_A}{FWHM} \right)^3 \quad (2)$$

Where X_c is the crystallinity degree, K_A is a constant set at 0.24.

3. Results

Figure 1 shows the SEM images of hydroxyapatite (HA)



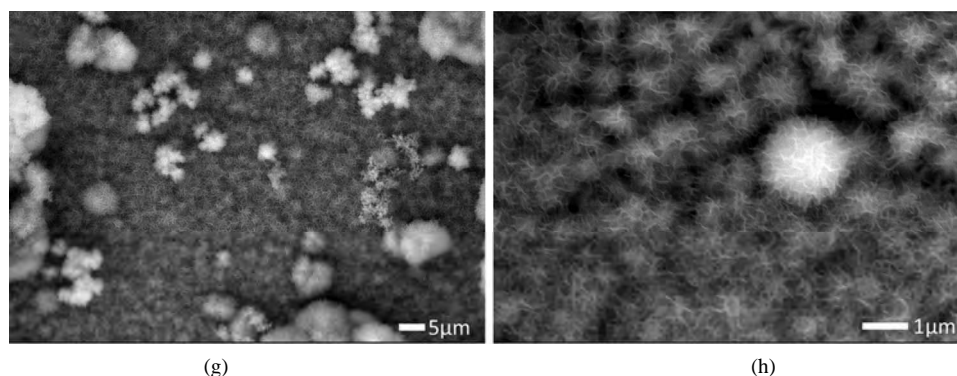


Figure 1. Surface morphology of the TiO_2/Ti substrates after soaking for 2 weeks in PBS containing different ion concentrations. (a) and (b) no additional ion doped, (c) and (d) 0.6 mM strontium ion doped, (e) and (f) 0.2 mM fluoride ion doped, (g) and (h) 0.15 mM silicate ion doped.

without substituted ions, strontium substituted hydroxylapatite (Sr-HA), fluoride substituted hydroxyapatite (F-HA) and silicon substituted hydroxyapatite (Si-HA) coatings on TiO_2/Ti substrates after soaking in PBS for 2 weeks. It is clear that the morphology strongly depends on the substituted ions. For the pure HA coating (**Figure 1 (a) and (b)**), it is flake-like, with flakes of approximately 100 nm–1 μm in length and width. The Sr-HA coating (**Figure 1 (c) and (d)**) has an entirely different morphology with sphere-like particles of approximately 200–800 nm diameter. For the F-HA coating (**Figure 1 (e) and (f)**), the morphology was again different, presenting a needle-like structure. The morphology of the Si-HA coating (**Figure 1 (g) and (h)**) was relatively similar to the pure HA coating. It was also flake-like, but the size of the Si-HA particles was much smaller than pure HA; less than 100 nm in length and width. The XRD analysis (**Figure 2**) showed diffraction peaks of apatite in all cases, as detected around 31° related to the overlapping of planes (211), (112), and (300), and around 26° related to plane (002).

In order to study the influence of the ion concentration on the structure of the HA coating, the results of using lower concentrations of Sr (0.06 mM), Si (0.075 mM) and F (0.02 mM) ions are shown in **Figure 3**. It can be seen that the morphology of the Sr-HA coating still appears sphere-like, although the interface is rougher, porous and with a wider size distribution. However, the decrease in Si and F ion concentration did not greatly affect the morphology of F-HA and Si-HA coatings (**Figure 3 (b) and (c)**). The F-HA coating was still needle-like, and the Si-HA coating was flake-like with nano-sized particles.

The early formation of the HA coatings, after soaking in PBS for 12 hours, is shown in **Figure 4**. All specimens were soaked in the high concentration ion doped PBS solution. It can be seen that the early Sr-HA coating

(**Figure 4 (a)**) is a flat layer which is different to the morphology of the coating after soaking for 2 weeks. A few spherical nano-particles have formed on this early layer. These spherical nanoparticles could be considered to be the base of the formation of the second spherical Sr-HA layer. Herein the Sr-HA coating prepared using the biomineralization method is not a simple layer but a hierarchical coating with a gradient structure from a flat and dense early layer to a spherical and porous layer. The early F-HA coating (**Figure 4 (b)**) grows from the substrate with needle-like particles. There seems to be no hierarchical structure in the F-HA coating. The early formation of the Si-HA coating (**Figure 4 (c)**) shows a nano-sized flake-like layer on the substrate. Again, the structure is similar to the final structure after 2 weeks of soaking.

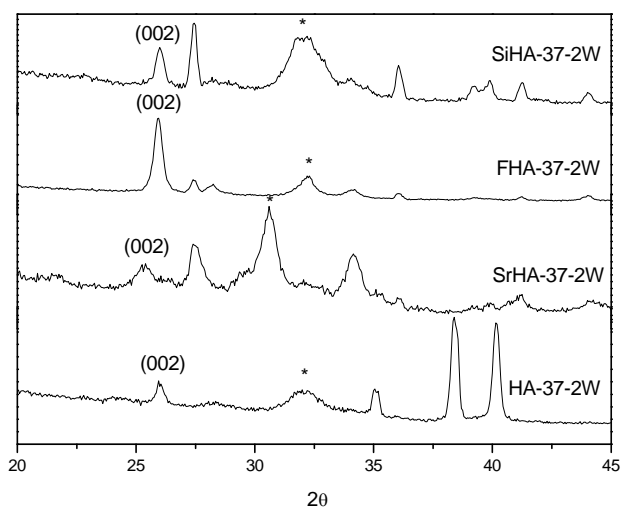
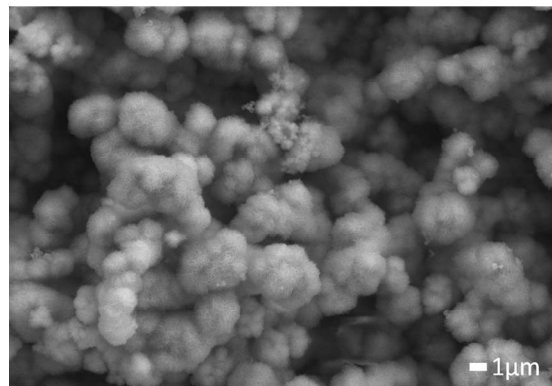
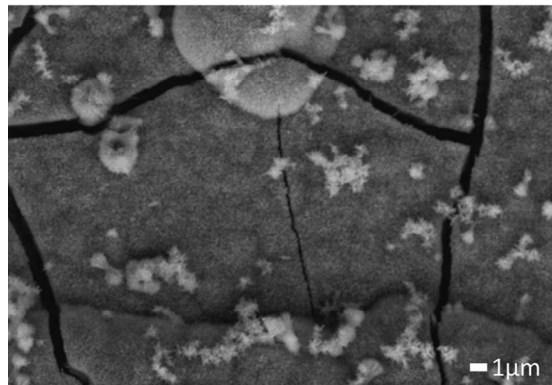


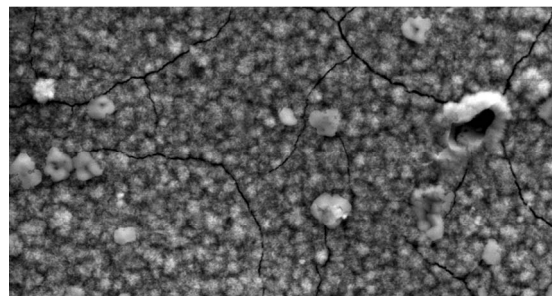
Figure 2. XRD patterns of the HA coatings with and without ion substitution. * and (002): HA. The substrates have been soaked in pure, Sr (0.6 mM), F (0.2 mM) and Si (0.15 mM) PBS for 2 weeks.



(a)



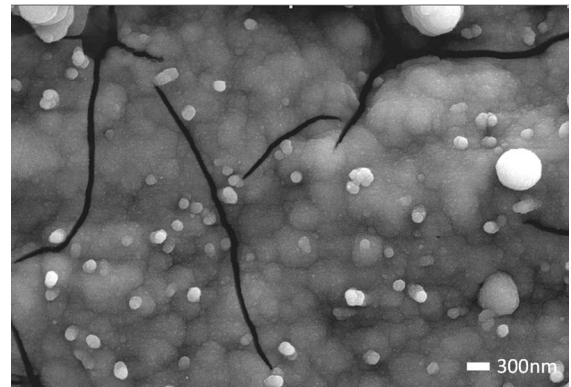
(b)



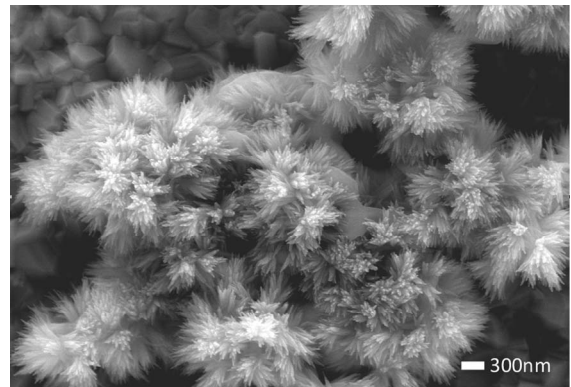
(c)

Figure 3. Surface morphology of the TiO₂/Ti substrates after soaking for 2 weeks in the lower concentration solutions. (a) 0.06 mM strontium ion doped, (b) 0.04 mM fluoride ion doped, (c) 0.075 mM silicate ion doped.

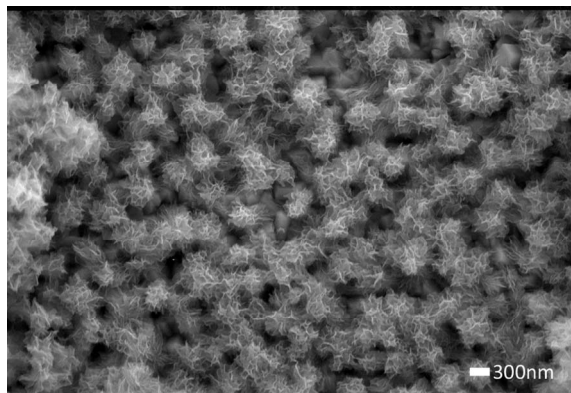
The changes of crystal size and crystallinity of different apatite coating reflected from the XRD patterns were calculated in order to observe the influence of the Sr, Si and F ions. The (002) reflection was chosen to evaluate the average crystal size because this peak was well resolved and showed no interferences. The d_{002} of HA, SrHA, FHA and SiHA were 35.58, 16.27, 25.10 and 25.45 nm, respectively. The crystal size decreased significantly when hydroxyapatite had been substituted strontium, fluoride and silicon ions. The crystallinity of all HA and Sr, F, and Si substituted HA coatings were



(a)



(b)



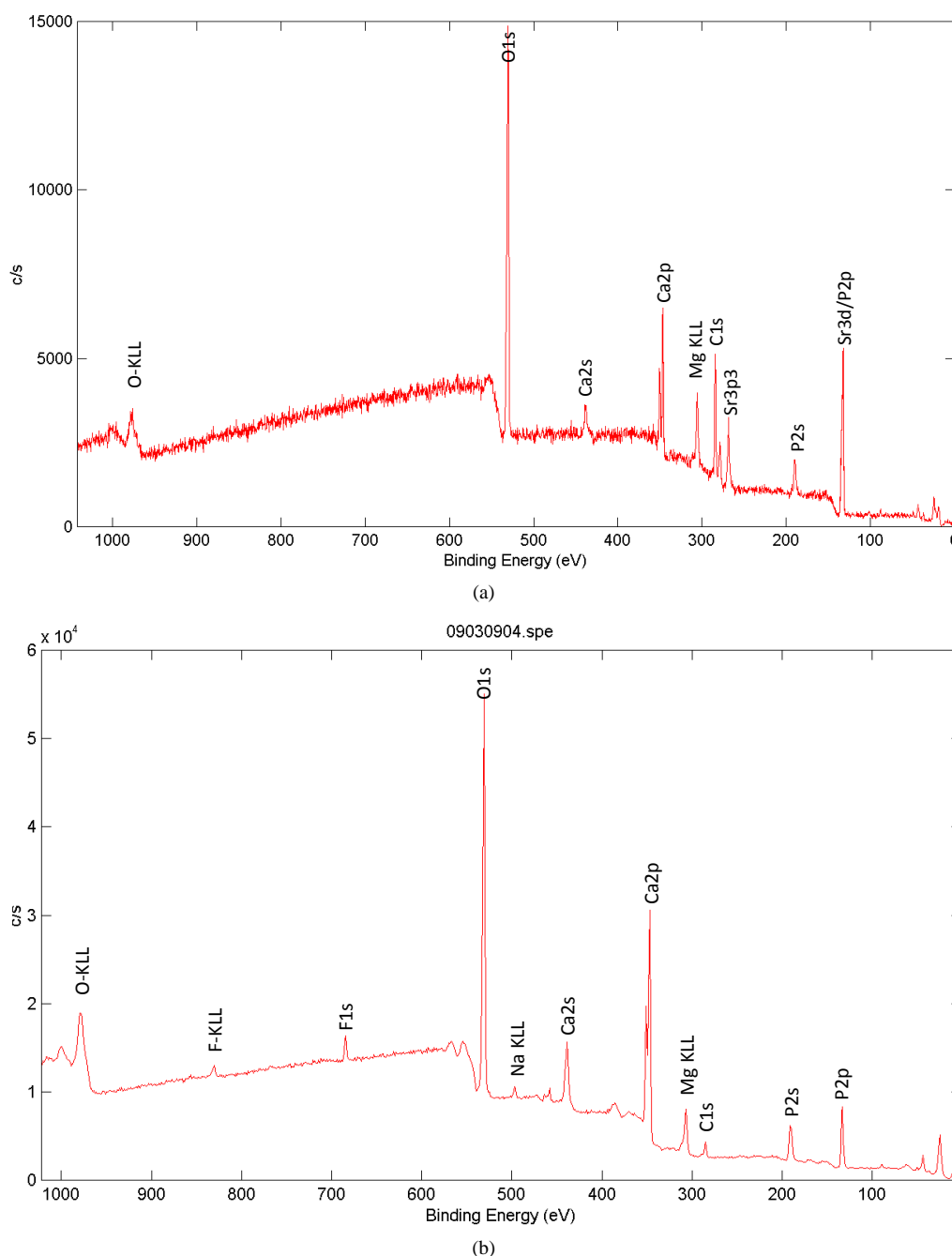
(c)

Figure 4. Early growth of ion substituted HA coatings after soaking for 12 hours. (a) strontium (0.6 mM) substituted HA, (b) fluoride (0.2 mM) substituted HA, (c) silicate (0.15 mM) substituted HA.

very low, just 0.0185, 0.0199, 0.0186 and 0.0185, respectively. That means all of these biomimetic coatings were poor crystallized. XPS survey spectra identified calcium, phosphorus, oxygen, strontium, fluoride and silicon as the major constituents of the strontium, fluoride and silicon substituted apatite coating on titanium plates, as expected, seeing **Figure 5**. All of these spectrums

were for the sample prepared at 37°C for 2 weeks using the higher ion concentration. The peak at 134eV (**Figure 5 (a)**) was an overlap of Sr3d and P2p because Sr3d_{5/2} (133 ± 0.5 eV), Sr3d_{3/2} (135 ± 0.5 eV), P2p (132 - 133 eV) lines were closely located. The peak at 684eV (**Figure 5 (b)**) was F1s. The weak peak 153eV (**Figure 5 (c)**) was Si2s. Si2p (~99eV) could not be clearly observed. **Table 1** gives the atomic ratio of the ions in the coatings, obtained from XPS. It can be noted that the composition of the coatings can be varied by changing the ion con-

centrations in the soaking medium. When the Sr concentration was increased from 0.06 mM to 0.6 mM, the Sr content in the newly formed biomimetic coating increased from 3.56% to 7.74%. The F content in the coating increased from 1.24% to 1.53% after the concentration in PBS was increased from 0.04 mM to 0.2 mM. For the lower Si concentration (0.075 mM), no data was available from the XPS. After the Si concentration was increased to 0.15 mM, 0.56% silicon was found in the coating.



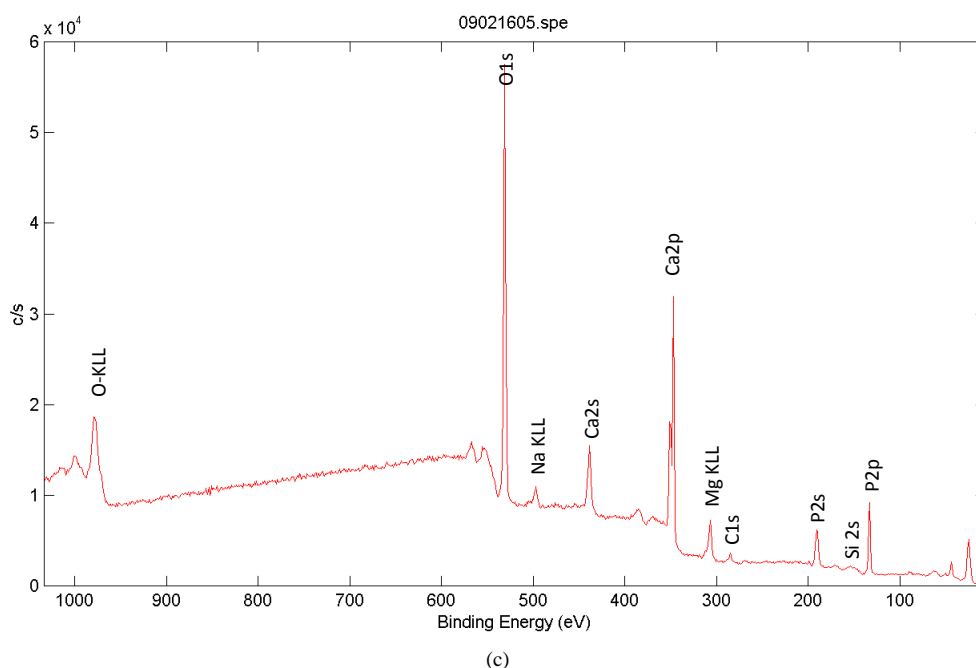


Figure 5. XPS spectra for strontium (a), fluoride (b), and silicon (c) substituted apatite coating on titanium plates (37°C for 2 week).

Table 1. Preparation parameters and atomic concentrations of the final coatings. (Error in brackets).

Samples	Ion concentration mM	Temperature °C	Time week	Substituted ion % of final coating
006SrPBS-37-2W	0.06	37	2	3.56 (1.01)
06SrPBS-37-2W	0.6	37	2	7.74 (1.53)
004FPBS-37-2W	0.04	37	2	1.24 (0.24)
02FPBS-37-2W	0.2	37	2	1.53 (0.11)
0075SiPBS-37-2W	0.075	37	2	-
015SiPBS-37-2W	0.15	37	2	0.56 (0.16)

4. Discussions

In this study it was shown that the topography of hydroxyapatite coatings obtained using a biomineralization method can be varied by adding different ions of varied concentrations to the soaking medium. **Figure 6** gives a schematic illustration of ion substituted hydroxyapatite coatings with different morphologies on the TiO_2/Ti substrates. The non substituted hydroxyapatite coating was composed of flake-like particles in the order of microns. After some of the calcium ions had been replaced by strontium ions, the flake-like coating transformed into a spherical coating with a transitional flat layer. When the OH^- ions were partially replaced by F ions, the new coating had a needle-like morphology. This is very similar to the morphology of tooth enamel [36]. Hydroxyapatite incorporated with fluoride in enamel presents needle-

like nanocrystals in highly ordered bundles. Compared with the Sr and F substituted hydroxyapatite coatings, Si substituted hydroxyapatite coating showed a similar morphology to pure hydroxyapatite coating. However, the particle size decreased, from the micrometer to the nanometer scale. These results are different to previously reported HA coatings prepared with solution methods, especially for the Sr-HA and the F-HA coatings [37,38]. Li *et al.* [37] reported on a solution-derived strontium doped apatite coating where the morphology was similar to pure apatite coating even though the strontium concentration reached 1.5 mM. However, in our study the morphology of the Sr-HA coating was completely different to the pure HA coating, even at concentrations as low as 0.06mM Sr. Also, a higher concentration of strontium ions seemed to facilitate the formation of more

spherical particles. Wang *et al.* [38] prepared a F-HA coating using an electrochemical deposition method. They reported that the obtained F-HA particles became sharper and smaller when the F concentration increased in the solution. At certain F concentrations, they could get spindle-like F-HA. Needle-like F-HA exists naturally in tooth enamel [36]. In this study, a well organized needle-like FHA coating was obtained via a mineralization method without an inductor. **Table 2** shows a decrease of the crystal size after hydroxyapatite had been substituted. This reduction in the crystal size of synthetic ion substituted hydroxyapatite was also reported by Li *et al* [18]. The poor crystallinity of the biomimetic coatings has been also reported Bracci and Bigi *et al* [39].

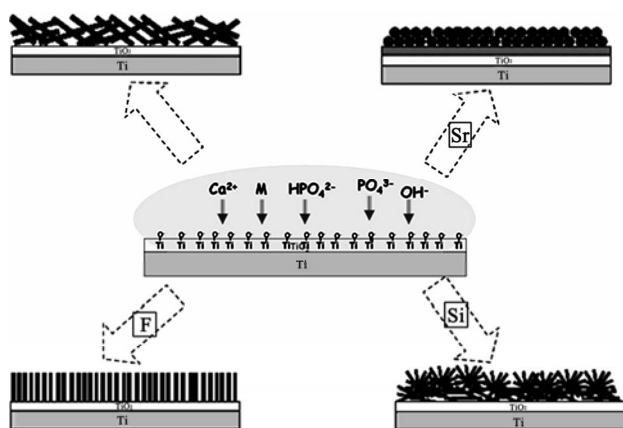


Figure 6. Schematic illustration of ion substituted hydroxyapatite coatings with different morphology on the TiO₂/Ti substrates.

Table 2. Crystal size and crystallinity of HA, SrHA, SiHA and FHA reflected by XRD patterns.

Sample	Line width (002) FWHM (2θ)	Average crystal size d (nm)	Crystallinity (X _c)
HA-37-2W	25.9963	35.58	0.0185
SrHA-37-2W	25.3722	16.27	0.199
FHA-37-2W	25.9395	25.10	0.0186
SiHA-37-2W	26.0015	25.45	0.0185

XPS analysis showed that the ion concentration in the soaking solution also influenced the amount of ions substituted into the HA. A higher ion concentration tended to give a higher amount of substituted ions. However, the substitutions we obtained may not be the highest possible substitutions of these ions in hydroxyapatite since, in order to avoid an initial precipitation in PBS solution, higher concentrations of Sr, F and Si ions could not be used. Furthermore, from **Table 1** it can be noted that the

amount of substituted ions was highest using strontium, followed by fluoride and finally silicon. This could be due to the differences in initial concentrations of the ions. However, because of the similarity in radius between Sr²⁺ and Ca²⁺ and F⁻ and OH⁻, respectively, the replacement of calcium and hydroxide ions by strontium and fluoride ions is also easier than substituting phosphate by silicate. Since the latter molecules are not single ions they are more difficult to incorporate into hydroxyapatite. Finally, one hydroxyapatite molecule has 10 calcium ions and 2 hydroxide ions. This could allow for more Sr than F substitutions. The resorption rate and the cell response of these ion substituted hydroxyapatite coatings remain to be evaluated and may be of interest for future studies.

5. Conclusions

A simple method for the preparation of ion substituted hydroxyapatite coatings with controlled topography and composition was explored in this study. The results showed that the surface structure could be modified by substituting different ions into the apatite structure. The strontium, fluoride and silicon substituted hydroxyapatite coatings gave spherical, needle-like, and nano-flake-like morphologies which were very different to pure hydroxyapatite. The concentration of strontium ions was also found to affect the morphology of the coatings. The lower Sr concentration resulted in irregular and porous spherical particles and the higher one resulted in regular spherical particles. For the fluoride and silicon substituted coatings, there was no obvious difference between a high ion concentration and a low one. After ion substitution, the biomimetic hydroxyapatite coatings showed a poor crystallinity, and crystal size decreased. XPS analysis showed that the atomic concentration of ions in the final coating was affected by the ion concentration in the PBS solution. A high ion concentration could result in higher amounts of substitutions. The surface composition analysis also showed that the highest amount of substitutions was achieved using strontium ions, followed by the fluoride ions and finally the silicon ions. In summary, the surface composition and morphology of hydroxyapatite produced via a biomineralization method can be controlled using ion substitutions.

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Water—A Key Substance to Comprehension of Stimuli-Responsive Hydrated Reticular Systems*

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ABSTRACT

Thermo-responsive hydrated macro-, micro- and submicro-reticular systems (TRHS), particularly polymers forming hydrogels or similar networks, have attracted extensive interest because comprise biomaterials, smart or intelligent materials. Phase transition temperature (LCST or UCST, i.e. low or upper critical solution temperature, respectively) at about the TRHS exhibiting a unique hydration-dehydration change is a typical characteristic. The characterization and division of the TRHS are described followed by explanation of their behaviour. The presented original explanation is based on merely combination of basic thermodynamical state of individual useful macromolecule chains (long-chain or coil) with inter- and intra-mutual action of attractive and repulsive intramolecular hydration forces among them being strongly dependent upon temperature. Acquainted with this piece of knowledge, a theoretical concept of really biological systems movement, e.g. muscle tissues or artificial muscle etc., can be formulated.

Keywords: Thermally Responsive Materials, Hydrogels, Hydration Forces, Volume Phase Transition

1. Introduction

Stimuli-responsive polymers – so-called smart polymers – have attracted great interest in academic and applied science recently. Most commonly, approaches take advantage of thermally induced, reversible phase transitions. In this context, polymers forming hydrated reticular systems found great interest. Hydrated reticular systems, i.e. networks in water environment, feature all of bio-objects and the products of their existence. We can identify these structures in nano- (submicro-), micro- and macro-scale as submicro-, micro- and macro-reticular hydrated systems, respectively. Supramolecular and hypermolecular structures are typical, e.g. the hydrogels on peptide basis and fibre-networks on cellulosic basis.

Hydrogels consist of elastic networks that can uptake as much as 90–99% w/w of water in their interstitial space. Hydrogels have high water content and a soft and rubbery consistency. Such systems have been especially focused in the biomedical area as they provide adequate semiwet three-dimensional environment for cells and tissue interaction and they can be combined with biological or therapeutic molecules. They can be also chemically controlled and designed to tailor their mechanical

and functional properties [1-3]. Therefore hydrogels have been proposed for a series of biomedical and biological applications, including tissue engineering [3,4], drug release systems [5-9], biological sensors [12-14], temperature and light-responsive films [15] or tuneable hydrogel photonic crystals as optical sensors [16]. The most common hydrogels are the ones obtained by chemical crosslinking of hydrophilic macromolecules. Such linkages prevent the dissolution of the material but water can penetrate within the structure, causing the swelling of the structure without disrupting the mechanical and geometrical integrity of the structure. If the macromolecules composing the network react with some external variable, e.g. temperature, switching between a stretched to a squeezed states then the corresponding hydrogel could reversible swell and deswell in response to this stimulus. Such smart hydrogels have been proposed for a series of biomedical applications [17,18], not only in the delivery of therapeutic agents [5-9], but also in tissue engineering [10,11], intelligent microfluidic switching [19-21], sensors/diagnostic devices [22,23] and actuators [24,25].

For these purposes predominantly the recent new surface techniques are utilised. These smart designs are mostly based on stimuli-responsive materials forming self-assembled monolayers and polymer films. Methods such as spin coating, chemical vapour deposition, laser

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ablation, plasma deposition and chemical or electro-chemical reactions have been widely applied to the fabrication of thin polymer films [26]. Further utilisation of the effect of external temperature stimuli was already demonstrated in several applications of nanometre-thick poly(N-isopropylacrylamide) (PNIPAAm)-grafted surfaces for separation processes [27-38] including gel permeation chromatography [33], size exclusion chromatography [36] and aqueous chromatography [27-30,37] inclusive high performance liquid chromatography (HPLC) [31,33-36]. In most of these applications, the packing material is modified with PNIPAAm to change the property of the stationary of the column in response to alteration of temperature.

The most peculiar property of these systems, however, is probably their stimuli-responsive behaviour. The thermo-responsive behaviour is typical but only for hydrogels because fibre-networks are composed of high consistency hydrogel fibres distributed in macro-space of water environment. Thermo-responsive hydrogels undergo a phase transition in response to temperature changes. Up to now, almost all of the thermo-responsive hydrogels have been featured with negatively thermo- responsive volume phase transition, *i.e.* with the existence of a lower-critical solution temperature, LCST. Below LCST, the un-crosslinked polymer chains are soluble in water whereas above LCST the polymer chains form submicro- and micro-aggregates, which separate from solution. Thermo-responsive hydrogels composed of cross-linked polymer chains undergo fast [38,39], reversible structural changes from a swollen to a collapsed state by expelling water. However, also another kind of thermo-responsive hydrogels exist which is opposite to that LCST-hydrogels, *i.e.* the hydrogels with an upper-critical solution temperature, UCST. These hydrogels shrink at lower temperature and swell at higher temperature.

Obviously, due to short history of this family and the fact that these materials are not commercially available, a great deal of fundamental knowledge regarding their properties is still lacking. Polymer interactions are very complex and no complete molecular-level understanding exists to date. Mostly, the absence of water molecule interaction is typical for theoretical interpretation of this specifically behavior.

2. Classification of TRHRS

According to behavior of thermo-responsive hydrated reticular systems (TRHRS) during dilution we can divide them onto water dilute-able and non dilute-able, the crosslinked 3D networks (see **Figure 1**) or crosslinked 2D networks – films. Additionally, it is possible to divide the dilute-able TRHRS onto fully dilute-able polymer solutions at $T < \text{LCST}$ (or $T > \text{UCST}$) and coacervated

[51-53] submicro- or micro-TRHRS or flocculated macro-TRHRS.

The dilute-able TRHRS coacervate or flocculate in water environment due to weak bonds among of polymer chains, micro-particles and hydrogel particles or fibers and micro-fibers, respectively. It is typical of the submicro-, micro- and macro-networks that are disrupting during dilution process, *i.e.* the quasi-hydrogels are coacervating and the fiber networks are flocculating, respectively. As a temperature changes, the sol-gel reversible hydrogels transition occurs due to non-chemical cross-links being formed among grafted and branched elements of copolymers.

The crosslinked structures created by strong particularly chemical bonds among polymer chains like micro- and macro-sponges have been then swelled or shrunk in response to the temperature change over the LCST.

2.1. LCST Hydrogels

PNIPAAm, has been the most used macromolecule in thermo-responsive hydrogels. The changing in properties with temperature in PNIPAAm is based on a phenomenon that is thermodynamically similar to that causing temperature-induced protein folding [17]. Above the LCST a reversible structural transition occurs from expanded coil (soluble chains) to compact globule (insoluble state), at around 32°C in pure water [3,13,14,40-42]. Below the LCST, the hydrogel is swollen and absorbs a significant amount of water, while above LCST, the hydrogel dramatically releases free water and begins to shrink. Mostly opinion is prevailing that the solubility is affected because the amphiphilic PNIPAAm chains hide the hydrophilic amide groups and expose the hydrophobic isopropyl groups in the compact globule structure. The most common LCST hydrogels are the ones obtained by chemical crosslinking of hydrophilic macromolecules. Such linkages prevent the dissolution of the material but water can penetrate within the micro-reticular structure, causing the swelling of the structure without disrupting the mechanical and geometrical integrity of the structure.

During a volume transition the hydrogel anti-bonding system formed between water molecules and the polymeric chains is disturbed, being this thermodynamically favourable increasing in entropy the main driving force for the occurrence of the transition. For the case of crosslinking systems this transition can be seen through an abrupt shrinkage of the hydrogel above the LCST associated with the change in the swelling capability of the hydrogel. In addition, DSC analysis indicates that this process is accompanied especially for cross-linked hydrogel with heat consumption, *i.e.* an endothermic process [1,2,39]. The LCST, the characteristic tempera-

ture for solution-to-gel transition, is also defined as the temperature at which the elastic modulus crosses over the viscous modulus []. From this reason, the rheological behaviour of hydrogels as the function of temperature is oft measured [1,11].

N-isopropylacrylamide may be also copolymerized in order to include linear, end functionalized and cross-linked binary and ternary copolymers [4,5], graft and block copolymers [1,17,18]. However, PNIPAAm is non-biodegradable and it is not readily cleared from the body at physiological temperature. That is why bioadsorbable thermo-responsive polymer systems have been achieved by incorporation of biodegradable segments such as hyaluronic acid [46], gelatine [12], peptides [47] and collagen [1,32] into PNIPAAm-based polymers. N,N'-methylenebisacrylamide (MBA) is oft utilized as

crosslinker [39,43]. Such macromolecular design widens the applicability of such systems in a variety of biomedical applications inclusive biomineralization on biodegradable substrates [44]. Such modifications are particularly important to tailor the LCST of PNIPAAm-based systems. For example, random copolymers containing hydrophilic units (e.g. acrylic acid) or Ba^{2+} ions exhibit higher values of the LCST [4,5], and an opposite trend is observed in copolymers containing hydrophobic groups (e.g. n-butyl methacrylate) [34] or Cs^+ ions [5]. It was also observed (laminin-1-functionalized methylcellulose by periodate oxidation) [10] that the LCST is dependent on polymer concentration, as decreasing polymer concentration increased the LCST. This observation is in contradiction with UCST increase vs. temperature – see **Figure 1**.

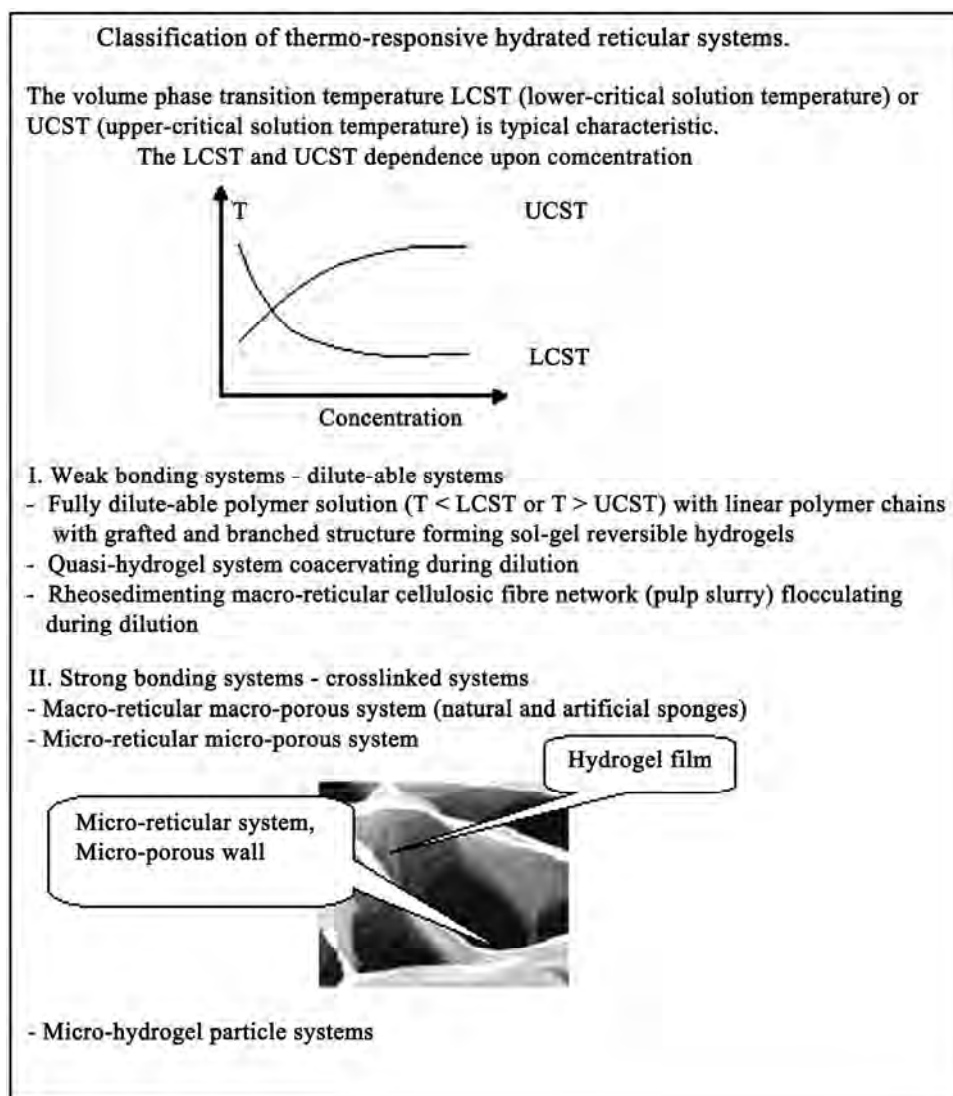


Figure 1. Schematic illustration of classification of thermo-responsive hydrated reticular systems.

Instead of PNIPAAm-based polymers also other polymer bases exist, e.g. poly(N,N-diethylacrylamide) (pDEAAm) [45], poly(N-cyclopropylacrylamide) [15], a “dual” nanocomposite based on poly(vinyl acetate) (PVAc) and cellulose whiskers [12], poly-D-lysine-functionalised chitosan [11], the hydrogel photoresist, which was formulated by mixing poly(HEMA-co-MMA) synthesized by radical copolymerization of 2-hydroxyethyl methacrylate (HEMA) and methyl methacrylate (MMA) with a crosslinker, tetramethoxymethyl glycoluril [16]. Most promising family of protein polymers is elastine-like polypeptides (ELP) [1,32]. ELPs have shown an outstanding biocompatibility. In addition, the ELPs have an acute “smart” nature.

Below the transition temperature, the uncrosslinked polymer chains are soluble in water but above LCST, the polymer starts a complex self-assembling process that leads to an aggregation of polymer chains, initially forming nano- and micro-particles, which segregates from the solution [32]. The copolymers with branched structure, (e.g. poly-(NIPAAm-co-AAc-co-HEMPTMC, *i.e.* prepared by copolymerization of NIPAAm, acrylic acid (AAc) and biodegradable monomer hydroxyethyl methacrylate-poly(trimethylenecarbonate)(HEMPTMC)) are accompanied above LCST with sol-gel transition occurred immediately when the clear solution is immersed into the water bath. After incubation, a highly flexible gum-like material is then formed and de-swelling is further observed during continued warming in water bath [4].

For the case of crosslinking three-dimensional systems this transition can be seen through an abrupt shrinkage of the hydrogel above the LCST associated with the change in the swelling capability of the hydro-reticular material. The volume phase transition process upon heating connected with water molecules expulsion from hydro-reticular spaces - known as hydrogel syneresis [50] - is reversible with thermal and stimuli responsivity [13,39, 48-49] but with different response dynamic and volume changes. It was proved that the reversible transition during the heat cycle is due to the elasticity of crosslinked hydrogels [16]. Since the rapid response dynamic and large volume changes due to temperature variation is the essential function for intelligent hydrogels applications, the thermo-responsive hydrogels with improved response rate and large volume changes to an external temperature stimulus are preferred [31,39]. The improved response dynamic of the hydrogels are obtained through incorporating siloxane linkage [31], cold polymerization and the pore-forming agent, etc. [39].

Though a lot of information exists describing the behaviour of TRHRS some of the mechanisms involved in the volume transition critical solution temperature are

still not well understood. The smart surface designs mostly based on stimuli-responsive materials forming self-assembled monolayers (SAMs) and surface-tethered polymers, known as polymer brushes, suggested that the polymer chains of PNIPAAm and its copolymers have two structures in aqueous solution [26]. Below its LCST, PNIPAAm polymer is in an extended, solvent-swelled structure, but when heated up above LCST, the polymer undergoes a phase transition to yield a collapsed morphology that excludes water [17,44]. For example, these widespread structural changes enable the multiresponsive surfaces reversible change on silicon substrate to be realised between superhydrophilicity and superhydrophobicity [13]. It is important that the silicon surface roughness becomes the main factor in intensifying this behaviour. In contrast to magnitude of the contact angel changes on flat film, a remarkably large change in this one was induced on rough substrate. Logically, for a rough surface with a high surface free energy, the film is more hydrophilic or more hydrophobic. Nevertheless, PNIPAAm surfaces cannot be described only in terms of surface wettability, because above the LCST the surfaces are only partially dehydrated [33].

Usually, this behaviour is based on confusing explanation that a hydrogen bond network between the amide groups and water molecules are formed at lower temperature, whereas at higher temperatures the stabilizing H-bonds break up and the hydrophobic interactions become predominant [26]. Thus the hydrophobic interactions among the hydrophobic groups become stronger which subsequently induce the freeing of the entrapped water molecules from the hydrogel network [13,26,39]. However, indication confirming an important role of water molecules in behaviour of TRHRS was observed. Temperature- and light-responsive polyacrylamide copolymers featuring salicylideneanilin as a photochromic group is reported which structure by irradiation and turning off the UV light is changed, but the respective LCSTs values remained higher than before irradiation. The LCST shift after irradiation can be explained by an intramolecular stabilization of the exited *keto* form in high polar media such as water because after evaporation of the samples solutions and redissolving in water, the values for the LCST were the same as before irradiation [15].

A similar mechanism of structural transition from expanded coil to squeezed proper thermodynamically advantageous structure is possible to expect at crosslinked TRHRS as the temperature is raised above the LCST, because macroporous hydrogels, *i.e.* hydrated macroreticular systems, are consisted from walls which are formed by micro- and submicro-porous sections of the hydrogel character as well as. These facts ensue from the

observations of non-expectable low wall density of macroporous thermo-sensitive hydrogels from recombinant elastin-like polymers (ELP) [1]. For example, according to myself recalculation of the results presented in liter. [1], the wall densities of ELP hydrogels in clear water were $0,4405 \text{ g/cm}^3$ at $T = 4^\circ\text{C}$ and $0,6081 \text{ g/cm}^3$ at $T = 37^\circ\text{C}$ but had been lowered dramatically with increasing salt/polymer ratio at $T = 4^\circ\text{C}$ to $0,0677 - 0,0850 \text{ g/cm}^3$ although the densities at $T = 37^\circ\text{C}$ were approximately unchanged ($0,436 - 0,617 \text{ g/cm}^3$). By parallel action of all submicro- and micro-sections composing the walls of macro-reticular system, the hydrated macroporous system is then swelled or de-swelled in dependence on the temperature changes crossing a value of the LCST.

Summarizing up of the all above mentioned facts, we can conclude that at usually conditions, *i.e.* at room temperature and inert environment, the PNIPAAm polymer has preferred thermodynamically advantageous a coil conformation because the hydrophobic interactions

among isopropyl pendant groups. However, due to peculiar water activity, the coil conformation is stretched at temperature below the LCST in contradiction with squeezed the original coil conformation above the LCST as the repulsive domain activity is weakened – see schematic illustration in **Figure 2**. The peculiar water activity is accompanied below the LCST by origination of repulsive water action among polymer chains, its segments, submicro- and micro-colloidal particles etc. arising from equally water molecules orientations at interacting interface micro-domains due to hetero- followed by homo-H-bonds among them, *i.e.* a hydration anti-bonding system. Obviously, a width of vicinal immobilised water within interacting polymer interfaces decreases with increase of polymer concentration because improving disruption action of the hydration repulsive forces being weakened dramatically with a temperature increase. As result, the LCST decreases with polymer concentration increase [10].

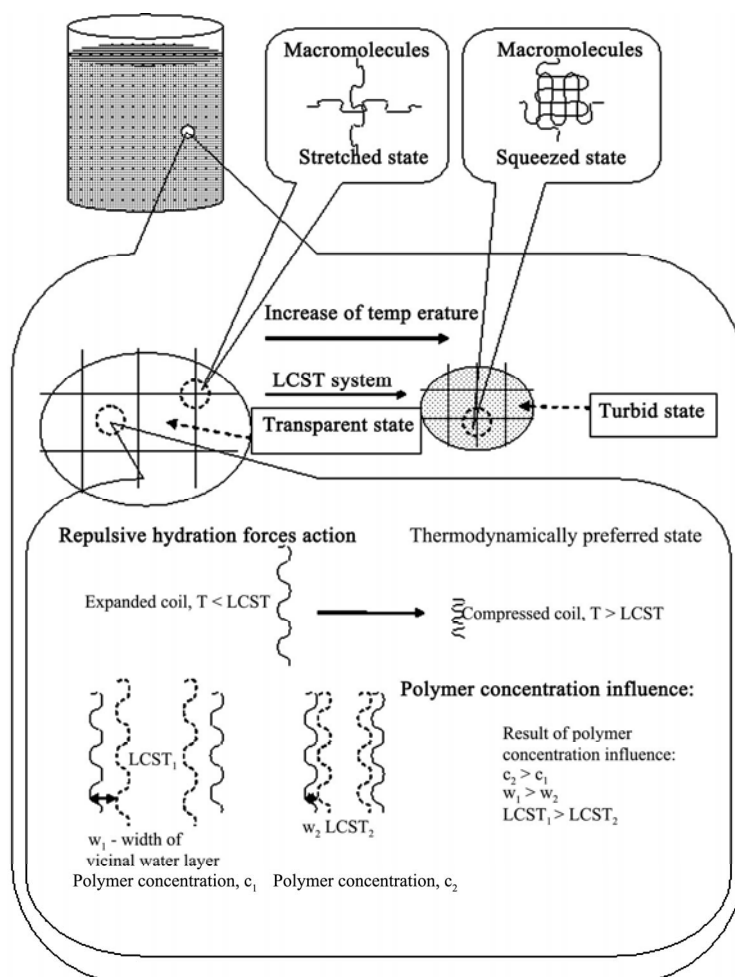


Figure 2. Schematic illustration of temperature and concentration influence on behaviour of hydrated micro- and nano-reticular systems distinguished by LCST.

2.2. UCST Hydrated Reticular Systems

Until very recently [17,43], little work has been reported on positively thermo-responsive microgel particles with UCST, *i.e.* hydrogels that shrink at lower temperature and swell at higher temperatures, although they should be preferred to negatively thermo-responsive microgels in certain applications. The UCST hydrogels are mainly composed of an interpenetrating polymer network (IPN) of polyacrylamide (PAAm) and poly(acrylic acid) (PAAc) or poly(acrylamide-co-butyl methacrylate) crosslinked with MBA [43]. The formation of helices (double or triple in polysaccharides such as agarose, amylase, cellulose derivatives and carrageenans or in gelatine, respectively) and corresponding aggregation upon cooling, forming physical junctions, are on the base of hydrogel formation [17]. Dilute-able but coacervating quasi-hydrogel with UCST are represented by urea-formaldehyde (UF) pre-condensates [51-53].

Thermo-responsive volume phase transition behaviour of these TRHRS is opposite to that of PNIPAAm-based polymers. Again, the description of this behaviour is based on confusing explanation [43] that the IPN hy-

drogels form intermolecular complexes via hydrogen bonding at temperatures lower than the UCST while dissociate at temperatures higher than the UCST. According to this explanation, driven by the hydrogen bonding, the PAAm/PAAc based IPN hydrogels shrink at lower temperatures and swell at higher temperatures revealing positively thermo-responsive volume transition behaviour. Aside from the facts that mostly parts of IPN are penetrated with water molecules, it is interesting to look in closer way at the areas in the LCST and UCST hydrated reticular systems.

Really, the mechanism of the reversible behaviour is similar to that of TRHRS with the LCST but in opposite manner - see schematic illustration in **Figure 3**. At usually conditions, *i.e.* at room temperature and inert environment, the UCST hydrated crosslinked and un-crosslinked polymers have preferred thermodynamically advantageous a long-chain structure which is squeezed in water environment to compressed coil conformation due to origination of weak hydration bonding system. The hydration bonding system [52-58] among polymer chains, its segments, submicro- and micro-colloidal particles etc.

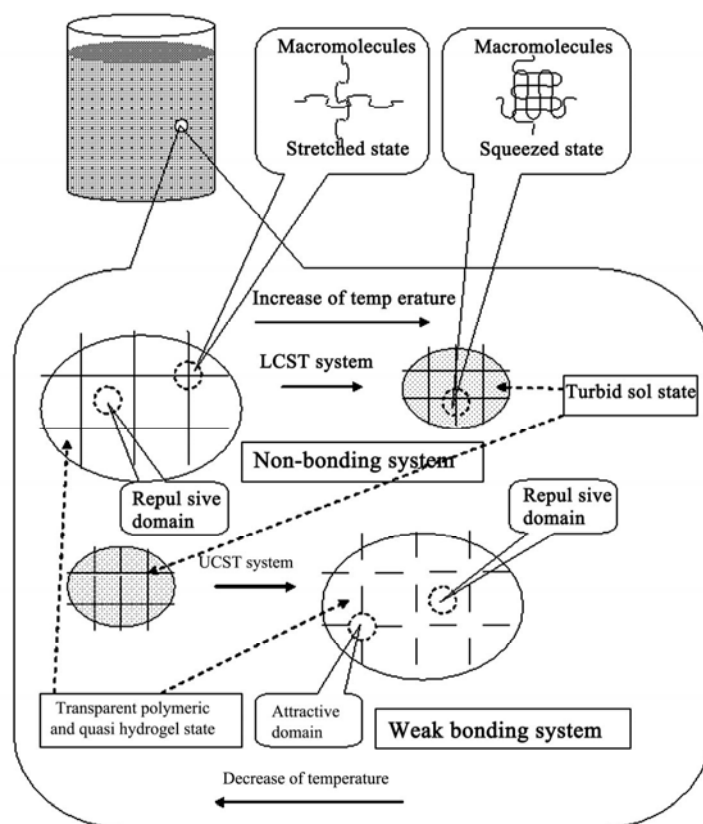


Figure 3. Schematic comparison of both the TRHRS with LCST and UCST. The weak bonding system is represented in this case by coacervating of quasi hydrogel system with UCST.

arise from opposite water molecules orientations at interacting interface micro-domains because hetero- H-bonds to proton-acceptor or proton-donor groups of polymer chains and homo-H-bonds among water molecules. As the temperature increases the hydration bonding system is weakened because the increase of water molecules kinetic energy. Above the UCST, the hydration bonding system is weaker than inner opposite stress of compressed polymer chains of TRHRS and the polymer chains have been expanded. As result, the crosslinked TRHRS are swelled and the polymer chains in non-crosslinked TRHRS are dissolved. Under the UCST, the hydration bonding system is stronger than inner opposite tension of compressed flexible polymer chains and the polymer long chains have been compressed. The process is resulted in de-swelling and coacervating of crosslinked hydrogel and dissolved polymers, respectively.

With increase of polymer concentration in contradiction with LCST systems a width of vicinal immobilised water also increases within interacting polymer interface micro-domains, because improving stabilization action of the hydration attractive forces although they are disturbed as well with a temperature increase. As result, the UCST increases with polymer concentration increase [51]

– see **Figure 4**.

3. TRHRS with Weak Bonding System

As already said, the UCST hydrated polymers with preferred the long-chain flexible structure are squeezed in water environment to compressed coil conformation due to origination of weak intra- and inter-hydration bonding system. Obviously, both the intra-hydration bonds squeeze the long-chain un-crosslinked polymer structure to compressed coil conformation and the inter-hydration bonds squeeze the long-chain but crosslinked structures to de-swelled form in temperatures below UCST. However, other characteristic behaviour is observed if a hydrated reticular system is composed of relative rigid rod like particles as short polymer chains or fibres. The short polymer chains or fibres in hydrated submicro- or macro-reticular systems, respectively, are formed through inter-hydration bonds and the inter-hydration repulsive domains, *i.e.* mutually functioning hydration bonding and de-bonding sites. As typical, due to increased fluctuation at the bonding and de-bonding activities of interacting micro-sites during dilution the submicro-reticular systems are coacervating and the macro-reticular systems are flocculating.

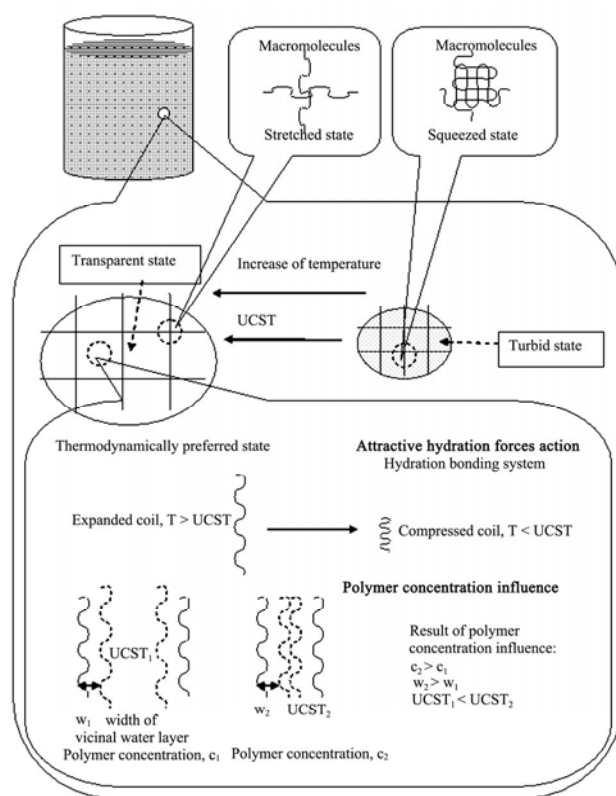


Figure 4. Schematic illustration of temperature and concentration influence on behaviour of hydrated micro- and submicro-reticular systems distinguished by UCST.

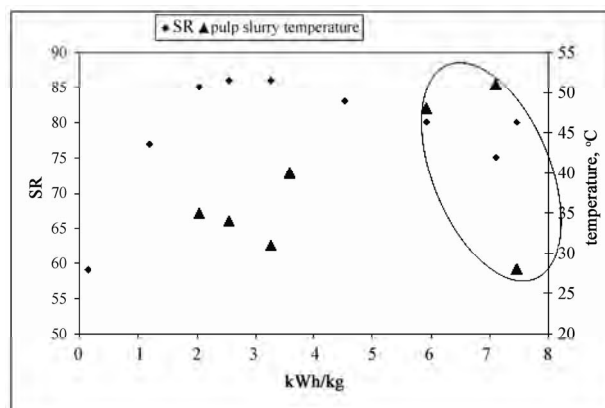
The submicro weak bonding hydro-reticular system accompanied by coacervation during a dilution is well demonstrated by use of UF pre-condensate [51-53]. The UF pre-condensates form in concentrated state optically homogeneous systems with water, but when gradually diluted the quasi-hydrogel system having reached so-called critical degree of dilution (CDD) gets turbid, *i.e.* the quasi-hydrogel – coacervate transition [51] is taken place. The behaviour of such systems can be simply explained by concept of hydrations forces. Individual oligomeric molecules or short relative rigid polymer chains are evenly distributed in water environment at concentrated state at room temperature, when the hydration forces are functioning to sufficient extent. Minimum internal energy can be reached if all water molecules are contained only in mutually hydration spheres of diffusing character around the hydrated molecules or short polymer chains. The whole system is isotropic with regard to the sizes of its structural units and more viscous owing to the attraction of hydration forces. The lower is CDD, the higher is viscosity of this system. In the water system, hydration forces that repulse alternate regularly with hydration forces that attract. On gradual diluting, hydrated structural units separate from each other, becoming more free and mobile owing to the fluctuation effect of the attractive and repulsive forces and as well a heat. They are less and less limited in their motion, so that they take a more preferable orientation in their collisions. Owing to non-isometric form of the structural units, some of these ones take a new better arranged state at suitable moment after breaking a 3D submicro-network, becoming oriented to each other in a certain order similar to the concentrated state. The whole system of structural units behaves during dilution like a stretching network which is gradually ruptured after reaching CDD. As a rule, the quasi-hydrogel – coacervate transition is accompanied logically by exothermic heat effect followed by increase of density, viscosity and surface tension of sedimented coacervate phase [51]. A lot of additional components influence the attractive forces connecting the individual weak links of network of UF pre-condensates and also the properties of the coacervates. This influence is either a positive one, *i.e.* an increase of the attraction, or negative one, *i.e.* a decrease of attractive hydration forces. As we can expect the UCST is increased due to increasing attractive hydration forces, *i.e.* with improving hydration bonding ability of the TRHRS.

The macro-reticular systems with weak bonding system are represented by papermaking pulp slurries composed of fibres of cellulosic or ligno-cellulosic character. It is typical for components with marked papermaking properties that forms fibre network which is only compressed during sedimentation, *i.e.* process behaviour

called as rheosedimentation [59,60]. Basic condition of rheosedimentation is an ability of pulp fibre to form a network with special behaviour, *i.e.*, due to weak bonding system a fibre network is compressed by gravity [60,61]. The homogeneous pulp fibre network is formed at concentration higher than 1 kg/m^3 of suspension. Following dilution of the suspension under the concentration of 1 g/l is then accompanied by flocculation and rheosedimentation. However, the rheosedimented fibre network is not in fully homogeneity state because lack of shear forces (agitation) disturbing rheosedimenting flocules. The temperature influences of both the macro-reticular fibre system and the hydrogels structure of fibres with complicated morphology. Predominantly, the temperature-responsive activity of hydrated microstructure of fibres is important from practical point of view. We have been observed during wet pulp beating that characteristic decreasing of pulp drainage ability with increasing input beating energy is abruptly increased if the temperature of beating pulp slurry is higher than 40°C – see **Figure 5**. This fact indicates some LCST behaviour of hydrogels forming the beaten fibres. As the temperature is raised above the LCST the fibre hydrogels deswell by contraries with the swelled state below the LCST, *i.e.* at temperature above the LCST of fibres the pulp slurry is better drained and vice versa.

3.1. SCHL Theory and Hydration Bonding Concept

The SCHL (structural changes in hydration layers) theory [62] has been designed to deal with the interaction



Notice: SR – degree of pulp beating according to Schopper-Riegler (ČSN EN ISO 5267-1) – the drainage ability of pulp slurry decreases with increasing of SR; Effective beating energy consumption (kWh/kg of oven dried pulp fibre). Beating conditions: - Laboratory ring beater; - Non-bleached hemp pulp prepared by alkaline cooking method; - Pulp beaten at 3% consistency during 49 minutes at approximately constant operating beater edge load.

Figure 5. Temperature of pulp slurry influence upon drainage ability of beaten hemp pulp.

mechanism in hydrated hydrophilic systems. The hydration bonding concept, *i.e.* a formation of hydration weak bonds or anti-bonds, follows up of the SCHL theory. The idea of the origins and effect of hydration forces is based on typical dipole character of water molecules and on their two possible basic orientations in hydration spheres (called as immobilised or vicinal water) around the hydrophilic sub-micro domains [52-57] depending upon their nature. The possible orientations of water molecules with regard to the hydrophilic domains forming hydrophilic phase interface vary essentially between the following extreme positions (see **Figure 6**):

- ◀ orientation with the H-atoms of water molecules to the submicro domain with proton acceptor activities,
- ▶ orientation with the O-atoms of water molecules to the submicro domain with proton donor activities.

Owing to this orientations of water molecules, an intermolecular field of force produced by hydrogen bonds formed among them will then spread by means of the other molecules through the hydration sphere under the influence of this orientation of water molecules, becoming more and more diffused until it equals the zero value in bulk of water. This effect serves as origin of the force action between interacting sub-micro domains of phase interfaces, *i.e.* the hydration forces. If the orientation of water molecules is equal to each of the interacting domains, the two sub-micro domains will affect each other with repulsive hydration forces, *i.e.* the hydration debonding system prevails. In the opposite case, when the orientation of water molecules to each of the sub-micro domains is different, the interacting surface domains will affect each other with attractive forces, *i.e.* creation the hydration bonding system. According to this theory, the groups forming hydrogen bonds with water followed by hydration bond formation can be divided into three types:

- i) H-donor groups and molecules: such as primary alcoholic OH-groups, secondary amino groups and primary amino groups.
- ii) Amphoteric groups and molecules: such as H_2O , secondary alcoholic OH-groups in polysaccharides, and partially primary amino groups, amido groups etc.
- iii) H-acceptor groups: such as hemiacetal oxygen in saccharides, carbonyl groups, and tertiary amino groups.

Interestingly, under the same conditions, the repulsive forces are effective over a greater distance and the effect of attractive forces prevails on short distances (approximately smaller than 4 nm) but at the shortest distances the attractive forces are stronger than repulsive forces.

This difference appears in the interactions of heterogeneous mosaic surfaces [62] containing sub-micro domains in which repulsive and attractive hydration forces act simultaneously as a kind of equilibrium established in which the two interacting surfaces reach a definite

optimum distance from each other – see **Figure 7**. In the interaction, mutual diffusion of their hydration spheres takes place, connected with a change of their structure. The effects of hydration forces decrease with a temperature increase and practically disappear at boiling point of water. The structural changes take place on the molecular level, being accompanied by appropriate heat effects [51-53,62]. Theoretically [62] it has been shown and confirmed experimentally [51] that the action of attractive forces is an exothermic process connected with decreasing of entropy while the action of repulsive hydration forces (*i.e.* under influence of external forces) has an endothermic character connected with increasing of entropy.

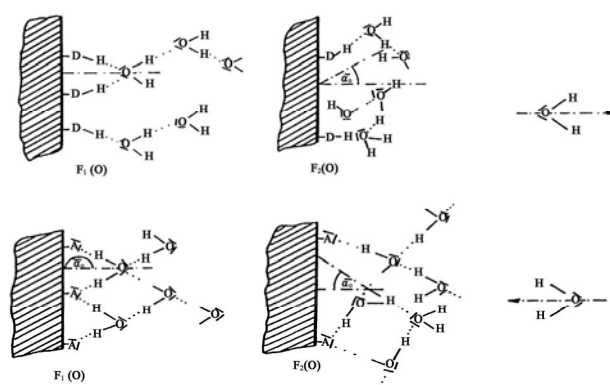


Figure 6. Conception [62] of the orientation of water molecules around various types of sub-micro domains at phase interface. α_o - average axis angle of water molecules related to the phase interface normal at its close vicinity; $F(0)$ – potential energy of water molecule in d (distance) = 0; A – proton acceptor group, D – proton donor group.

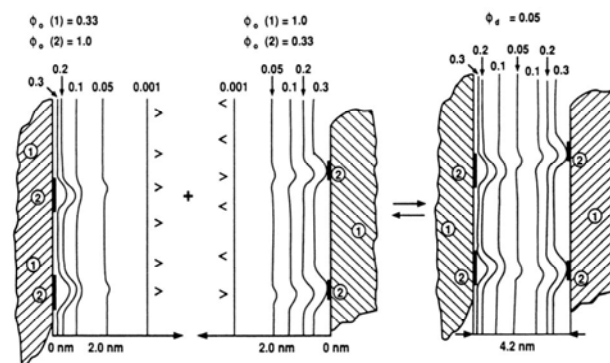


Figure 7. The course and dependence [51] of isopotentials on the distance between interacting domains of heterogeneous surfaces – the creation of hydration bond system. > ; < - depiction of the prevailing orientation of water molecules in the hydration layers; d – distance from the phase boundary; Φ_o (relative potential of water molecule in $d = 0$) = $F_1(0) / F_2(0)$, $F_2(0) > F_1(0)$.

3.2. Biomimetic Systems Especially Artificial Muscles

Recently, discovery of cellulose as a smart material was described that can be used for biomimetic sensor/actuator devices and micro-electromechanical systems [25]. This smart cellulose is termed electroactive paper (EAPap) because it can produce a large bending displacement with low actuation voltage and low power consumption. The authors in [25] are proposed that electroactive paper is advantageous for many applications such as micro-insect robots, micro-flying objects, micro-electromechanical systems, biosensors, and flexible electrical displays. By use of this phenomenon it is possible also to explain and simulate muscles movement.

EAPap is made with a cellulose film (cellophane) on which gold electrodes are deposited on both sides. An EAPap actuator was supported vertically in environment chamber that can be controlled the humidity and temperature. By excitation of voltage application to the actuator a bending deformation is evoked. The authors [25] believe that the actuation is due to a combination of two mechanisms: ion migration (diffusion of sodium ions to anode?) and dipolar orientation. Again, in spite of their confusing and irrational explanation of the EAPap movement the received results have high inspiring potential and challenge. The tip displacement of the EAPap actuator is dependent on applied electric field, its frequency, EAPap sample thickness and temperature but predominantly on humidity. The humidity affects the displacement, where a high relative humidity leads to a large displacement. It is no problem to explain this behaviour by use of SCHL theory.

An orientation of water molecules in immobilized layers around cellulose macromolecules in stratified structure of EAPap actuator is determined by presence of proton donor groups or proton acceptor groups at their interacted surfaces. The overall film structure and its shape are formed among structural cellulosic units due to both the hydrogen-bonding bridging in dry state and the hydration-bonding bridging in wet state. Extent and intensity of this bonding system is determined by size, concentration and distribution of nano-domains either with the attractive or the repulsive force action, *i.e.* among interacting opposite nano-surfaces with reversal or identical basic orientation of water molecules, respectively. The basic orientation of water molecule is given by presence of surface proton donor groups or proton acceptor groups of cellulose. Whilst hemiacetal and glycosidic oxygen in cellulose is typical proton-acceptor groups the hydroxyl groups can behave as proton-donor and proton-acceptor groups. Nevertheless, one is supposed that mostly behaviour of hydroxyl groups in cellu-

losic materials has more a proton-donor character.

In consequence of this preposition, the domains of prevailing hydration-bonding bridging are regularly distributed within cellulosic material with flat formation. By any disturbing this distribution, the paper strip curling is evoked because the inner tension equilibrium is disturbed. As schematically presented in **Figure 8**, by application of oriented electric field on cellulosic material in wet state the water molecules in bonding nano-domains contained nearest the electrodes are reoriented. However, reorientation at cathode is different of the reorientation at anode – at anode are reoriented only all the water molecules having been oriented to this pole with hydrogen atoms and at cathode only these ones having been oriented to this pole with oxygen atoms at basic origin state. Moreover, the distribution of attractive forces formed around both the **A** and **D** and the **D** and **A** nano-centres is not the same – it is supposed a prevailing **A - D** structure orientation in bonding domains. At this situation, an application of dc electric field is evoked a weaker bond system in layers laying near anode and vice-versa a stronger bond system in layers near cathode. Due to this effect the paper strip gets to bend to anode. Logically, the effect is strongly dependent upon relative humidity, the reorientation of water molecules is independent on diffusion process and it is relatively quickly.

Obviously, by similar effect, but in microscale, a muscles movement is possible to explain. The main preposition – the non-symmetrical distribution of attractive forces formed around both the **A** and **D** and the **D** and **A** nano-centres.

The enhancement of the protein folding owing to the physical properties and microstructure of the host organic-inorganic nanoporous silica matrix induced by the nature of the functional groups and the siloxane network is probably a further similar effect of the hydration forces system activity [64].

4. Conclusions

During last decade a lot of information was collected describing the behaviour of hydrated reticular systems (e.g. hydrogels, quasi-hydrogels, pulp fibre network) with a temperature response, *i.e.* the hydrogels with LCST and the hydrogels with UCST. Particularly, the TRHRS with LCST were studied because their biomedical importance. It seems that the behaviour is given by specific thermodynamically base conformation state of a main polymer forming the TRHRS at room temperature, *i.e.*:

- squeezed state of polymer coil conformation above LCST being stretched by an influence of inner repulsive intermediary forces under LCST and,
- more stretched state of polymer coil conformation above UCST being contrary compressed by an influence

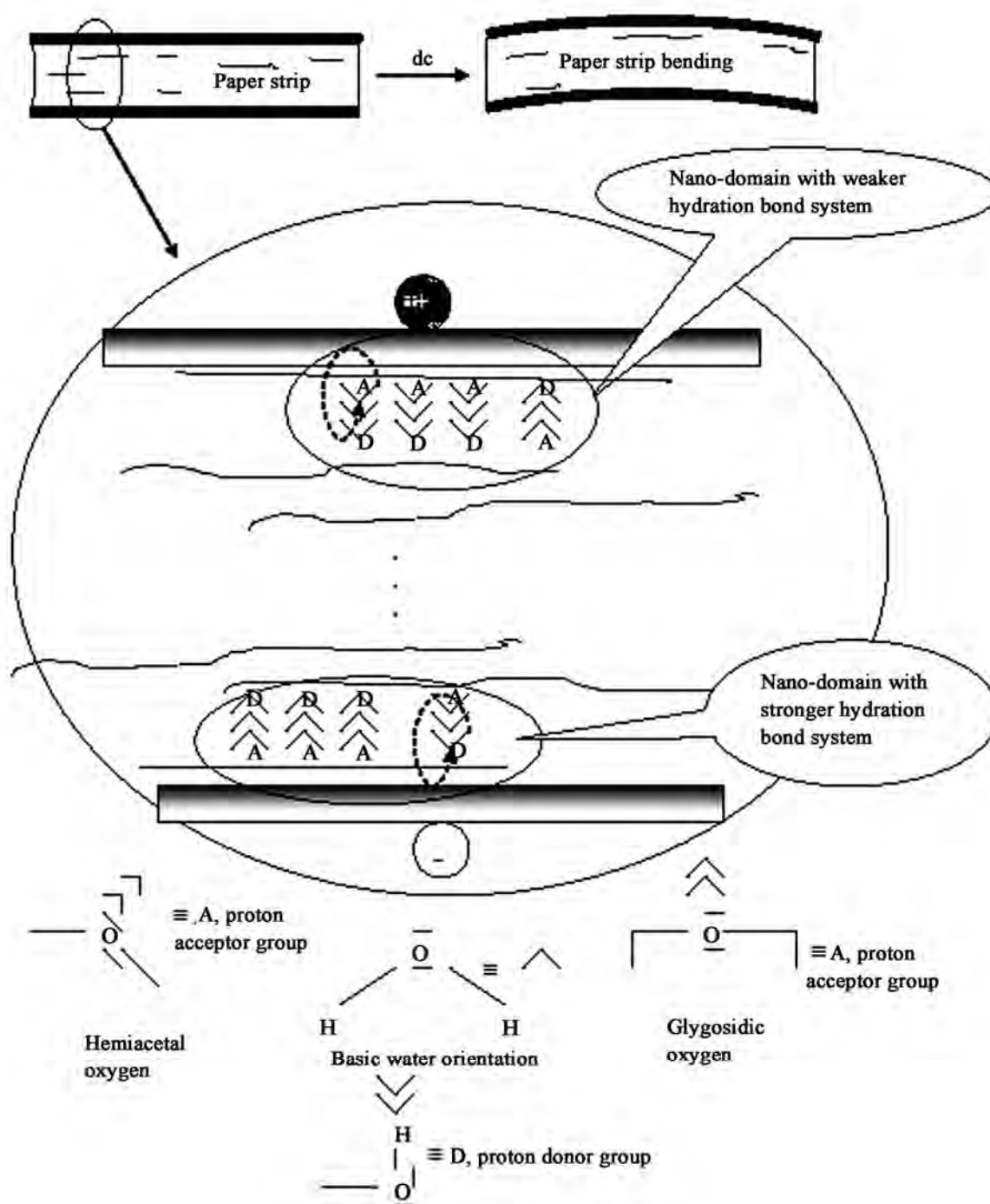


Figure 8. Schematically representation of water molecules reorientation in vicinity of electric input field inside nano-localities of cellulosic materials.

of the intermediary attractive forces under UCST.

It was shown that both sorts of the intermediary forces are the repulsive and attractive intramolecular hydration forces theoretically explained by SCHL theory.

However, more challenging attention is evoking by

swelling or de-swelling activity of elastic crosslinked polymers forming hydrogels with rapid thermoresponsive dynamics, because their similarity to biomimetic dynamic of muscle tissues of animals. At present, the aim to better understanding to movement of biological

systems prompting the TRHRS to offer the crosslinked hydrogels serve as artificial objects of experimental studies. Acceptable moveable hydrogel system, e.g. with stratified structure composed of useful crosslinked both the LCST and the UCST hydrogels, is possible to create and to evoke its movement by changing temperature around LCST and UCST but only in a connection with mutually water transport. The recently described biomimetic systems not behave as a really artificial muscle but only as the hydrogel with rapid syneresis. Obviously, a muscle movement represented by mutual movement of different muscle tissue like myosin and actins take place on another principle than that one connected with water expulsion and retention. Moreover, the dynamic of real muscle response is incomparable higher because it is not connected with water transport.

As a matter of fact, actually how is it possible to realise this basic bio-property?

As theoretically follows of the hydration bonding - debonding concept being applied upon micro- and submicro-reticular systems, the stratified muscle tissue is squeezed by prevailing of hydrated bond formation and stretched by prevailing of hydrated anti-bonds. The all of changes are evoked only by merely overturning the orientation of interacting water molecules in hydration layers around interacting hydrophilic interface micro-domains. This overturning is relative very quickly and it is connected with heat evolving - the formation of attractive hydration forces is prevailing - or heat consumption - the formation of repulsive hydration forces is prevailing. A real mechanism evoking this water molecule orientation changing by inner or outer stimuli in muscle tissue is still not known. Probably, the evocation of amphoteric hydroxyl or amino interface groups is responsible for this alternating orientation.

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Measurement of Protein 53 Diffusion Coefficient in Live HeLa Cells Using Raster Image Correlation Spectroscopy (RICS)

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ABSTRACT

We have applied Raster Image Correlation Spectroscopy (RICS) technique to characterize the dynamics of protein 53 (p53) in living cells before and after the treatment with DNA damaging agents. HeLa cells expressing Green Fluorescent Protein (GFP) tagged p53 were incubated with and without DNA damaging agents, cisplatin or etoposide, which are widely used as chemotherapeutic drugs. Then, the diffusion coefficient of GFP-p53 was determined by RICS and it was significantly reduced after the drug treatment while that of the one without drug treatment was not. It is suggested that the drugs induced the interaction of p53 with either other proteins or DNA. Together, our results demonstrated that RICS is able to detect the protein dynamics which may be associated with protein-protein or protein-DNA interactions in living cells and it may be useful for the drug screening.

Keywords: Raster Image Correlation Spectroscopy, Diffusion Coefficient, p53, DNA Damage

1. Introduction

Analysis of protein-protein or protein-DNA interaction is indispensable for current molecular biology to understand various signaling pathways that are essential for maintenance of cellular functions in living cells. To this end, several biochemical and molecular biological techniques have been developed, such as far western blot [1], co-immunoprecipitation [2], Mass spectrometry [3], electromobility shift assay (EMSA) [4], and chromatin immunoprecipitation (ChIP) [5]. Although these techniques have their own advantages, they require long process time and a large amount of samples. More importantly, these techniques do not provide the information regarding the high spatial and temporal interaction dynamics that may provide the novel insight into current biology. Thus, several techniques, for example, Single Particle Tracking (SPT) [6], Fluorescence Recovery after Photo bleaching (FRAP) [7], and Foster Resonance Energy Transfer (FRET) [8,9], have been developed to provide higher temporal/spatial resolution for molecular dynamics in living cells. Recently, Digman and coworkers introduced the new approach, called as Raster Image

Correlation Spectroscopy (RICS), which enables to measure the protein dynamics in a living cell by using commercial laser scanning confocal microscope without adding additional expensive components. The detailed theories are described elsewhere [10-13]. Briefly, RICS can analyze the spatial fluctuation in the fluorescence signal, which is generated by the movement of fluorescence labeled molecules, to obtain molecular diffusion information.

The tumor-suppressor protein p53, that has been known as “the guardian of the genome,” is frequently mutated or deleted in variety of human cancer types and plays an essential role in tumorigenesis [14]. In response to DNA damage, p53 is phosphorylated at several serine/threonine residues, resulting in its stabilization and activation [15]. Activated p53 forms a complex with multiple transcription co-factors and binds to promoter regions of target genes such as p21, Bax GADD45 and Puma that are involved in cell cycle arrest or apoptosis [16,17]. Cisplatin and etoposide are DNA damaging agents that have been used as chemotherapeutic drugs. Cisplatin unwind intra- and interstrand crosslinking of

DNA while etoposide disrupts DNA replication and repair by inhibiting topoisomerase II enzyme [18,19]. Thus, both anti-cancer agents damage to DNA that induce p53 accumulation and activation.

In this paper, we have investigated the effects of DNA damaging agents, cisplatin and etoposide, on p53 dynamics in living HeLa cells by using RICS. After the drug treatment, the significant reductions of p53 mobility were observed compared to the one without drug treatment. Both cisplatin and etoposide induced DNA damage that stabilized and activated p53, resulting in the formation of the DNA-p53-transcription co-factors complex. Therefore, the results obtained by RICS explain the p53 dynamics in living cells.

2. Materials and Methods

2.1. Cell Culture and Plasmid Preparation, Transfection, and Drug Treatment

Human cervical cancer, HeLa cells were obtained from American Type Culture Collection (ATCC) and maintained in DMEM/F12 medium supplemented with 10 % fetal bovine serum and antibiotics. pEGFP-C2 was obtained from Clontech laboratories. p53 Open Reading Frame was digested out from pcDNA3-myc-p53 with EcoRI and XhoI, and ligated into pEGFP-C2 EcoRI/SalI sites. pcDNA3-myc-p53 was prepared by polymerase chain reaction (PCR) and described previously [20]. EGFP empty vector or GFP-p53 expression plasmid was transfected into HeLa cells using electroporation. After 24 hours transfection, the cells were seeded in 50 mm Glass Bottom culture dish (MatTek Corp.) at around 50 % density and cultured for additional 12 hours. Since our preliminary experiments showed that over 50 μM drugs induced apoptotic cell death after 24 hours, the cell samples were treated or untreated with either 20 μM cisplatin (Sigma) or 20 μM etoposide (Sigma) for the different periods of time and subjected to confocal microscopy analysis.

2.2. Confocal Microscope

The confocal fluorescent microscopy (Olympus FV100) equipped with air-cooled 488nm argon ion laser was employed for this study (**Figure 1**). The series of images were collected using 60X water immersion objective (NA = 1.2). The scan speed was set at 12.5 $\mu\text{s}/\text{pixel}$. The scan area was 256×256 pixels and 100 frames were collected for each sample. The corresponding line and the frame time were 4.325 ms and 1.150 s, respectively. 488 nm wavelength of laser with 1.5 % power was used for the GFP excitation, and emission spectrum was filtered between 500 and 600 nm. The microscope was op-

erated in the pseudo photon counting mode. The beam waist radius was calibrated using 10 nM fluorescein in 0.01 M NaOH at the beginning of experiment, and it was 0.5 μm . The collected fluorescence data were analyzed using the Globals software package developed at the Laboratory for Fluorescence Dynamics at the University of California at Irvine [21].

3. Results

Figure 2 showed the RICS analysis for GFP alone in living HeLa cells immediately after adding cisplatin and etoposide. The diffusion coefficients were measured every 4 hours after adding the drugs. The GFP samples were used to calibrate the RICS analysis. The autocorrelation spectrum after background subtraction showed that GFP diffused freely into the nucleus. The measured diffusion coefficients of GFP were $38.26 \pm 5.62 \mu\text{m}^2/\text{s}$ (cisplatin-treated) and $41.32 \pm 9.81 \mu\text{m}^2/\text{s}$ (etoposide-treated) at the 0 hour. Also, consistent values were observed over time ($43.73 \pm 6.57 \mu\text{m}^2/\text{s}$ and $44.36 \pm 6.82 \mu\text{m}^2/\text{s}$ at the 16 hour) as shown in **Table 1**.

To compare the dynamics of p53 in response to DNA damaging agents, HeLa cells expressing GFP-tagged p53 were exposed to cisplatin or etoposide and subjected to RICS analysis. We first collected 100 frame images of GFP-p53 immediately after drugs treatment. Following, GFP-p53 in HeLa cells treated with the drugs were monitored every 4 hours upto 16 hours.

Figure 3 showed the auto-correlation of confocal images and fitting of the spatial correlation function at 16 hours after drugs treatment. These results suggest that GFP-p53 interacts with other molecules such as proteins and DNAs after the drug treatment and, as a result, the diffusion coefficients were reduced. As shown in **Figure 4**, the measured diffusion coefficients of GFP-p53 were $19.92 \pm 3.64 \mu\text{m}^2/\text{s}$ and $18.76 \pm 2.68 \mu\text{m}^2/\text{s}$ immediately after adding cisplatin and etoposide, respectively, and these results were in a good agreement with previous

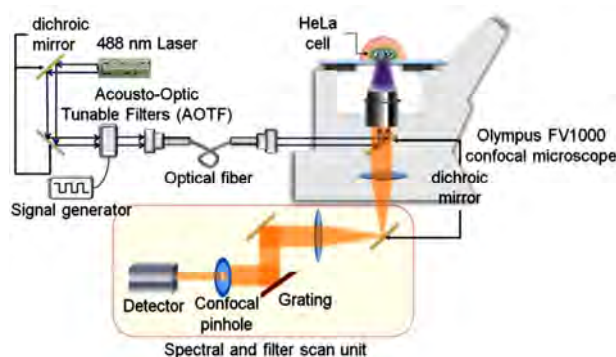


Figure 1. Schematic diagram of system setting.

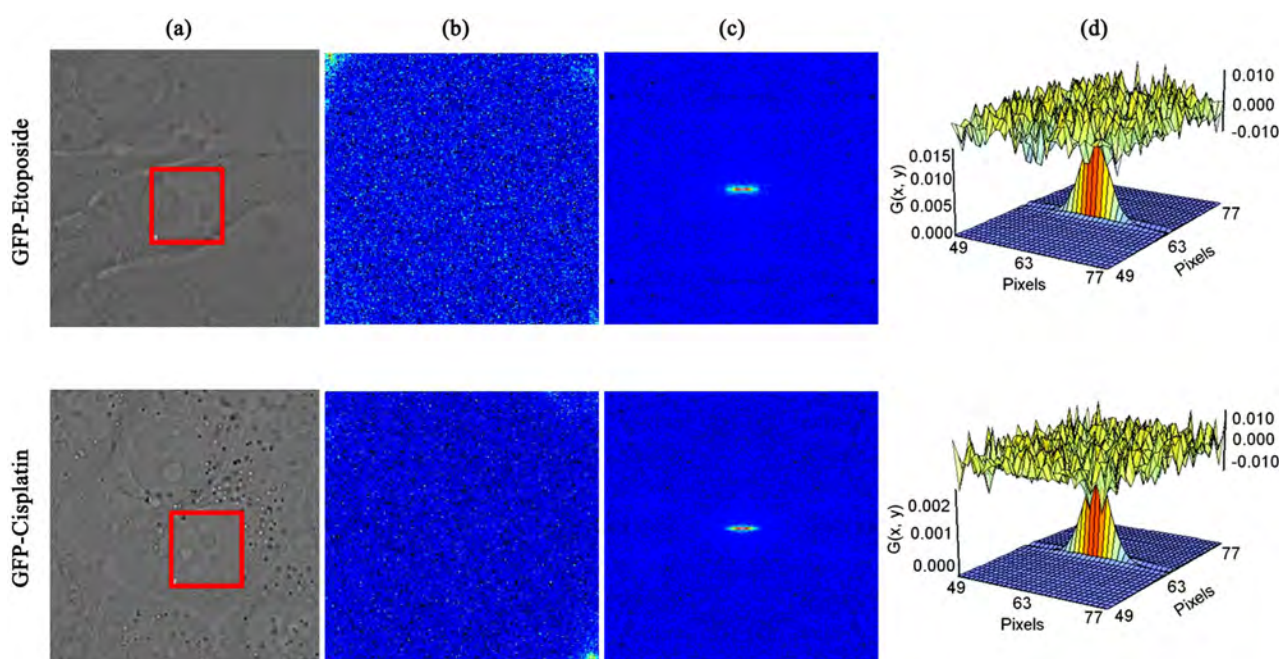


Figure 2. RICS analysis of GFP in live HeLa cells at 0 hour after anti-cancer drugs treatment. (a) Optical images of HeLa cell with the region of interest (ROI) for RICS analysis, (b) intensity images of ROI (nucleus), (c) RICS autocorrelation function of 128×128 pixels, (d) fit (lower surface) and residues (upper surface) of the spatial correlation function.

Table 1. Summary of diffusion coefficient in the nucleus of HeLa cells.

		Diffusion Coefficient ($\mu\text{m}^2/\text{s}$)				
		0 hr	4 hr	8 hr	12 hr	16 hr
Cisplatin	GFP	38.26 ± 5.62	37.55 ± 5.67	42.65 ± 9.46	44.72 ± 9.14	43.73 ± 6.57
	GFP-p53	19.92 ± 3.64	8.23 ± 5.78	3.25 ± 0.38	3.21 ± 1.18	3.28 ± 2.87
Etoposide	GFP	41.32 ± 9.81	36.54 ± 6.61	41.21 ± 8.29	44.72 ± 8.97	44.36 ± 6.82
	GFP-p53	18.76 ± 2.68	12.77 ± 5.42	3.05 ± 0.60	3.57 ± 1.08	3.25 ± 1.36

reported result ($15.4 \pm 5.6 \mu\text{m}^2/\text{s}$) [22]. The diffusion dynamics of GFP-p53 were gradually decreased over time, and significant reductions of GFP-p53 mobility were observed at 8 hr after drugs injection, ($3.25 \pm 0.38 \mu\text{m}^2/\text{s}$ for cisplatin and $3.05 \pm 0.60 \mu\text{m}^2/\text{s}$ for etoposide). Then, it maintained the constant values after 8 hr in the presence of both drugs. The diffusion dynamics changes of GFP-p53 in response to the drugs were summarized in **Table 1**.

4. Discussion

In this work, we measured the diffusion coefficient of GFP-tagged p53 in the nucleus of HeLa cells using RICS approach. Also, DNA damaging agents were used to verify p53 dynamics in response to DNA damage.

The diffusion coefficients of GFP obtained by RICS were agreed well with previously reported value. Hinow et al. applied free diffusion model to explain the mobility of GFP in the nucleus of H1299 human large cell lung carcinoma cell using confocal FRAP technique, and they reported the diffusion coefficient of GFP ($41.6 \pm 13.6 \mu\text{m}^2/\text{s}$) [22]. Since GFP was not involved in DNA damage response, the diffusion of GFP was not affected by anti-cancer drugs. This demonstrated that RICS method could provide the stable result in measuring diffusion coefficient in living HeLa cells.

After DNA damaging agent treatment, the significant reductions in GFP-p53 mobility were observed in the nucleus. It is well known that p53 is stabilized and activated in response to DNA damage [23]. In this study,

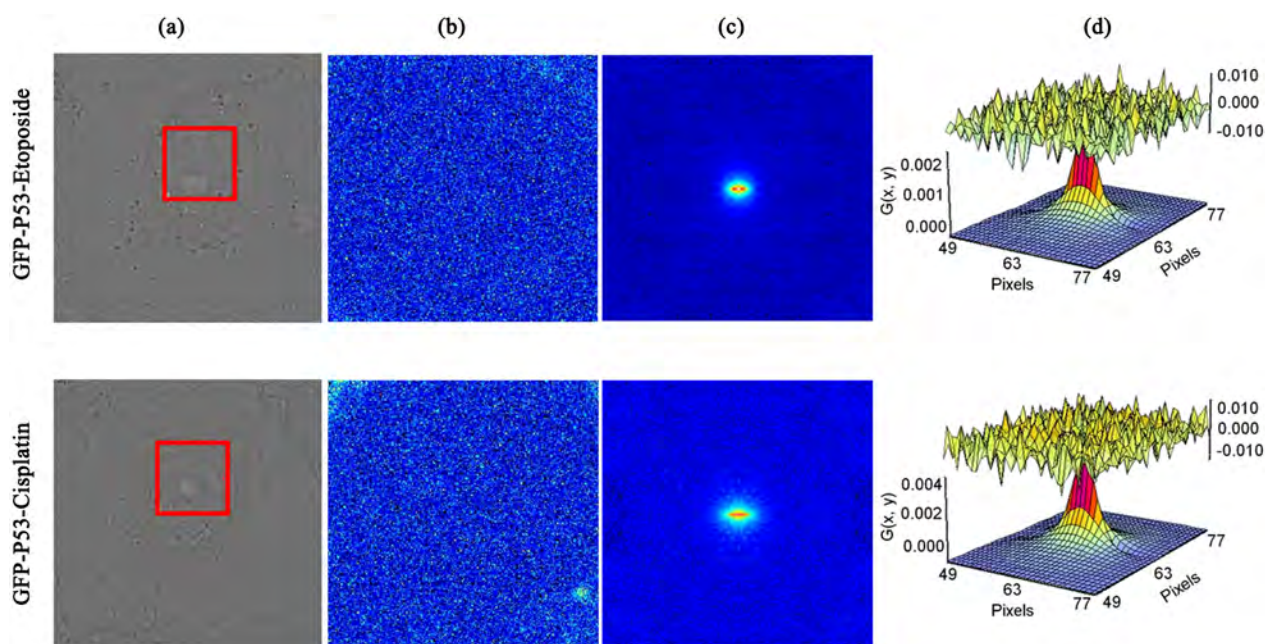


Figure 3. RICS analysis of GFP-p53 in live HeLa cells at 16 hours after anti-cancer drugs treatment. (a) optical images of HeLa cell with the region of interest (ROI) for RICS analysis, (b) intensity images of ROI (nucleus), (c) RICS autocorrelation function of 128×128 pixels, (d) fit (lower surface) and residues (upper surface) of the spatial correlation function.

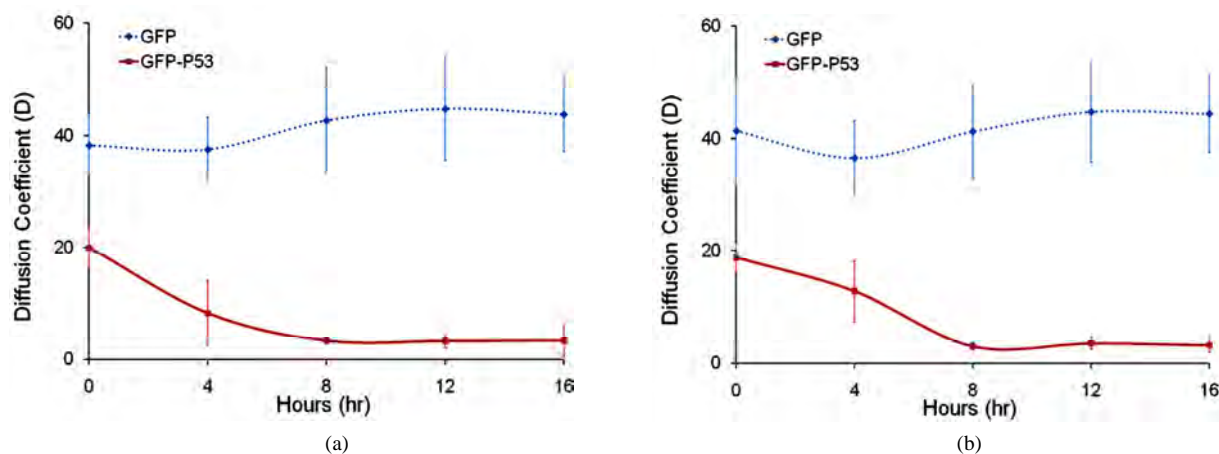


Figure 4. The diffusion coefficient graph as a function of time. (a) diffusion dynamics changes of GFP or GFP-p53 in cisplatin treated cells, (b) diffusion dynamics changes of GFP or GFP-p53 in etoposide treated cells.

20 μM concentrations of cisplatin and etoposide were used. It would be expected that higher concentration of drugs induces the quicker reduction of the mobility of GFP-p53 due to the p53 activation by more DNA damage. Furthermore, it has been known that cisplatin induces single stranded break of DNA[24] while etoposide causes double stranded break of DNA[25]. Thus, the combination of these drugs induces more DNA damage, and it also would be expected that the combination of both drugs induces the quicker reduction of the mobility of

GFP-p53.

Moreover, it has been shown that p53 translocates from cytosol to the nucleus after DNA damage. Activated p53 form a complex with multiple transcription co-factors and binds to the specific promoter region in DNA to induce target genes within 8 hours. As a result, p53 mobility was expected to be decreased. Our results for fluctuations of GFP-p53 diffusion coefficients were consistent with our prediction from the current knowledge regarding p53.

5. Conclusions

In conclusion, we have successfully measured the diffusion coefficients of GFP-p53 in living HeLa cells subjected to DNA damage agents by using commercial confocal microscope to RICS analysis method. RICS is able to measure protein diffusion in live cells using regular confocal microscope and require relatively short period of time. Therefore, it may be applied to a large-scale, high throughput drug screening based on the activation or inactivation of tumor suppressors or oncogene products in the future.

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Effect of Nano - Titanium Dioxide with Different Antibiotics against Methicillin-Resistant *Staphylococcus Aureus*

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ABSTRACT

The different investigation has been carried out on the biological activities of titanium dioxide nanoparticle but the effect of this nano product on the antibacterial activity of different antibiotics has not been yet demonstrated. In this study the nano size TiO_2 is synthesized using citric acid and alpha dextrose and the enhancement effect of TiO_2 nanoparticle on the antibacterial activity of different antibiotics was evaluated against Methicillin-resistant *Staphylococcus aureus* (MRSA). During the present study, different concentrations of nano-scale TiO_2 were tested to find out the best concentration that can have the most effective antibacterial property against the MRSA culture. Disk diffusion method was used to determine the antibacterial activity of these antibiotics in the absence and presence of sub inhibitory concentration of TiO_2 nano particle. A clinical isolate of MRSA, isolated from Intensive Care Unit (ICU) was used as test strain. In the presence of sub-inhibitory concentration of TiO_2 nanoparticle (20 $\mu\text{g}/\text{disc}$) the antibacterial activities of all antibiotics have been increased against test strain with minimum 2 mm to maximum 10mm. The highest increase in inhibitory zone for MRSA was observed against penicillin G and amikacin (each 10 mm). Conversely, in case of nalidixic acid, TiO_2 nanoparticle showed a Synergic effect on the antibacterial activity of this antibiotic against test strain. These results signify that the TiO_2 nanoparticle potentate the antimicrobial action of beta lactams, cephalosporins, aminoglycosides, glycopeptides, macrolids and lincosamides, tetracycline a possible utilization of nano compound in combination effect against MRSA.

Keywords: Nano - Titanium Oxide, *S. Aureus*, Drug Resistance, Antibacterial Activity

1. Introduction

Methicillin-resistant *Staphylococcus aureus* (MRSA) is one of the major nosocomial pathogens responsible for a wide spectrum of infections, including skin and soft tissue infections, pneumonia, bacteraemia, surgical site infections (SSI), catheter related infections [1]. Intensive care unit characteristically has higher rates of infections and increased transmission rates, high antibiotic use and large numbers of vulnerable patients [2]. The emergence of bacterial resistance to antibiotics and its dissemination, however, are major health problems, leading to treatment drawbacks for a large number of drugs [3,4]. Consequently there has been increasing interest in the use of inhibitors of antibiotic resistance for combination therapy [5,6].

Nanostructured materials are attracting a great deal of attention because of their potential of achieving specific

processes and selectivity, especially in biological and pharmaceutical applications [7-9]. Gold, silver and copper have been used mostly for the synthesis of stable dispersions of nanoparticles [10,11]. A unique characteristic of these synthesized metal particles is that a change in the absorbance or wave length gives a measure of the particle size, shape and interparticle properties [12]. Nanomaterials are called "a wonder of modern medicine". It is stated that antibiotics kill perhaps a half dozen different disease-causing organisms but nanomaterials can kill some 650 cells [13]. Resistant strains fail to develop if we apply nanoparticles based formulations in their culture media.

The antibacterial activity of TiO_2 has been found to be due to a reaction of the TiO_2 surface with water. On exposure to ultraviolet (UV) irradiation, TiO_2 releases free radicals such as OH^\cdot , O_2^\cdot , HO_2^\cdot , and H_2O_2 . This

potent oxidizing power characteristically results in case of bacteria and other organic substances [14-16]. The small nanometer-scale TiO_2 particles impose several effects that govern its antibacterial action we examined the antimicrobial activity of nanostructured titanium dioxide with different antibiotics against MRSA. The different investigation has been carried out on the biological activities of titanium dioxide nanoparticle but the combination effects of this product with different antibiotics have not been demonstrated. The nanocrystalline particles of TiO_2 are synthesized using ultrasonic irradiation, and the particle sizes are controlled using different solvents during the sonication process.

Objectives of the present study are (i) synthesis of nano size titanium dioxide using citric acid and alpha dextrose (ii) analyse the effect of Titanium nanoparticles on the antibacterial activity of different antibiotics against MRSA (iii) estimation of MRSA growth in the presence of TiO_2 nanoparticles have been reported having an extremely good safety profile and no toxicity observed when taken at different nanosize. Taken together, this compound as a highly safe compound may be considered for combination therapy against MRSA, due its potential synergetic effect with important antibiotics such as beta lactams, cephalosporins, aminoglycosides.

2. Materials and Methods

Titanium dioxide particles preparation: In the following, the two step sol-gel preparation method used is described detail. Nanocrystalline titanium dioxide was prepared by employing citric acid route were saturated solution of α -Dextrose used as a surfactant.

Two separate solutions were prepared. In first step: titanium nitrate and citric acid are taken in 1:3 and are thoroughly stirred using magnetic stirrer with ammonia solution at 80°C about 5-6 hrs. Ammonia solution is used to maintain the pH 4 of solution. Finally a gel is formed. In second step, saturated solution of alpha dextrose is added and stirred for 1hr at 120°C to the spongy type gel of nanoscaled TiO_2 formed. This spongy gel is ignited at a temperature of about 300°C for 1 hr. At this temperature a combustion process takes place in the spongy gel containing citric acid a result of it we have nano-structured titanium dioxide.

3. X-Ray Diffraction (XRD)

X-ray diffraction Phase identification was carried out by X-Ray powder diffraction at ambient temperature. A Shintag X1 diffractometer with $\text{Cu K}\alpha$ (1.54 Å) radiation in $\theta - \theta$ configuration was used. The patterns were recorded in the 2θ range at 0.05 step size using 3-s acquisition time per step. The mean particle size was calculated using the Debye-Scherrer Equation 1 in which

K is a constant equal to 0.9, λ is the wavelength of the $\text{Cu K}\alpha$ radiation, β is the half peak width of the diffraction peak in radian and θ is the Braggs angle of (311) plane.

$$\tau = K\lambda/\beta\cos\theta \quad (1)$$

Staphylococcus aureus was isolated from Clinical specimens collected from ICU of Durgabai Deshmukh Hospital and Research Center and Osmania Hospital, Hyderabad, South India. Oxacillin-disc diffusion method was done for identification of methicillin-resistance. This MRSA was used as test strain. Antibiotic susceptibility test was performed for the test strain (MRSA) against 23 antibiotics by disc agar diffusion method (DAD) on Muller-Hinton agar (Himedia, India), according to the guidelines recommended by National Committee for Clinical Laboratory Standards (NCCLS) [17].

4. Disk Diffusion Assay to Evaluate Combined Effects

To determine combined effects, each standard paper disc was further impregnated with sub-inhibitory concentration of titanium dioxide nanoparticle ($10 \mu\text{g}/\text{disc}$). A single colony of test strains were grown overnight in Muller-Hinton broth medium on a rotary shaker (200 rpm) at 35°C . The inoculums were prepared by diluting the overnight cultures with 0.9% NaCl to a 0.5 McFarland standard and were applied to the plates along with the standard and prepared disks containing of titanium dioxide nanoparticle ($10 \mu\text{g}/\text{disc}$). Clinical isolates of MRSA from our culture collection were used as test strains. After incubation at 37°C for 24 hrs, the zones of inhibition were measured. The assays were performed in triplicate.

5. Estimation of MRSA Growth in the Presence of Nanocrystalline TiO_2

The 2 mL of the overnight-cultured MRSA was added to 100 mL nutrient broth, containing 0.12% glucose with and without 0.01, 0.5 and 1% nano- TiO_2 and incubate at 30°C for 24 hrs. Optical density measurements were taken at 600 nm to monitor the bacterial concentration.

6. Results and Discussions

The nano size titanium dioxide is synthesized using citric acid and alpha dextrose. The small nanometer scale TiO_2 particles as seen in the **Figure 1** will impose several effects that govern its antibacterial action. The X-ray diffraction pattern shows cubic peaks of TiO_2 , which indicates the nanocrystalline nature of pure nanostructured titanium dioxide and is shown in the **Figure 2**. By comparing the XRD pattern standard JCPDS data (432-161) of TiO_2 , indicating the prominent peaks corresponding to $2\theta = 27^\circ, 39^\circ, 48^\circ, 55^\circ$ and 63° are due to (110), (200), (112),

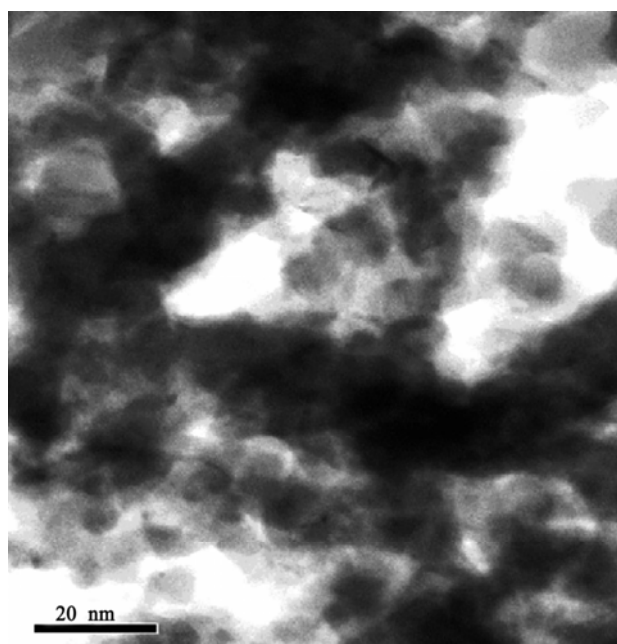


Figure 1. Showing TEM image of TiO₂ nanoparticles.

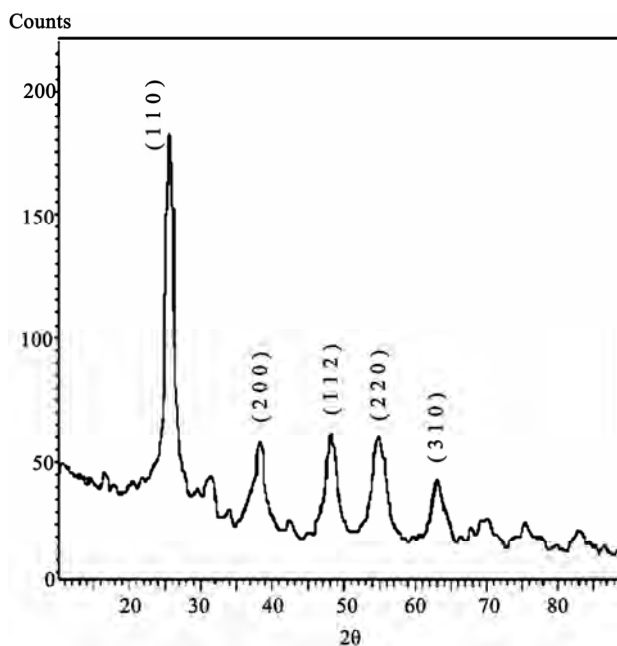


Figure 2. XRD pattern of TiO₂.

(220) and (310) planes which indicates formation of single phase titanium dioxide. The crystalline size of the Titanium dioxide is calculated by using debye-scherrer equation and it was found to be around 20 nm. Titanium dioxide has a very good potential to move into the clinic [18]. In this investigation the effect of TiO₂ nanoparticle on the antibacteria of different antibiotics was investigated against MRSA using disk diffusion method. The antimicrobial resistance of MRSA against various antibiotics is increased without nano-TiO₂ and decreases with nanoscaled TiO₂. The diameter of inhibition zones (mm) around the different antibiotic discs with TiO₂ and without titanium dioxide nanoparticles against test strain are shown in [Table 1].

The antibacterial activities of all antibiotics have been increased in the presence of nanosize titanium dioxide against test strain. The highest antibacterial activities increases in area were observed for penicillin and amikacin (10 mm) followed by ampicillin and Gentamycin (in each 09 mm), oxacillin, cloxacillin (08 mm), amoxycillin, cephalixin, cefotaxime, ceftazidime, vancomycin, streptomycin (in each 07 mm) erythromycin, clindamycin (06 mm) and tetracyclin (05 mm). The moderate increases in inhibition zone areas for ciprofloxacin, rifampicin, sulphazidime and cotrimoxazole (04 mm). The lowest increase in inhibition zone area against the Chloramphenicol (03 mm) followed by norfloxacin and clarithromycin (02 mm).

Conversely, for nalidixic acid, titanium dioxide nanoparticle shows no effect on the antibacterial activity of

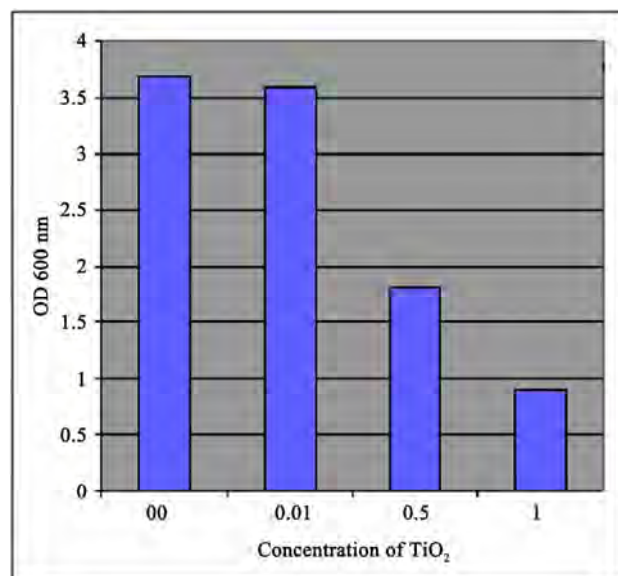
this antibiotic against the test strain. It should be pointed out that the titanium dioxide nanoparticle content of 10 µg/disc was chosen to guarantee that the effect produced was due to the combination and not to the effect of the TiO₂ nanoparticle itself. So the effect observed in this condition could be due to the antibiotic-titanium dioxide nanoparticle combination. At the concentration tested, TiO₂ nanoparticle significantly improved antibiotic efficacy against *S. aureus* when combined with beta lactams, cephalosporins, aminoglycosides.

The optical density of the medium was investigated as the number of bacteria after contact with the nano- particles. **Figure 3** shows the growth of MRSA at different concentrations and the effect of different 0.01, 0.5 and 1% nano-TiO₂ on the in growth and killing of MRSA. As demonstrated by the figure, 0.01% nano-TiO₂ did not have antibacterial efficiency on MRSA but the concentrations of 0.5 and 0.1% nano-TiO₂ inhibited the bacterial growth. Also shows that 0.5% nano-TiO₂ showed 1.9 times decrease the optical density of bacterial cultures as compared to the control. While, in the presence of 1% nano-TiO₂, the optical density of MRSA cultures decreased 4.5 times as compared to the control experiment.

A study states the nano-TiO₂ as a strong and effective bactericidal agent [18]. During the present study, different concentrations of nanosized TiO₂ were tested to find out the best concentration that can have the most effective antibacterial property against the MRSA culture. This is the first report of combination effect of TiO₂ nanoparticles with different antibiotics. Today, TiO₂

Table 1. the comparative activities of various antibiotics and antibiotic with NanosizedTiO₂ against MRSA.

Sl. No.	Antibiotics	Symbol	Inhibition Zone of Antibiotic (mm)	Inhibition Zone of Antibiotic with TiO ₂ (20nm) in (mm)	Increased zone size (mm)
1	B-lactams				
01.	Penicillin G	P (10U)	34	44	10
02.	Oxacillin	Wx (1 µg)	11	19	08
03.	Cloxacillin	Cx (30 µg)	19	27	08
04.	Ampicillin	A (10 µg)	29	38	09
05.	Amoxycillin	Am (25 µg)	20	26	07
2	Cephalosporins				
06.	Cephalexin	Cp (30 µg)	25	32	07
07.	Cefotaxime	CX (30 µg)	24	33	07
08.	Ceftazidime	Ca (30 µg)	16	23	07
3	Glycopeptides				
09.	Vancomycin	V (30 µg)	15	22	07
4	Aminoglycosides				
10.	Amikacin	Ak (10 µg)	15	25	10
11.	Gentamycin	G (50 µg)	14	24	09
12.	Streptomycin	S (25 µg)	13	19	07
5	Flouroquinolones				
13.	Ciprofloxacin	Cf (5 µg)	20	24	04
14.	Norfloxacin	No (10 µg)	15	17	02
6	Azides				
15.	Clarithromycin	Cw (15 µg)	17	19	02
7	Macrolides				
16.	Erythromycin	E (15 µg)	15	21	06
8	Lincosamides				
17.	Clindamycin	Cl (10 µg)	20	26	06
9	Sulphonamides				
18.	Cotrimoxazole	Co (25 µg)	17	21	04
19.	Nalidixicacid	Na (30 µg)	16	16	00
20.	Rifampicin	R (15 µg)	25	29	04
21.	Tetracyclin	T (30 µg)	21	26	05
22.	Sulphazidime	Sz (25 µg)	12	17	04
23.	Chloramphenicol	C (30 µg)	18	21	03

**Figure 3. MRSA growth at different concentrations of TiO₂.**

nanoparticle are cosmetic ingredient has drawn the attention of scientists because of its extensive pharmaceutical

properties. In different phases, clinical trials, no toxicity except mild dehydration was observed when taken at doses as high as g/day and it is reported as an attractive choice for many disease therapies.

Recently some metal nanoparticles have been evaluated for increasing the antibacterial activities of different antibiotics. Several investigations have suggested the possible mechanisms involving the interaction of nanomaterials with the biological molecules. It is believed that microorganisms carry a negative charge while metal oxides carry a positive charge. This creates an “electromagnetic” attraction between the microbe and treated surface. Once the contact is made, the microbe is oxidized and dead instantly. Generally, it is believed that nanomaterials release ions, which react with the thiol group (-SH) of the proteins present on the bacterial surface. Such proteins protrude through the bacterial cell membrane, allowing the transport of nutrients through the cell wall. Nanomaterials inactivate the proteins, decreasing the membrane permeability and eventually causing the cellular death [19]. In this study using disk diffusion assay we showed that the antibacterial activity of

beta lactams, cephalosporins, aminoglycosides, glycol-peptides, erythromycin, clindamycin and tetracycline can be increased by TiO₂ nanoparticles. Therefore, this compound or its future derivatives have a good potential for combination effect against MRSA.

7. Conclusions

The synthesis of nanosize titanium dioxide of 20nm was carried out successfully using citric acid and alpha dextrose as double surfactants. The small nanometer scale TiO₂ particles which impose several effects that govern its antibacterial action. The antibacterial activities at different concentrations of nano-TiO₂ were investigated. The antimicrobial resistance of MRSA against various antibiotics is increased without nano-TiO₂ and decreases with nano-TiO₂. Need the further work to find out the exact reason to for enhancement of activity of antibiotics in presence of TiO₂ nanoparticles.

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Preparation and Characterization of Homogeneous Hydroxyapatite/Chitosan Composite Scaffolds via *In-Situ* Hydration

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ABSTRACT

Hydroxyapatite(HAP)/Chitosan(CS) composite is a biocompatible and bioactive material for tissue engineering. A novel homogeneous HAP/CS composite scaffold was developed via lyophilization and in situ hydration. A model CS solution with a Ca/P atom ratio of 1.67 was prepared through titration and stirring so as to attain a homogeneous dispersion of HAP particles. After lyophilization and in situ hydration, rod-shaped HAP particles (5 μm in diameter) within the CS matrix homogeneously scattered at the pore wall of the CS scaffold. X-ray diffraction (XRD) and Fourier-Transformed Infrared spectroscopy (FTIR) confirmed the formation of HAP crystals. The compressive strength in the composite scaffold indicated a significant increment over a CS-only scaffold. Bioactivity in vitro was completed by immersing the scaffold in simulated body fluid (SBF), and the result suggested that there was an increase in apatite formation on the HAP/CS scaffolds. Biological in vivo cell culture with MC 3T3-E1 cells for up to 7 days demonstrated that a homogeneous incorporation of HAP particles into CS scaffold led to higher cell viability compared to that of the pure CS scaffold or the HAP/CS scaffold blended. The results suggest that the homogeneous composite scaffold with better strength, bioactivity and biocompatibility can be prepared via in vitro hydration, which may serve as a good scaffold for bone tissue engineering.

Keywords: Hydroxyapatite, Chitosan, Scaffold, Composite, Hydration

1. Introduction

Tissue engineering, which applies methods from engineering and life sciences to create artificial constructs to direct tissue regeneration, has attracted many scientists and surgeons with a hope to treat patients in a minimally invasive and less painful way. The important process of a tissue engineering paradigm is to isolate specific cells to grow them on a scaffold. A scaffold should be in combination with support for tissue architecture, biomolecules and selective transportation of ions in body fluids. Chitosan (CS) is the partially deacetylated form of chitin that can be extracted from crustacean. Apart from being bioresorbable, it is biocompatible, non-harmful, non-toxic compounds and biofunctional. In addition, CS is easy to mould a 3-dimensional scaffold which can support tissue ingrowth, aid in the formation of tissue structure, and promote growth and mineral rich matrix deposition by osteoblast in culture for bone tissue engineering [1]. It is

important to note that CS in combination with hydroxyapatite (HAP, $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$), further enhance tissue regenerative efficacy and osteoconductivity [2-4]. HAP can accelerate the formation of bone-like apatite on the surface of implant and can induce bone formation [5]. By the way, incorporation of HAP into a CS polymer matrix has also been shown a significant enhancement of mechanical strength [6].

Several studies have focused on the composite scaffold for bone tissue engineering [7-9], such as CS/calcium phosphate [7], CS/HAP bilayer scaffold [8]. The composite had been prepared by different processing, such as mechanical mixing of HAP powder in a solution [10,11], co-precipitation [12], and biomimetic process [13,14]. Generally, HAP powder was mixed with CS dissolved in 2% acetic acid solution, poured into a mould, and freezing-dried to make sponge composites. The final material was heterogeneous, which was shown in the macroscopically less homogeneous. However, to ensure a more

effective contact between scaffold and tissue, a homogeneous composite scaffold should be prepared. In addition, a uniform distribution of inorganic particles in polymer matrix theoretically and experimentally improves mechanical property [15,16].

The present work aims to design and develop a homogeneous composite scaffold fabricated from biopolymer CS and bioceramic HAP as a candidate for bone tissue engineering applications. It is hypothesized that a homogeneous HAP dispersion could lead to an enhancement on mechanically competent, bioactivity and biocompatibility. Generally, a homogeneous dispersion can be obtained if the materials mixed and formed in an aqueous environment. However, CS is acid-soluble while HAP usually forms in a solution with $\text{pH} > 10$. Therefore, in order to achieve a homogeneous HAP/CS composite scaffold, the combination of the lyophilization method and *in situ* hydration in alkaline aqueous was applied in this work. The composition, morphology, mechanical property, bioactivity and biocompatibility of the homogeneous composite scaffold were studied.

2. Experimental Procedures

2.1. Preparation of the Composite Scaffold

CS powder was supplied commercially with the degree of deacetylation over 97% (Shanghai Boao Biotechnology Co., Shanghai, China; the viscosity-average relative molecular weight was 1.8×10^6 Da.). A CS aqueous solution of 2 wt% was prepared by dissolving CS powder into deionized water containing 2 wt% acetic acid. Then, under agitation, a stoichiometric 2 mol/L CaCl_2 solution was slowly added into the CS solution. Subsequently, a 1.2 mol/L K_2HPO_4 solution, with a Ca/P atom ratio of 1.67, was added dropwise. The ratio of HAP to CS solution was 60/100 by weight. After stirring, the suspension was put into dishes (diameter of 30 mm, and depth of 5 mm) and 24-well plates (diameter of 14 mm, and depth of 14 mm), and then rapidly transferred into a freezer at presented temperature -40°C to solidify the water and induced phase separation. The solidifying route maintained at that temperature over night. In the next stage, frozen samples were lyophilized using a freeze-dryer (Uniequip, Germany) for 24 hrs. The obtained scaffolds were hydrated with a mixture of 0.1 N sodium hydroxide solution and pure ethanol with a 2:1 volumetric ratio for different time periods. After *in situ* hydration, the samples washed with deionized water till the pH of washout water was about 7. Finally, the samples treated were freeze-dried again to obtain the CS/HAP porous scaffolds. The samples were denoted by D.

As a control, HAP/CS composite scaffold was prepared via blending method. Briefly, HAP powder (Boao

Bio. Tech. Com., Shanghai, China) was added into a CS aqueous solution of 2 wt% acetic acid (HAP/CS solution is 60/100, wt/wt) with magnetic stirring and ultrasonic treatment. After stirring, the mixture was moulded, frozen and lyophilized as described above. The samples were denoted by E, while the pure CS scaffold was denoted by A.

2.2. SEM Examination

The lyophilized scaffolds were cut with a razor blade to expose the inner surfaces. After being coated with gold in a sputtering device, the samples were examined with a scanning electron microscope (XL-30 ESEM, Philips Co., Netherland) with an accelerating voltage of 20 kV.

2.3. XRD

The composite scaffold samples were ground to fine powder after frozen in liquid N_2 for 30 minutes, and then characterized by X-rays diffraction (XRD; MASL, Beijing, China, 40 kV, 20 mA, $3^\circ/\text{min}$).

2.4. FTIR

The HAP/CS scaffolds prepared via lyophilization and *in situ* hydration were analyzed by Fourier-transform infrared attenuated total reflective spectroscopy (FT-IR; EQUINOX 55, Bruker, Germany). The scaffolds were frozen in liquid N_2 for 30 minutes and were ground into a fine powder. The powder samples were mixed with KBr powder and compressed into pellets for FT-IR examination. The spectra were collected over the range of $4000\text{--}400\text{ cm}^{-1}$.

2.5. Compressive Strength Measurement

The samples of each of the three type scaffolds (A, CS-only; D, HAP/CS composite *in situ* hydrated; E: HAP/CS composite blended) were cut into rectangle ($5.0\text{ mm} \times 5.0\text{ mm} \times 5.0\text{ mm}$). The compressive strength was measured using a computer-controlled Universal Testing Machine (AG-1, Shimadzu Co., Tokyo, Japan) with a guideline set in ASTM D5024-95a. The strength was calculated by using the yield point load divided by the specimen's cross sectional area. Five parallel samples were evaluated for each of the scaffolds.

2.6. Incubation in Simulated Body Fluid (SBF)

To evaluate the bioactivity of the composite scaffolds *in vitro*, the samples were incubated in SBF (the prescription of SBF referring to Ref. [17]). The 1 g samples were placed into SBF (50 ml) and incubated at 37°C . The concentrations of Ca and P ions in SBF were measured at 1, 3 and 7 days incubation by inductively coupled plasma atomic emission spectrometry (Optima 2000 DV, Perkin

Elmer Co., USA). Morphologies of the incubated scaffolds were observed by SEM as described before.

2.7. Cell Culture

Osteoblast Cells line MC 3T3-E1 (a clonal preosteoblastic cell line derived from newborn mouse calvaria, which is often used in bone tissue engineering research) were cultured in DMEM supplemented with 10% fetal bovine serum (GIBCO Co., U.S.A.), 100 U/mL penicillin (Sigma, St. Louis, MO), and 100 µg/mL streptomycin (Sigma). Cells were incubated at 37°C in a 5% CO₂ incubator, and the medium was changed every 2 days. When the cells reached the stage of confluence, they were harvested by trypsinization followed by the addition of fresh culture medium to create a cell suspension. A cell suspension with a concentration of 2×10^6 cells/mL was loaded into the 3-D porous scaffolds (14 mm in diameter and 2 mm in thickness), with 200 µL of suspension for each scaffold. The scaffolds were put in a polystyrene 24-well flat-bottom culture plate and incubated at 37°C in a 5% CO₂ incubator. After cells attached at about 6 hrs, fresh culture medium was added until the total medium volume was 500 µL. Culture medium was changed every 2 days.

2.8. Cell viability Assessment

A MTT assay was applied in this study to quantitatively assess the number of viable cells attached and grown on the tested scaffolds. Briefly, all the tested scaffolds with cultured cells at pretermined time points were fetched to a new 24-well flat-bottom culture plate. One mL of serum-free medium and 100 µL of MTT (Sigma) solution (5 mg/mL in PBS) were added to each sample, followed by incubation at 37°C for 4 h for MTT formazan formation. The upper solvent was removed and 1 mL of 10% sodium dodecyl sulfate (Sigma) in 0.01N HCl was added to dissolve the formazan crystals for 6 h at 37°C. During the dissolving period, the spongy scaffolds were squeezed every 30 min to ensure the complete extraction of the formazan crystals. The optical density (OD) at 490 nm was determined against the sodium dodecyl sulfate solution blank. Five parallel replicates were analyzed for each sample.

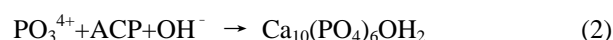
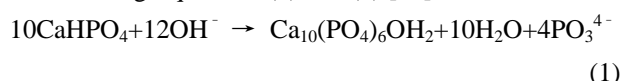
3. Results and Discussion

3.1. Phase Analysis

The XRD patterns of the D sample before and after hydration for different hydration periods are summarized in **Figure 1**. The XRD patterns were verified by the Power Diffraction File (HAP: Card No. 090432; CS: Card No. 391894; DCPD: No. 720713; KCl: No. 730713). It indi-

cated that, the DCPD and KCl crystalline phases mainly occurred in the scaffolds D before hydration. The longer the hydration ripening time, the smoother the peaks belong to DCPD and KCl. After 24 h of ripening, DCPD and KCl crystalline phases disappeared in the composite scaffold D. The broad peak that appeared around 20° was assigned to CS (20.305°, 21.290°), and the sharp diffraction characteristic peaks that appeared at around 31.8° and 25.9° correspond to the peaks of HAP (31.773°, 25.879°).

For pH of HAP formation more than 10, it was observed that DCPD (brushite), and (or) amorphous CaP occurred when Ca²⁺ and HPO₄²⁻ were directly dropped into a CS solution with pH < 7 (**Figure 1 b**). During the process of *in situ* hydration in the mixture solution of sodium hydroxide solution and pure ethanol, the unstable brushite, as well as the other amorphous CaP phases transformed into a more stable HAP phase, according to the following Equations (1) and (2) [18].



As Pang's report [19] and our study, after 24 h of ripening, the transformation of brushite and amorphous CaP to HAP was found nearly completely.

XRD patterns show the presence of KCl in the CS composite before hydration due to the precipitation of KCl during the lyophilization. After the composites were hydrated and washed, KCl solved and disappeared as indicated in **Figure 1**.

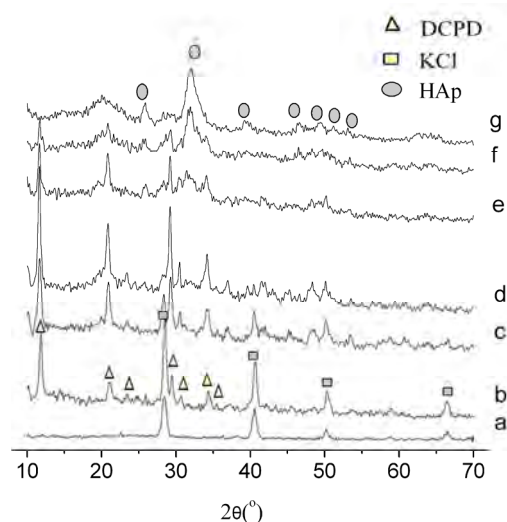


Figure 1. XRD patterns of (a) KCl, HAP/CS composite scaffold D before hydration (b), after 1 hr (c), after 3 hrs (d), after 6 hrs (e), 12 hrs (f) and 24 hrs (g) hydration.

3.2. FTIR

An infrared absorption spectra of the scaffold is summarized in **Figure 2**. The absorption bands at 3540 cm^{-1} , 3487 cm^{-1} and 633 cm^{-1} respectively correspond to the stretching and vibration of the lattice OH^- ions, while the bands of absorbed water are shown at 3287 cm^{-1} , 3163 cm^{-1} , 1648 cm^{-1} . The characteristic bands for HPO_4^{2-} were assigned at 1133 cm^{-1} , 1064 cm^{-1} , 989 cm^{-1} , 875 cm^{-1} , 577 cm^{-1} , 527 cm^{-1} [20]. The magnitude of these bands became weaker with the development of *in situ* hydration and finally disappeared. The characteristic bands for PO_4^{3-} appeared at 963 cm^{-1} for the ν_1 mode [21-22]. The signal became clearly as the hydration processing. The observation of the ν_3 symmetric P-O stretching vibration at $1032/1042\text{ cm}^{-1}$ as a distinguishable peak, together with the bands $566/602\text{ cm}^{-1}$ corresponding to ν_4 bending vibration indicates the presence of HAP in the samples as summarized in **Figure 2(c, d, e, f, g, h)**. These peaks show obviously stronger after 24 hours ripening, in accord with the XRD results.

3.3. Morphology Analysis

The morphologies of the scaffolds were examined with SEM. The CS-only scaffold A, composite scaffold D after hydration showed a similar spongy appearance (**Figure 3**) in macroscopic morphology, which indicated that both adding the HAP in the system and hydrating the scaffolds did not influence the porous structure. Due to the artifact of the sample preparation for SEM, the pores

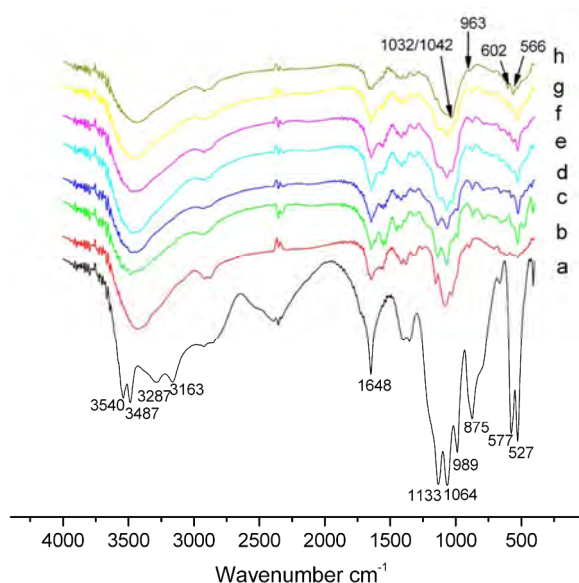


Figure 2. IR spectra of DCPD (a), CS (b), composite scaffold D before hydration (c), after 1 hr (d), after 3 hrs (e), after 6 hrs (f), 12 hrs (g) and 24 hrs (h) hydration.

in the A scaffold were collapsed as illustrated in **Figure 3(a)**. The D scaffolds depict more regular porous structure (**Figure 3(e)**), for its relative high strength can resist the distortion during the sample preparation. However, the microscopic morphology on pore-wall surfaces was quite different. The surface of the scaffold A is smooth as shown in **Figure 3(b)**. Before hydration processing was applied, the walls of D are embedded with flower-shaped large particles, as indicated in **Figures 3(c) and (d)**. After hydration, the rod like HAP particles with about $5\text{ }\mu\text{m}$ in diameter were homogeneously scattered in the pore-wall surfaces of the composite scaffold D as shown in **Figure 3(f)**. The SEM results suggest that HAP particles can be homogeneously incorporated with CS matrix via lyophilization and *in situ* hydration process.

3.4. Mechanical Property

The compressive strength of A, D and E are illustrated in the **Figure 4**. Sample D has the highest compressive strength when compared to the control. Li reported that the incorporation HAP into CS matrix via blending method would result in the decrease of mechanical properties of HAP/CS material due to the weaker interfacial bonding between HAP filler and CS matrix [23]. However, in our study, no obvious decrease appeared in aspect of mechanical property blended HAP/CS sponge E.

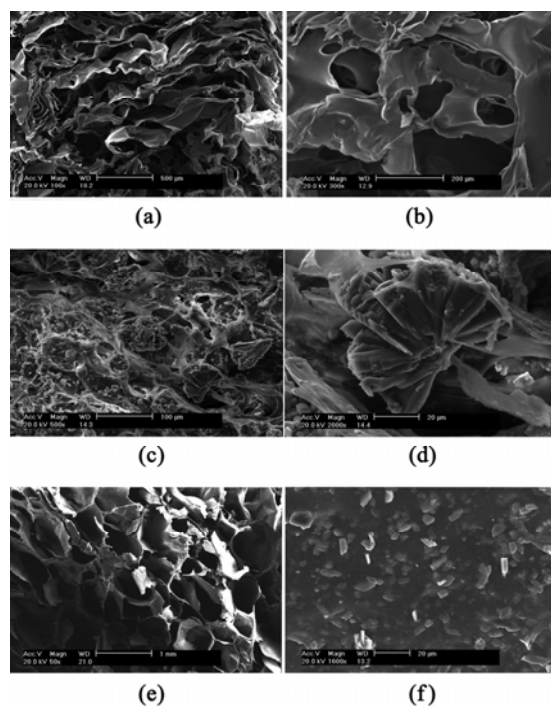


Figure 3. SEM morphologies of CS-only scaffold (a), the pore wall of the CS-only scaffold (b), composite scaffold D before hydration (c)(d) and after hydration (e)(f).

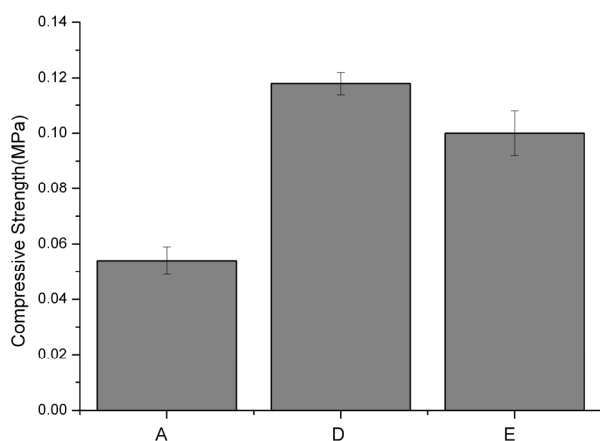


Figure 4. Compressive strength of the scaffolds A, D after 24 hrs hydration and composite via blending E. Data represented the mean \pm SD for five samples. $p < 0.01$ compared with pure CS.

The composite scaffold D prepared by *in situ* hydration, with HAP particles homogeneously dispersion, has a little increment in compressive strength and less derivation, as compared to the control E. The compressive strength indicated that the observed homogeneous particle dispersion would be helpful to enhance the scaffold mechanically competent.

3.5. Bioactivity

According to Kokubo et al., the *in vitro* immersion of bioactive materials in SBF was thought to reproduce *in vivo* surface structures [13,24,25]. The grown layer is sometimes called a bone-like apatite [25]. A bone-like apatite layer plays an important role in establishing the bone-bonding interface between biomaterials and living tissue [4]. As shown in **Figure 5**, the surface of the soaked scaffolds in SBF showed spherical particles containing tiny crystals which correspond to apatite [26-28]. The size and number of the apatite particles formed on the D scaffold was obviously larger than those of the particles on the scaffolds A and E. The apatite crystals on the sample D also depict a relatively uniformly size according **Figure 5**, unlike those on the sample E that larger particles occurred. With the immersion periods going, the quantities of apatite particles increased in macroscopic morphology, but the difference still existed. The scaffolds A and E were covered with tiny apatite crystals while some larger particles dotted on the E scaffold, but a layer of particle crystals fully covered the wall of the D scaffold. This result is also supported by the results of the Ca and P concentration decrease in SBF.

Figure 6 displays the concentrates of Ca and P ions in SBF, which soaked the samples. An abrupt decrease in

the concentrates of Ca and P ions during the first three days followed by a continuous slow decrease in the next days. The result is in agreement with the SEM observation for changes in macroscopic morphologies after the first three days. This appreciable decrease in Ca and P concentrations can be attributed to the formation of apatite crystals on the specimen surfaces. However, the decreases of Ca and P concentrations in the SBF, which the composite scaffolds D and E were soaked, were larger than that of scaffold A. It is just confirmed that the amount of apatite formed on the scaffold A was less than that of apatite on the composite scaffolds D and E as shown in **Figure 5**. The large apatite crystals dotted on the scaffold E also led to the decrease in the concentrations of Ca and P ions more rapidly than that of scaffold D in the first three day.

According to **Figure 6**, as a result of the difference of crystallinity of HAP, a little increase of Ca and P concentrates at the first day in **Figure 6** D sample is shown. The HAP particles synthesized at low temperatures have been shown to have low crystallinity and high solubility [29]. Therefore, the poorly crystallized HAP in the D scaffolds formed via *in situ* hydration within the solution has high solubility, which led to ions release in the SBF media at early time. There was an increment in the concentration of both Ca and P ions after 12 hrs immersion of the scaffold D in SBF. In the scaffold A, the increment of Ca and P concentrates might be the de-chelate release of CS-Ca chelate at neural environment.

Despite the difference of HAP particles, the scaffolds with HAP (D and E) still show better bioactivity as compared to the CS scaffold A when the scaffolds were soaked in SBF. HAP would be favor to the nucleation of bone-like apatite for HAP particles could act as nucleation sites in a metastable calcium phosphate solution

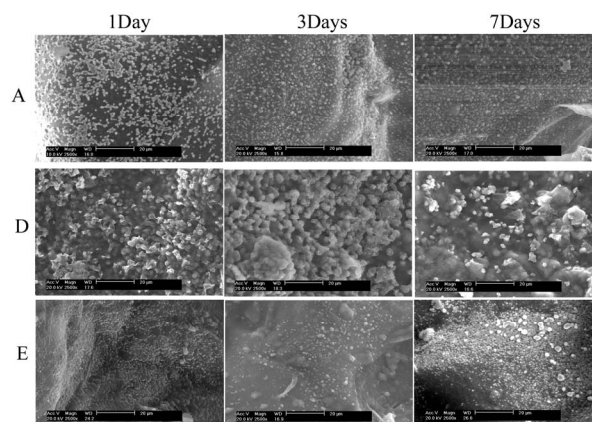


Figure 5. SEM morphologies of the pore walls of the samples A, composite D after 24 hrs hydration and composite via blending E in SBF after 1, 3 and 7 days immersion.

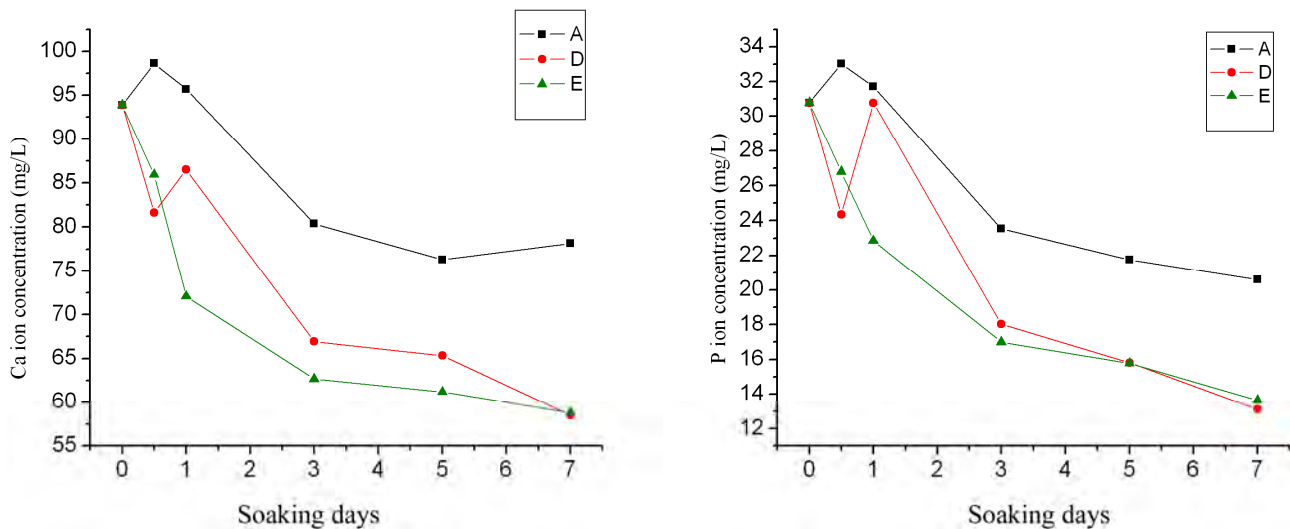


Figure 6. Concentrations of Ca ions (a) and P ions (b) in SBF in which the samples were immersed (A. CS-only; D. composite D after 24 hrs hydration; E. composite via blending).

such as SBF [30]. However, a homogeneous dispersion of HAP in composite can obviously induced a homogeneous precipitation of bone-like apatite in SBF, and would be improve the bioactivity more effectively.

3.6. Cell Test

The biocompatibility of the scaffolds A, D and E was assessed on cells' proliferation. Cell proliferation was examined with MTT assay (**Figure 7**). The same amount of MC 3T3-E1 cells were seeded on the scaffolds A, D and E. MC 3T3-E1 is a preosteoblast cell line derived

from newborn mouse calvaria, which usually is used to evaluate the biocompatibility of the materials for bone tissue engineering. At early 3 day time, a MTT value of sample A has the highest one. After 7 days' culture, the value of the D scaffold was the higher than the others scaffolds, which indicated that the MC 3T3-E1 cells showed much better viability property on D. It is an indication of both the process and the component of HAP might have significant difference in some degree on the biocompatibility of these scaffold materials.

4. Conclusions

In this paper, a homogeneous HAP/CS composite scaffold was prepared and investigated. HAP particles were combined homogeneously with CS matrix through lyophilization and *in situ* hydration in alkaline solution. As compared to the controls, the composite scaffold indicated an increment in mechanical strength, altogether with a homogeneous bone-like apatite precipitation in SBF. The difference processing for fabricating the CS/HAP composite scaffold also showed significant difference in cell's biocompatibility according to this study. The results on the homogeneous composite indicate that this novel process is a new approach to fabricating bone tissue engineering scaffolds especially for composite scaffold. Further reports about *in vivo* study will be reported in the near future.

5. Acknowledgement

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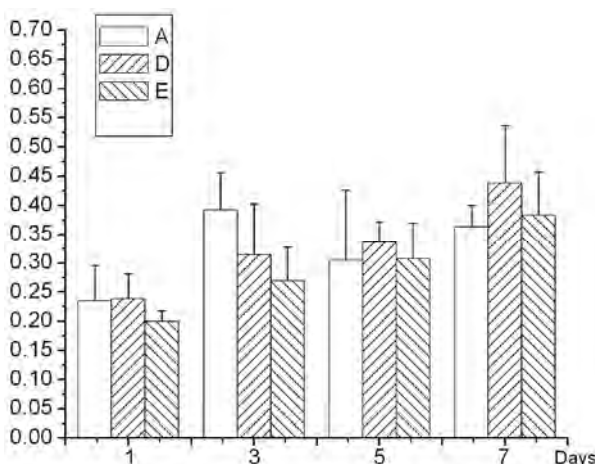


Figure 7. MTT assay of cells grown on CS scaffold and composite porous scaffolds. Data represent the mean \pm SD for three samples. $p < 0.01$ compared with pure CS. (A: CS-only; D: composite D after 24 hrs hydration; E: composite via blending).

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Synthesis and Characterization of Novel Hybrid Poly(methyl methacrylate)/Iron Nanowires for Potential Hyperthermia Therapy

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ABSTRACT

Externally applied magnetic fields have been used in this study to fabricate bamboo-like iron nanowires with or without a layer of Poly(methyl methacrylate) (PMMA). The hybrid PMMA/Fe nanowires were synthesized via hard X-ray synchrotron radiation polymerization with various treatment parameters. The results of XRD show that an oxide layer formed on the surface of the iron nanowires. The Fe_2O_3 and Fe_3O_4 phases coexist in the iron nanowires without X-ray irradiation. After X-ray irradiation, the Fe_2O_3 phase transformed into Fe_3O_4 , which stabilized the iron nanowires. The results of XAS proved this phase transformation. TGA analysis confirmed the thermal properties and solid contents in these specimens. Their ferromagnetic behaviors were examined by magnetic hysteresis measurement, which indicated that the magnetic and structural properties of the nanowires can be manipulated by irradiation treatment. This may lead to a novel synthesis for iron nanowires that can be used in high thermal efficiency hyperthermia therapy.

Keywords: Iron Nanowires, Poly(methyl methacrylate), Hybrid, X-Ray Irradiation, XAS, Magnetic Materials

1. Introduction

Recently, several research groups have carried out investigations of the magnetic properties of metal wires. They used different methods to prepare nanowires and microwires. Menon *et al.* [1], Bandyopadhyay *et al.* [2] and Zheng *et al.* [3] fabricated Fe, Co and Ni nanowires, respectively, using electrodeposition into nanoporous anodic alumina templates. Pan *et al.* synthesized NiCo microwires using a hydrothermal method [4]. A template-free method that combines chemical reduction and a magnetic field is applied to prepare Ni nanowires [5]. The latter method only needs one step in its preparation and no thermal treatment.

Herein, iron nanowires have been prepared by an externally applied magnetic field. Hybrid Poly(methyl methacrylate) (PMMA)/iron nanowires are synthesized by combining iron nanowires with radiation polymerization of PMMA. Hard X-ray synchrotron radiation can be used to initiate polymerization of PMMA and success-

fully produces PMMA beads [6]. This method has two essential characteristics. First, it requires only one step for the preparation of Fe nanowires with a polymerized PMMA coating by hard X-ray synchrotron radiation. Second, the PMMA/iron nanowires can be successfully synthesized without adding emulsifier. Compared with the usual chemical methods of preparing organic/inorganic hybrid materials, the method presented here is a quick, simple and 'green' process, which may reduce environmental pollution and increase broad, practical applications. Hybrid PMMA/Fe nanowires are intentionally designed to manipulate their magnetic properties for application in magnetic hyperthermia. The needle-sharp nanowires enhance friction heating while an alternative magnetic field is applied that increases the heating efficiency in hyperthermia therapy.

In this study, hybrid PMMA/Fe nanowires are investigated by X-ray diffraction (XRD), scanning electron microscopy (SEM), high resolution transmission electron microscopy (HRTEM), X-ray absorption spectroscopy

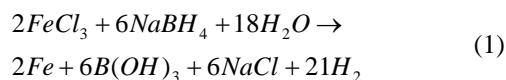
(XAS), thermogravimetry (TGA), and vibrating sample magnetometry (VSM). An XAS spectrum, which is basically the measured X-ray absorption coefficient as a function of the incoming photon energy, is generally divided by the role of multiple scattering photoelectrons into two different regions: X-ray Absorption Near-Edge Structure (XANES) and Extended X-ray Absorption Fine Structure (EXAFS). XANES, also referred as NEXAS (Near Edge X-ray Absorption Fine Structure), can be used to investigate the electronic structure of specific elements, and EXAFS is used mainly to investigate the local atomic structure concerning the type and number of elements as well as the nearest neighbor bond length [7]. In this study, the oxidation states of iron will be examined by XAS to reveal the effects of X-ray irradiation on the formation of iron oxides in iron nanowires.

2. Experimental

Methyl methacrylate monomer (MMA, Fluka Chemical Reagent Co.) was purified by reduced pressure distillation to remove the inhibitor before polymerization. Ferric chloride hexahydrate ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$) and sodium borohydride (NaBH_4) were obtained from Sigma-Aldrich, Inc. Polyvinylpyrrolidone (PVP, K-30, average molecular weight: ca. 40,000 g/mol) was obtained from Tokyo Kasei Kogyo Chemical Reagent Co. Nitric acid (reagent ACS 99.5%), methanol and ethyl alcohol were bought from Wako Pure Chemical Industries. All solutions were prepared with deionized water ($> 18 \text{ M}\Omega$).

2.1. Preparation of Iron Wires and PMMA/Iron Nanowires

Five specimens of iron nanowires and PMMA/Fe nanowires with various parameters were prepared in this study. The first specimen was fabricated using the standard synthesis procedure for magnetic wires. Iron nanowires, denoted as specimen (I), were prepared using an externally applied magnetic field with an intensity of 0.3 T. Normally, Fe nanowires are produced in a 0.7 M aqueous solution of $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ at room temperature in a high purity nitrogen atmosphere with an externally applied magnetic field after adding 0.8 M NaBH_4 aqueous solution. After synthesis, this notated specimen I is washed with anhydrous ethanol and dried in air. The chemical reaction mechanism (Equation 1) is shown as follows:



The second specimen is the same as specimen I after it undergoes hard X-ray synchrotron radiation for 10 min and is notated as specimen (II). The irradiation is carried

out at the National Synchrotron Radiation Research Center (NSRRC) in Taiwan, with the hard X-ray beam line (BL01A). This NSRRC synchrotron light provides a 300 mA, 1.5 GeV electron beam to generate a photon source for scientific research. The hard X-ray beam line is a semi-white-light beam line. The photon flux is 1×10^{12} photons/sec, and the radiation is incident onto the sample with a beam footprint of $18.6 \times 9.3 \text{ mm}^2$. The distribution range of photon energy is between 10 and 15 keV, and the dose rate is $5.1 \pm 0.9 \text{ kGy/s}$. After exposure, the specimen was washed with anhydrous ethanol and then dried.

For the third specimen, a 0.7 M solution of iron ion was prepared by dissolving $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ in methanol and then mixing it with PVP and MMA monomer in a high purity nitrogen atmosphere. Then, a 0.8 M NaBH_4 aqueous solution was dropped into the previously prepared solution to synthesize iron nanowires in an externally applied magnetic field. After forming the iron nanowires, the sample was exposed to hard X-ray synchrotron radiation for 10 min. The obtained PMMA/Fe nanowires are denoted as specimen (III).

For the fourth specimen, a 0.7 M $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ methanol solution was mixed with PVP and MMA monomers in a high purity nitrogen atmosphere and then exposed to hard X-rays for 10 min to polymerize before a 0.8M NaBH_4 aqueous solution was added under an externally applied magnetic field. The obtained sample underwent polymerization once again by hard X-ray exposure for another 10 min.

For the fifth specimen, PMMA polymer was synthesized before iron nanowires formation. MMA stock solution was prepared by dissolving PVP (5 vol.%) in methanol (35 vol.%) with de-ionized water (45 vol.%) and mixing it with MMA monomer (15 vol.%). The stock solution was stirred in high purity nitrogen gas to eliminate oxygen. In addition, the stock solution of iron precursor was prepared in deionized water with concentrations of 0.7 M $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$. Ten milliliter quantities of MMA stock solution were prepared in sealed bottles, ready for irradiation-induced polymerization for 10 min. After that, we prepared the volume ratios of iron stock solution to PMMA emulsion solution at 1:1. Next, 0.8 M NaBH_4 was added to the mixture solution for self-assembled hybrid PMMA/Fe nanowires under high-purity nitrogen gas atmosphere and a magnetic field. These are called specimen (V). The obtained sample was separated from the solution and washed with anhydrous ethanol and deionized water and then dried in air. Fe nanowires (I, II) and PMMA/Fe nanowires (III, IV, and V) were then dispersed on a carbon adhesive tape and observed by SEM. The structural properties of these specimens

were analyzed with an X-ray diffractometer. TEM observation further confirmed the specimen's morphology. The magnetic hysteresis properties of all specimens were also analyzed by a VSM analyzer; other correlation characteristics are discussed as well.

2.2. Material Properties

The Fe nanowires and Fe nanowires coated with PMMA were characterized by X-ray diffraction, SEM, TEM, TGA analysis and VSM. Powder X-ray diffraction (XRD) patterns of Fe nanowires were obtained by employing NSRRC 17A1 W20 X-ray Powder Diffraction. An SEM HITACHI-S4700 was used to observe the morphology and shape of the Fe nanowires and hybrid PMMA/Fe nanowire materials. High resolution transmission electron microscopy (HRTEM, JEOL JEM-2100F) was used to characterize the morphology of the Fe nanowires and hybrid PMMA/Fe nanowires. The source of synchrotron radiation at the National Synchrotron Radiation Research Center (NSRRC) in Taiwan was used to study the X-ray absorption spectroscopy (XAS) of iron nanowires in the NSRRC 16A and 20A beam line. The fluorescence EXAFS technique was used in this study to detect the X-rays emitted as a result of filling the core hold created by optical absorption.

The magnetic property measurements were carried out with a VSM (Lake Shore 7407, USA) with a maximum magnetic field of 2 T. Thermal degradation was examined with a thermal analyzer (model SDT 2960 Simultaneous DSC-TGA, TA, Germany). Each sample was weighted and filled into Pt crucibles. The samples were heated at a rate of 10°C/min from room temperature to 1400°C in an oxygen flow of 20 cm³/min. These measurements were conducted under oxygen flow to observe iron oxidation.

3. Results and Discussion

3.1. Structural Properties

The phase of the reduced iron nanowires has been determined from the XRD pattern as shown in **Figure 1**. Well defined peaks can be observed in the patterns of specimen (I) and (V), corresponding to the existence of a body centered cubic (bcc) phase of iron that coexists with FeO, Fe₃O₄ and Fe₂O₃ phases in the iron nanowires. As indicated in **Figure 1(a)**, specimen (I) is composed of surface iron oxides. For the hard X-ray irradiation specimens (II) and PMMA coated specimens (III-IV), the surface layer of iron oxide gets thicker, as evidenced in **Fig- ures 1(b), (c) and (d)**. The results indicate that X-ray irradiation will enhance the oxidation of iron nanowires and affect the magnetic properties of these

specimens. Interestingly, after X-ray irradiation, the FeO and Fe₂O₃ phases disappear, and only the Fe₃O₄ phase can be observed. For specimen (V), a pattern similar to specimen (I) can be seen, but it lacks a strong iron [110] peak. Although the synthesis of iron nanowires occurs after X-ray irradiation, the free radicals generated by X-rays are still affecting and inducing trans-grains oxidation of iron nanowires.

3.2. Morphology

The morphologies of iron nanowires and hybrid PMMA/iron nanowires, fabricated with different processing conditions, were characterized by SEM and HRTEM to compare the hard X-ray irradiation effects on them. SEM images of various iron nanowires and PMMA/Fe nanowires are shown in **Figure 2**. The nano wires all show bamboo-like structures. **Figures 2(b), (c) and (d)** show that the nanowires have parallel alignment in the same orientation, which may be due to the irradiation or hybridization of PMMA. On the other hand, **Figures 2(a) and (e)** show random distribution. As evidenced from the images of electron microscopy, the specimens exhibit orientation arrangement when the Fe nanowires are irradiated by hard X-ray synchrotron radiation. The diameters of both iron nanowires (I) and (II) are all about 40.1 ± 4.2 nm, and the lengths of the nanowires are 584.8 ± 47.2 nm. **Figures 2(c) and (d)** indicate that the diameters of PMMA/Fe nanowires (III) and (IV) are about 23.3 ± 3.9 nm and 31.5 ± 2.5 nm, respectively, and the lengths of these nanowires are 2.7 ± 0.5 μm and 1.1 ± 0.2 μm, respectively. Nanowire (IV) undergoes polymerizations by X-ray irradiation twice, which increases the thickness

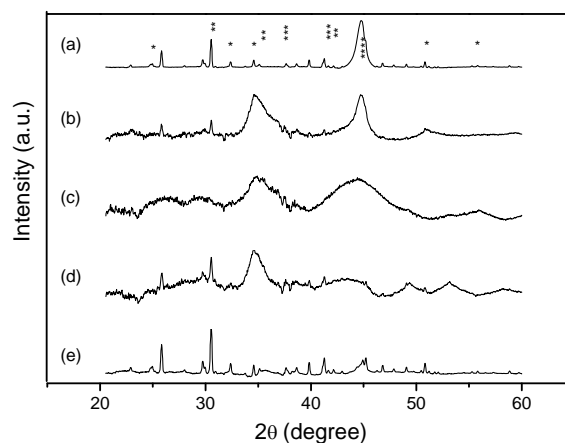


Figure 1. The XRD diffraction patterns of (a) Fe nanowires (I), (b) Fe nanowires (II) (after hard X-ray irradiation), (c) PMMA/Fe nanowires (III), (d) PMMA/Fe nanowires (IV) and (e) PMMA/Fe nanowires (V). (* Fe₂O₃ peaks, ** Fe₃O₄ peaks, *** FeO peaks, and **** Fe peaks).

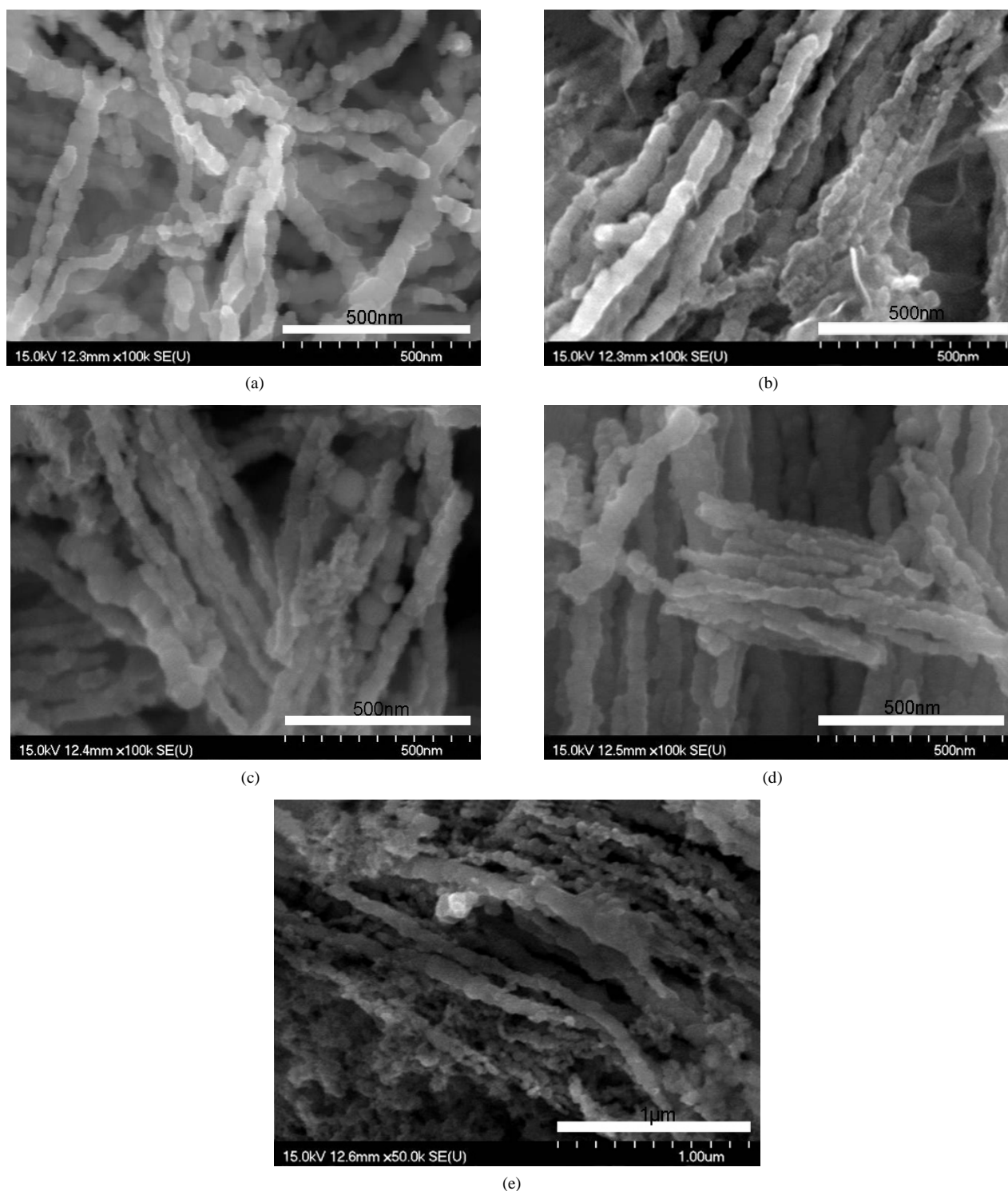


Figure 2. The SEM images of (a) Fe nanowires (I), (b) Fe nanowires (II) (after hard X-ray irradiation) (c) PMMA/Fe nanowires (III), (d) PMMA/Fe nanowires (IV) and (e) PMMA/Fe nanowires (V).

of the PMMA, but shortens the length. From the image of **Figure 2(e)**, the morphology of PMMA/iron nanowires

looks like a raspberry attached to PMMA/Fe nanoparticles and nanowires. Flocculation is observed

between hybrid PMMA/iron nanowires. The average diameter and the average length of specimen (V) are about 36.2 ± 2.8 nm and 1.6 ± 0.4 μ m, respectively.

HRTEM images were used to characterize the morphologies and structures of these hybrid materials, as shown in **Figure 3**. For specimen (I) and (II), a thin iron

oxide layer formed on the surface of the nanowires, as shown in **Figures 3(a)** and **(b)**. The thickness of the iron oxide layer in specimen (I) and (II) is approximately 4.5 ± 0.8 nm and 3.5 ± 0.2 nm, respectively. It is important to note that for specimen (II), the X-ray irradiation induced oxidation of a thin oxide layer about 1.0 ± 0.1 nm

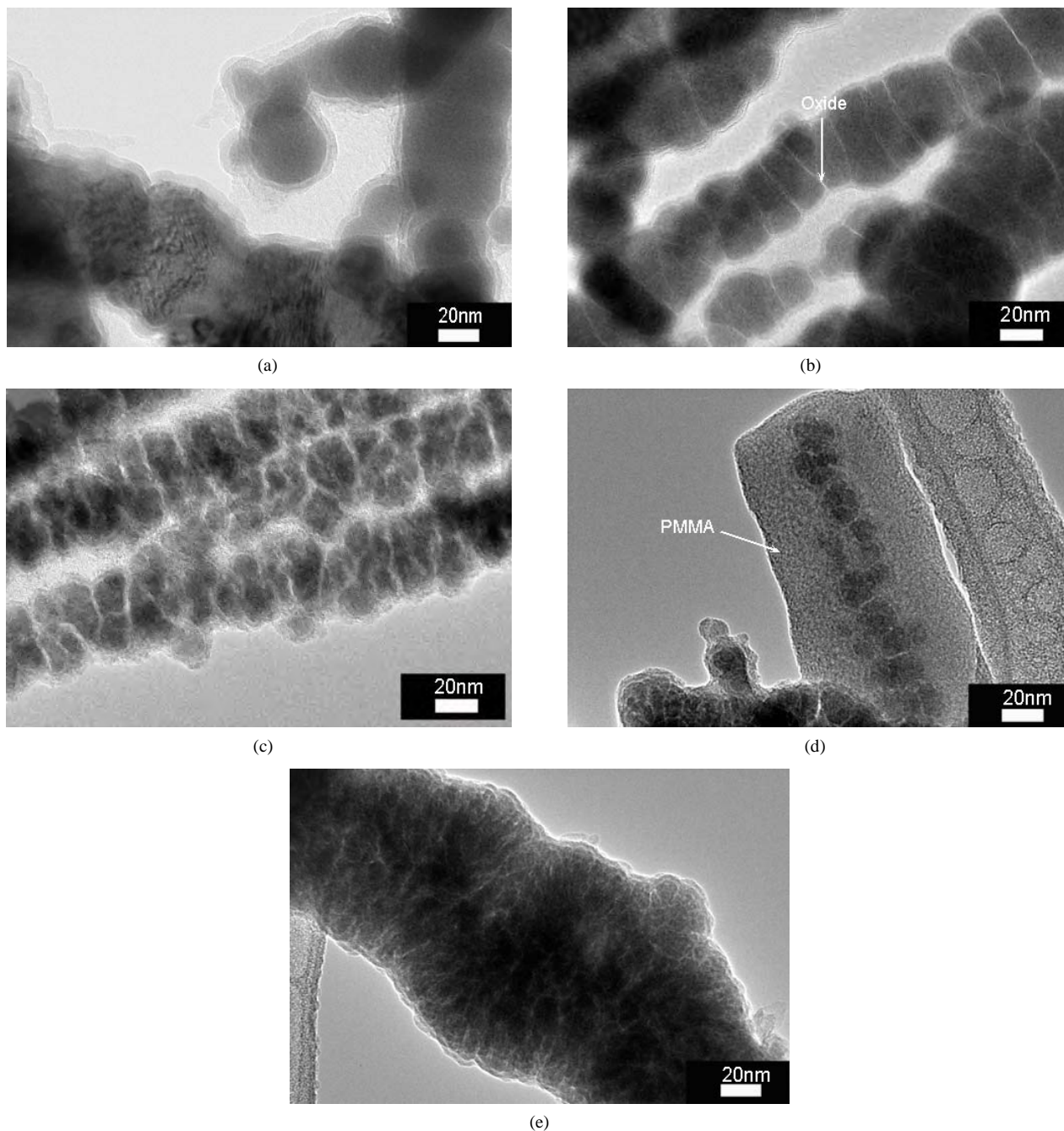


Figure 3. TEM images of Fe nanowires and PMMA/iron nanowires hybrid material with different synthesis procedures, (a) Fe nanowires (I), (b) Fe nanowires (II) (after hard X-ray irradiation), (c) PMMA/Fe nanowires (III), (d) PMMA/Fe nanowires (IV) and (e) PMMA/Fe nanowires (V).

between the inner nanograins of iron. The diameter of the iron nanograins was measured from the TEM images in **Figures 3 (a) and (b)**. From these, the average diameter of specimen (I) and (II) was determined to be approximately 61.7 ± 3.8 nm and 40.4 ± 11.4 nm, respectively. Thus, X-ray irradiation not only induced oxidation of the iron inner grains, but also refined the iron grain size. This affects the properties of the iron nanowires. **Figures 3(c), (d) and (e)** show the coating of PMMA on the iron nanowires. The thickness of the PMMA layer is approximately 4.6 ± 0.5 nm in specimen (III). In specimen (III), the layer of oxide can also be observed between iron nanograins as in specimen (II). This further proves that X-ray irradiation strongly affects the oxidation of iron between its nanograins. Specimen (IV) is not uniformly coated with PMMA, with a thickness of approximately 25.0 ± 0.7 nm.

In this study, iron nanowires were synthesized with or without an MMA monomer, which then underwent hard X-ray polymerization to coat the nanowires in PMMA. Specimen (III) has a more uniform layer coating than specimen (IV). In addition, the PMMA/Fe nanowires (specimen (V)) were grown after PMMA synthesis. The thickness of the PMMA coating layer is approximately 2.6 ± 0.1 nm, which is smaller than specimen (III) and (IV). The X-ray diffraction patterns shown in **Figure 1** indicate that the reduced iron, without a uniform PMMA protection layer, was seriously oxidized by X-ray irradiation. The thickness of the iron oxide layer in hybrid iron nanowires (III), (IV) and (V) are similar and approximately 2.9 ± 0.3 nm, 3.3 ± 0.5 nm and 2.8 ± 0.2 nm, respectively. Specimen (III), (IV) and (V) have a thin oxide layer between their inner iron nanograins that were induced by hard X-ray irradiation and have thicknesses of 1.2 ± 0.1 nm, 1.2 ± 0.1 nm, and 0.5 ± 0.1 nm, respectively. The iron nanowires in specimens (I), (II) and (III) were all irradiated with X-rays. X-ray diffraction patterns indicate that the FeO and Fe₂O₃ phases disappeared in these specimens. They indicate that X-ray irradiation induced the reduction of Fe₂O₃ to form Fe₃O₄ and also caused trans-grain oxidation.

3.3. X-ray Absorption Spectroscopy

Iron is widely used in technologically relevant systems. The oxidation of iron surfaces has been extensively studied in the past [8]. Understanding the magnetic properties of these iron nanowires and hybrid PMMA/iron nanowires requires a precise knowledge of the structure and composition of the oxide layer. This knowledge is important because of the different crystallographic sites of iron atoms in the oxide phases,

which result in strongly structure dependent magnetic properties. X-ray absorption spectroscopy is one way to study the oxidation states and the local symmetry of atoms in solids. The X-ray absorption near-edge structure (XANES) depends directly on the oxidation states. The extended X-ray fine structure (EXAFS) includes information on the local structures [9].

The near-edge absorption spectra are acquired at the iron K-edge. The Fe K-edge spectra of the iron nanowires and hybrid PMMA/Fe nanowires samples are shown in **Figure 4**. The pre-edge of the spectra was used to evaluate the sensitivity of XAS to geometric and electronic structural changes [10]. **Figure 4(b)** shows that the iron pre-edge of iron nanowires without X-ray irradiation in specimen (I) is similar to that of commercial pure iron in **Figure 4(a)**. It reveals that a thin oxide layer forms on the surface of as-received iron nanowires. This thin oxide layer also appears in the HRTEM image of **Figure 3(a)**. For specimen (II) to (IV), iron nanowires are all irradiated by high intensity X-rays. They have a similar iron pre-edge as shown in **Figures 4(c) to (e)**. The iron pre-edges of these specimens are different than that of reference Fe₂O₃ and commercial iron as shown in **Figures 4(g) and (a)**, respectively. X-ray diffraction patterns indicate that the Fe₃O₄ phase is formed in specimen (II) to (IV). Thus, after X-ray irradiation, the major oxide on the surface of the iron nanowires is the Fe₃O₄ phase. This also reveals that X-ray irradiation will induce oxidation of pure iron and reduction of the Fe₂O₃ phase. Specimen (V) is prepared with iron nanowires after forming PMMA by X-ray irradiation. Its X-ray diffraction pattern

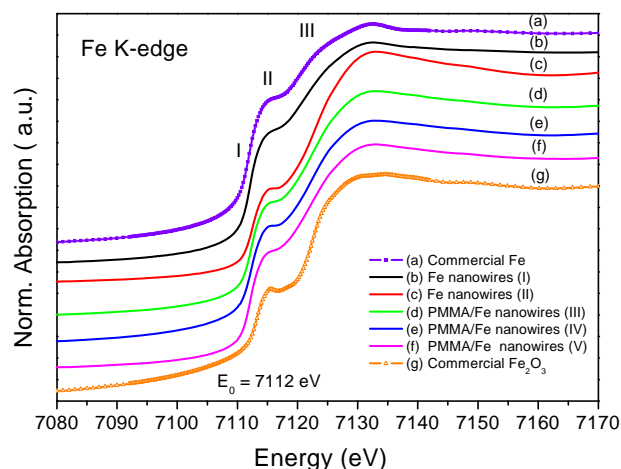


Figure 4. Fe K-edge of EXAFS of (a) commercial Fe, (b) Fe nanowires (I), (c) Fe nanowires (II) (after hard X-ray irradiation), (d) PMMA/Fe nanowires (III), (e) PMMA/Fe nanowires (IV), (f) PMMA/Fe nanowires (V), and (g) commercial Fe₂O₃.

(Figure 1(e)) is similar to the iron nanowires without X-ray irradiation in Figure 1(a), only with a lower intensity in the iron peak at around $2\theta = 45^\circ$. The shape of the iron pre-edge of specimen (V) is similar to that of specimen (I) and specimen (II)-(IV). X-ray irradiation effects on the iron oxidephases are enhanced by the formation of Fe_3O_4 and the trans-grain oxidation, as indicated in Figures 3(b) and (c).

To further examine these results, we differentiated the data of Figure 4 to obtain the differential pre-edge of the Fe K-edge, as shown in Figure 5. The absorption edge differences in these samples are obvious. The first differential pre-edge peak represents the electron transition from the 1s to 4d orbital that directly relates to the oxidation state and geometry of the iron atom [11]. Also, the total intensity of this transition has been shown to increase with decreasing coordination number for iron due to the loss of inversion symmetry at the iron site [12]. The differential pre-edge peaks of Fe nanowires are listed in Table 1. The differential peak of Fe_2O_3 with Fe^{3+} is at 7133.3 eV, which is larger than the 7111.8 eV of commercial pure iron with Fe. The differential pre-edges of Iron nanowires with or without X-ray irradiation and hybrid PMMA/iron nanowires are all located between Fe_2O_3 and pure iron. For pure Fe_2O_3 , there is a second differential pre-edge peak at 7117.4 eV that is not observed in other specimens, including pure iron. It has been proven that synthesized iron nanowires have an iron oxidation state between Fe^{2+} and Fe^{3+} that forms a surface oxide with an iron core. The position of third differential pre-edge peaks is only observed as the differences between pure iron and iron nanowires (I) and the rest of the specimen. The second

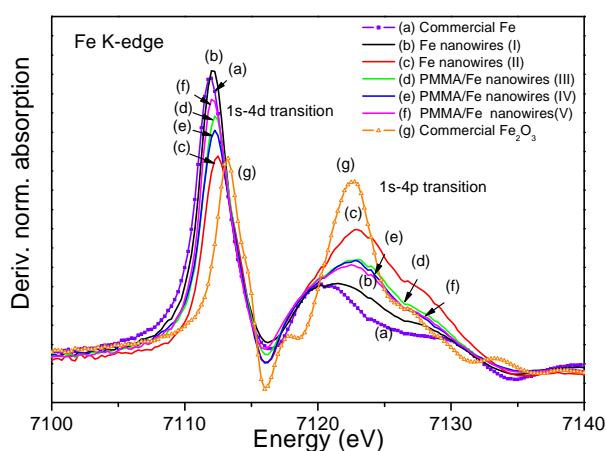
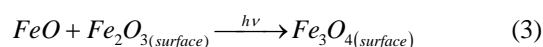
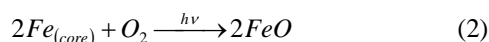


Figure 5. The differential pre-edge (NEXAFS) of the Fe-K-edge of (a) commercial Fe, (b) Fe nanowires (I), (c) Fe nanowires (II) (after hard X-ray irradiation), (d) PMMA/Fe nanowires (III), (e) PMMA/Fe nanowires (IV), (f) PMMA/Fe nanowires (V), and (g) commercial Fe_2O_3 .

and third peaks may have been caused by the 1s-4p transition [13]. It is not sensitive to different oxidation states but is between pure iron and iron oxides.

The Fourier-transformed Fe EXAFS data in Figure 6 indicate that the nearest Fe-O bond appears at about 1.4-1.6 Å for all specimens, corresponding to a tetrahedrally coordinated cation. For commercial iron and iron nanowires without X-ray irradiation, the Fe-Fe bond length of metallic iron is about 2.1 Å and can be observed, but not in other specimens. XAS, in this study, was measured in fluorescence mode. Specimens (II) to (V) have a thicker oxide layer compared to specimen (I). Thus, the Fe-Fe bond is not observed in these specimens. The radiation distribution of specimen (II) to (V) shows major differences compared to commercial Fe_2O_3 . A previous study [14] indicated that the oxide layer in these nanowires is Fe_3O_4 . XANES of the O K edge spectra in Figure 7 also shows dramatic differences between Fe_2O_3 and the rest of specimens. In the O K-edge, split absorption peaks are observed only in Fe_2O_3 . This shows that the iron nanowires can be stabilized by the Fe_3O_4 surface oxide layer.

As seen in the HRTEM images of Figure 3, transgrain oxidation occurs when X-rays irradiate iron nanowires. XAS and XRD results indicate that the oxide phase after X-ray irradiation is mainly Fe_3O_4 . The oxide layer also got larger after irradiation. The mechanism of X-ray induced oxidation may be the following;



The iron atoms diffuse out from the core of the nanoparticles that form the iron nanowires. Under X-ray irradiation, iron atoms first oxidize into FeO (Equation 2) and then react with Fe_2O_3 to form Fe_3O_4 (Equation 3). Thus, the trace Fe_2O_3 phase in specimen (I) is transferred into the Fe_3O_4 phase, a fact that is proven by XRD and XAS results.

Table 1. The differential pre-edge peaks of Fe nanowires and PMMA/Fe nanowires.

Specimens	First (eV)	Second (eV)	Third (eV)
Fe nanowires (I)	7112.1	-	7120.3
Fe nanowires (II)	7112.4	-	7122.7
PMMA/Fe nanowires (III)	7112.2	-	7122.7
PMMA/Fe nanowires (IV)	7112.2	-	7122.7
PMMA/Fe nanowires (V)	7112.1	-	7122.7
Commercial Fe_2O_3	7113.3	7117.4	7122.7
Commercial Fe	7111.8	-	7120.3

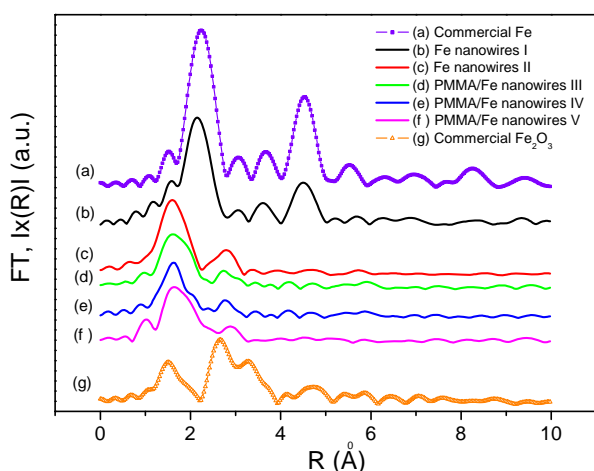


Figure 6. Fourier-transformed Fe EXAFS data of (a) commercial Fe, (b) Fe nanowires (I), (c) Fe nanowires (II) (after hard X-ray irradiation), (d) PMMA/Fe nanowires (III), (e) PMMA/Fe nanowires (IV), (f) PMMA/Fe nanowires (V), and (g) commercial Fe_2O_3 .

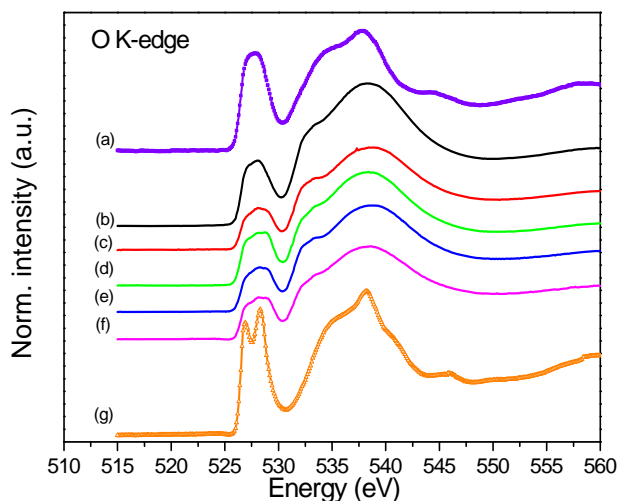


Figure 7. XANES normalized intensity of the O K edge spectra of (a) commercial Fe, (b) Fe nanowires (I), (c) Fe nanowires (II) (after hard X-ray irradiation), (d) PMMA/Fe nanowires (III), (e) PMMA/Fe nanowires (IV), (f) PMMA/Fe nanowires (V), and (g) commercial Fe_2O_3 .

3.4. TGA Analysis

To measure the mass content of the specimens, the iron nanowires and the hybrid PMMA/Fe nanowires were examined by TGA analysis with an SDT2960 Simultaneous DSC-TGA (TA Instruments) system. The results are shown in **Figure 8**. The curves show mass decreases in specimen (I), (II), (III), (IV) and (V) prior to 166, 303, 216, 254 and 324 °C, respectively, under oxygen atmosphere. Specimen (I), (II), (III), (IV) and (V), had around

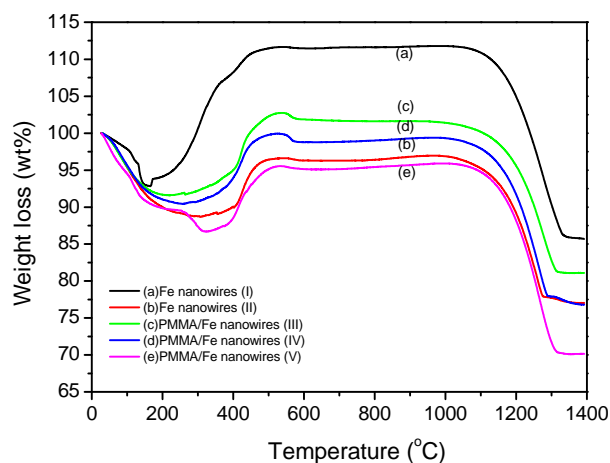


Figure 8. The TGA spectrums of (a) Fe nanowires (I), (b) Fe nanowires (II) (after hard X-ray irradiation), (c) PMMA/Fe nanowires (III), (d) PMMA/Fe nanowires (IV) and (e) PMMA/Fe nanowires (V).

7.18, 11.29, 8.48, 9.56, and 13.31 wt% mass loss, respectively, including water, methanol and thermal decomposition of hydroxide materials. Then, the iron nanowires started to oxidize and PMMA began to decompose. After PMMA completely decomposed, the weights of the specimens were greater than 100%, due to iron oxide formation. Specimens (III), (IV) and (V) have a peak at around 500°C that may have been caused by the carbonization of PMMA. The Curve (a) for specimen (I) in **Figure 8** shows that the oxidation temperature of iron nanowires is lower than that of other specimens. This indicates that the iron nanowires without X-ray or PMMA treatments are oxidized more easily than other specimens. This shows that the inner nanograins of specimen (II) to (V) are protected by thin layers of oxides that resist oxidation at lower temperatures. The weight gain of specimen (I) due to oxidation is greater than that of specimen (II). This indicates that the iron nanowires treated by X-ray irradiation are highly oxidized. This phenomenon is also proven by the X-ray diffraction pattern in **Figure 1**. The major diffraction peak of pure iron in specimen (II) is from dramatic reduction. Specimens (III) to (V) show the same phenomenon as specimen (II). Pure PMMA usually decomposes before 430°C, but the weight gain peak decreased in specimens (III), (IV) and (V) when the temperature was higher than 600°C. This may be due to further decomposition of the residues of carbonized PMMA. The iron oxides were reduced at temperatures higher than 1100°C, which causes weight loss in the TGA thermogram. At temperatures > 1350 °C, the

residual weight of the specimens indicates their iron content. The residue weight of specimen (II) at 1350°C is 77.0wt%, less than that of specimen (I), which is about 85.8wt%, as shown in **Figure 8**. This confirms that X-ray irradiation induced the oxidation of specimen (II). Thus, the oxide content in specimen (II) is larger than in specimen (I). According to residual weight in the TGA thermogram, the iron contents of specimens (I) to (V) are about 85.8, 77.0, 81.2, 76.7 and 70.1wt%, respectively.

3.5. Magnetic Properties

It was recently shown that nanometer thick native-oxide layers can be used as building blocks in new magnetic structures [15]. For multilayers consisting of alternating Fe and Fe-oxide layers, the magnetic moments of the Fe layers are arranged in a non-collinear fashion [16]. The structure of nanowires after X-ray irradiation can build a chain of iron nanoparticle/iron nano oxide layer structures. This may lead to novel magnetic materials for application in the electronics or medical fields.

The magnetic properties of the various specimens are examined at room temperature by VSM. **Figure 9** and **Table 2** show magnetic hysteresis curves and data of these specimens, respectively. The hysteresis loops of specimens (I), (II), (III), (IV) and (V) reveal their ferromagnetic behavior. Specimen (II), with X-ray irradiation, has a saturation magnetization (M_s) that is 173 emu/g larger than that of specimen (I) (138 emu/g). Their remanences (M_r) are 64 and 51 emu/g, respectively. TEM images of **Figure 3 (a)** and **(b)** show that the diameter of iron nanograins is approximately 40.4 ± 11.4 nm for specimen (II) and 61.7 ± 3.8 nm for specimen (I). These results demonstrate that hard X-ray irradiation causes the refinement of grain size and also induces oxidation reactions in iron nanograins. For specimens (I) and (II), the coercivity (H_c) is 789 Oe (reduced remanence ratio 0.37) and 324 Oe (reduced remanence ratio 0.37), respectively. The saturation magnetization of PMMA/Fe nanowires (III, IV and V) is 101, 82 and 71 emu/g; the coercivity is 171, 116 and 60 Oe; and remanence is 39, 31 and 13 emu/g, respectively.

The magnetic properties of these specimens are attributed to the size and structure of the iron and iron oxides. For specimens (I) and (II), it is clear that X-ray irradiation induces size refinement and reduction of iron oxide. The Fe_2O_3 phase is reduced to Fe_3O_4 . This is not only the case in specimen (II). Specimens (III) and (IV) are also only reduced to Fe_3O_4 as observed in X-ray diffraction patterns. These nanowires are synthesized under strong magnetic fields, which arranged the nanograins in magnetically preferred orientation.

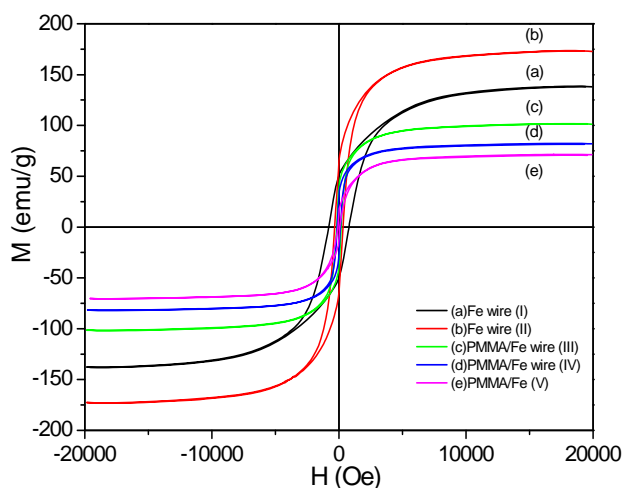


Figure 9. The VSM measurements of (a) Fe nanowires (I), (b) Fe nanowires (II) (after hard X-ray irradiation), (c) PMMA/Fe nanowires (III), (d) PMMA/Fe nanowires (IV) and (e) PMMA/Fe nanowires (V).

Table 2. The VSM measured data of Fe nanowires and PMMA/Fe nanowires.

Specimens	H_c (Oe)	M_r (emu/g)	M_s (emu/g)	$S_r = M_r/M_s$
Fe nanowires (I)	789	51	138	0.37
Fe nanowires (II)	324	64	173	0.37
PMMA/Fe nanowires (III)	171	39	101	0.39
PMMA/Fe nanowires (IV)	116	31	82	0.38
PMMA/Fe nanowires (V)	60	13	71	0.18

The magnetic saturation of iron nanowires and PMMA/iron nanowires is higher than that of the spherical Fe colloids produced by sonochemical synthesis (101 emu/g) [17] or iron nanoparticles produced by metal vapor deposition (55 emu/g) [18]. **Figure 1** shows the effect of the remaining Fe_2O_3 and Fe_3O_4 phases. Both remanence and coercivity are affected by the volume fraction of the Fe_3O_4 phase. The magnetic properties of iron nanowires are similar to nanocrystalline soft materials where the magnetization averages over several grains [19]. The exchange interactions between iron nanograins in nanowires due to agglomeration account for the remanence enhancement and the drop of the coercive field as shown in specimen (II) with respect to the Stoner–Wohlfarth value [20].

4. Conclusions

In summary, iron nanowires and hybrid PMMA/Fe nanowires were successfully synthesized with the

reducing agent NaBH_4 under an externally applied magnetic field with radiation polymerization. The externally applied magnetic field played an important role in the formation of uniform and parallel iron nanowires.

The bamboo-like structure of the iron nanowires could be observed by SEM and HRTEM. An oxide layer formed on the surface of the iron nanowires. XRD results showed that the Fe_2O_3 and Fe_3O_4 phases coexisted in the iron nanowires without X-ray irradiation. When these samples are irradiated by hard X-ray from NSRRC, Fe_3O_4 is the only phase that can be observed. The Fe and O K-edges of XAS were used to distinguish the oxide structures on the surface of the iron nanowires and PMMA/iron nanowires. The results of XAS show the phase transformation of Fe_2O_3 to Fe_3O_4 . Thus, X-ray irradiation will induce Fe_2O_3 phase transformation to Fe_3O_4 and stabilize these iron nanowires. TGA analysis is used here to determine the thermal properties and solid content of these specimens.

Magnetic hysteresis measurements reveal that the iron nanowires displayed ferromagnetic behavior. For the iron nanowires (specimen (II)) prepared after X-ray irradiation, the saturation magnetization is 173 (emu/g) larger than that of the initial iron nanowires (specimen (I)). The saturation magnetization of the iron nanowires and PMMA/iron nanowires is higher than that of spherical Fe colloids produced by sonochemical synthesis or iron nanoparticles produced by metal vapor deposition. Iron nanowires-coated PMMA hybrid materials could be designed to manipulate the magnetic and biocompatibility properties for application in magnetic hyperthermia. This study indicates that X-ray irradiation treatment of these iron nanowires will provide a way to manipulate the structural and magnetic properties of novel hybrid nano-materials.

5. Acknowledgment

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Review Article: Immobilized Molecules Using Biomaterials and Nanobiotechnology

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ABSTRACT

Immobilized molecules using biomaterials and nanobiotechnology is a very interesting topic that touching almost all aspects of our life. It uses the sciences of biology, chemistry, physics, materials engineering and computer science to develop instruments and products that are at the cutting edge of some of today's most promising scientific frontiers. In this review article, the author based on his experience in this arena has tried to focus on some of the supports for immobilization; the most important molecules to be immobilized such as DNA, cells, enzymes, metals, polysaccharides, etc and their applications in medicine, food, drug, water treatment, energy and even in aerospace. He specified a special section on what is new in the arena of supports and technologies used in enzyme immobilization and finally a recommendation by the author for future work with a special attention to up-to-date references.

Keywords: Immobilized molecules, Biotechnology, Enzymes, Biomaterials, Nanobiotechnology

1. Introduction

1.1. Some Important Definitions

1.1.1. Definition of Biotechnology

The European Federation of Biotechnology defined biotechnology as “the integration of natural sciences and engineering in order to achieve the application of organisms, cells, parts thereof and molecular analogues for products and services” [1]. In other words, Biotech applications can be divided into 5 key sectors: **biomedicine, bioagriculture, industrial biotechnology, bioenergy, and bioenvironment.**

1.1.2. Definition of Immobilization

An immobilized molecule is one whose movement in space has been restricted either completely or to a small limited region by attachment to a solid structure. In general the term immobilization refers to the act of the limiting movement or making incapable of movement i.e., retard the movement [2].

1.2. History of Immobilization

Immobilization is a natural phenomenon existing in the universe. Microorganisms in nature are irregularly distributed and often exist in Biofilms. **Biofilms are surface-attached microbial** communities consisting of mul-

tiple layers of cells embedded in hydrated matrices [3]. Biofilms were first extensively studied during the 1940s but it was not until the 1970s that it was appreciated that their formation occurs in almost all natural environments. A rock immersed in a stream, an implant in the human body, a tooth, a water pipe or conduit, etc. are all sites where Biofilms develop [4]. This natural phenomenon encouraged humans to utilize it for his services.

1.3. What Can We Immobilize?

Many molecules have been immobilized and the majority of them are biomolecules due to their biological and biomedical applications. The following are examples of some of these molecules:

- **Proteins:**

- Enzymes, antibodies, antigens, cell adhesion molecules and “Blocking” proteins

- **Peptides:**

- Substances composed of amino acids

- **Drugs:**

- Anticancer agents, antithrombogenic agents, antibiotics, contraceptives, drug antagonists and peptide/protein drugs

- **Saccharides:**

- Sugars, oligosaccharides and polysaccharides

- **Lipids:**

- Fatty acids, phospholipids, glycolipids and any fat-like substances.

- **Ligands:**

- Hormone receptors, cell surface receptors, avidin and biotin
- In immunology, small molecules that are bound to another chemical group or molecule

- **Nucleic acids and nucleotides:**

- DNA, RNA
- High MW substances formed of sugars, phosphoric acid, and nitrogen bases (purines and pyrimidines).

- **Others:**

- Conjugates or mixtures of any of the above

1.4. Methods of Immobilization

The methods of immobilization of the different molecules are almost the same. However, according to **Cao, L. 2005** [5] there is no general universally applicable method of certain molecule immobilization. As enzyme molecules alone or in combination with drugs, antibodies and antigens, are the most used in industries, *we will be focusing on the immobilization techniques used for enzymes* as a model of other immobilized molecules. The enzyme market in 2005 was around **2.65 billion dollars**, with an expected annual growth of more than 9% [6]. On the industrial level, 75% of the enzymes were used, which is around **2 billion dollars**.

However, expensive enzymes are not favored to be used in industries in the Free State as they are difficult to be separated from the products (**Figure 1a**) and conse-

quently are lost after the first use. They were alternatively immobilized on solid supports (**Figure 1b**) so that they can be easily separated from the products by simple filtration or using a fluidized magnetized bed reactor system [7-14].

The main advantage for enzyme immobilization is the easy separation of the enzyme from the reaction mixture (substrates and products) and its reusability for tens of time, which reduces the enzyme and the enzymatic products cost tremendously. Beside this splendid advantage, the immobilization process imparts many other advantages to the enzyme such as:

- The ability to stop the reaction rapidly by removing the enzyme from the reaction solution (or vice versa)
- Product is not contaminated with the enzyme
- Easy separation of enzyme from the product (especially useful in food and pharmaceutical industries)
- Enhancement of enzyme stability against pH, temperature, solvents, contaminants, and impurities.

Immobilization provides a physical support for enzymes, cells and other molecules. Immobilization of enzymes is one of the main methods used to stabilize free enzymes [7,8]. The support material and the main methods of immobilization are key parameters in enzyme immobilization. There are *five principal methods for immobilization* of enzymes and cells (adsorption, covalent, entrapment, encapsulation and crosslinking) and no one method is perfect for all molecules or purposes. However, **Katzbauer and Moser, 1995** [15] represented a classification of combination between these methods.

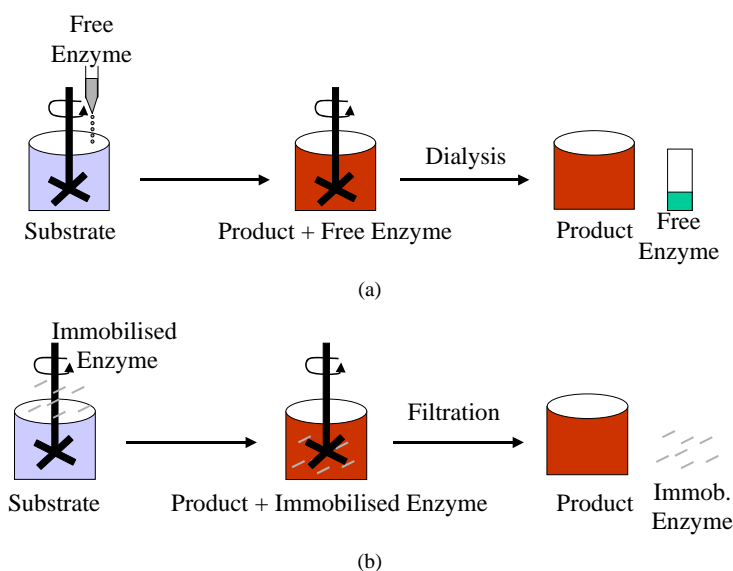


Figure 1. Schematic diagram of free and immobilized enzyme reactions. (a) Reaction of free enzyme with substrate and formation of product, which has to be separated via dialysis; (b) Reaction of immobilized enzyme with substrate and formation of product, which can be separated via filtration or using a fluidized magnetized bed reactor system.

1.4.1. Adsorption

Immobilization by adsorption is the simplest method and involves reversible surface interactions between enzyme and support material as shown in **Figure 2**. The procedure of adsorption consists of mixing together the biological component(s) and a support with adsorption properties, under suitable conditions of pH and ionic strength for a period of incubation, followed by collection of the immobilized material and extensive washing to remove the unbound biological components. The first industrially used immobilized enzyme was prepared by adsorption of amino acid acylase on DEAE-cellulose [16]. **Menaa *et al.* (2008a)** [17] reported the role of hydrophobic surfaces of nanoporous silica glasses on protein folding enhancement.

Advantages of enzymes immobilized using the adsorption technique:

- **Reversibility**, which enables not only the purification of proteins but also the reuse of the carriers;
- **Simplicity**, which enables enzyme immobilization under mild conditions;
- **Possible high retention of activity** because there is no chemical modification [18];
- **Cheap and quick** method;
- **No chemical changes** to the support or enzyme occurs.

Disadvantages of enzymes immobilized using the adsorption technique:

- The immobilized enzymes prepared by adsorption tend to leak from the carriers, owing to the relatively weak interaction between the enzyme and the carrier, which can be destroyed by desorption forces such as high ionic strength, pH, etc,
- Contamination of product,
- Non-specific binding,
- Overloading on the support and
- Steric hindrance by the support.

Consequently, a number of variations have been developed in recent decades to solve this intrinsic drawback. Examples are adsorption–cross-linking; modification–adsorption; selective adsorption–covalent attachment;

and adsorption–coating, etc. For more details, the reader is recommended to read the book of **Cao L, 2005** [5].

1.4.2. Covalent Binding

This method of immobilization involves formation of a covalent bond between the enzyme and support material as shown in **Figure 3**. Covalent bonds usually provide the strongest linkages between enzyme and carrier, compared with other types of enzyme immobilization methods. Thus, leakage of enzyme from the matrix used is often minimized with covalently bound immobilized enzymes [5]. The bond is normally formed between functional groups present on the surface of the support and functional groups belonging to amino acid residues on the surface of the enzyme.

Multi-step immobilization is one of the technologies to enhance enzyme covalent immobilization [19]. There are many reaction procedures for coupling an enzyme to a support via covalent bond however, most reactions fall into the following categories: formation of an isourea linkage; formation of a diazo linkage; formation of a peptide bond or an alkylation reaction as shown in **Table 1**.

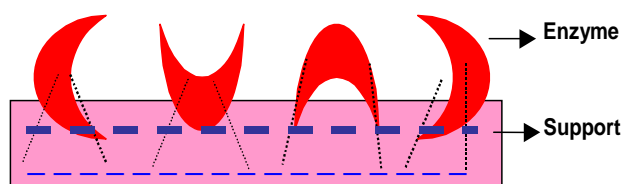


Figure 2. Immobilization of enzymes using the adsorption technique.

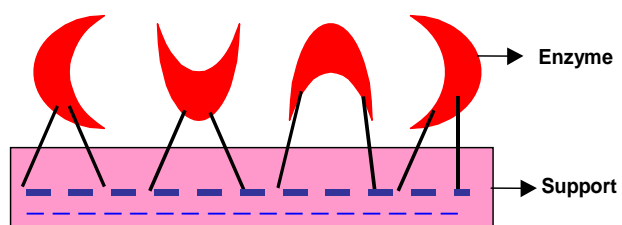


Figure 3. Immobilization of enzymes using the covalent technique.

Table 1. Different methods for covalent binding of enzymes to supports.

Reaction	Support – Enzyme Linkage
Diazotization	SUPPORT--N=N---ENZYME
Alkylation and arylation	SUPPORT--CH ₂ -NH---ENZYME SUPPORT--CH ₂ -S---ENZYME
Schiff's base formation	SUPPORT---CH=N---ENZYME
Amide bond formation	SUPPORT---CO-NH---ENZYME
Amidation reaction	SUPPORT---CNH-NH---ENZYME
Thiol-Disulfide interchange	SUPPORT---S-S---ENZYME
Carrier binding with bifunctional reagents	SUPPORT---O(CH ₂) ₂ N=CH(CH ₂) ₃ CH=N---ENZYME

Advantages of enzymes immobilized using the covalent technique:

- **No leakage** of enzyme.
- The enzyme can be easily in contact to substrate due to the localization of enzyme on support materials.
- Increase of the thermal stability.

Disadvantages of enzymes immobilized using the covalent technique:

- **The cost is quite high** as the good supports are very expensive (e.g. Eupergit C and Agaroses).
- Loss of enzyme activity (e.g. mismatched orientation of enzyme on the carriers such as involvement of active centre in the binding).

1.4.3. Entrapment

Immobilization by entrapment differs from adsorption and covalent binding as shown in **Figure 4** in that enzyme molecules are free in solution, but restricted in movement by the lattice structure of a gel [20]. The porosity of the gel lattice is controlled to ensure that the structure is tight enough to prevent leakage of enzyme or cells, yet at the same time allows free movement of substrate and product. The support also acts as a barrier and can be advantageous as it protects the immobilized enzyme from microbial contamination by harmful cells, proteins, and enzymes in the microenvironment [21].

Entrapment can be achieved by mixing an enzyme with a polyionic polymer material, such as carrageenan, and by crosslinking the polymer with multivalent cations, e.g. hexamethylene diamine, in an ion-exchange reaction to form a lattice structure that traps the enzymes, this is termed ionotropic gelations.

Advantages of enzymes immobilized using the entrapment technique:

- **Enzyme loading is very high**

Disadvantages of enzymes immobilized using the entrapment technique:

- **Enzyme leakage** from the support.
- **Diffusion** of the substrate to the enzyme and of the product away from the enzyme (**diffusion limitation**).

1.4.4. Encapsulation

Encapsulation of enzymes as shown in **Figure 5** can be achieved by enveloping the biological components within various forms of semipermeable membranes [22]. It is similar to entrapment in that the enzyme is free in solution, but restricted in space. Large proteins or enzymes can not pass out of, or into the capsule, but small substrates and products can pass freely across the semipermeable membrane. Many materials have been used to construct microcapsules varying from 10-100 μm in diameter. For example, nylon and cellulose nitrate have proven popular. Ionotropic gelation of alginates

have proven its efficacy as well for **encapsulation of drugs, enzymes and cells** [23]. On the nano scale level, **Menaa et al., 2008b, 2009 & 2010** [24-26] used Silica-based nanoporous sol-gel glasses for the study of encapsulation and stabilization of some proteins.

Advantages of enzymes immobilized using the encapsulation technique:

- The enzymes could be encapsulated inside the cell.
- Possibility of coimmobilization. Where cells and/or enzymes may be immobilized in any desired combination to suit particular applications.

Disadvantages of enzymes immobilized using the entrapment technique:

- The problems associated with diffusion are acute and may result in **rupture of the membrane** if products from a reaction accumulate rapidly.

1.4.5. Crosslinking

This type of immobilization is support-free as shown in **Figure 6** and involves joining enzyme molecules to each other to form a large, three-dimensional complex structure, and can be achieved by chemical or physical methods [19]. Chemical methods of crosslinking normally

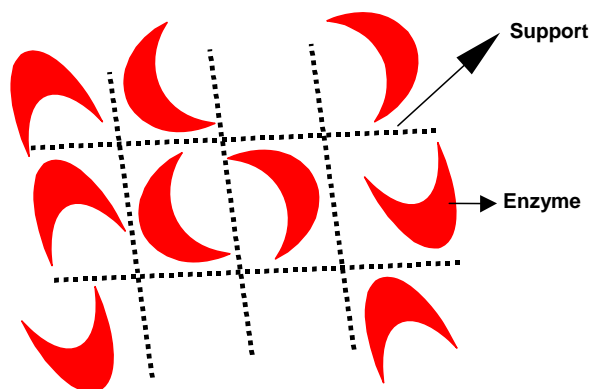


Figure 4. Immobilization of enzyme using the entrapment technique.

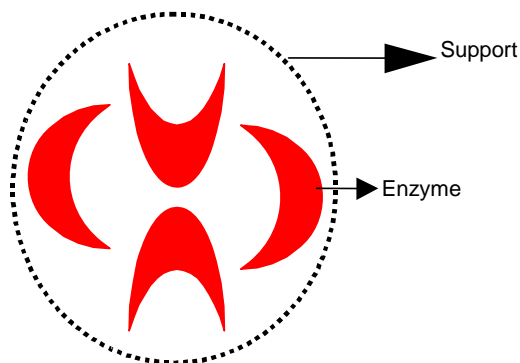


Figure 5. Immobilization of enzymes using the encapsulation technique.

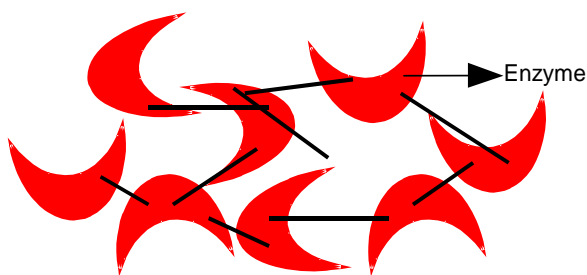


Figure 6. Crosslinking technique.

involve covalent bond formation between the enzymes by means of a bi- or multifunctional reagent, such as glutaraldehyde, dicarboxylic acid or toluene diisocyanate. Flocculating agents, such as polyamines, polyethyleneimine, polystyrene sulfonates, and various phosphates, have been used extensively to cross-link cells using physical bonds. Crosslinking is rarely used as the only means of immobilization, because *poor mechanical properties* of the aggregates *are severe* limitations. Crosslinking is most often used to enhance the other methods of immobilization described.

Advantages of enzymes immobilized using the crosslinking technique:

- The immobilization is *support-free*.
- Cross-linking between the same enzyme molecules stabilises the enzymes by increasing the rigidity of the structure

Disadvantages of enzymes immobilized using the crosslinking technique:

- **Harshness of reagents** of crosslinking is a limiting factor in applying this method to many enzymes.
- The enzyme may partially lose activity or become totally inactivated in case the cross-linking reagent reacted across the active site.

1.5. Examples of Matrices and Shapes for Immobilization

Matrices for immobilization can be classified according to their chemical composition as organic and inorganic supports. The former can be further classified into natural and synthetic matrices as in **Table 2** [27].

The shape of the carrier can be classified into two types, *i.e.* irregular and regular shapes such as (A): beads; (B): fibres; (C): hollow spheres; (D): thin films; (E): discs and (F): membranes. Selection of the geometric properties for an immobilized molecule is largely dependent on the peculiarity of certain applications.

Table 2. Chemical classification of enzyme matrices.

Organic	Inorganic
<p><u>Natural polymers</u></p> <p><u>Polysaccharides</u></p> <p>Cellulose</p> <p>Dextran</p> <p>Starch</p> <p>Agar and agarose</p> <p>Alginate</p> <p>Carrageenans</p> <p>Chitin and chitosan</p> <p><u>Proteins</u></p> <p>Collagen</p> <p>Gelatin</p> <p>Albumin</p> <p>Ferritin</p> <p><u>Synthetic polymers</u></p> <p>Polystyrene</p> <p>Polyacrylate and polymethacrylate</p> <p>Polyacrylamides</p> <p>Hydroxyalkyl methacrylate</p> <p>Vinyl polymer</p> <p>Maleic anhydride polymer</p> <p>Polyethyleneglycol</p> <p>Aldehyde-based polymer</p>	<p><u>Minerals</u></p> <p>Attapulgit clays</p> <p>Bentonite</p> <p>Kieselgur</p> <p>Pumic stone</p> <p>Hornblend</p> <p>Diatomaceous earth</p> <p>Sand</p> <p><u>Fabricated materials</u></p> <p>Non-porous glass</p> <p>Controlled pore glass</p> <p>Controlled pore metal oxides</p> <p>Alumina catalyst</p> <p>Porous silica</p> <p>Silochrome</p> <p>Iron oxide</p> <p>Stainless steel</p>

Gel disks are widely used in the literature. Researchers usually use the casting method, e.g. a Petri dish, to make a single film of gel and then cut it into disks using cork borers. **Elnashar *et al.*, 2005** [28], invented a new equipment to make many uniform films in one step and with high accuracy using the equipment “Parallel Plates” as shown in **Figure 7**.

Gel beads are mostly used in industries as they have the largest surface area and can be formed by many techniques such as the interphase technique, ionic gelation methods, dripping method and the Innotech Encapsulator [7,10]. The Innotech Encapsulator as shown in **Figure 8** has the advantage of high bead production (50 – 3000 beads per second depending on bead size and encapsulation-product mixture viscosity), which is suitable for the scaling up production on the industrial scale.

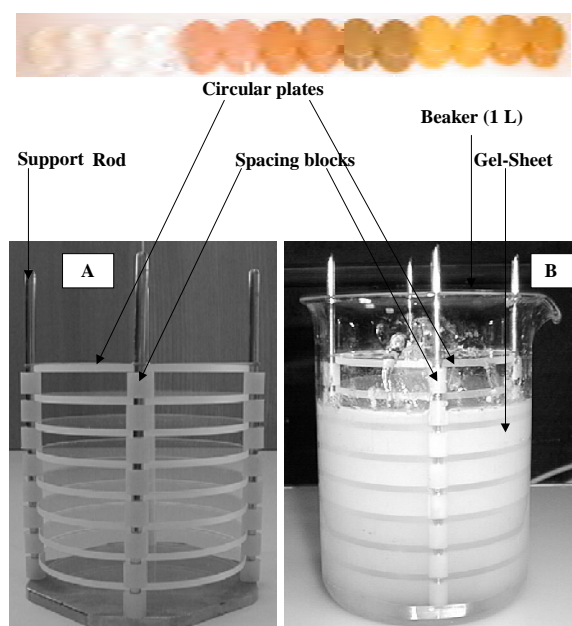


Figure 7. Parallel plates equipment for making uniform k-carrageenan gel disks.



Figure 8. Innotech Encapsulator IE-50 R.

1.6. Properties of Matrices for Immobilization

The supports on which molecules such as enzymes, antibodies, antigens, etc will be immobilized are of great interest. The term support or media is usually understood to refer to a combination of a ligand that is firmly attached often by covalent means, and a solid insoluble matrix. These supports have to exhibit good chemical and physical stability and contain available functional groups to bind to the active molecule. To use a support for immobilization of active molecules such as enzymes, a range of fundamental properties are required, which are summarised as follows [20].

- a) Availability of matrix from a reliable commercial source
- b) Matrix has an abundance of easily derivatizable functional groups
- c) Matrix has good mechanical and chemical stability
- d) Matrix has good capacity for the target molecule
- e) Matrix material is “user friendly”

2. Applications of Immobilized Molecules

2.1. Drug Delivery Systems

Advanced drug delivery systems (ADDS) have found applications in many biomedical fields [29,30]. Drug delivery is a combination of material science, pharmaceuticals and biology [31]. Adoption of different types of membranes in ADDS has made it possible to release drug in an optimal fashion according to the nature of a disease [32]. Examples of drug delivery systems include glucose-sensitive insulin and drug loaded magnetic nanoparticles.

2.1.1. Development of Glucose-Sensitive Insulin

The swelling or shrinking of smart hydrogel beads in response to small changes in pH or temperature can be used successfully to control drug release, because the diffusion of the drug out of the beads depends on the gel state [33].

Drug-delivery systems in which a drug is liberated in response to a chemical signal (*e.g. insulin release in response to rising glucose concentration*) can be achieved using this system. The exposure of a glucose-sensitive insulin releasing system to glucose resulted in the oxidation of glucose to gluconic acid and thus a decrease in the pH, protonation and shrinking of the polymer, leading to an increased release of insulin. The polymer swells in size at normal body pH (pH = 7.4) and closes the gates. It shrinks at low pH (pH = 4) when the blood glucose level increases, thus opening the gates and releasing the insulin from the nanoparticles [34].

2.1.2. Drug Loaded Magnetic Nanoparticles

Nanotechnology offers the means to send the drugs to

targeted sites, and has the drug released in a controlled manner, which reduce side effects due to lower dosage and minimize or prevent drug degradation by using pathways other than gastrointestinal. Magnetic nanoparticles are recently applied in various fields such as MRI imaging, water treatment, hyperthermia and drug delivery systems. Drug loaded magnetic nanoparticles (DLMNP) have several advantages such as: small particle size; large surface area; magnetic response; biocompatibility and non-toxicity. DLMNP is introduced through injection and directed with external magnets to the right organ, which requires smaller dosage because of targeting, resulting in fewer side effects.

Recently, **Yu et al., 2008** [35] reported a novel *In Vivo* strategy for combined cancer imaging and therapy by employing thermally cross-linked superparamagnetic iron oxide nanoparticles as a drug-delivery carrier. Whereas, **Kettering et al., 2009** [36] used magnetic iron nanoparticles with cisplatin adsorbed in them for drug release in magnetic heating treatments for *cancer*.

2.2. Enzyme-Linked Immunosorbent Assays (ELISA)

ELISA is a test used as a general screening tool for the detection of antibodies or antigens in a sample [37]. ELISA technology links a measurable enzyme to either an antigen or antibody. The procedure for detection of Ab in patient's sample as follows:

- Immobilize Ag on the solid support (well)
- Incubate with patient sample
- Add antibody-enzyme conjugate
- Amount of antibody-enzyme conjugate bound is proportional to amount of Ab in the sample
- Add substrate of enzyme
- Amount of color is proportional to amount of Ab in patient's sample.

However, ELISA technique in some cases is regarded as time consuming and it needs special equipment to run the assay (not portable). Thus many techniques have been developed to fasten the process such as that of **Xin et al., 2009** [38], where he developed a chemiluminescence enzyme immunoassay using magnetic particles to monitor 17 β -estradiol (E2) in environmental water samples. Another technique is using simple/rapid (S/R) test. The development of simple/rapid S/R tests has been extended from pregnancy detection of HIV antibodies in whole blood in addition to serum and plasma [39].

2.3. Antibiotics Production

Penicillins are the most widely used β -lactam antibiotics, with a share of about **19 % of the estimated world-wide antibiotic market (Table 3)** [8,27].

Production of antibiotics is one of the key areas in the

field of applied microbiology. The conventional method of production is in stirred tank batch reactors. Since it is a no growth associated process, it is difficult to produce the antibiotic in continuous fermentations with free-cells. But it is a suitable case for cell immobilization, since growth and metabolic production can be uncoupled without affecting metabolite yields. Therefore, several attempts have been made to immobilize various microbial species on different supports matrices for antibiotic production. The most widely studied system is the production of penicillin G using immobilized cells of *Penicillium chrysogenum* [4]. In a recent study by **Elnashar et al.**, they were successful to covalently immobilize penicillin G acylase on carrageenan modified gels with retention of 100% activity after 20 reuses [9].

2.4. Medical Applications Particularly in Therapy

Medical applications of immobilized enzymes include diagnosis and treatment of diseases, among those enzyme replacement therapies, as well as artificial cells and organs, and coating of artificial materials for better biocompatibility [41]. Examples of potential medical uses of immobilized enzyme systems are listed below. For more applications, readers are encouraged to read the review article of **Soetan et al., 2010** [42], where he reviewed the biochemical, biotechnological and other applications of enzymes.

- **Asparaginase** (3.5.1.1) for leukemia
- **Arginase** (3.5.3.1) for cancer
- **Urease** (3.5.1.5) for artificial kidney, uraemic disorders
- **Glucose oxidase** (1.1.3.4) for artificial pancreas
- **Carbonate dehydratase** (4.2.1.1) and catalase (1.11.1.6) for artificial lungs
- **Glucoamylase** (3.2.1.3) for glycogen storage disease
- **Glucose-6-phosphate dehydrogenase** (1.1.1.49) for glucose-6-phosphate dehydrogenase deficiency
- **Xanthine oxidase** (1.1.3.22) for Lesch-Nyhan disease
- **Phenylalanine ammonia lyase** (4.3.1.5) for phenylketonuria
- **Urate oxidase** (1.7.3.3) for hyperuricemia
- **Heparinase** (4.2.2.7) for extracorporeal therapy procedures

In addition to the above applications, we will focus the light on some important applications as solving the problem of lactose Intolerant people, production of fructose for diabetics and for people on diet regimen, and treatment of rheumatoid arthritis and joint diseases.

2.4.1. Solving the Problem of Lactose Intolerant People

β -galactosidase is widely used in milk industries for hydrolysis of lactose to glucose and galactose. Lactose is the main carbohydrate contained in milk at a concentration between 5% and 10% (w/v) depending on the source of milk [43]. Lactose could also be found in whey permeate at higher concentrations. The consumption of foods with a high content of lactose is causing a medical problem for **almost 70% of the world population**, especially in the developing countries, as the naturally present enzyme (β -galactosidase) in the human intestine, loses its activity during lifetime [44]. Undigested lactose in chyme retains fluid, bacterial fermentation of lactose results in production of gases, diarrhoea, bloating and abdominal cramps after consumption of milk and other dairy products.

Unfortunately, there is **no cure to "lactose intolerance"**. This fact, together with the relatively low solubility and sweetness of lactose, has led to an increasing interest in the development of industrial processes to hydrolyze the lactose contained in dairy products (milk and whey) with both the free and immobilized conditions [45]. The studies have shown that glucose and galactose, the two monosaccharides hydrolyses of lactose (products hydrolyzed from lactose), are four times sweeter than lactose, more soluble, more digestible [46], and can be consumed by 'lactose intolerant' people. Interesting results of immobilized β -galactosidase on thermostable biopolymers of grafted carrageenan were obtained recently by **Elnashar and Yassin** [10,13].

2.4.2. Fructose for Diabetics and for People on Diet Regimen

People on diet regimen and patients suffering from diabetes are highly recommended to consume fructose rather than any other sugar. Fructose can be produced from starch by enzymatic methods involving α -amylase, amyloglucosidase, and glucose isomerase, resulting in the production of a mixture consisting of oligosaccharides (8%), fructose (45%), and glucose (50%) [47]. However, separation of fructose from this high content fructose syrup is costly and thus makes this method uneconomical. In industries, inulinases are used to produce 95% of pure fructose after one step of the enzymatic hydrolysis of inulin. Industrial inulin hydrolysis is carried out at 60 °C to prevent microbial contamination and also because it permits the use of higher inulin substrate concentration due to increased solubility. **Elnashar et al., 2009** and **Danial et al., 2010**, have succeeded recently to produce a thermostable inulinolytic immobilized enzyme, which would be expected to play an important role in food and chemical industries, in which fructose syrup is

widely applied [7,10].

2.4.3. Treatment of Rheumatoid Arthritis and Joint Diseases

Superoxide dismutase (SOD) and catalase (CAT) have been encapsulated in biodegradable microspheres (MS) to obtain suitable sustained protein delivery [48]. A modified water/oil/water double emulsion method was used for poly (D,L-lactide-co-glycolide) (PLGA) and poly (D, L-lactide) PLA MS preparation co-encapsulating mannitol, trehalose, and PEG400 for protein stabilization. SOD release from PLGA MS may be potentially useful for long-term sustained release of the enzyme for the treatment of rheumatoid arthritis or other intra-articular and joint diseases (inflammatory manifestation).

2.5. Non Medical Applications of Immobilized Enzymes

2.5.1. Treatment of Pesticide-Contaminated Waste

Application of pesticide in agriculture serves to lower the cost of production, increase crop yields, provide better quality produce and also reduce soil erosion. Although pesticides are toxic and have adverse effect on human health and the environment, their use is inevitable in many cases as an effective means of controlling weeds, insect, and fungus, parasitic and rodent pests. One of the most important technologies to be applied for this approach is immobilized enzyme. The immobilized enzyme is capable of breaking down a range of pesticide-contaminated waste as organophosphate insecticides [49,50].

2.5.2. Neutralizing Dangerous Chemical Gases or Vapors

The use of immobilized enzymes in the national security arena has shown to be promising. For example, they could include infiltrating items such as air filters, masks, clothing, or bandages with the concentrated immobilized enzymes to neutralize dangerous chemical gases or vapors [51].

2.6. Purification of Proteins

Protein purification is an important objective in industrial enzymes in order to increase the enzyme's specific activity and to obtain an enzyme in its pure form for a specific goal. Affinity ligands is the most used technique for purification of target molecules as it can reduce the number of chromatographic steps in purification procedures to one or two steps. Immobilization of affinity ligands to an insoluble support can be a powerful tool in isolation of particular substances (e.g. protein) from a complex mixture of proteins. Some examples of affinity ligands are immobilized carbohydrate-binding proteins and immobilized metal ions. Another technique for protein purifica-

tion is using Electric field gradient focusing (EFGF). For more information on the principles and methods of protein purification, readers should refer to the **“Handbook: Purifying challenging proteins: principles and methods” in 2007** [52].

2.6.1. Immobilized Carbohydrates-Binding Proteins

Purification of proteins could be performed using immobilized carbohydrates such as mannose, lactose and melibiose. For example, immobilized lactose on sepharose 4B™ will be selective for purification of lactase from a mixture of other proteins. More information on this technique can be found in the book of **Hermanson *et al.*, 1992** “Immobilized affinity ligand techniques” [53].

2.6.2. Electric Field Gradient Focusing (EFGF)

Electric field gradient focusing is a member of the family of equilibrium gradient focusing techniques (e.g gel electrophoresis). It depends on an electric field gradient and a counter-flow to focus, concentrate and separate charged analytes, such as peptides and proteins. Since analytes with different electrophoretic mobilities have unique equilibrium positions, EFGF separates analytes according to their electrophoretic mobilities, similar to the way isoelectric focusing (IEF: electrophoresis is a pH gradient where the cathode is at a higher pH value than the anode) separates analytes according to isoelectric points. The constant counter flow is opposite to the electrophoretic force that drives the analytes. When the electrophoretic velocity of a particular analyte is equal and opposite to the velocity of the counter flow, the analyte is focused in a narrow band because at this position the net force on it is zero.

However, EFGF avoids protein precipitation that often occurs in IEF when proteins reach their isoelectric points and, therefore, can be applied to a broad range of proteins. **Sun (2009)** [54] in his Ph.D. thesis demonstrated that protein concentration exceeding 10,000-fold could be concentrated using such devices.

2.7. Extraction of Biomolecules Using Magnetic Particles

The traditional methods for biomolecules purification such as centrifugation, filtration, and chromatography can today be replaced by the use of magnetic particles. They are reactive supports for biomolecules capturing. Their use is simple, fast, and efficient for the extraction and purification of biomolecules. In the biomedical field, numerous publications deal with the use of magnetic particles for biomolecule extraction [55], cell sorting [56], and drug delivery [57]. Magnetic beads are widely used in molecular biology [58], medical diagnosis [59], and medical therapy [55].

The major application concerns the extraction of bio-

molecules such as proteins [60], antibodies, and nucleic acids [61]. Magnetic beads carrying antibodies are also used for specific bacteria [55] and virus captures [58]. **Krupey in 1994** [62] patented a method for virus capture process. The method was based on interactions between viruses and anionic polymers, leading to the precipitation of complexes by charge neutralization. After the capture step, viruses were extracted by centrifugation. At the current time, to our knowledge, only one method using magnetic beads has been published recently [63]. In these studies, some DNA and RNA viruses were concentrated more than 100 and 1000 times, respectively, using polyethyleneimine (PEI)-conjugated magnetic beads.

2.8. Heavy Metals Removal

Heavy metal pollution is an environmental problem of worldwide concern. Several industrial wastewater streams may contain heavy metals such as; Pb, Cr, Cd, Ni, Zn, As, Hg, Cu, Ag. Traditionally, precipitation, solvent extraction, ion-exchange separation and solid phase extraction are the most widely used techniques to eliminate the matrix interference and to concentrate the metal ions. Many materials have been used to remove them such as sorbents [64] (e.g. silica, chitosan, sponge, etc) and biosorbents (e.g. immobilized algae) [65].

Biosorbents: can be defined as the selective sequestering of metal soluble species that result in the immobilization of the metals by microbial cells such as cyanobacteria. It is the physicochemical mechanisms of inactive (*i.e.* non-metabolic) metal uptake by microbial biomass. Metal sequestering by different parts of the cell can occur via various processes: complexation, chelation, coordination, ion exchange, precipitation, reduction. Size of immobilized bead for metals removal is a crucial factor for use of immobilized biomass in bio-sorption process. It is recommended that beads should be in the size range between 0.7 and 1.5 mm, corresponding to the size of commercial resins meant for removing metal ions. **Abdel Hameed and Ebrahim, 2007** [63] in their review article, has revealed some of the immobilized algae on different matrices that have potential in heavy metals removal due to its high uptake capacity and abundance.

2.9. Production of Biosensors

Biosensors are chemical sensors in which the recognition system utilizes a biochemical mechanism [66]. A biosensor is a sensing device made up of a combination of a specific biological element and a transducer. The “specific biological element” such as antibodies [67], enzymes [68], bacteria [69,70] and DNA [71] recognizes a specific analyte such as pollutions (toxicity caused by pesticides, phenols, mercury, arsenic, etc) and the changes in the biomolecules are usually converted into

electrical signal (which is in turn calibrated to a certain scale) by a transducer.

2.10. Production of Biodiesel

The idea of using biodiesel as a source of energy is not new [72], but it is now being taken seriously because of the escalating price of petroleum and, more significantly, the depletion of fossil fuels (oil and gas) within the next 35 years and the emerging concern about global warming that is associated with burning fossil fuels [73]. Biodiesel is much more environmentally friendly than burning fossil fuels, to the extent that governments may be moving towards making biofuels mandatory [74]. The global market survey of biodiesel has shown a tremendous increase in its production.

Biodiesel is made by chemical combination of any natural oil or fat with an alcohol such as methanol and a catalyst (e.g. lipases) for the transesterification process. Transesterification is catalyzed by acids, alkalis [75] and lipase enzymes [76]. Use of lipases offers important advantages as it is more efficient, highly selective, involves less energy consumption (reactions can be carried out in mild conditions), and produces less side products or waste (*environmentally favorable*). However, it is not currently feasible because of the *relatively high cost of the catalyst* [77].

On the industrial level, a number of methods for the immobilization of lipases on solid supports have been reported [78]. Commercially available lipases are supplied both as lyophilised powders, which contain other components in addition to the lipase [79]. The immobilized lipases most frequently used for biodiesel production are lipase B from *Candida Antarctica* [80]. This is supplied by Novozymes under the commercial name **Novozym 435®** (previously called SP435) and is immobilized on an acrylic resin. The *Mucor miehei* commercial lipase (Lipozyme IM60 – Novozym) immobilized on a macroporous anionic exchange resin has also been extensively used for the same purpose [81].

2.11. Life Detection and Planetary Exploration

Analytical techniques based on mass spectrometry have been traditionally used in space science. Planetary exploration requires the development of miniaturized apparatus for in situ life detection. Recently, a new approach is gaining acceptance in the space science community: the application of the well-known, highly specific, antibody–antigen affinity interaction for the detection and identification of organics and biochemical compounds. Antibody microarray technology allows scientists to look for the presence of thousands of different compounds in a single assay and in just one square centimeter. The detection of organic molecules of unam-

biguous biological origin is fundamental for the confirmation of present or past life.

Preservation of biomarkers on the antibody stability under space environments, smaller biomolecules, such as amino acids, purines, and fatty acids, are excellent biomarkers in the search for *life on Mars*, but they may be much less resistant to oxidative degradation. Recent work by **Kminek and Bada, 2006** [82] showed that amino acids can be protected from radiolysis decomposition as long as they are shielded adequately from space radiation. They estimated that it is necessary to drill to a depth of 1.5 to 2 m to detect the amino acid signature of life that became extinct about *three billion years ago*. A microfabricated capillary [83] electrophoresis device (kind of new immobilization technology) for amino acid chirality determination was developed for extraterrestrial exploration [84]. Recently, antibody microarray, a new immobilization technology that kept the stability of antibody under space environment allowed it to be applied for planetary exploration Exomars mission [85].

3. Recent Advances in Supports and Technologies used in Enzyme Immobilization

In the search for suitable supports for enzyme immobilization, it was found that physical and chemical properties (e.g. pore size, hydrophilic/hydrophobic balance, aquaphilicity and surface chemistry) of support could exert effect on enzyme immobilization and its catalytic properties [86]. Thus there was a need for new immobilization techniques/supports to avoid such shortcomings [19]. The following are some examples of the recent carriers and technologies used for enzyme immobilization.

3.1. New Carriers Used in Immobilization

3.1.1. New Carriers Used in Immobilization

Over the last few years, mesoporous support such as silica and silicates having pore size of 2–50 nm has been developed and being considered as one of the most promising carriers for enzyme immobilization [87–91]. The exploitation of novel carriers that enable high enzyme loading and activity retention has become the focus of recent attention [92]. The large surface areas and greater pore volumes of these materials could enhance the loading capacity of an enzyme and the large pores in the support facilitate transport of substrate and product [93].

Functional mesoporous material resulted in exceptionally high immobilization efficiency with enhanced stability, while conventional approaches yielded far lower immobilization efficiency [94]. Additionally, the increase in the thermal stability of immobilized enzyme indicated that *protein inside a confined space could be stabilized by some folding forces* which did not exist in proteins in

bulk solutions [95]. Confinement of the support nanopore could be similar to the macromolecular crowding [96], and could also stabilize the enzyme at high temperature.

Nanoporous gold [97] and nanotube [98,99] have also been used to immobilize enzymes. Most of the obtained immobilized enzymes were used in the electrode preparation and biosensor applications. The modified porous gold electrode shows an overall increased signal, and therefore a better detection limit and higher sensitivity when used as sensors.

3.1.2. Magnetic Hybrid Support

The use of magnetic supports for enzyme immobilization enables a rapid separation in an easily stabilized fluidized bed reactor for continuous operation of enzyme. It can also reduce the capital and operation costs [100]. Due to the functionalization [101] of enzyme and its suitable microenvironment, magnetic materials were often embedded in organic polymer or inorganic silica to form hybrid support [102]. Recently, because of the low enzyme loading on the conventional magnetic beads, further attention was paid to the magnetic mesoporous support [103]. Magnetite mesoporous silica hybrid support was fabricated by the incorporation of magnetite to the hollow mesoporous silica shells, which resulted in the perfect combination of mesoporous materials properties with magnetic property. The produced hybrid support has shown to improve the enzyme immobilization [104].

3.2. New Technologies for Enzyme Immobilization

3.2.1. Single Enzyme Nanoparticles

In the field of industrial enzymes, there is a great research for improving the enzyme stability under harsh conditions. As an innovative way of enzyme stabilization, "single-enzyme nanoparticles (SENs)" technology was rather attractive because enzymes in the nanoparticle exhibited very good stability under harsh conditions [107] have developed armored SENs that surround each enzyme molecule with a porous composite organic/ inorganic network of less than a few nanometers thick. They significantly stabilized chymotrypsin and trypsin and the protective covering around chymotrypsin is so thin and porous that a large mass transfer limitation on the substrate could not take place.

Yan *et al.* (2006) [106] provided a simple method that yields a single enzyme capsule with enhanced stability, high activity and uniformed size. The 2-step procedure including surface acryloylation and in situ aqueous polymerization to encapsulate a single enzyme in nanogel to provide robust enzymes for industrial biocatalysis. The immobilized horseradish peroxidase (HRP) exhibited similar biocatalytic behavior (K_m and k_{cat}) to the free

enzyme. However, the immobilization process significantly improved the enzyme's stability at high temperature in the presence of polar organic solvent.

3.2.2. Enzymatic Immobilization of Enzyme

The use of green chemistry rather than using harsh chemicals is one of the main goals in enzyme industries to avoid the partial denaturation of enzyme protein. An emerging and novel technology is to fabricate solid protein formulations [108,109]. As model proteins, enhanced green fluorescent protein (EGFP) and glutathione S-transferase (GST) were tagged with a neutral Gln-donor substrate peptide for MTG (Leu-Leu-Gln-Gly, LLQG-tag) at their C-terminus and immobilized onto the casein-coated polystyrene surface [108].

Luciferase (Luc) and glutathione-S-transferase (GST) ybbR-fusion proteins were immobilized onto PEGA resin retaining high levels of enzyme activity using phosphopantetheinyl transferase (Sfp) mediating site-specific covalent immobilization [109]. In general, the Sfp-catalyzed surface ligation is mild, quantitative and rapid, occurring in a single step without prior chemical modification of the target protein.

3.2.3. Microwave Irradiation

The use of porous supports for immobilization of enzymes is difficult to distribute because of diffusion limitations [110] and they often remain only on external channel [111]. For enzymes having large dimensions, such as penicillin acylase (PA), the mass transfer is even slower. The immobilization of such enzyme to porous materials can prove tedious using conventional techniques [112].

Wang *et al.*, 2008b & 2009a [95,113] have recently succeeded to immobilize papain and PA using the adsorption technique into the mesocellular siliceous foams (MCFs) using microwave irradiation technology. Reaction time of 80 and 140 s were enough for papain and PA to attach on the wall of MCFs, respectively. The activities of papain and penicillin acylase immobilized with microwave-assisted method were 779.6 and 141.8 U/mg, respectively. In another experiment, macromolecules crowding was combined with small molecular quenching to perfect microwave-assisted covalent immobilization [113].

3.2.4. Photoimmobilization Technology

In the field of *immobilization of biomolecules*, potential applications of photoimmobilization using nitrene groups could take place. Nitrene groups have a property of insertion into C-H bond. When photoreactive polymer and horseradish peroxidase or glucose oxidase are exposed to ultraviolet (UV) light at 365 nm, the reactive nitrene immobilizes the protein molecules in 10 to 20 min

through covalent bonding [114]. Horseradish peroxidase (HRP) and glucose oxidase (GOD) have been immobilized onto the photoreactive cellulose membrane by the ultraviolet and sunlight [115]. They found that sunlight intensity required for optimum immobilization was 21,625 lux beyond which no appreciable increase in immobilization was observed. Moreover, sunlight exposure gave better immobilization compared to 365 nm UV light.

3.2.5. Ionic Liquids

Ionic liquids, the green solvents for the future, are composed entirely of ions and they are salts in the liquid state. In the patent and academic literature, the term "ionic liquid" now refers to liquids composed entirely of ions that are fluid around or below 100°C (e.g. ethanamine nitrate, m.p. 52-55°C). The date of discovery of the "first" ionic liquid is disputed, along with the identity of the discoverer. Room-temperature ionic liquids are frequently colorless, fluid and easy to handle [116].

Versatile biphasic systems could be formed by controlling the aqueous miscibility of ionic liquid [117]. Based on a biphasic catalytic system where the enzyme is immobilized into an ionic liquid (IL), Mecerreyes and co-workers [118] have reported a new method which allows recycling and re-using of the HRP enzyme in the biocatalytic synthesis of PANI. The HRP enzyme was dissolved into the IL 1-butyl-3-methylimidazolium hexafluorophosphate and the IL/HRP phase acts as an efficient biocatalyst and can be easily recycled and re-used several times. Due to the immiscibility between the IL and water, the immobilized HRP could be simply recovered by liquid/ liquid phase separation after the biocatalytic reaction [119,120]. Although this new method is faster and easier than the classical immobilization of HRP into solid supports, it would not be widely applied to the industrial production in the coming future because of the ionic liquids' expenses.

4. Recommendation for the Future of Immobilization Technology

At present, a vast number of methods of immobilization are currently available. Unfortunately, there is no a universal enzyme support, *i.e.* the best method of immobilization might differ from enzyme to enzyme, from application to application and from carrier to carrier. Accordingly, the approaches currently used to design robust industrial immobilized enzymes are, without exception, labeled as "irrational", because they often result from screening of several immobilized enzymes and are not designed. As a consequence, some of the industrial enzymes are working below their optimum conditions.

Recently, **Cao L. (2005)** [5] in his book "Carrier

bound immobilized enzymes" tackled this problem as he surmised that the major problem in enzyme immobilization is not only the selection of the right carrier for the enzyme immobilization but it is how to design the performance of the immobilized enzyme.

The **author of this review article** is suggesting from his point of view as he is working in that field for the last ten years to follow these steps in order to get to this goal in the shortest time:

- 1- build a **data base** containing all information on the available biomolecules (enzymes, antibodies, etc) and carriers (organic, inorganic, magnetic hybrid, ionic liquids, etc) then
- 2- use the dry lab (**bioinformatics**) to validate the probability of success and the efficiency of the immobilization process then
- 3- starting the experiment in the **wet lab**.

The author believes that if this strategy could be performed, we should expect immobilized molecules working at their optimum conditions, with higher stability and efficiency, which will save money, time and effort for the prosperity of human being.

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